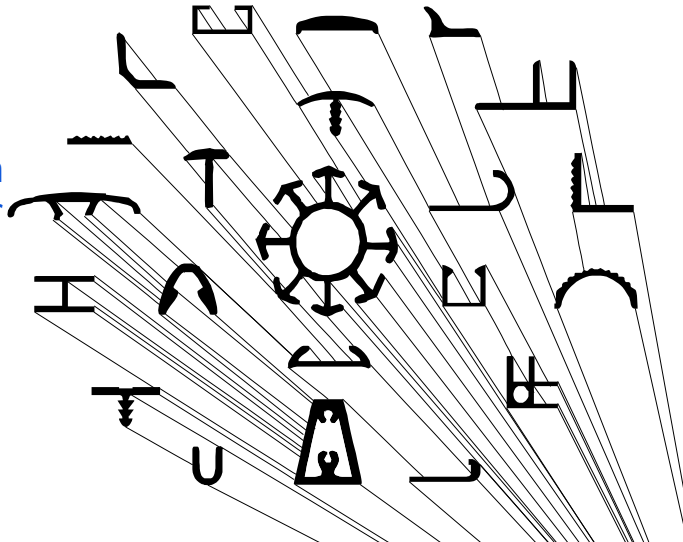
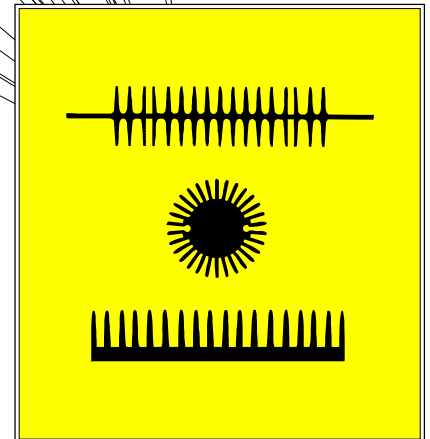


- °Standardprofile
Special Aluminiumprofile
- °Aluminium-Kühlkörper
- °Alu-Profile Aluminiumlegierungen
für Kühlprofile Lamellenkühlkörper
- °Kühlkörper für LED-Lampen
- °CNC Machining Parts
- °aluminium elektrogehäuse
- °systembaukasten alu



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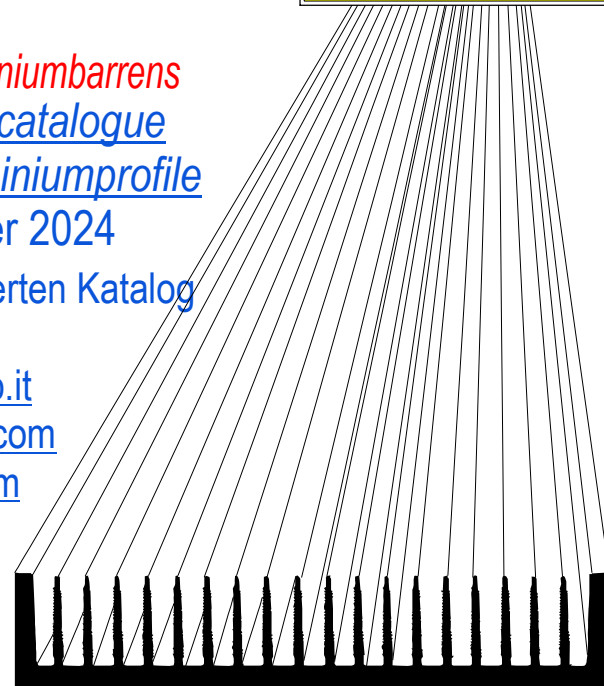


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Drahtabdeckungen für Sockelleisten
- °Aus Profilen abgeleitete Produkte
aus Aluminium
- °Mechanische Bearbeitung
Aluminiumprofile



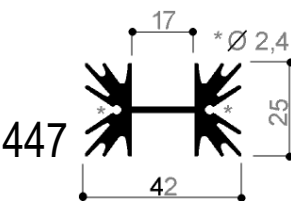
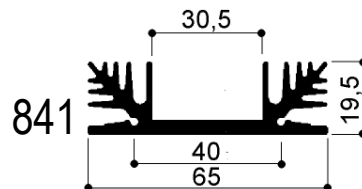
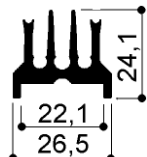
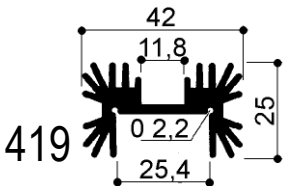
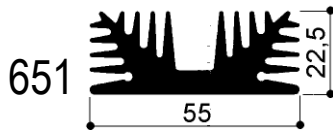
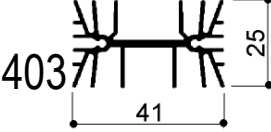
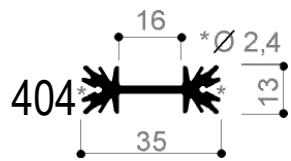
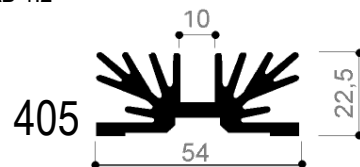
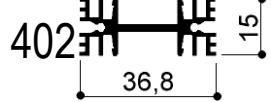
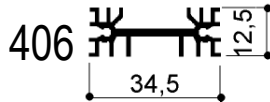
Via Newton, n.12
20016 Pero (Milano - Italy)
Tel.+39 02 3535955 r.a.
Fax.+39 02 3539929
E.Mail: info@omar-alluminio.it

ALUMINIUMPROFILE
NACH ZEICHNUNG-STANDARD-SPEZIAL

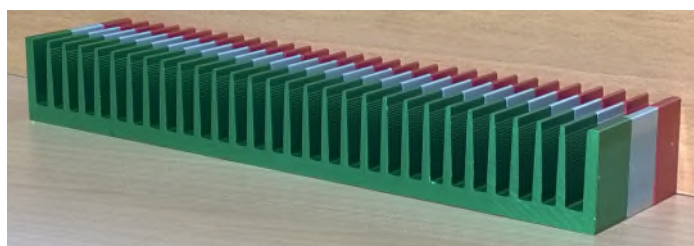
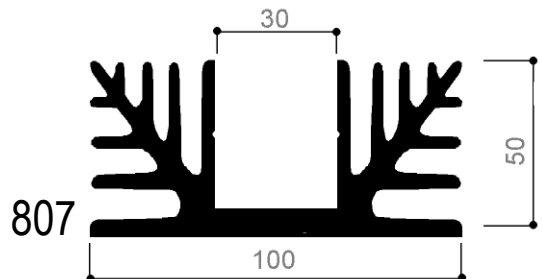
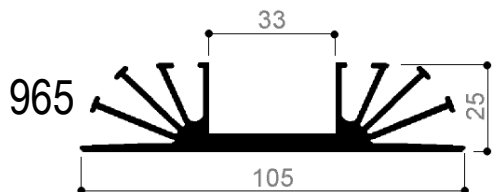
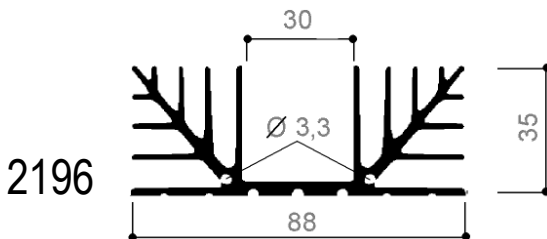
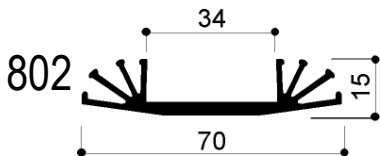
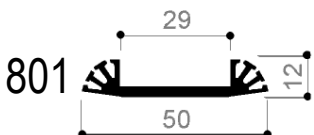
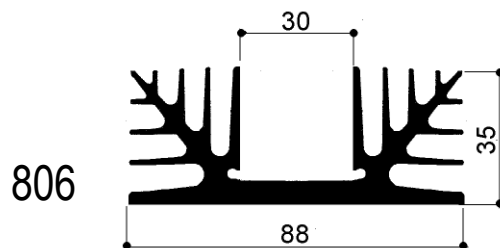
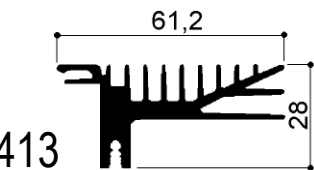
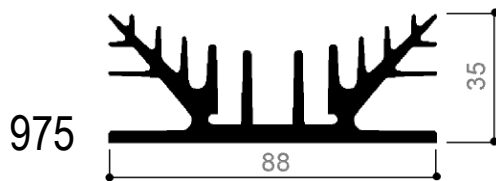
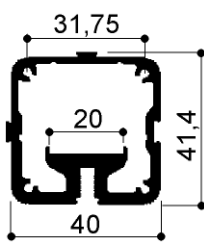
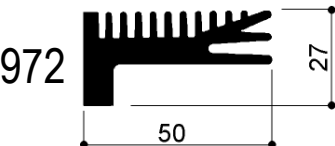
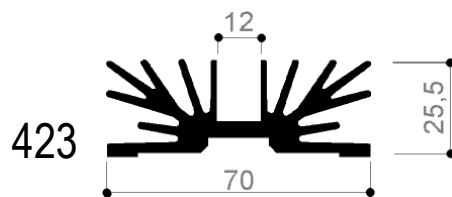


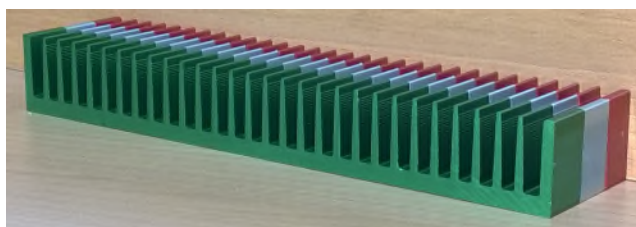
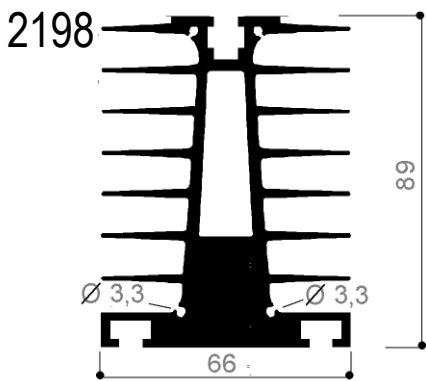
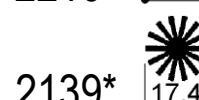
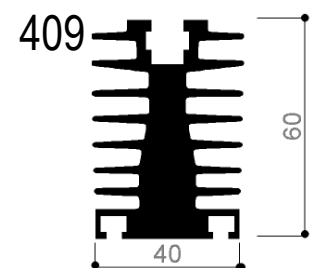
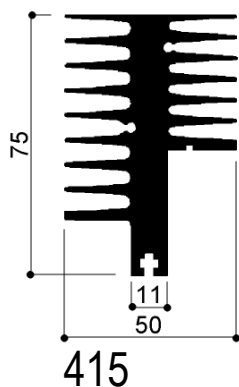
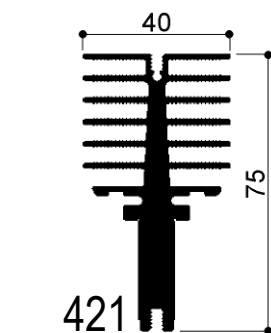
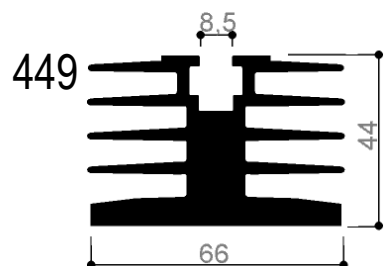
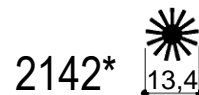
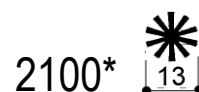
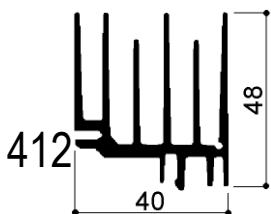
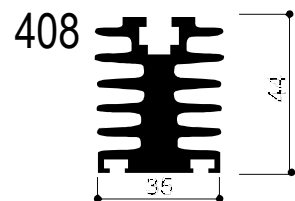
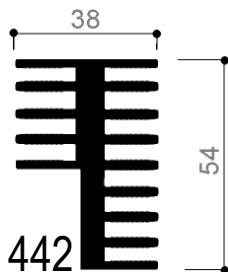
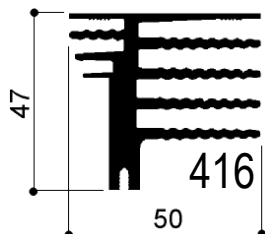
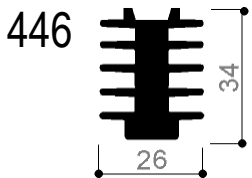
ED: ELEKTRONIK-LED-PHOTOVOLTAIK
AUTOMATISIERUNG-ROBOTIK-PNEUMATIK-AUTOMOTIVE

HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

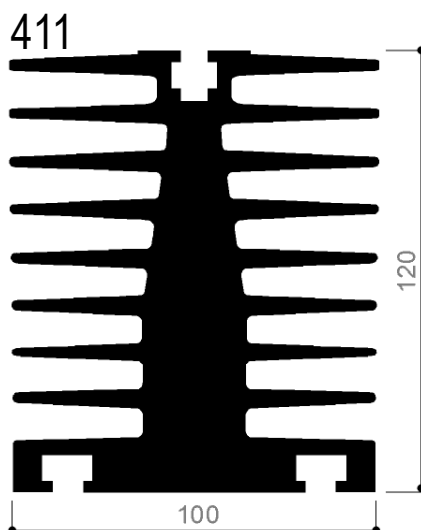
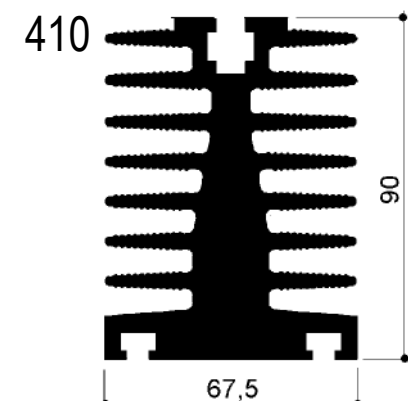
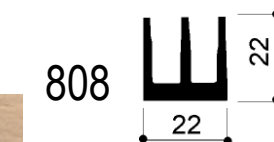
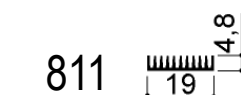


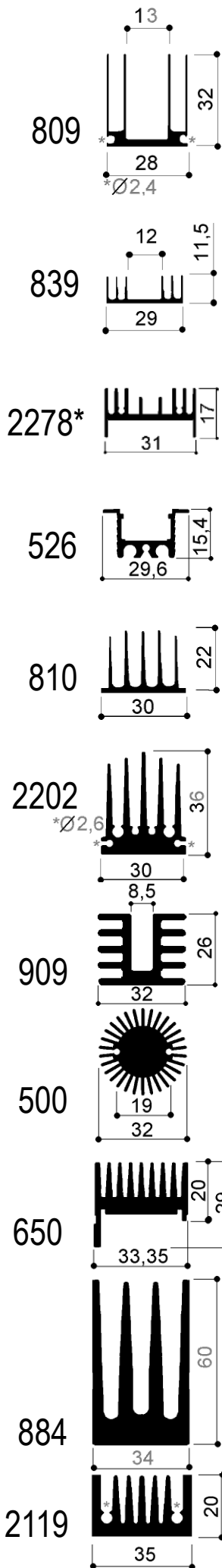
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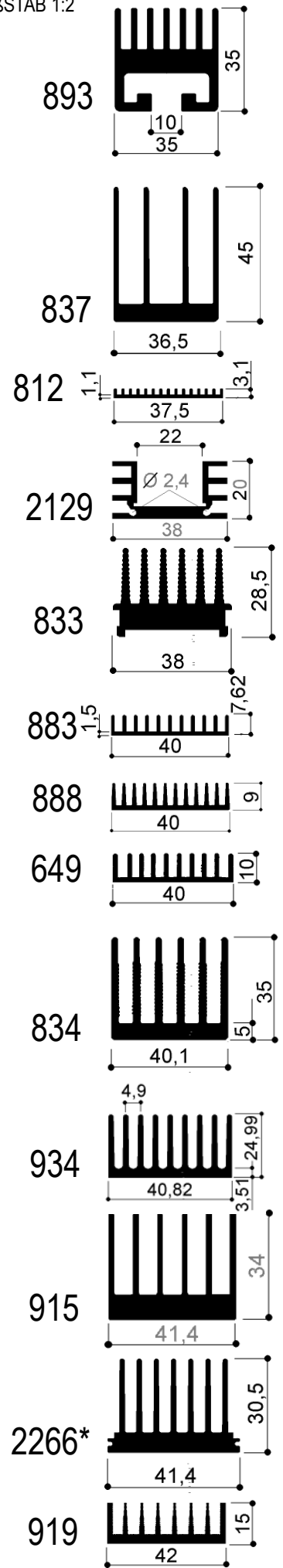


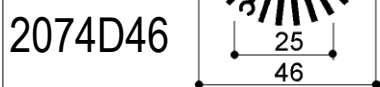
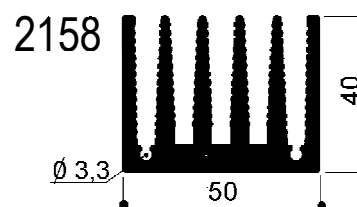
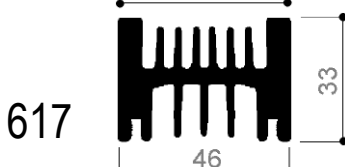
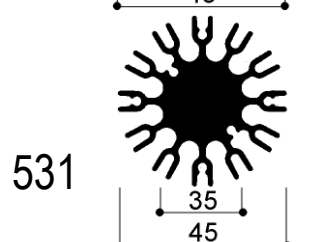
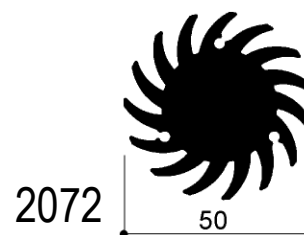
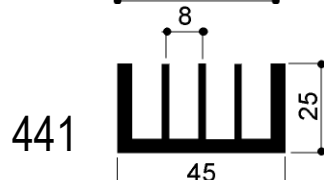
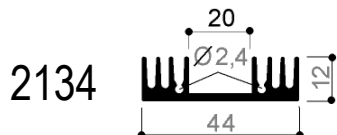
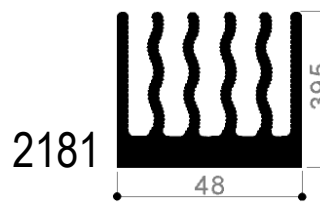
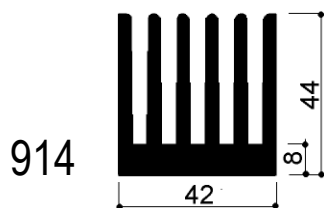
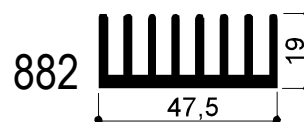
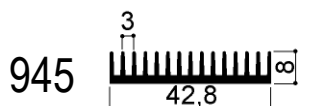
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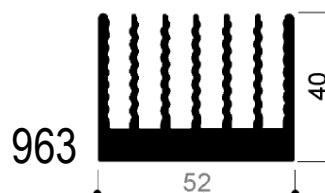
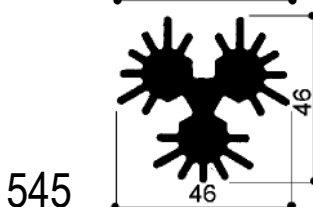
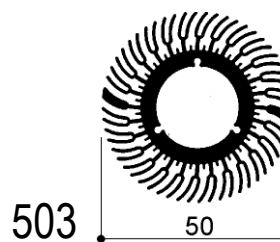
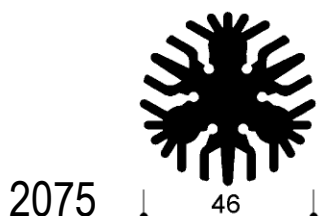
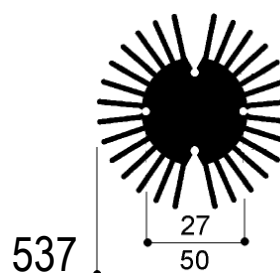


BEISPIELFOTOS: SIE WERDEN AUSGEFÜHRT MECHANISCHES ARBEITEN AN EXTRUDIERTEN ALUMINIUMPROFILE





BEISPIELFOTO: DOPPELTE KÜHLKÖRPER
GROSSER KAMM
(ungefähr 300 mm x 65 mm kg/m 16)



*PROFILO RISERVATO

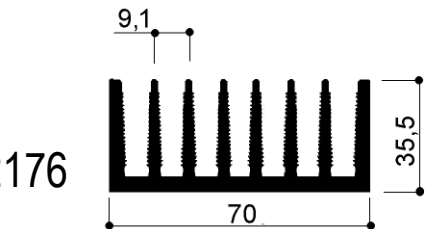
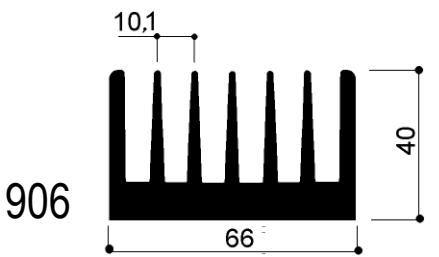
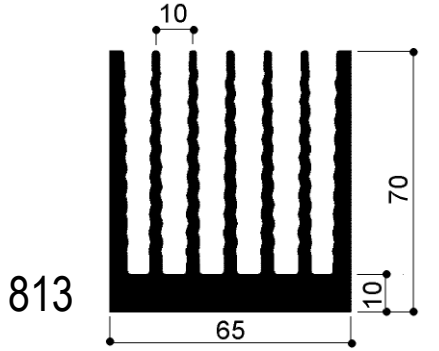
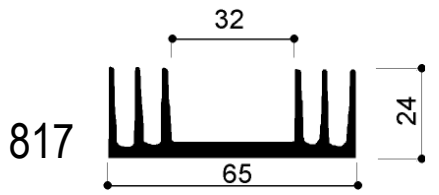
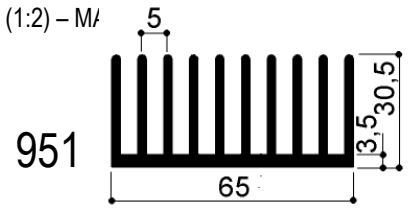
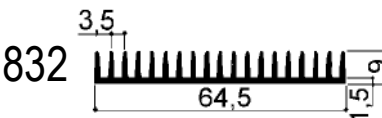
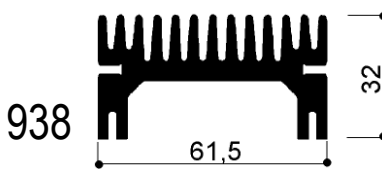
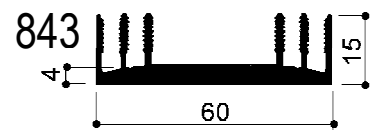
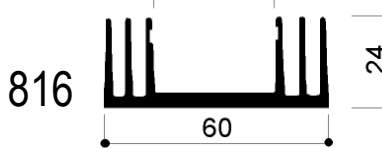
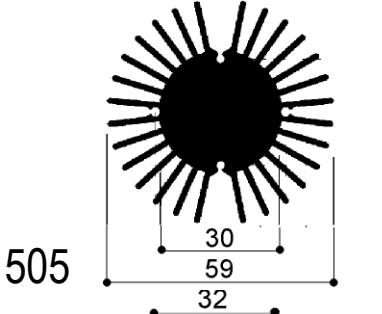
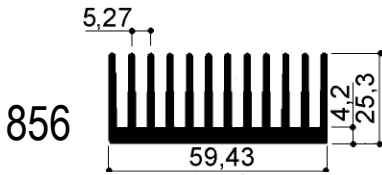
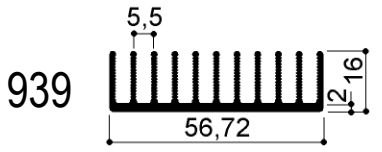
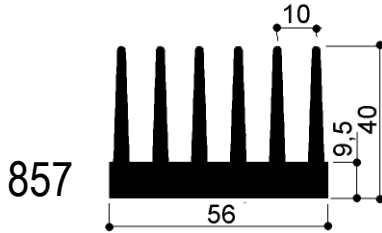
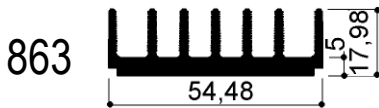
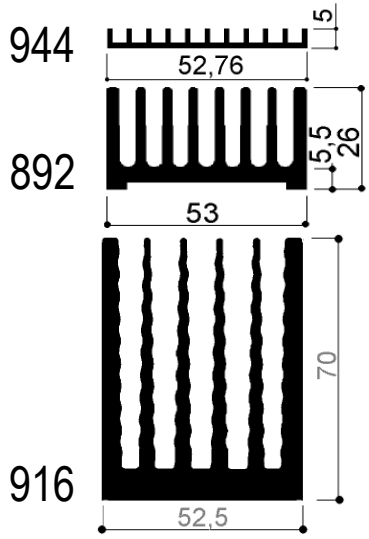
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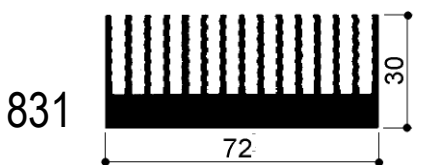
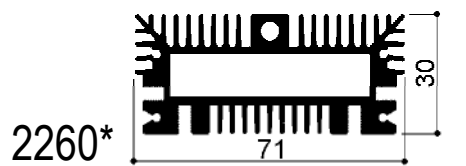
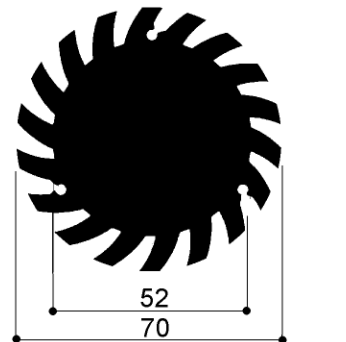
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ELEKTRONIK / LED / PHOTOVOLTAIK / ROBOTERAUTOMATION / PNEUMATIK / AUTOMOBIL



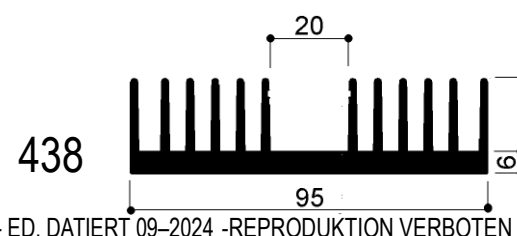
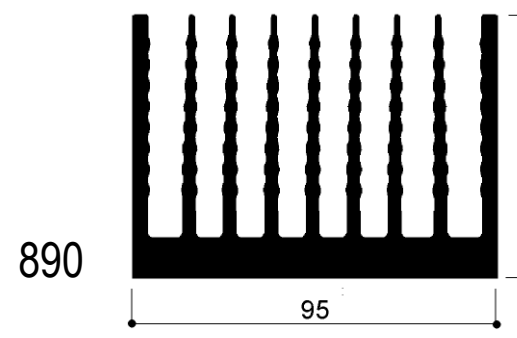
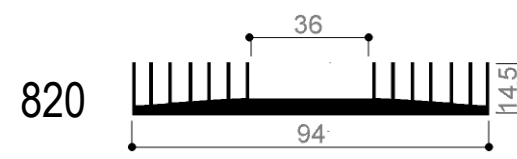
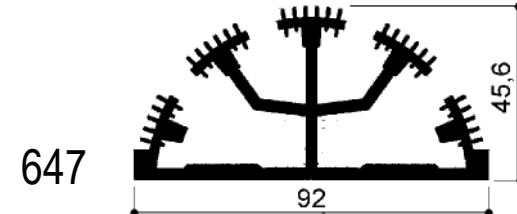
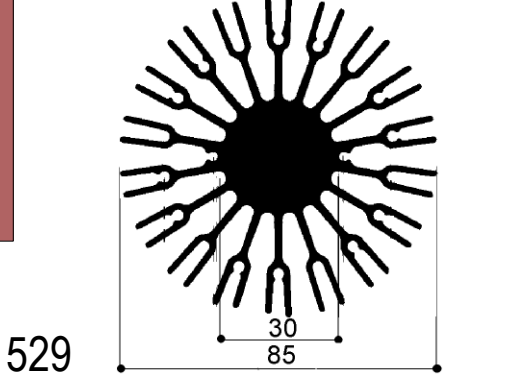
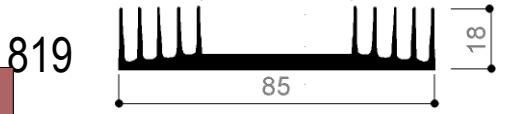
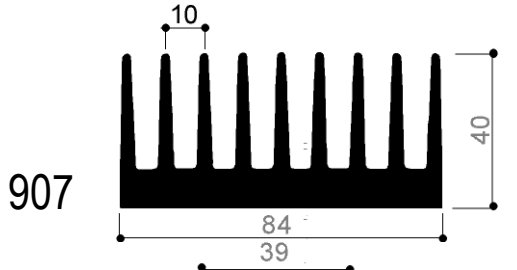
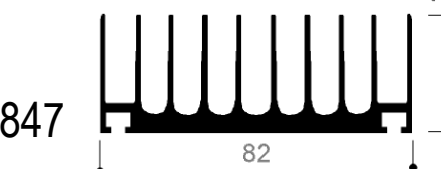
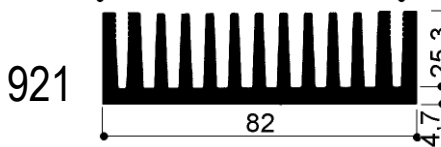
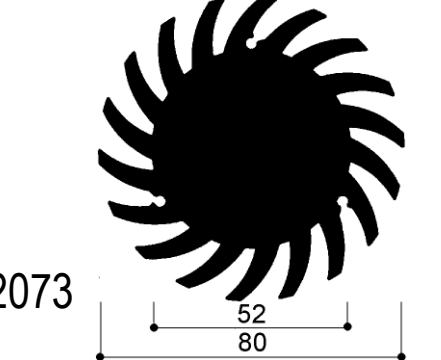
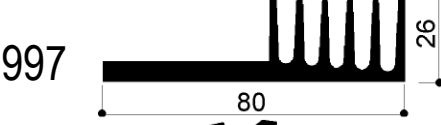
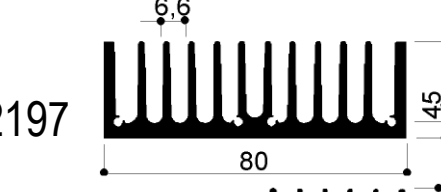
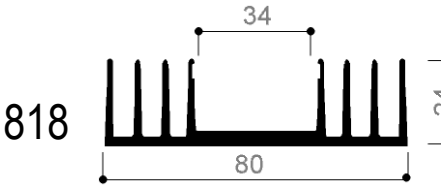
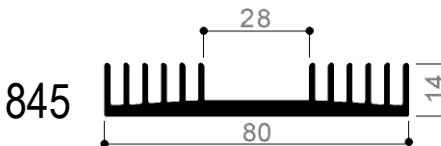
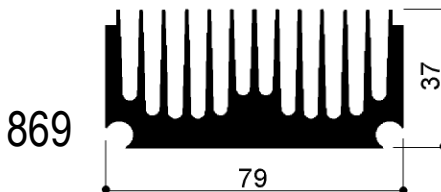
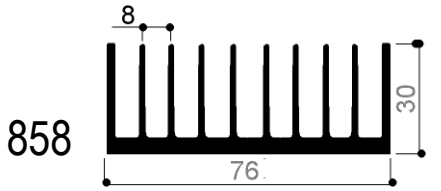
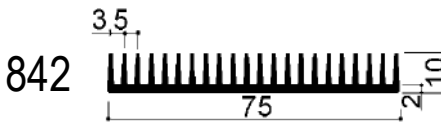
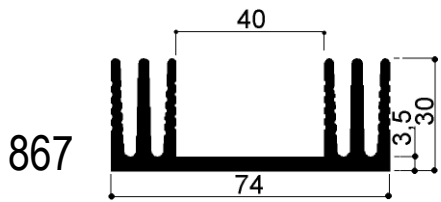
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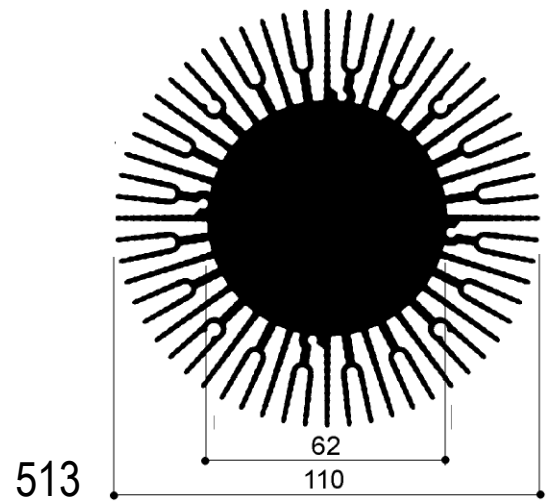
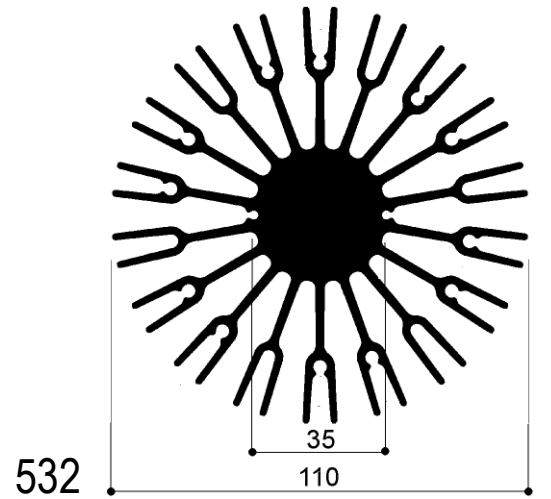
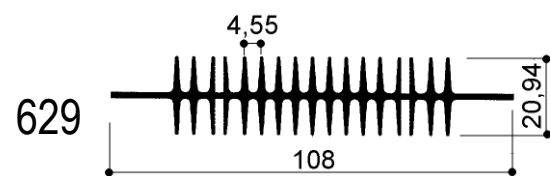
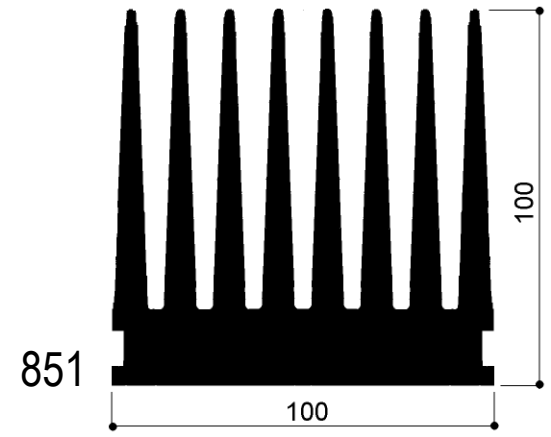
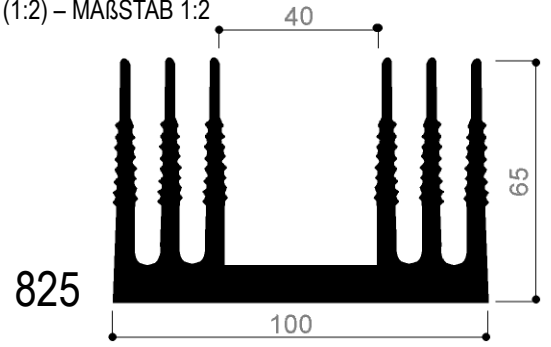
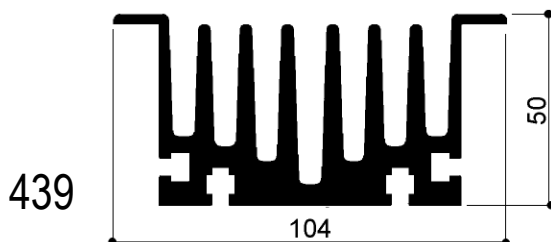
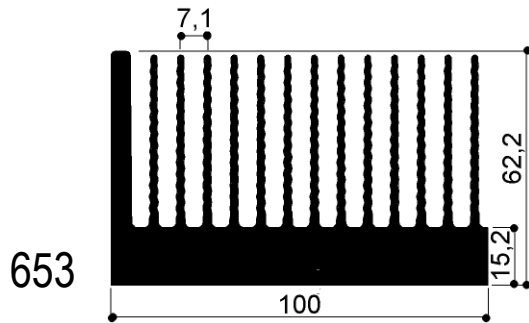
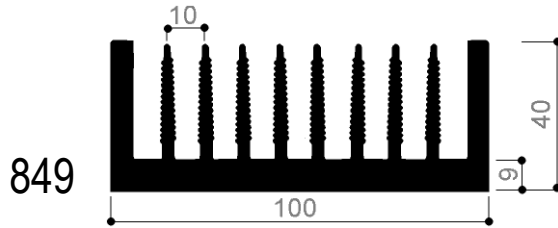
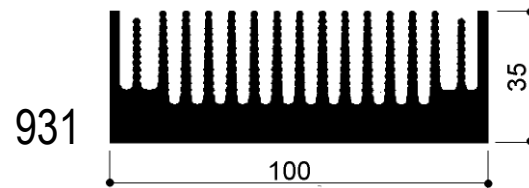
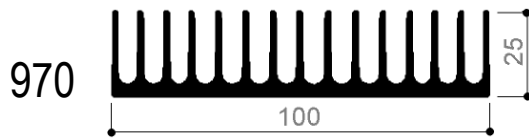
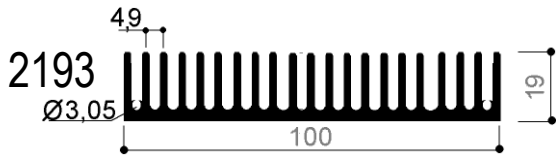
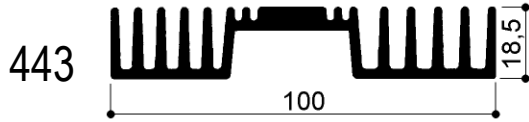
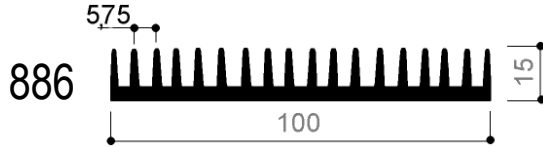
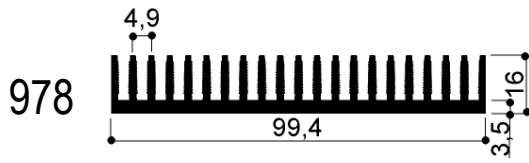
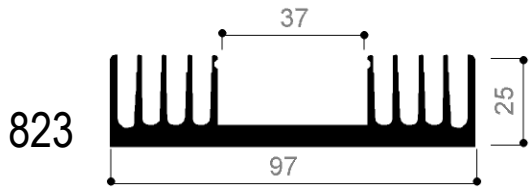
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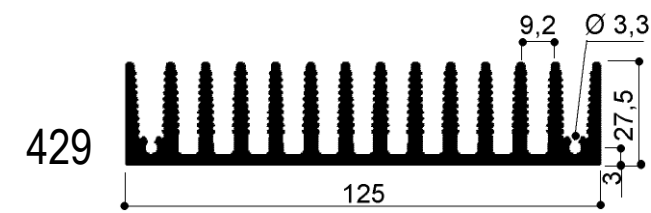
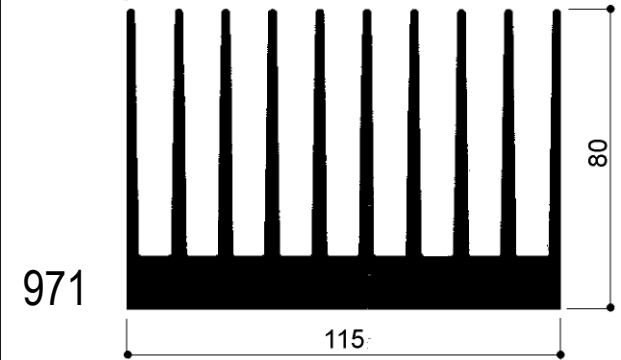
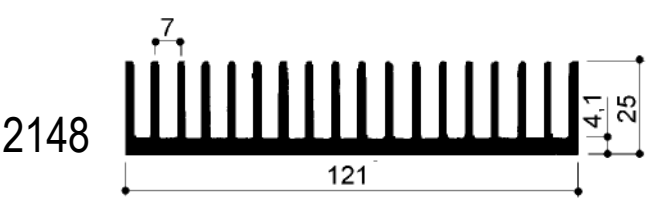
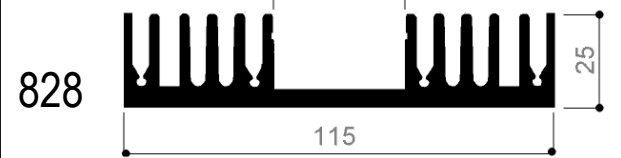
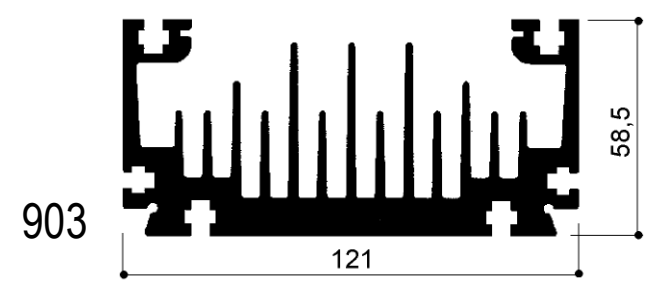
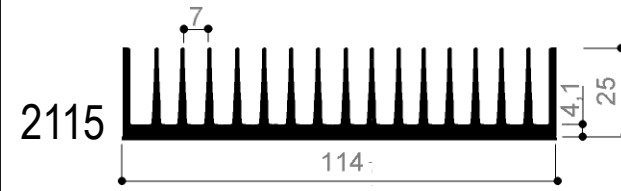
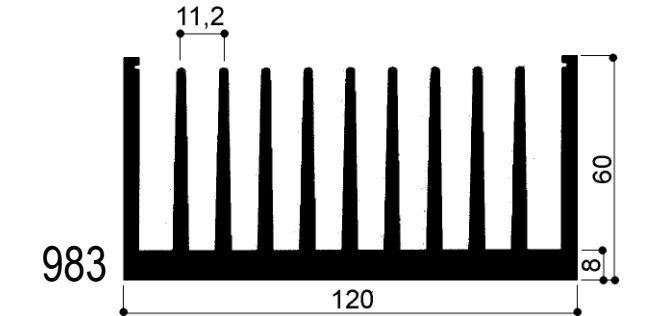
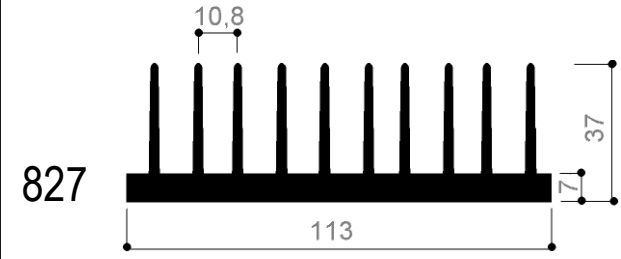
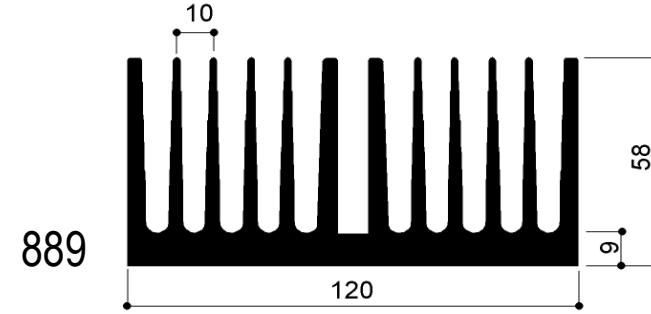
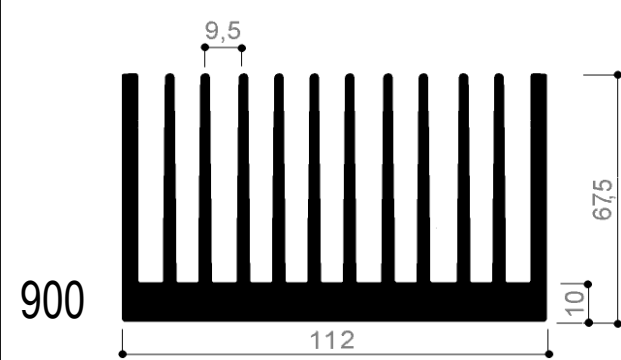
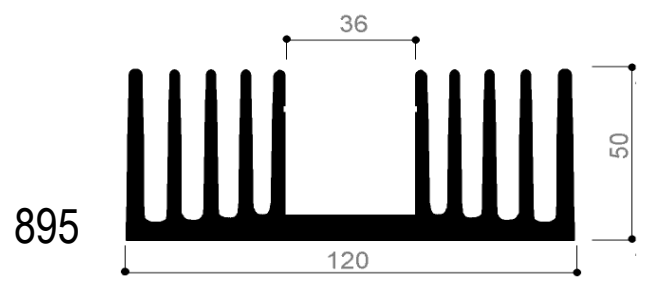
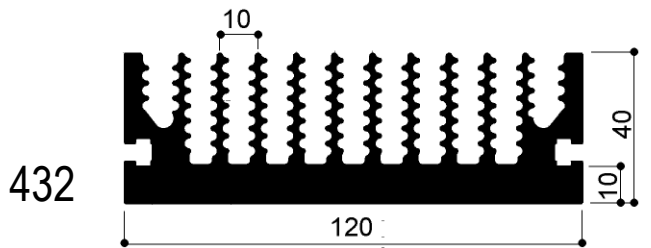
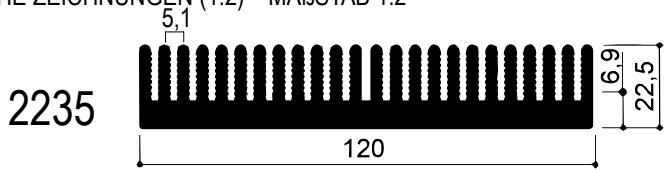
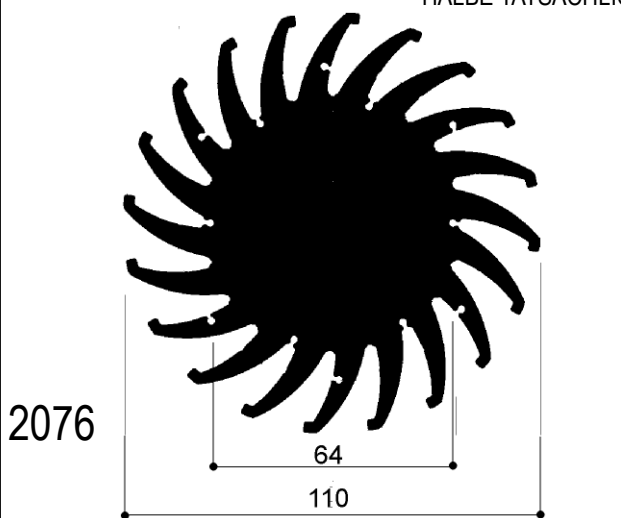
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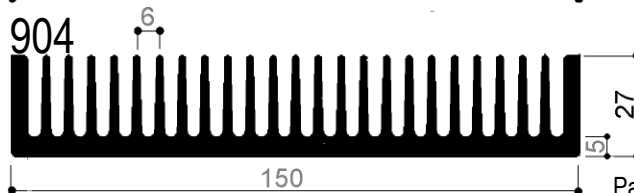
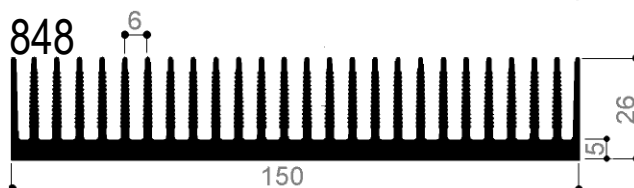
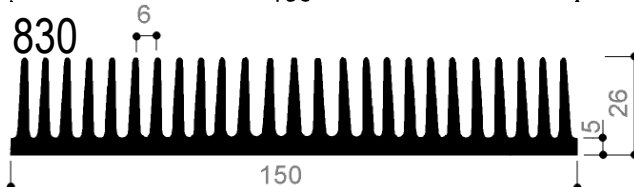
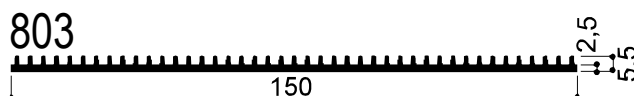
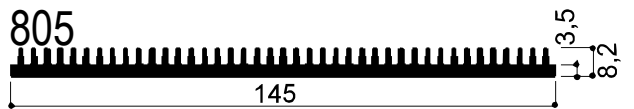
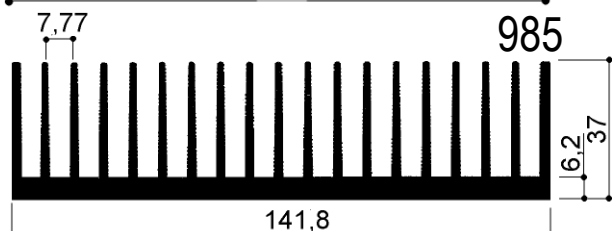
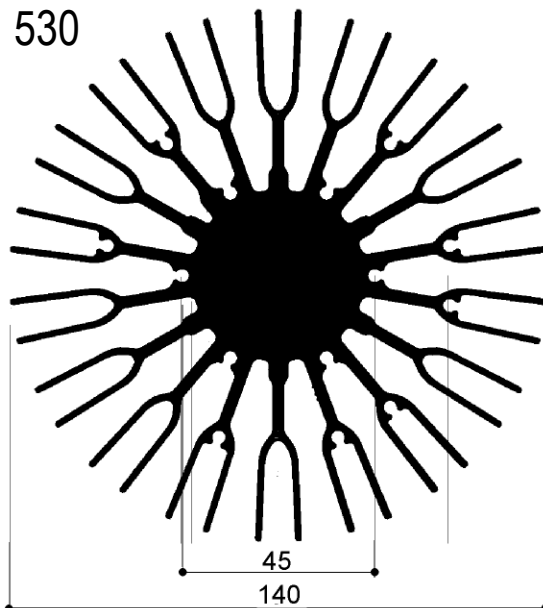
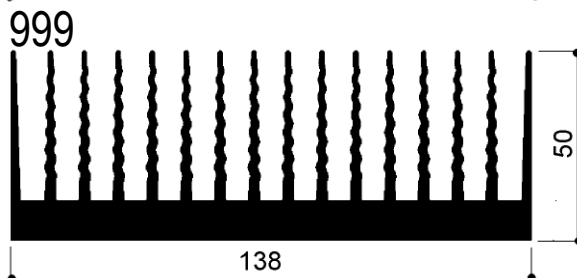
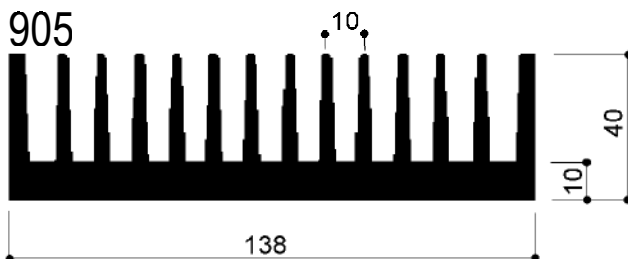
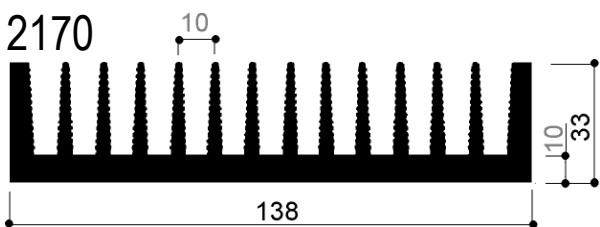
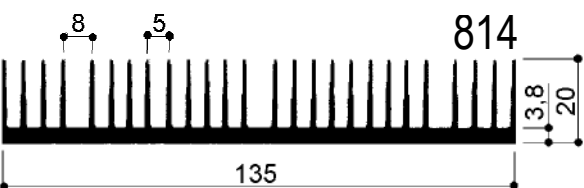
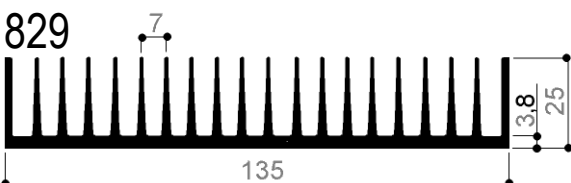
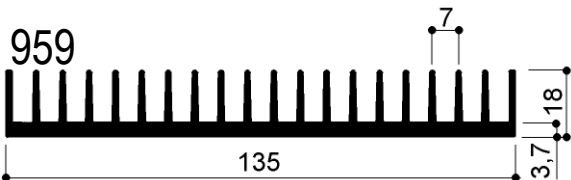
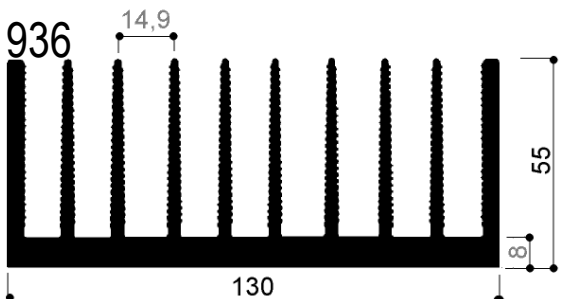
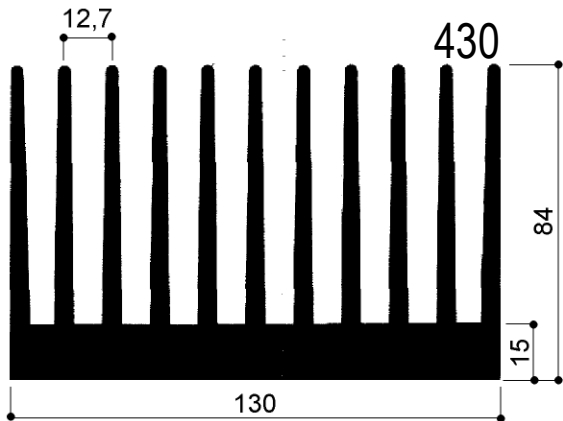
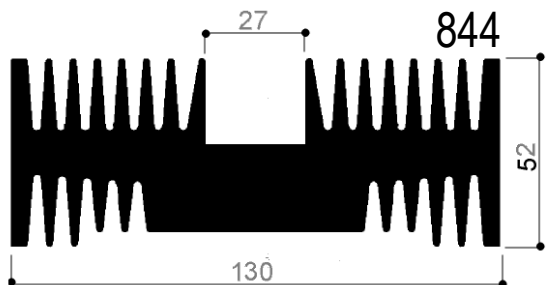
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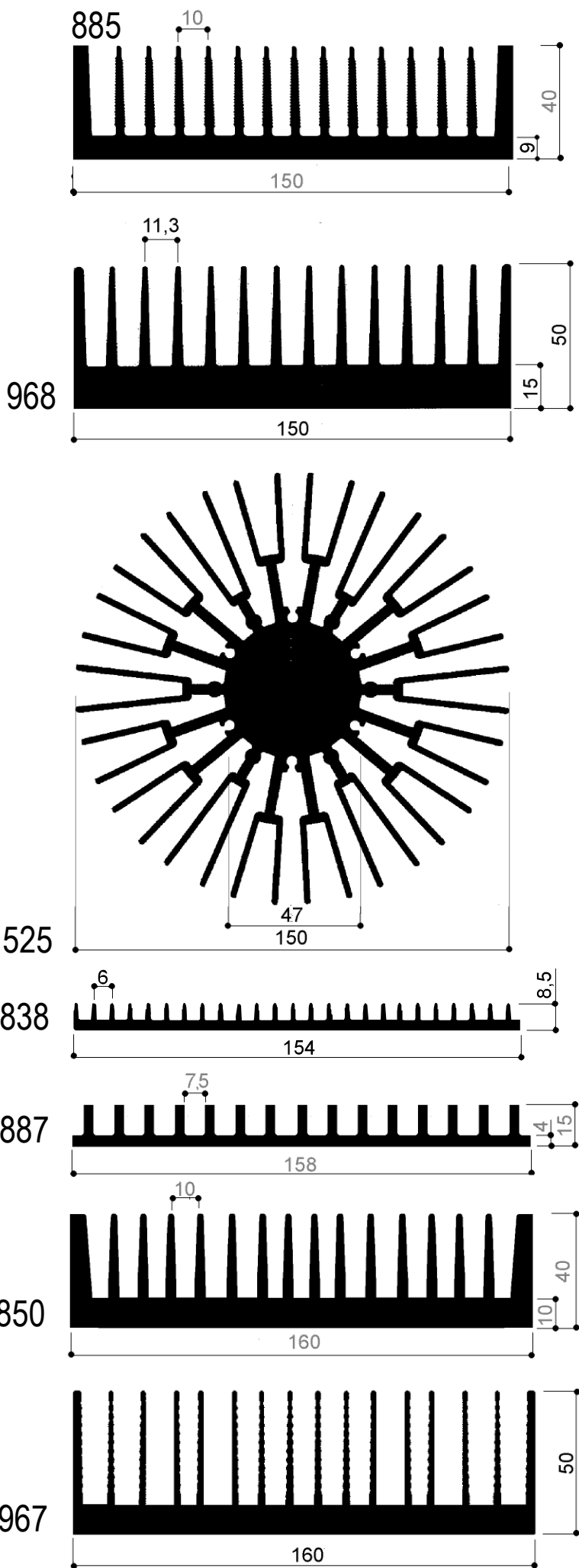
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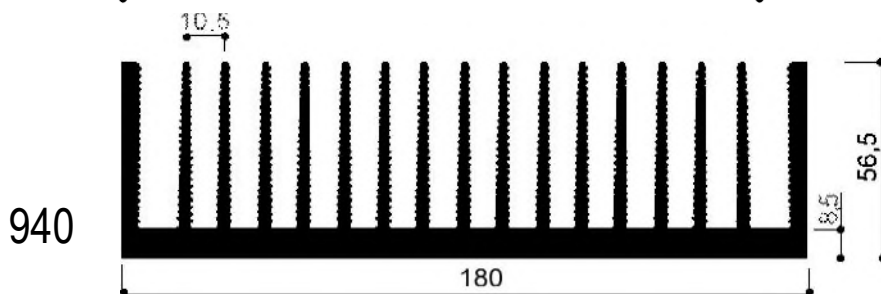
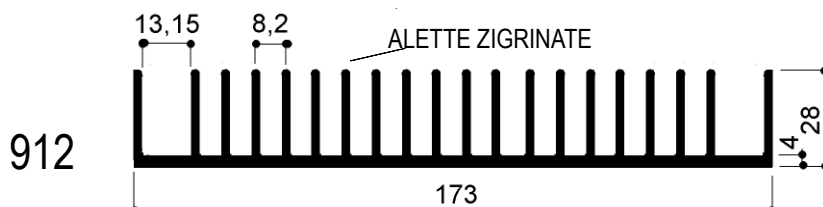
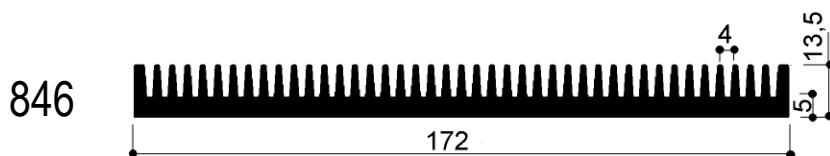
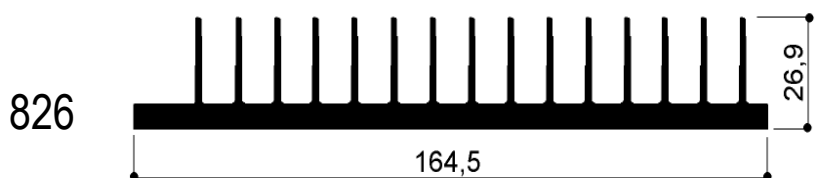
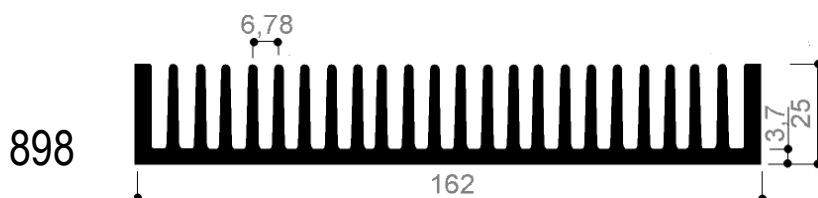
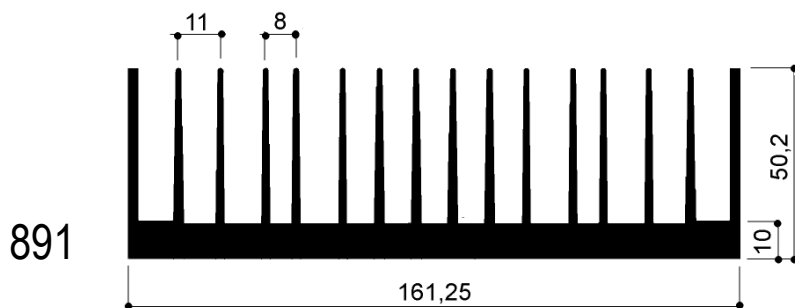
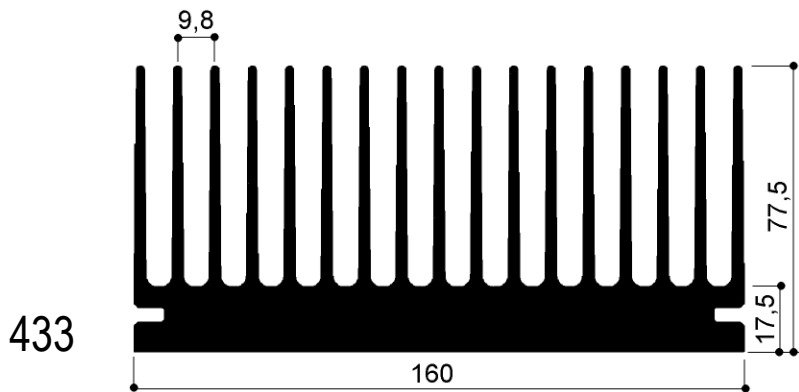


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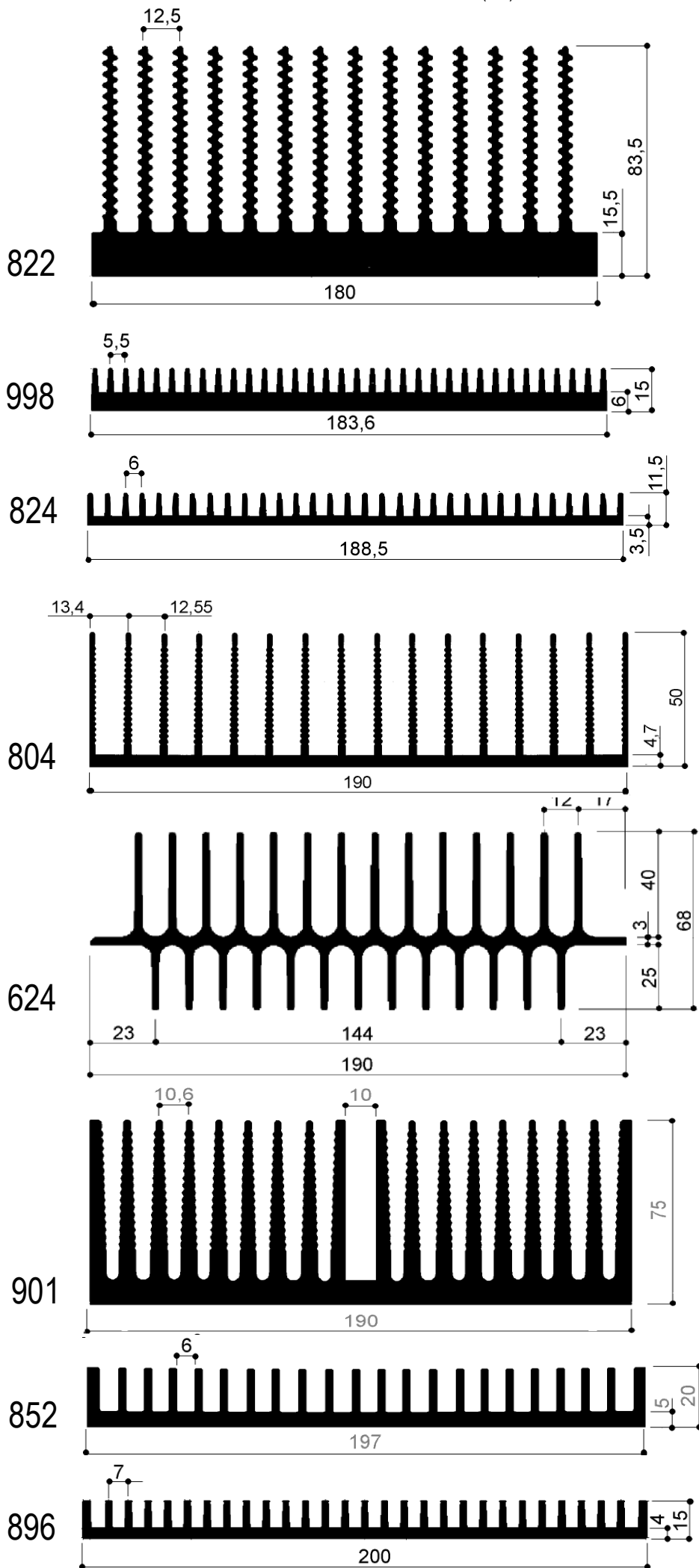
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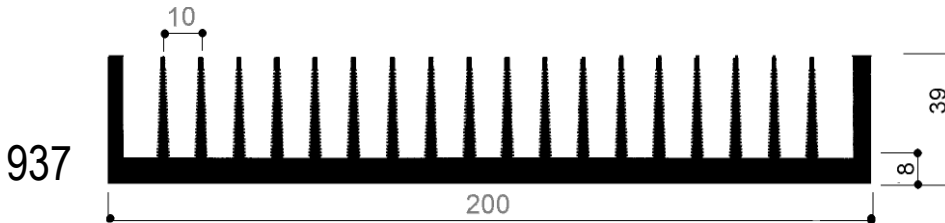
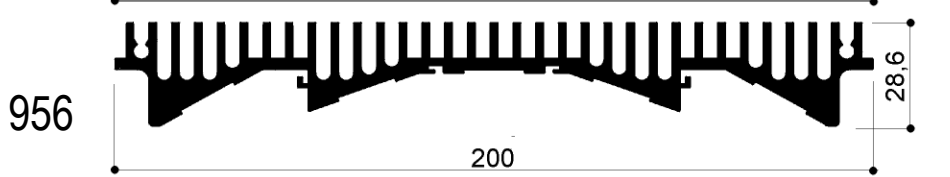
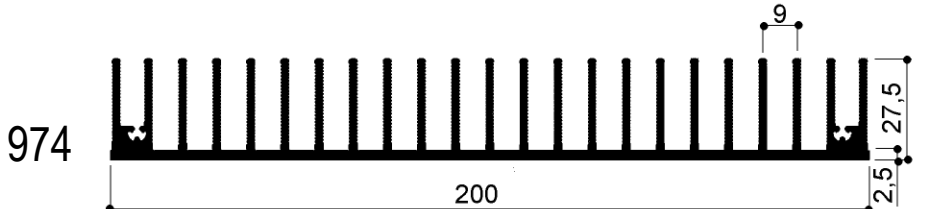
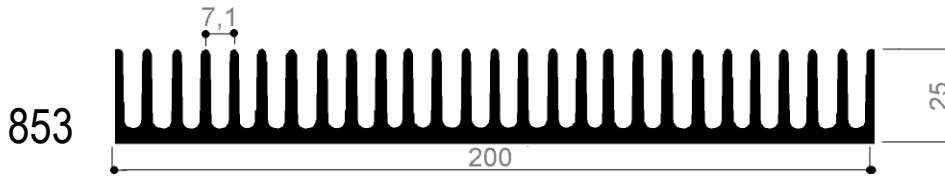
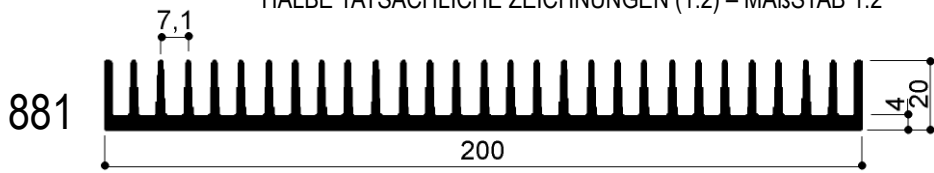
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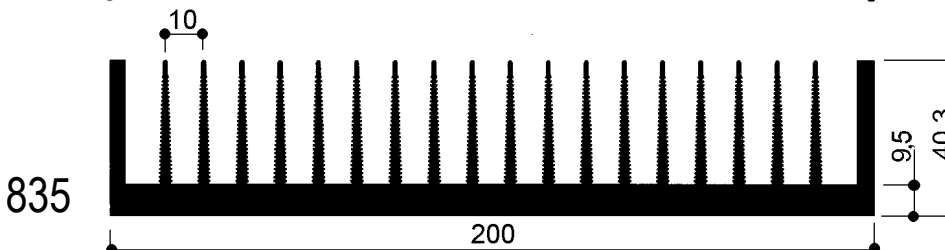
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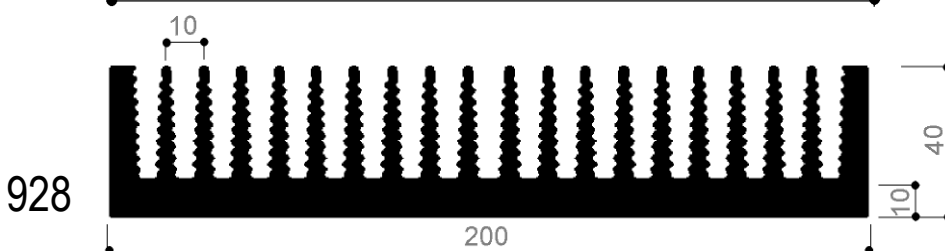
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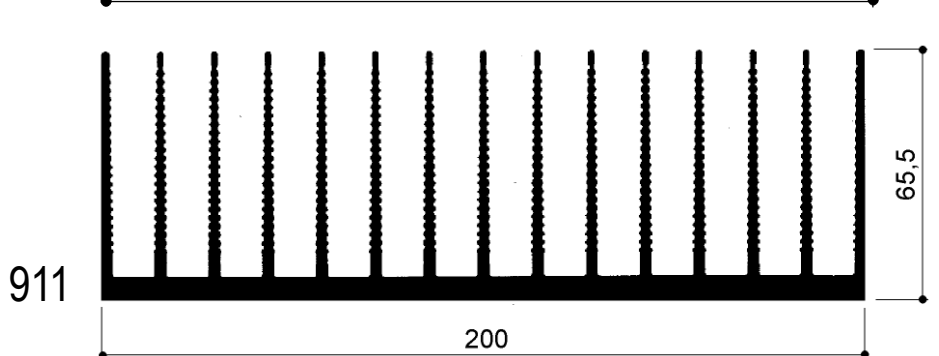
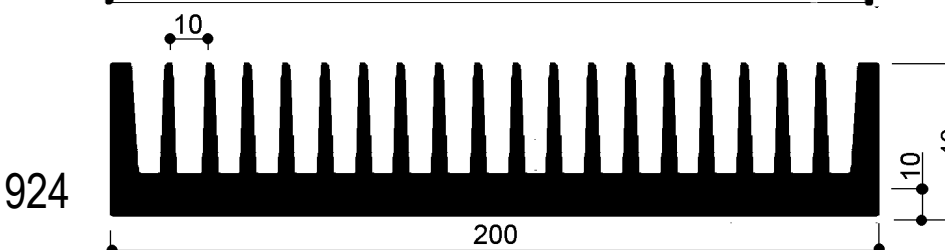
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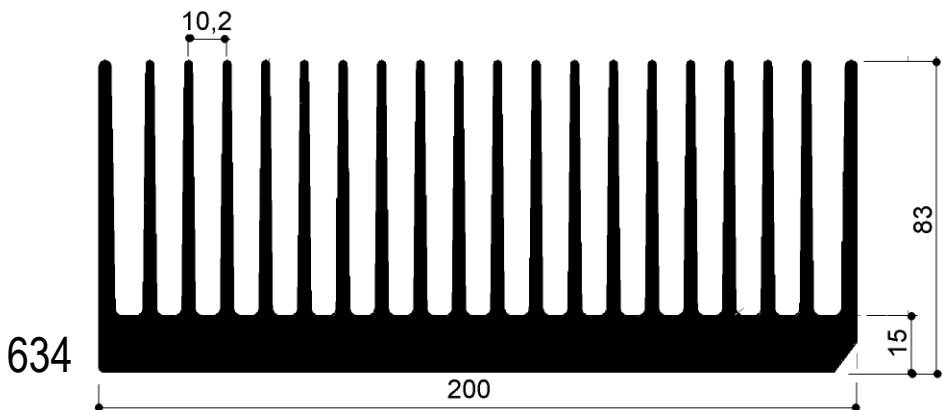
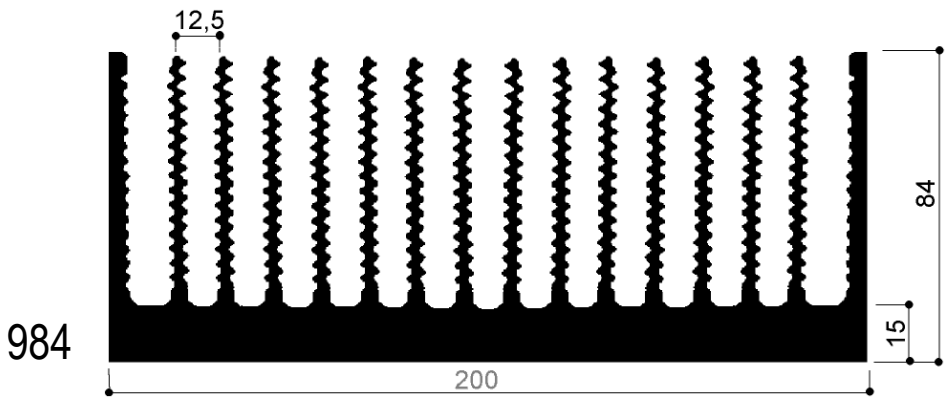
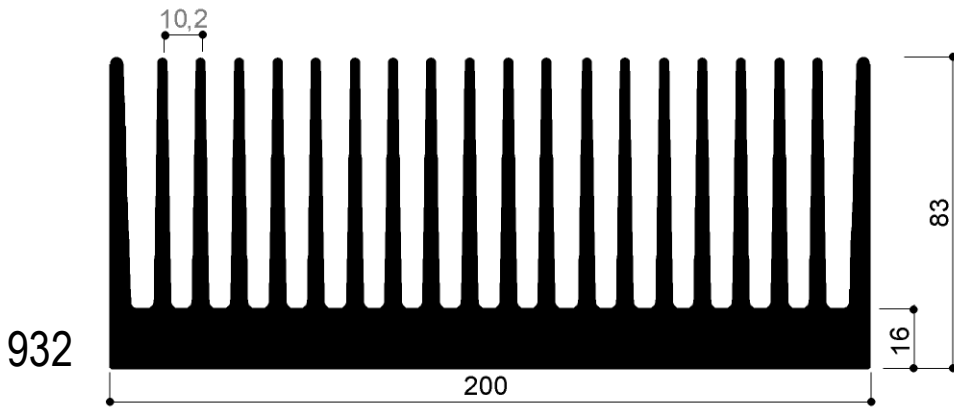
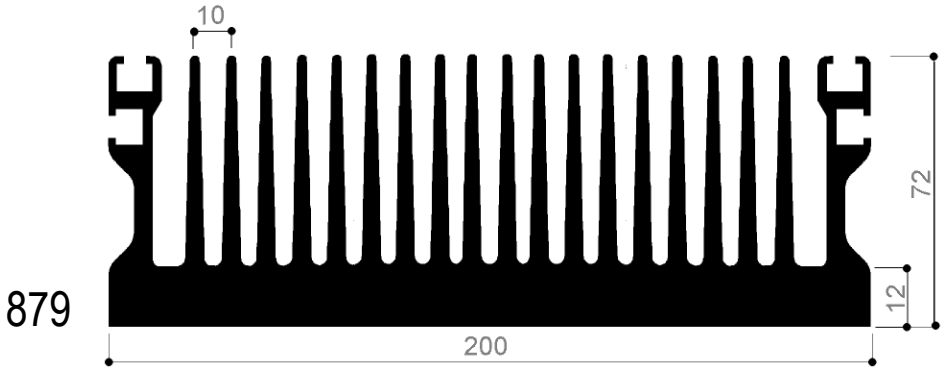
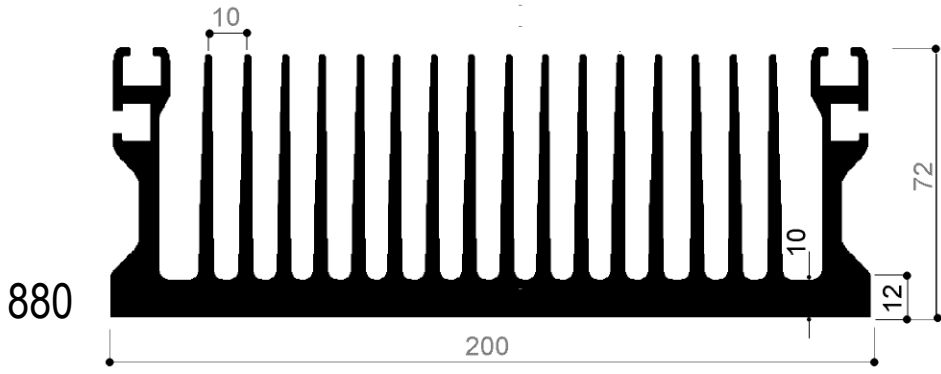


BASISSTICKE: 9MM~
GERÄNDELTE KLAPPEN



BASISSTICKE: 10MM~
GERÄNDELTE KLAPPEN





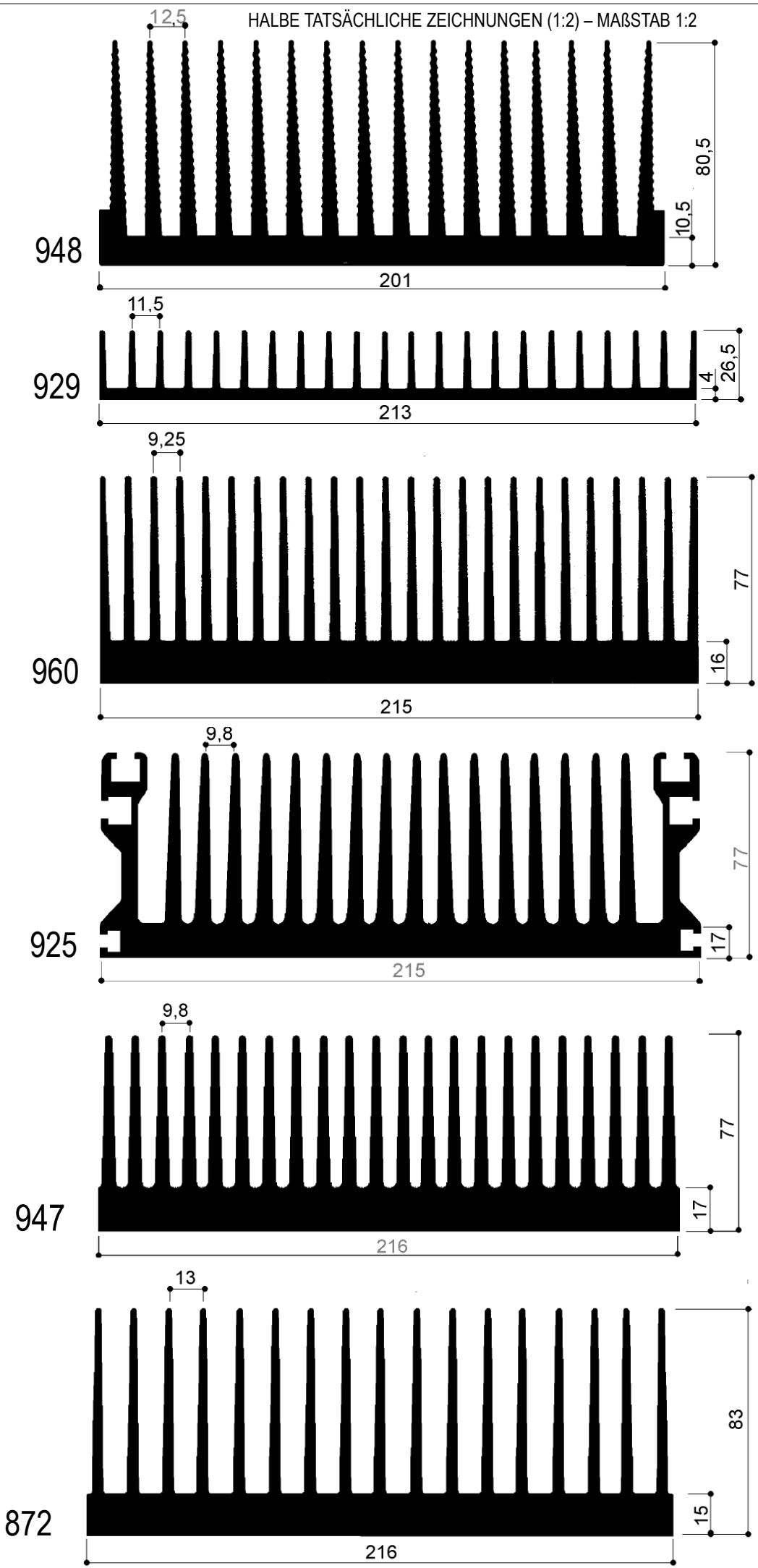
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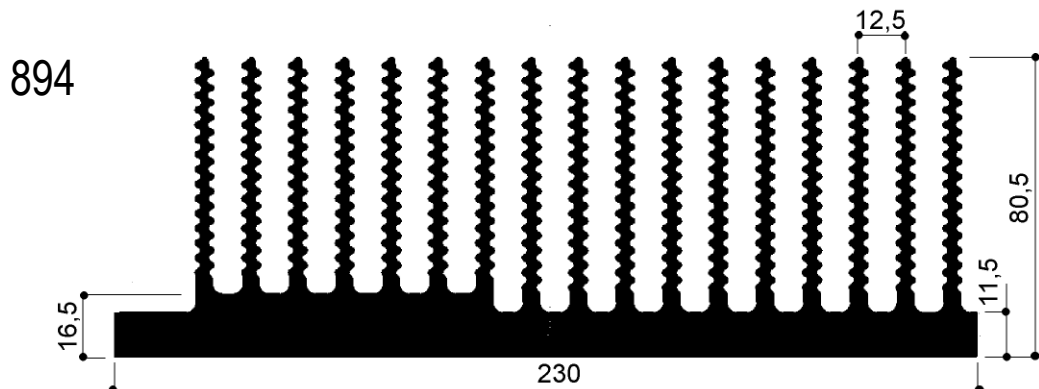
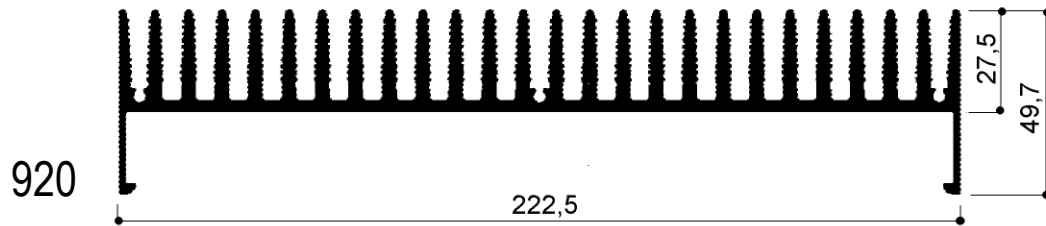
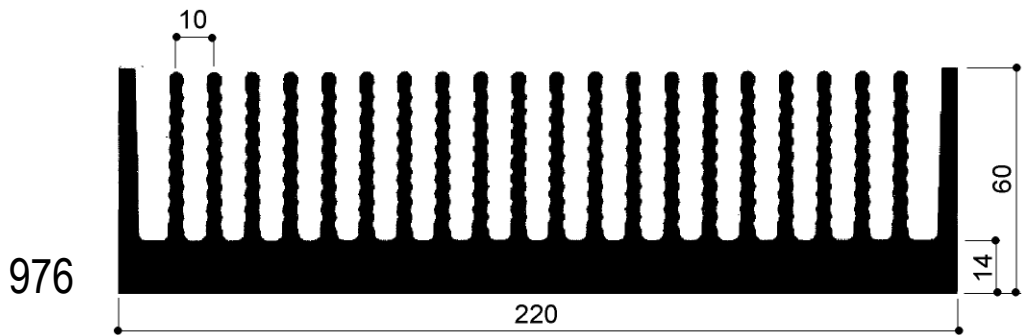
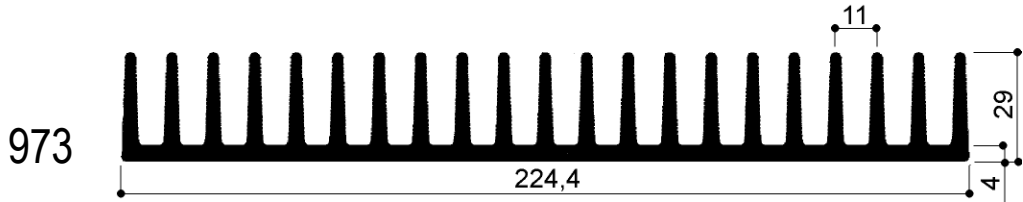
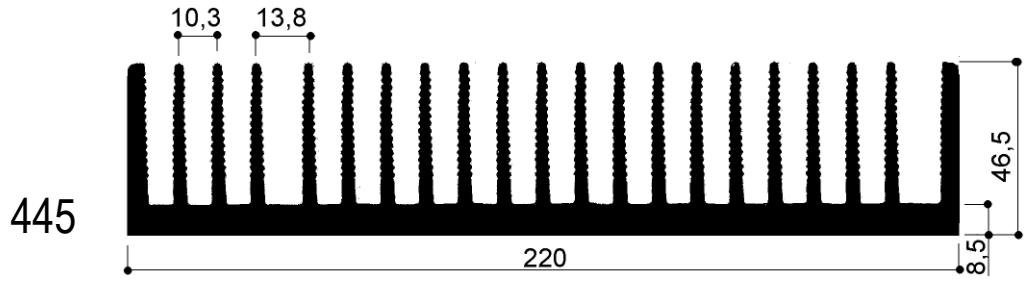
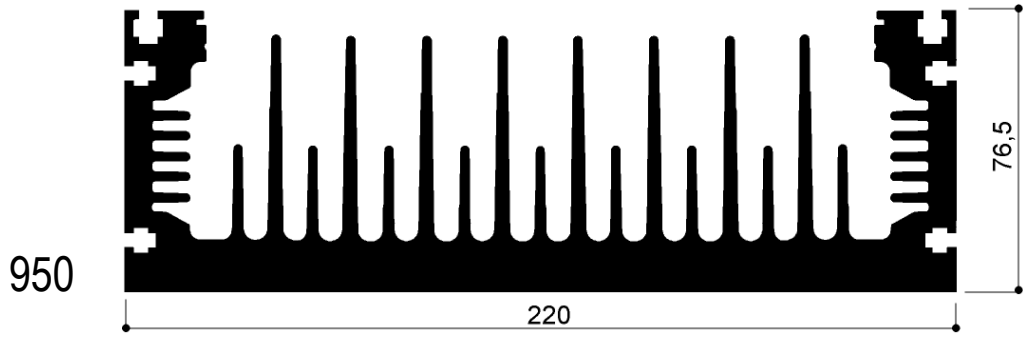
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HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2



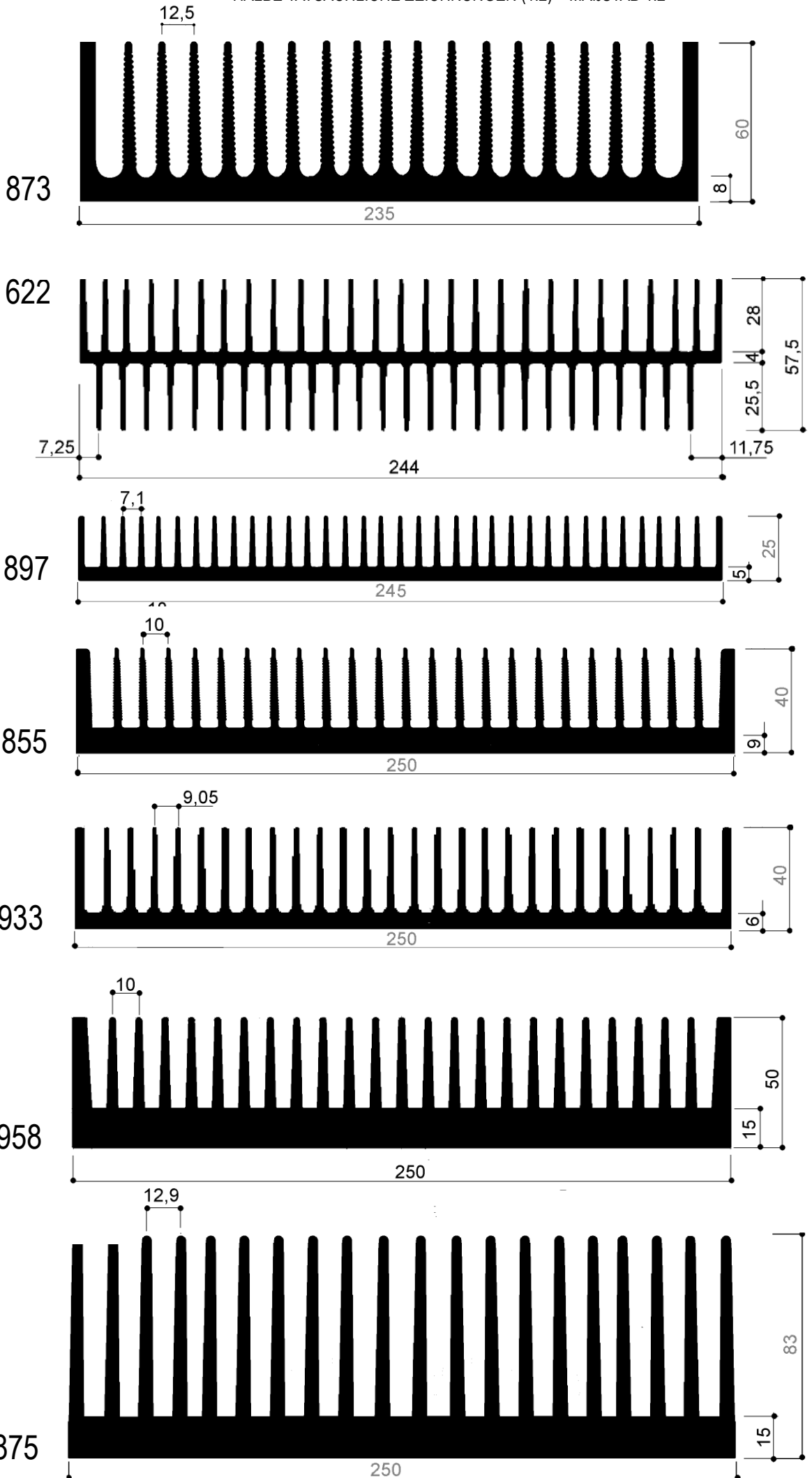


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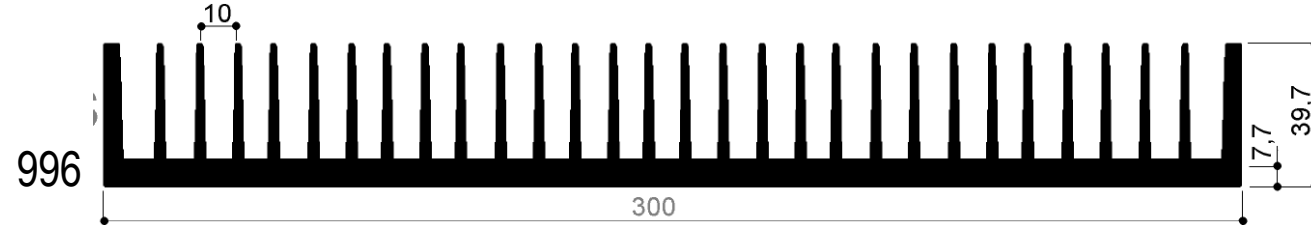
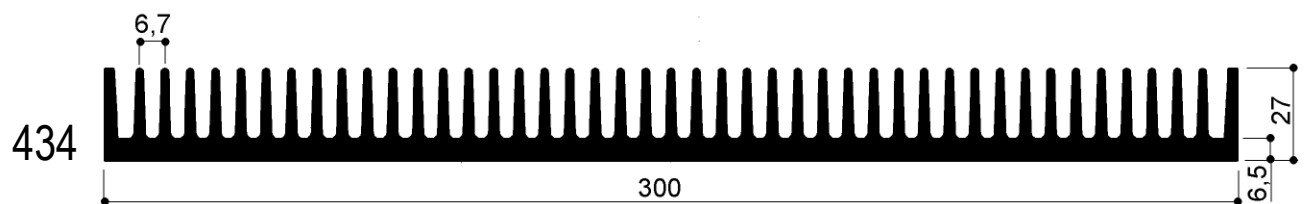
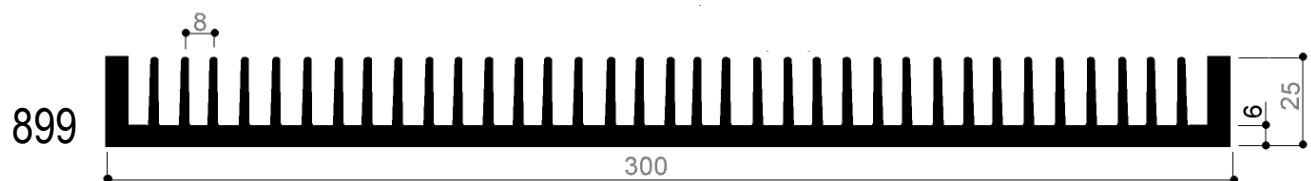
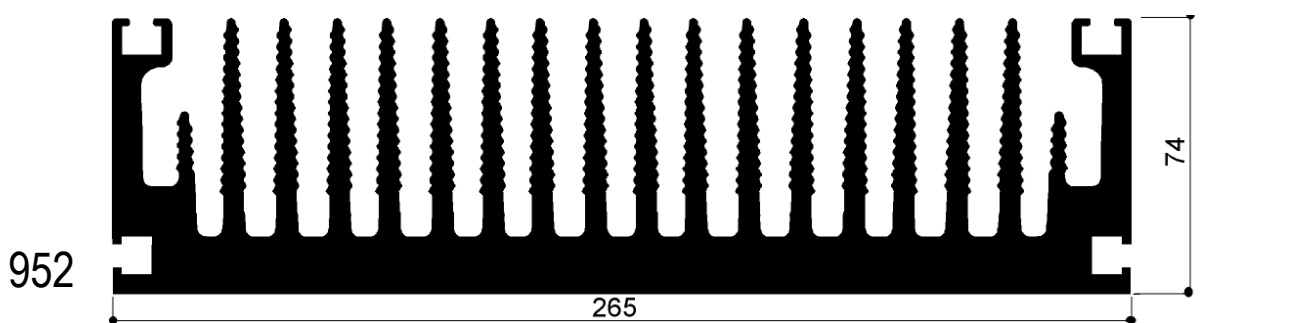
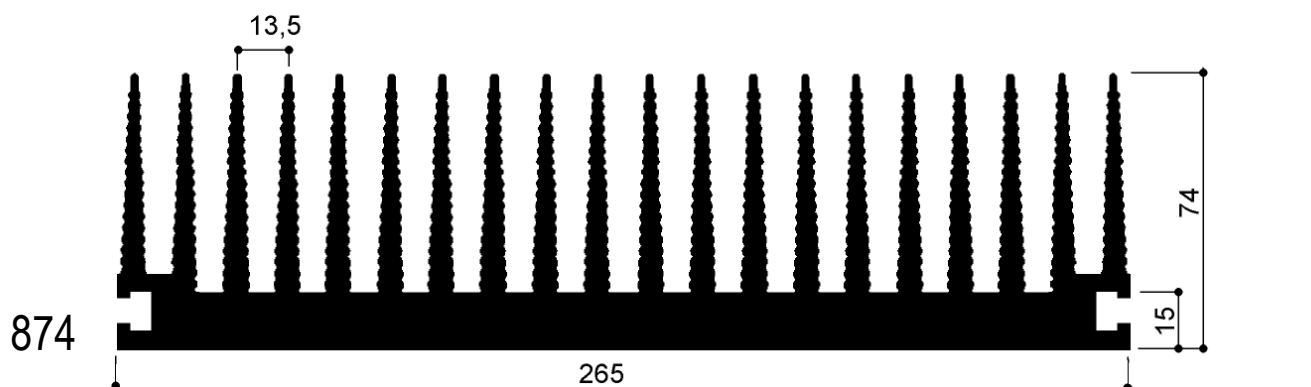
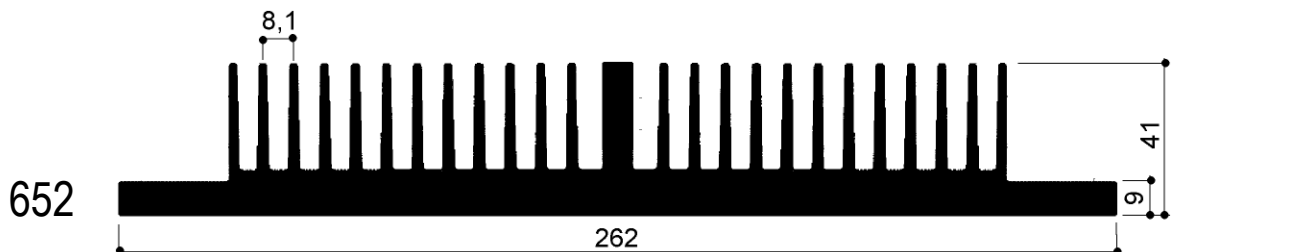
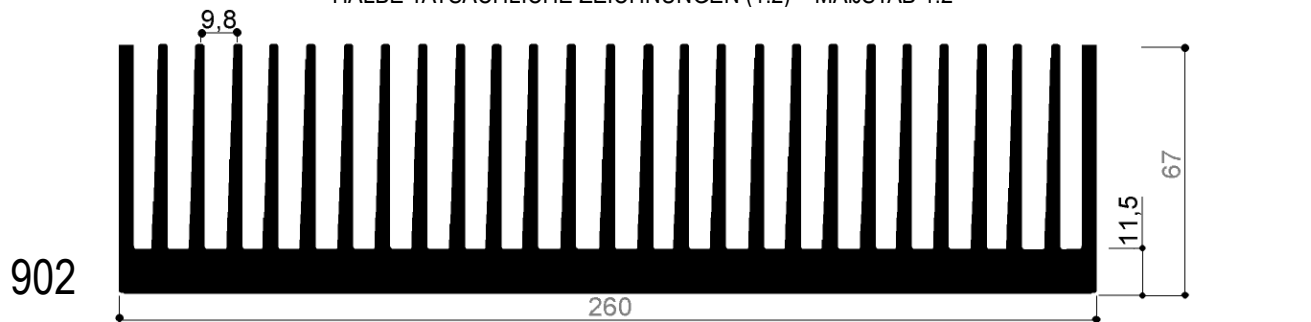


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HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2



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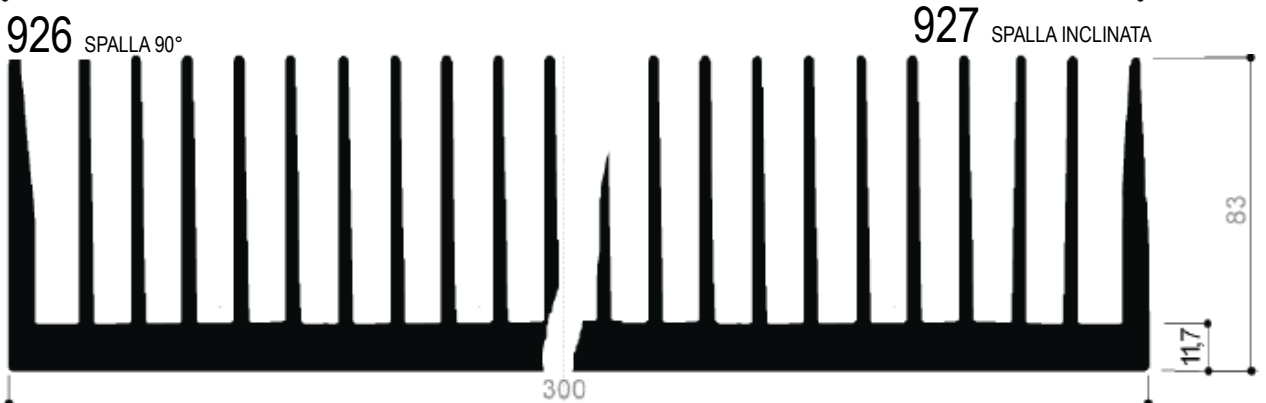
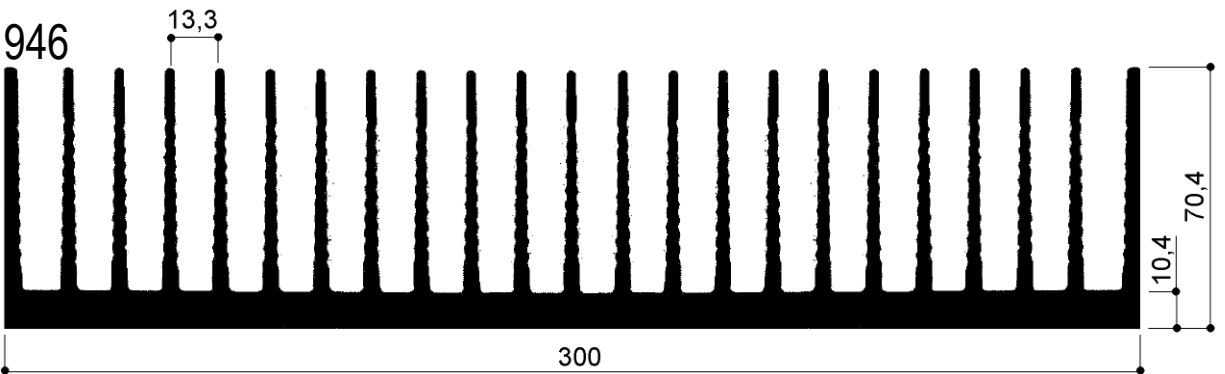
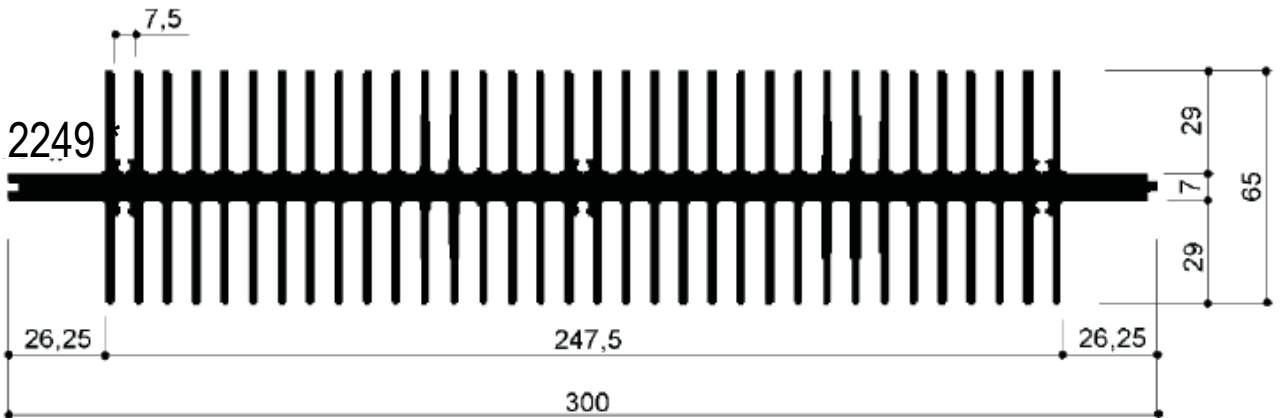
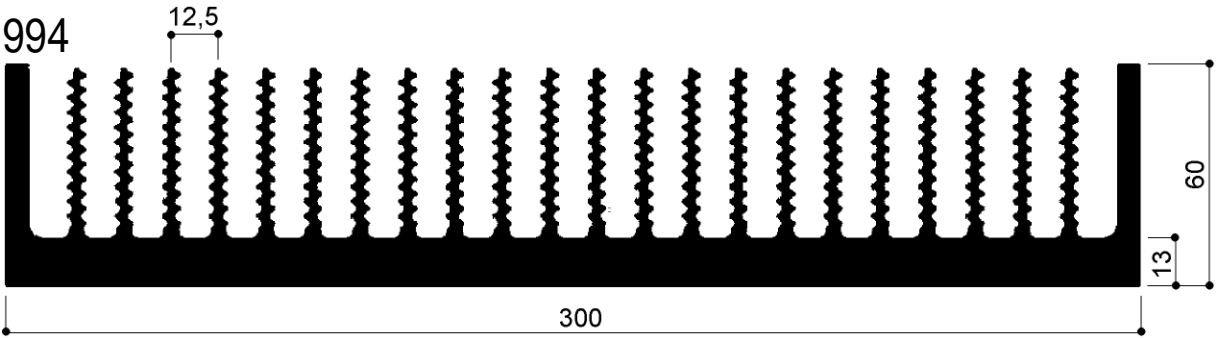
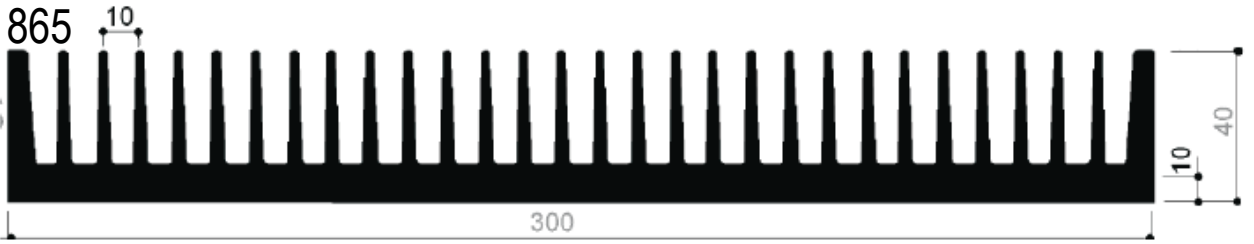
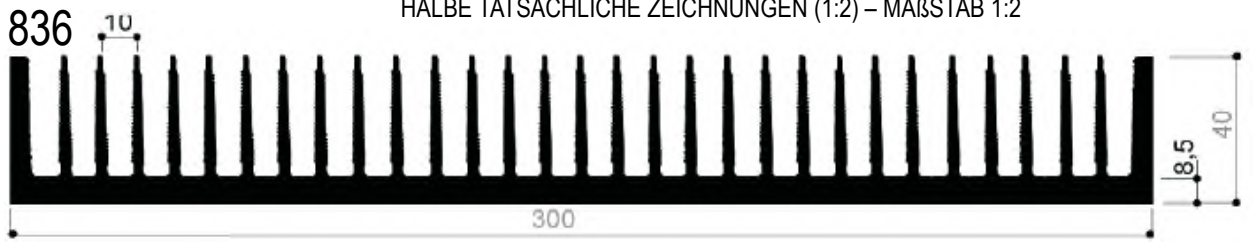
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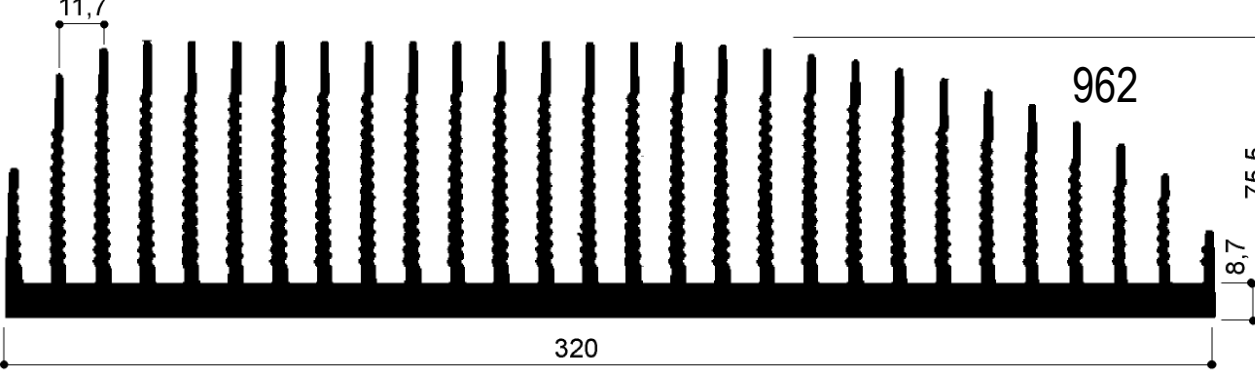
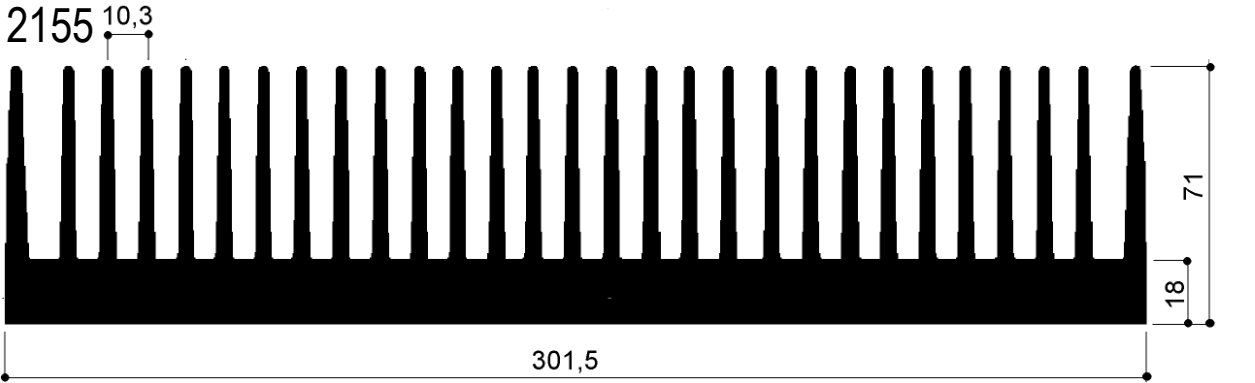
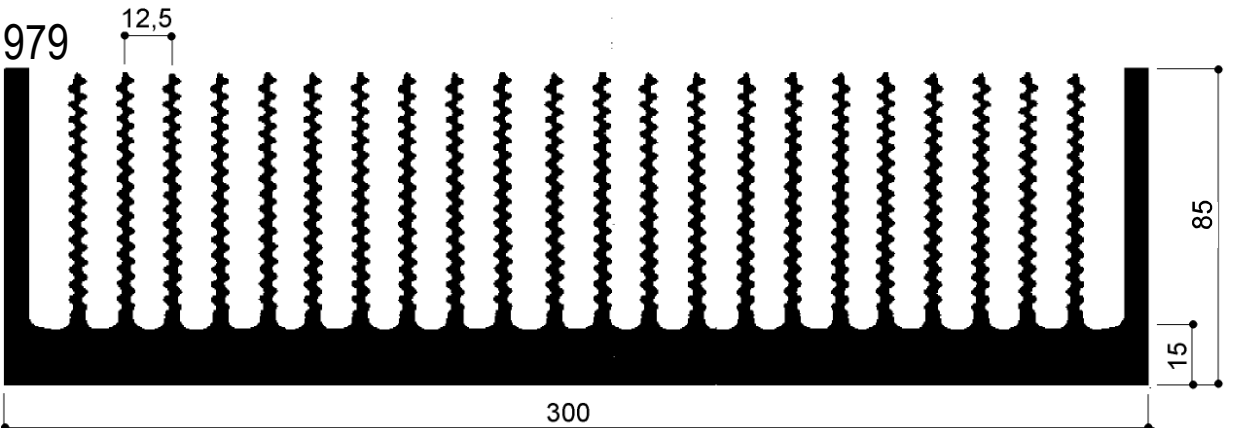
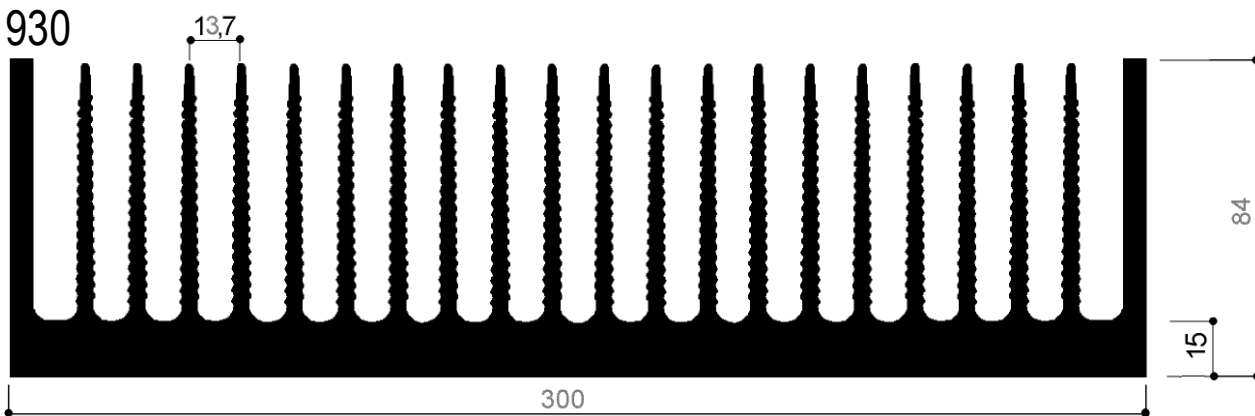
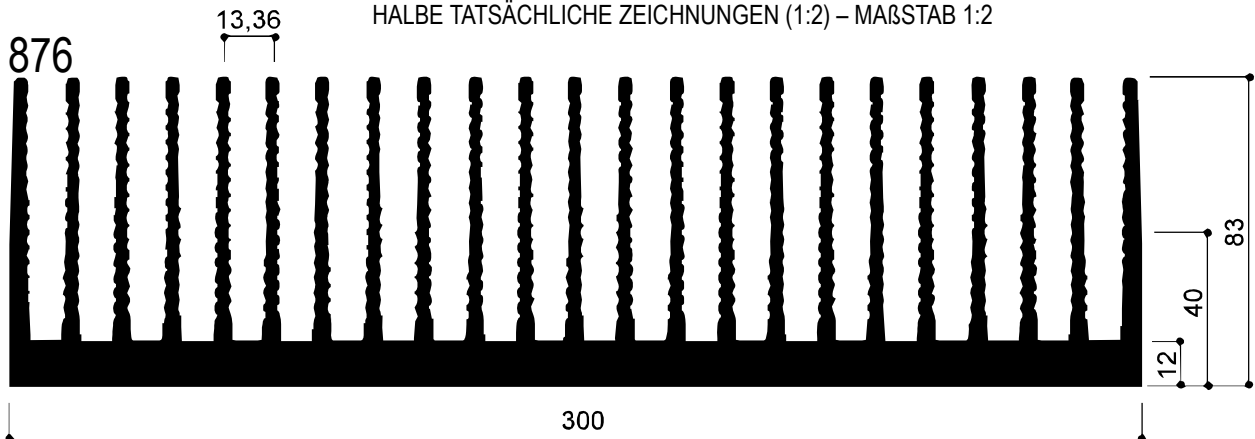


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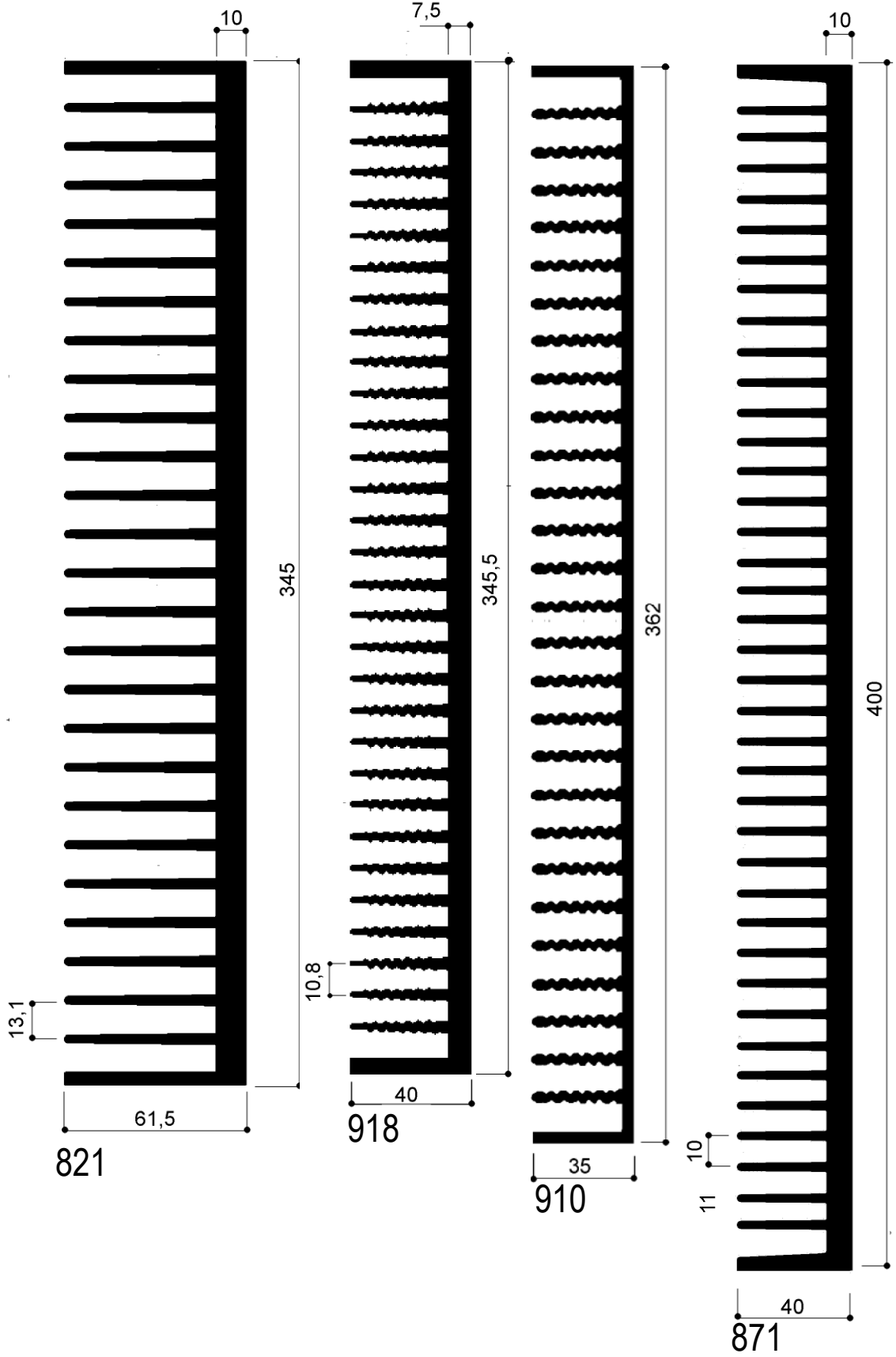


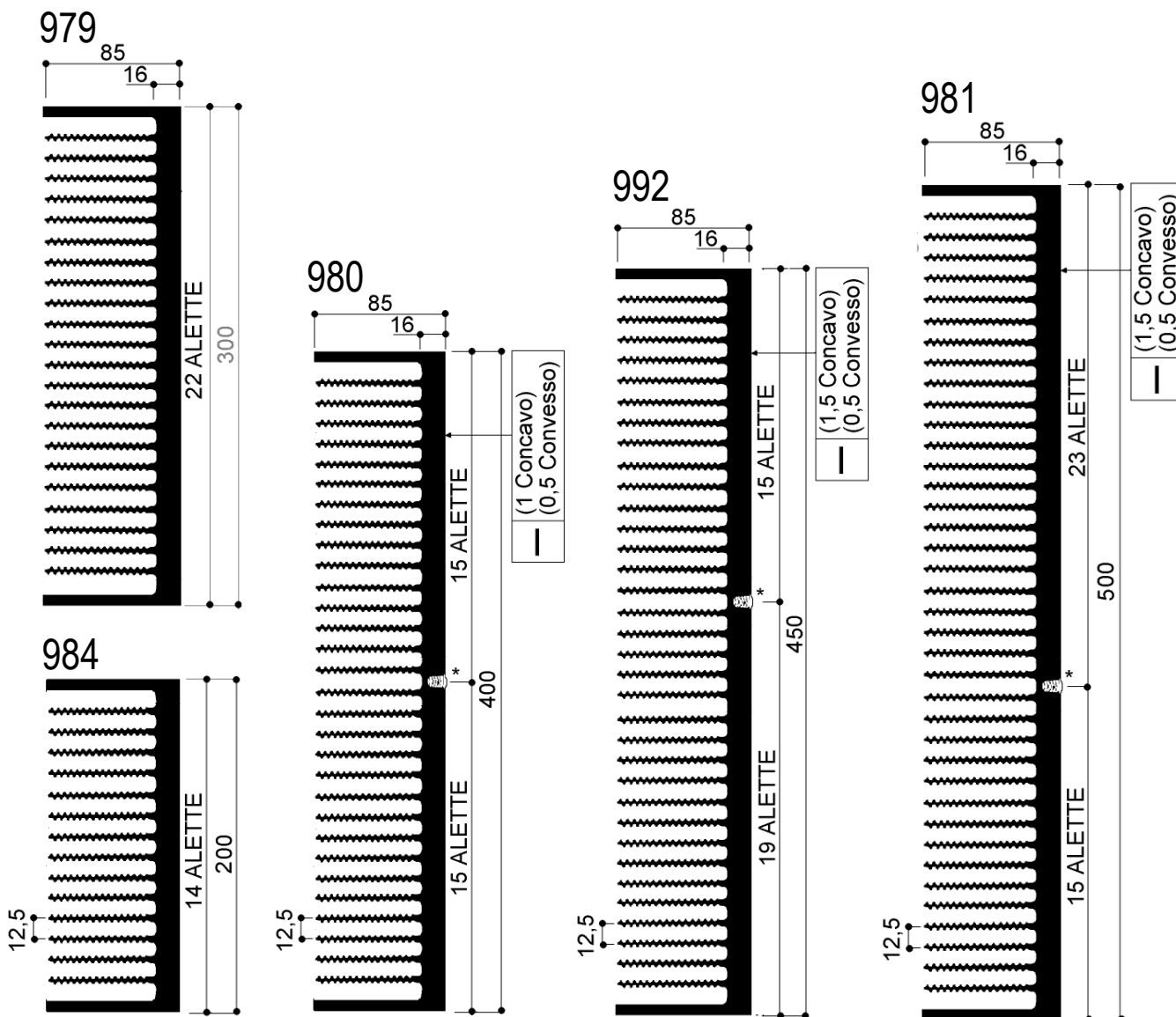
KONTINUIERLICHES UPDATE - ED. DATIERT 09-2024 -REPRODUKTION VERBOTEN -

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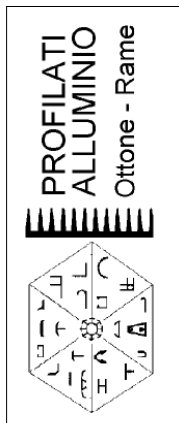
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SCHWEISSEN NACH EN-NORM 288-4:1992 / A1:1997
 WELDING PROCESS ACCORDING TO EN288-4:1992 / A1:1997
 *SCHWEIßPERLE- WELDING WIRE



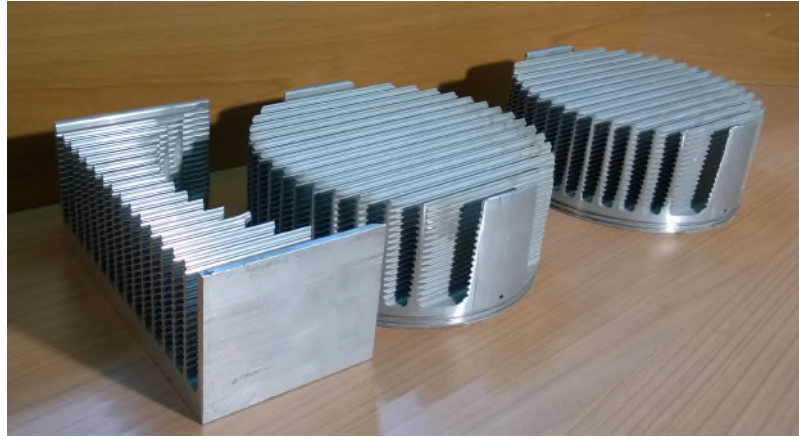
Zusätzlich zu den Profilen im Katalog sind wir sofort auf Lager
 AUCH KÖNNEN KÜHLKÖRPER IN STANGEN MIT „BENUTZERDEFINIERTEN“ FORMEN VERLIEFERT WERDEN
 FÜR BESCHÄDIGTE QUANTITATIVEN.
 ALLE PROFILE SIND IN DEN FOLGENDEN FORMATE VERFÜGBAR:
 - 3/4-Meter-Stangen
 - ZUSCHNITT (ROH/OXIDIERT)
 - VOLLSTÄNDIG VERARBEITET NACH VS. ZEICHNUNG

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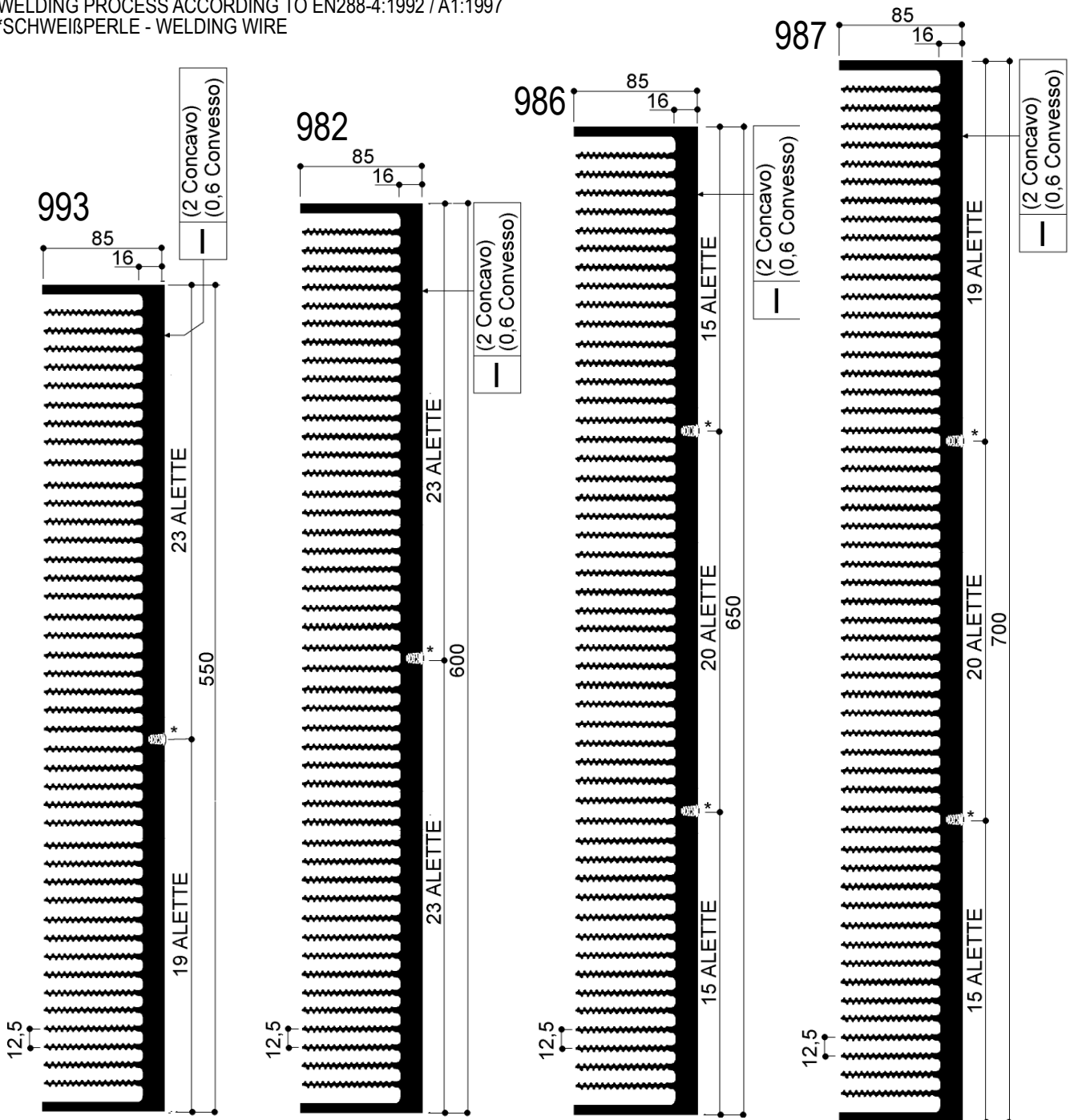
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BEISPIELFOTO:
RUNDE KÜHLKÖRPER
VON DER BAR BIS ZURÜCK
MAHLEN

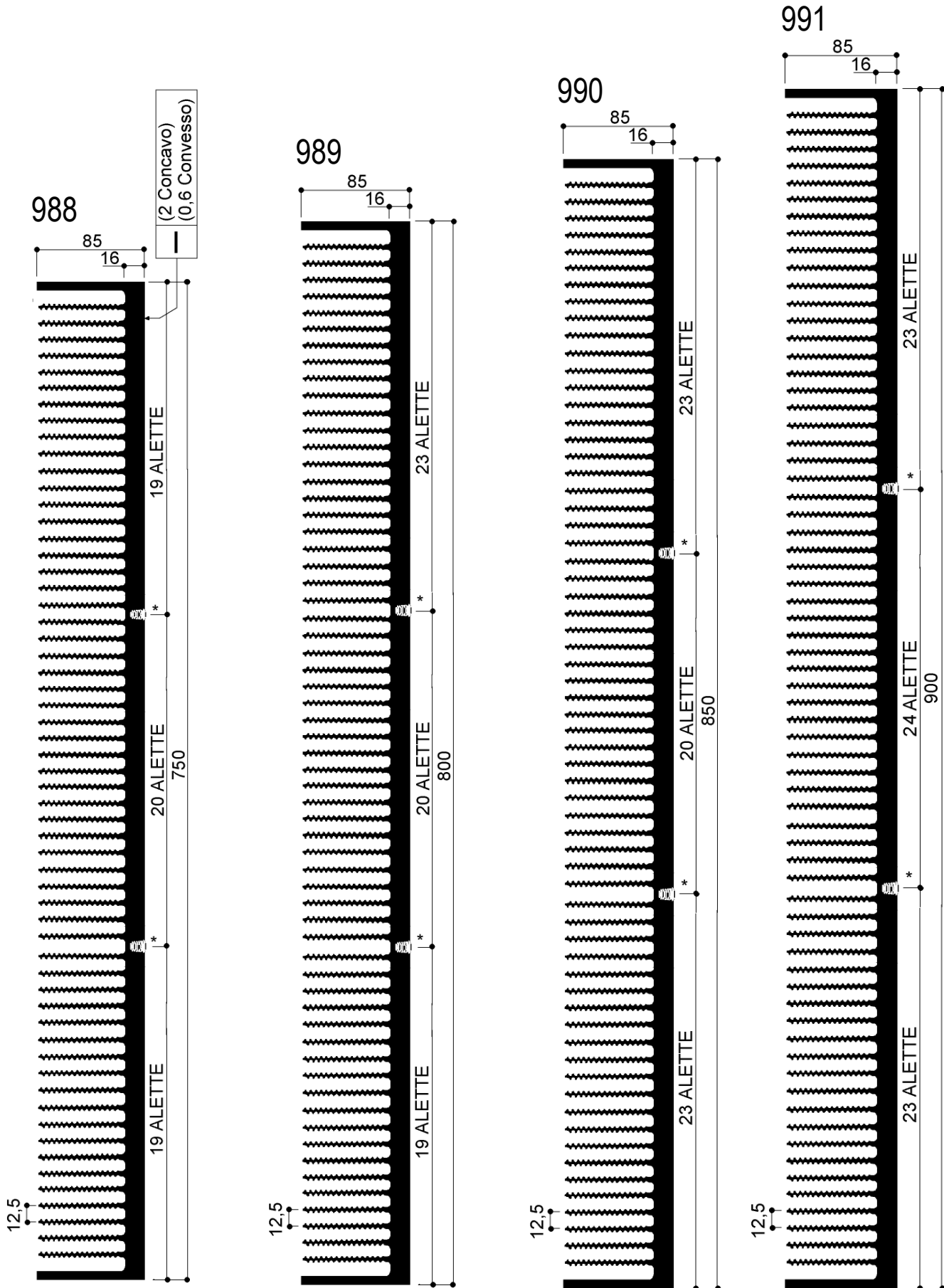


SCHWEISSEN NACH EN-NORM 288-4:1992 / A1:1997
WELDING PROCESS ACCORDING TO EN288-4:1992 / A1:1997
*SCHWEIßPERLE - WELDING WIRE



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*SCHWEIßPERLE - WELDING WIRE



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HOCHLEISTUNGSKÜHLKÖRPER

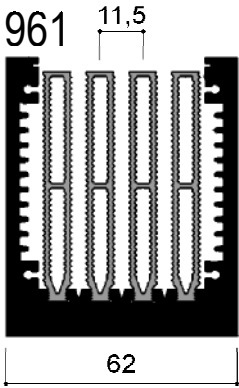
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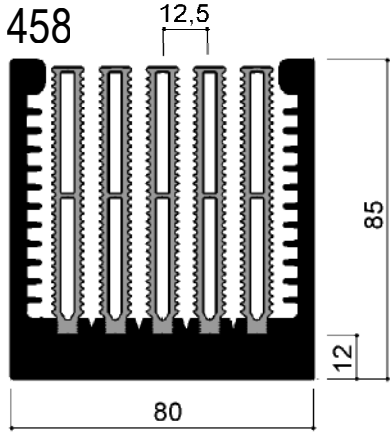
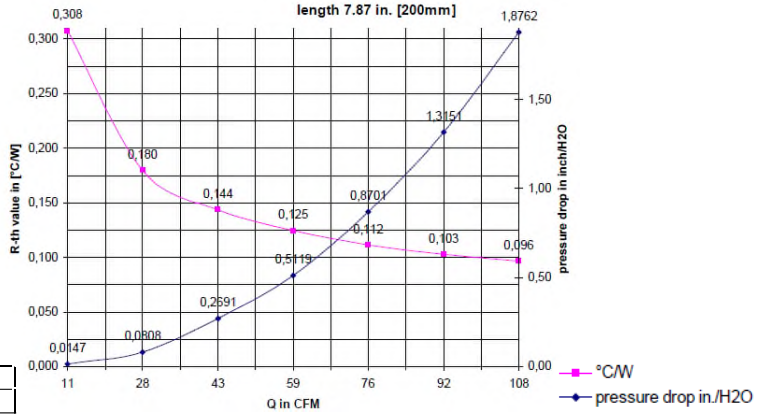
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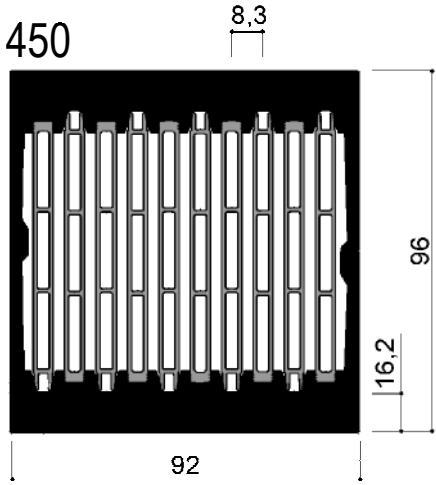
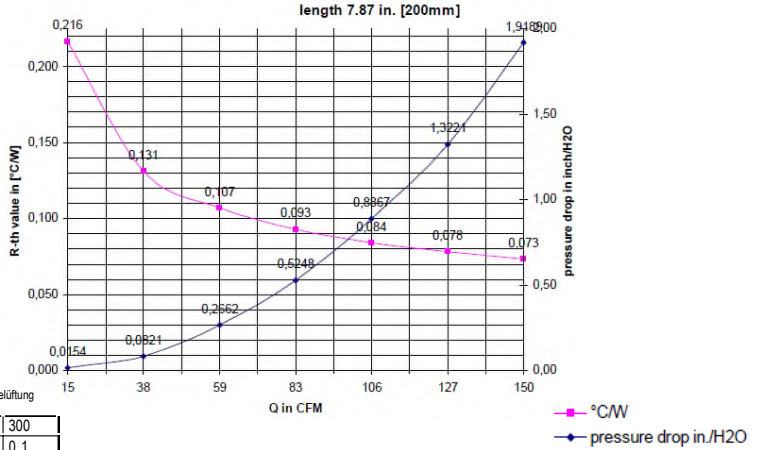
Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
F _m a 5m/s	0,23	0,18	0,14



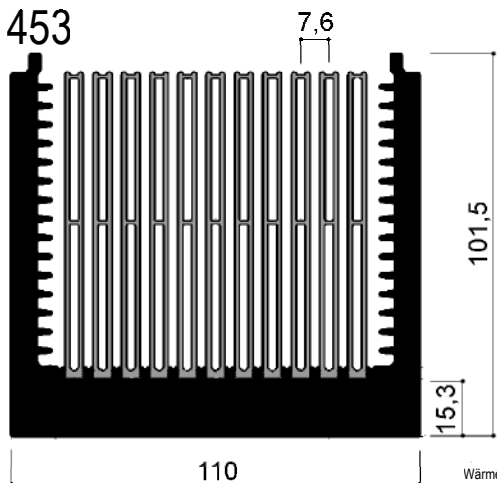
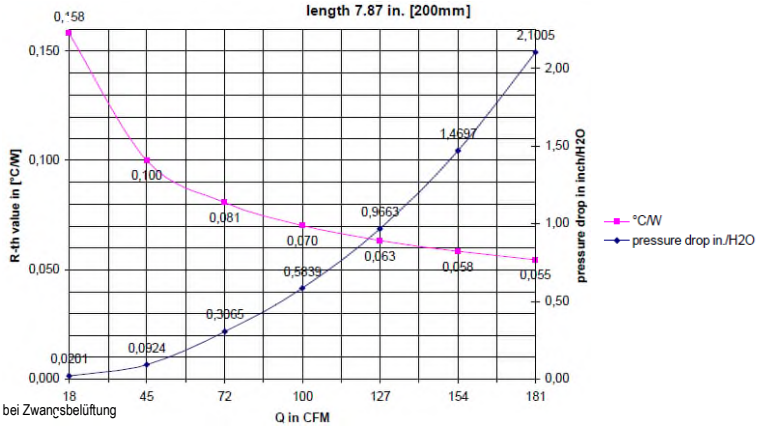
Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
F _m a 5m/s	0,165	0,13	0,1



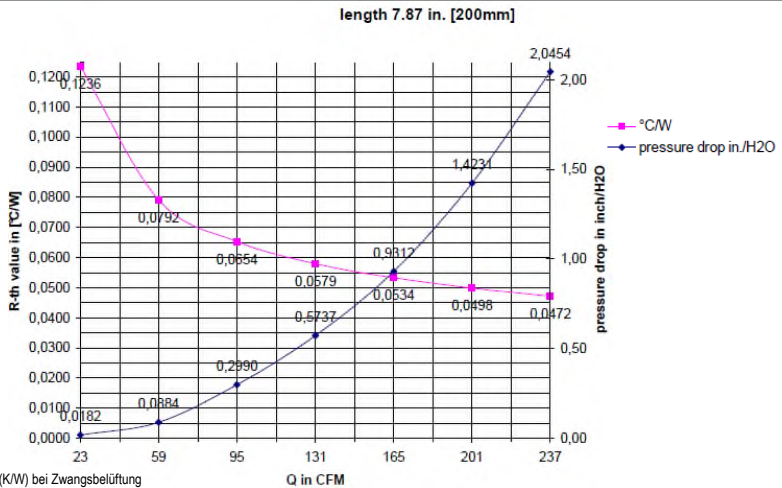
Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
F _m a 5m/s	0,13	0,1	0,08



Wärmewiderstand (KW) bei Zwangsbelüftung

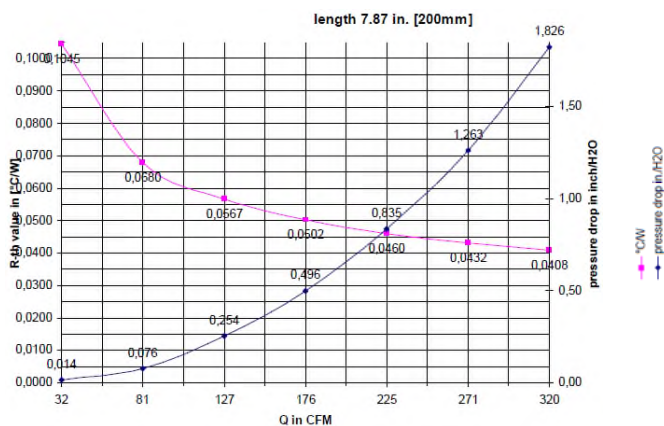
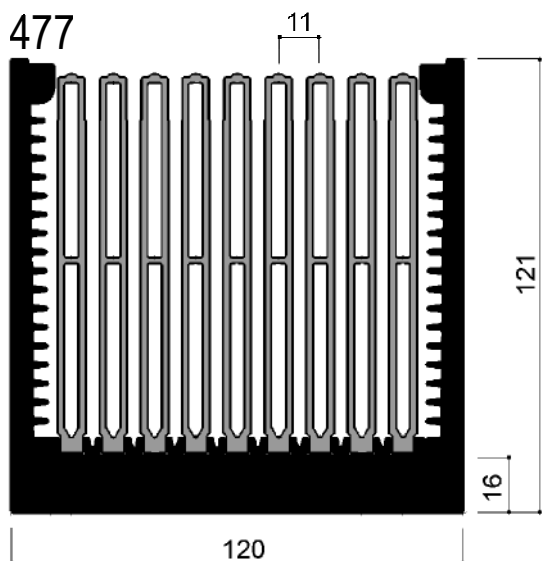
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F _m a 11 m/s	0,0915	0,0579	0,0450



HOCHLEISTUNGSKÜHLKÖRPER

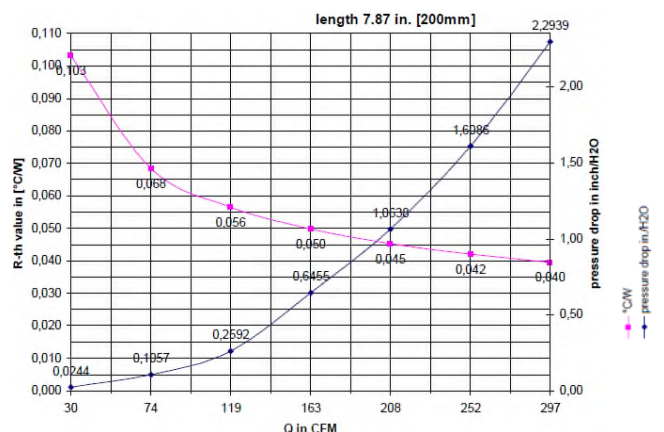
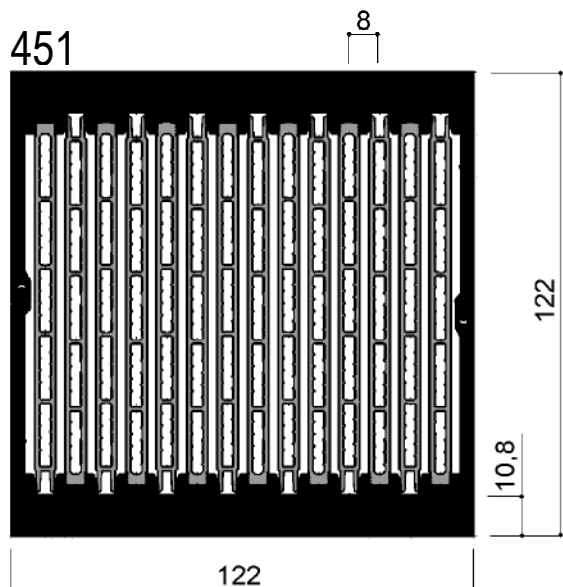


HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2



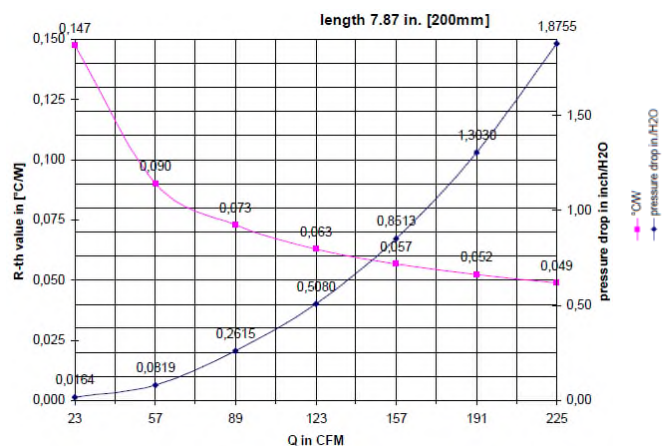
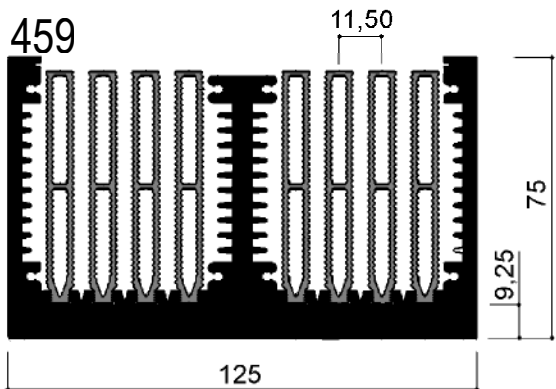
Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} a 5m/s	0,11	0,068	0,052



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} a 5m/s	0,082	0,068	0,052



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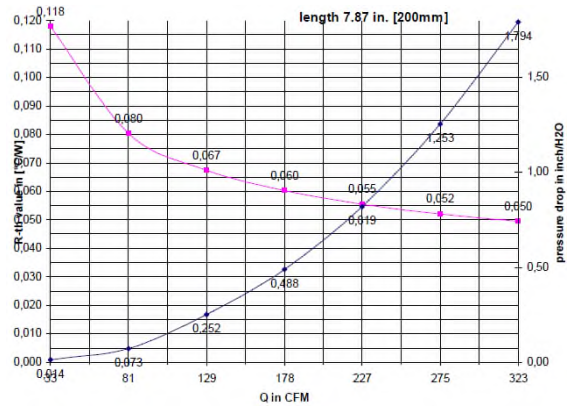
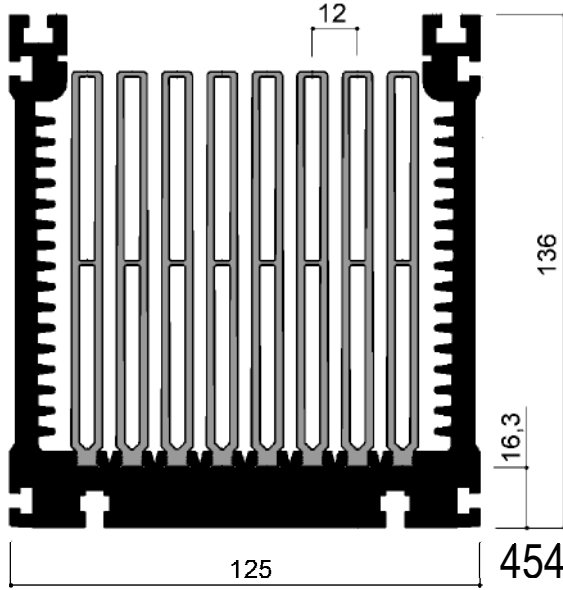
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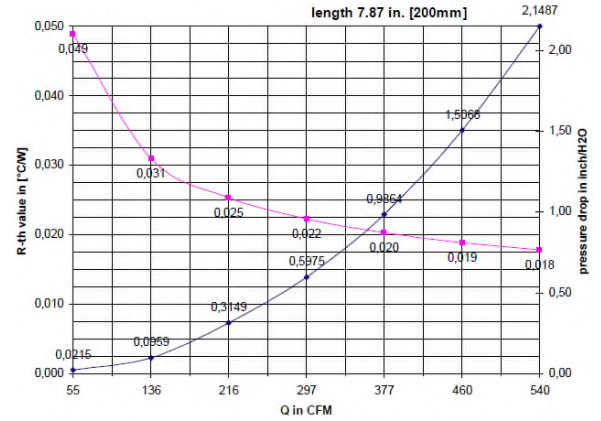
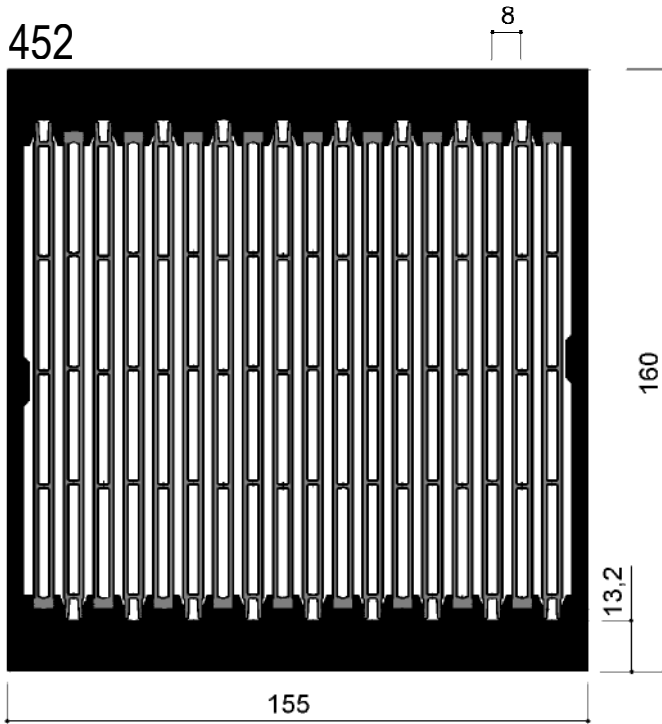
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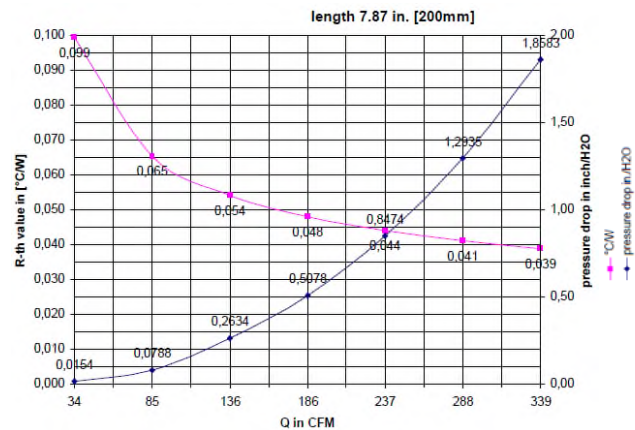
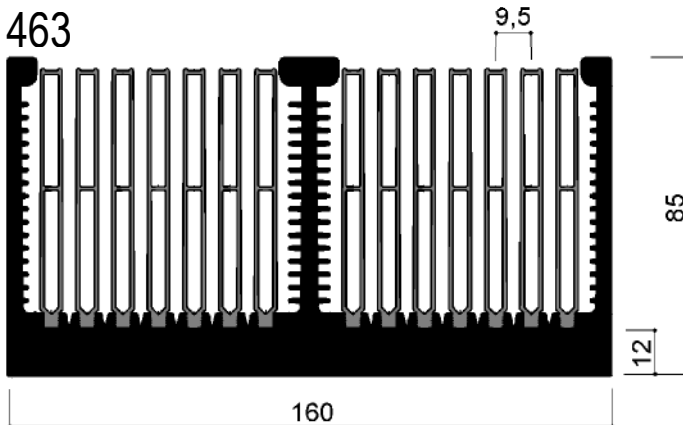
Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
F _{th} a 5m/s	0,13	0,08	0,06



Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
F _{th} a 5m/s	0,046	0,031	0,025



Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} a 5m/s	0,082	0,065	0,05

Die durch die Kurven ausgedrückten Werte sind lediglich Richtwerte

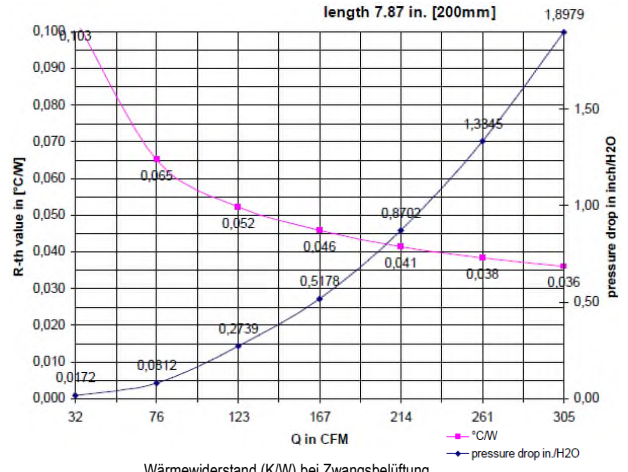
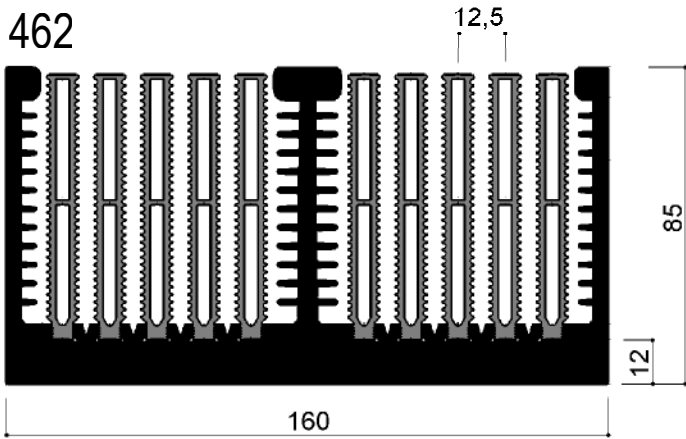


HOCHLEISTUNGSKÜHLKÖRPER



HALBE TATSÄHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

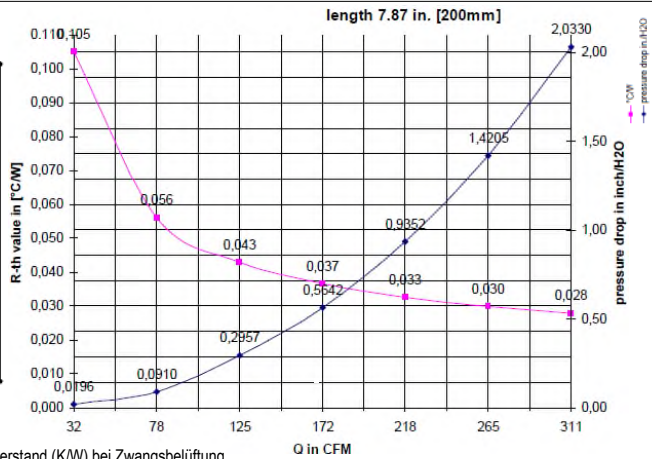
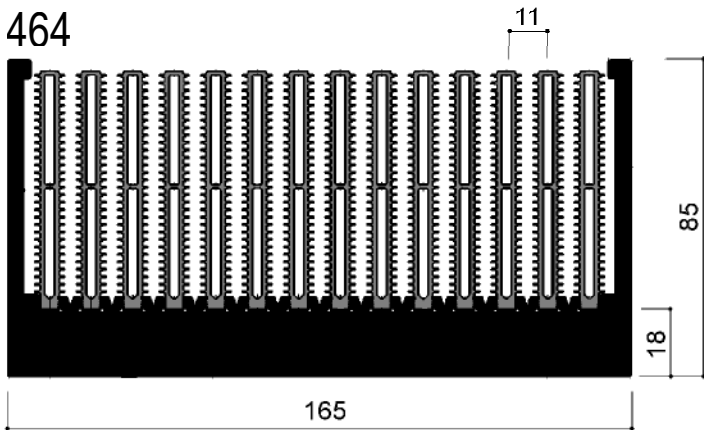
462



Wärmewiderstand (KW) bei Zwangsbelüftung

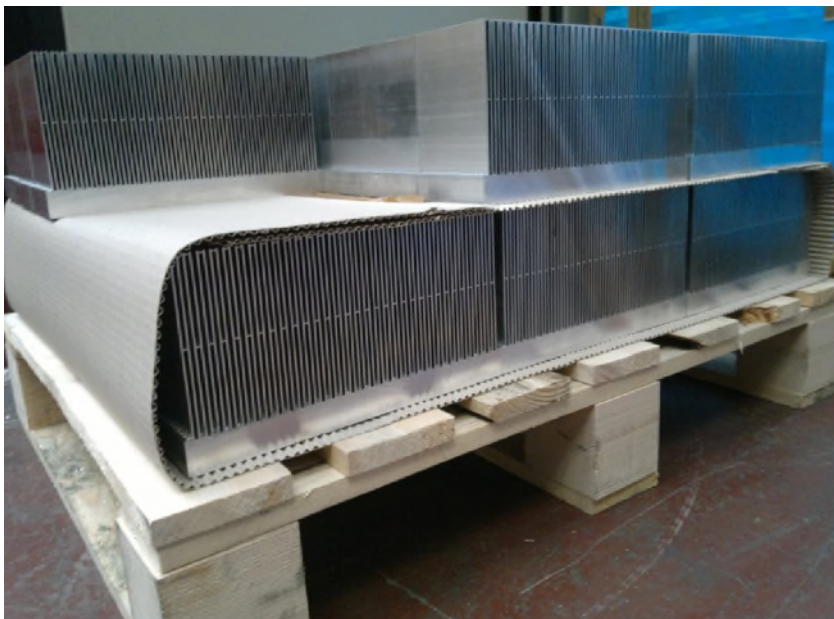
Lg. (mm)	100	200	300
R _{th} a 5m/s	0,082	0,065	0,05

464



Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} a 5m/s	0,077	0,056	0,048



BEISPIELFOTO: ZUSCHNEIDEN VON HOCHLEISTUNGSKÜHLKÖRPERN AUF DIE MAßE GROSSE ABMESSUNGEN

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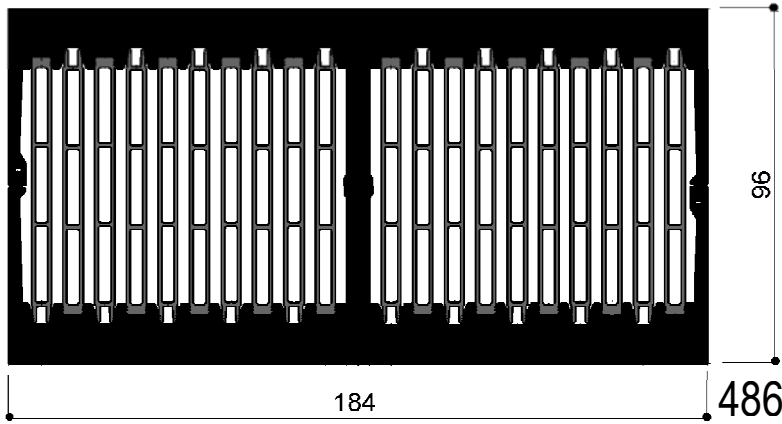


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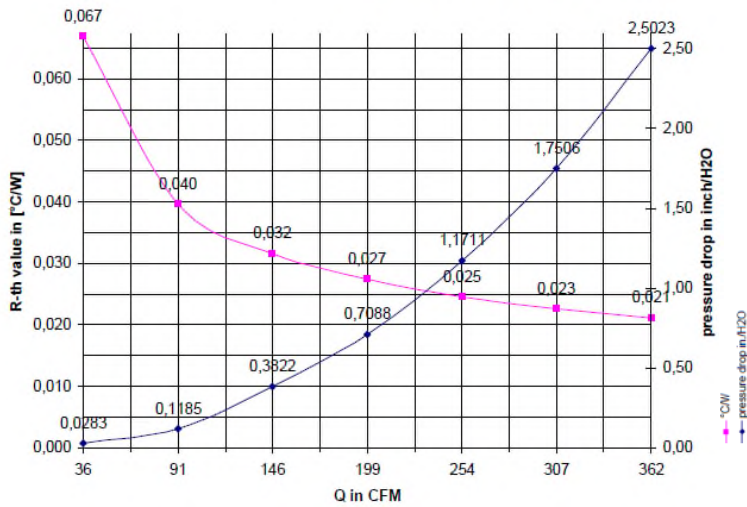
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length 11.81 in. [300mm]

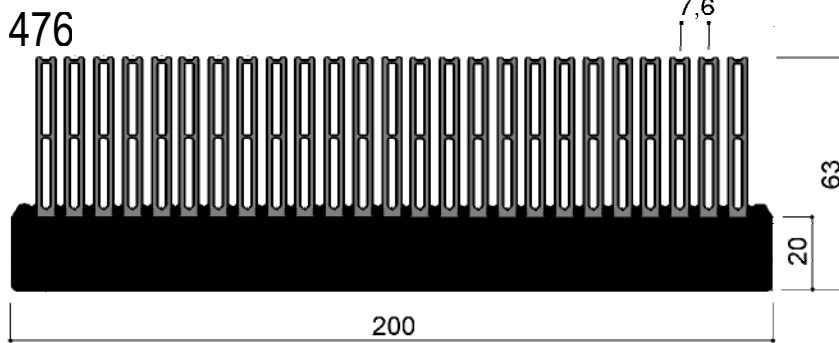


Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
Rth5m/s	0,065	0,05	0,04

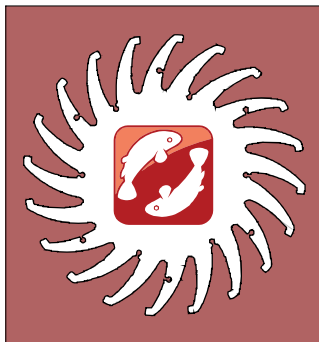
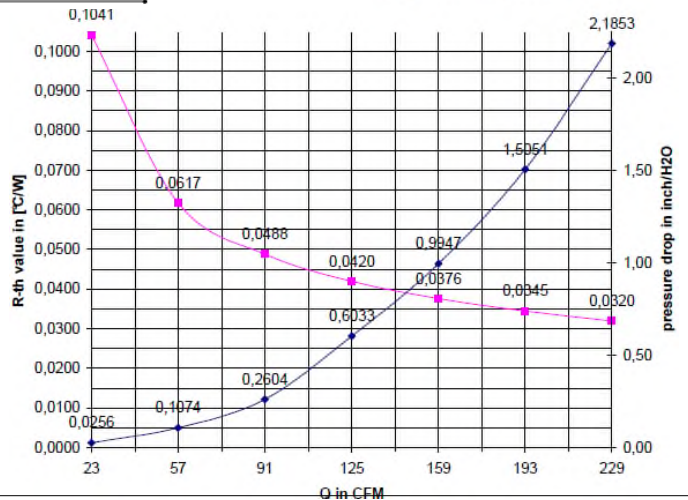


BEISPIELFOTOS: SIE WERDEN AUSGEFÜHRT
BLANKING-VORGÄNGE EIN
EXTRUDIERTER ALUMINIUMPROFILE



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
Fth a 11 m/s	0,0617	0,042	0,034



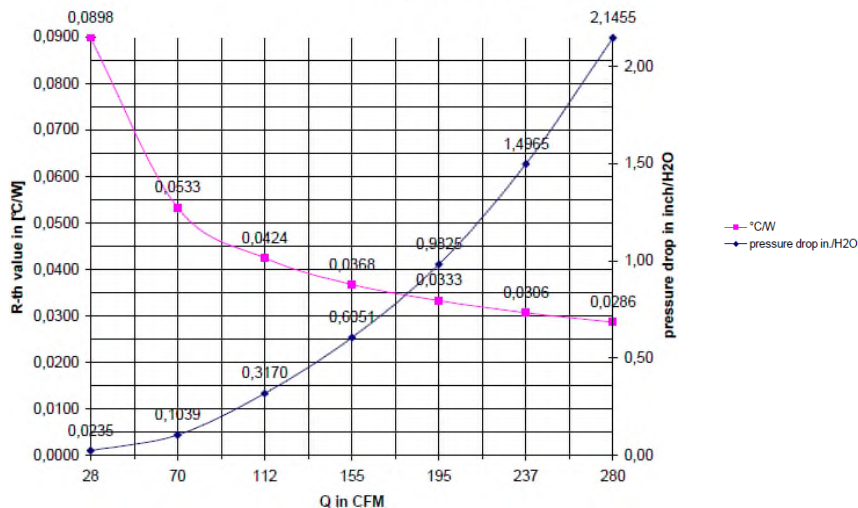
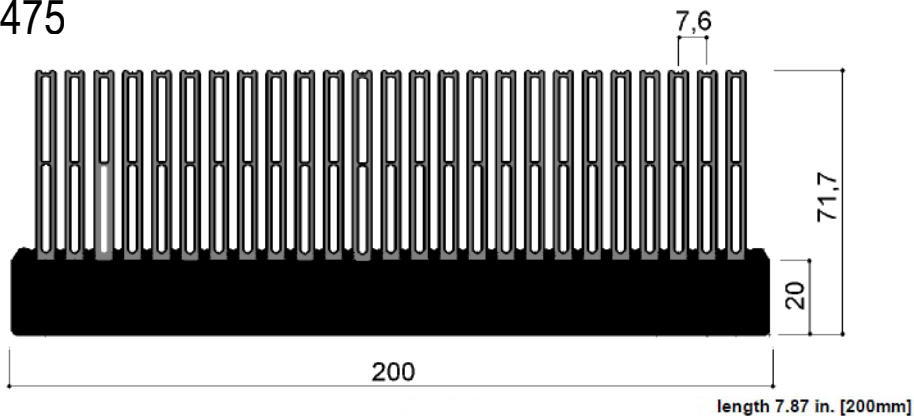
— °C/W
— pressure drop in H2O

HOCHLEISTUNGSKÜHLKÖRPER

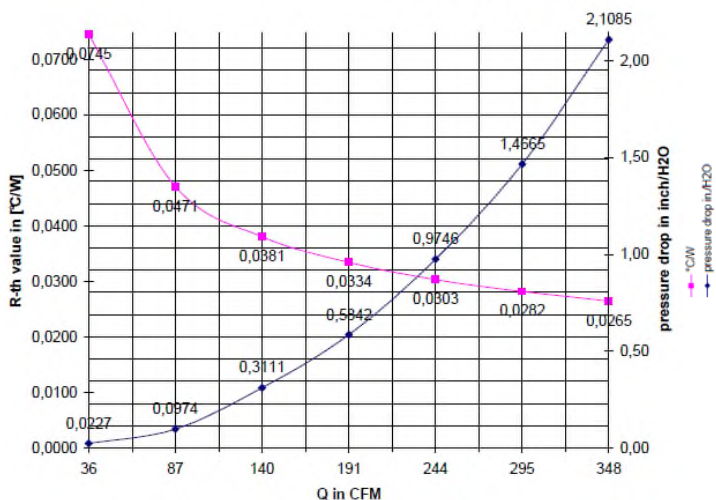
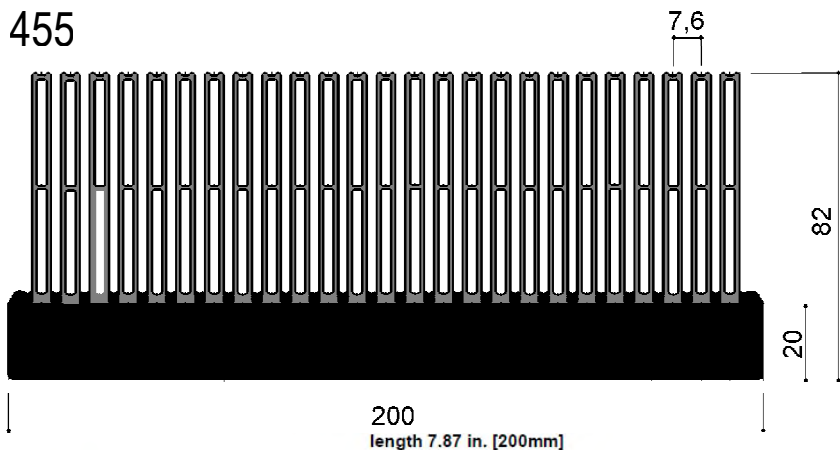


HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

475



455



BEISPIELFOTOS: SIE WERDEN AUSGEFÜHRT MECHANISCHES ARBEITEN AN EXTRUDIERTEN ALUMINIUMPROFILIEN

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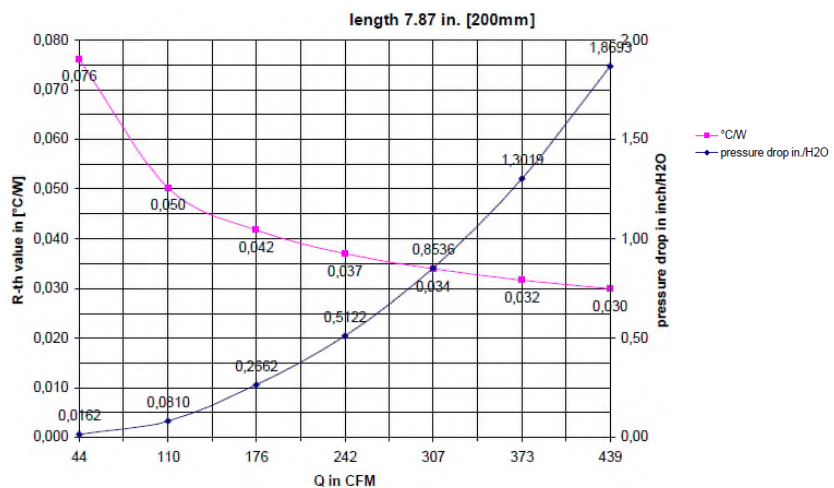
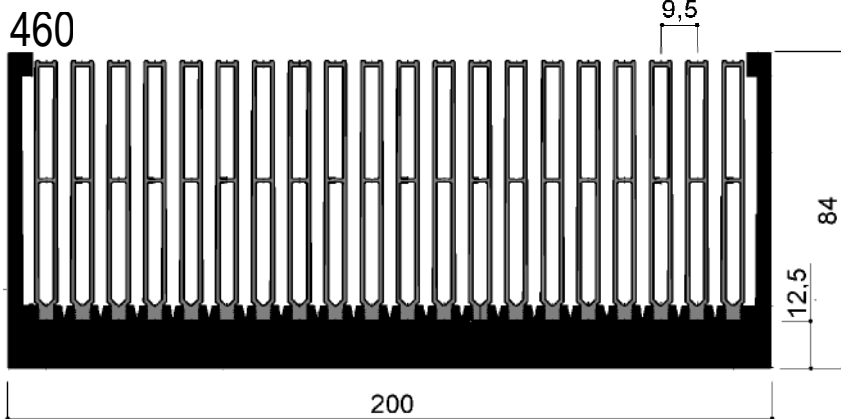
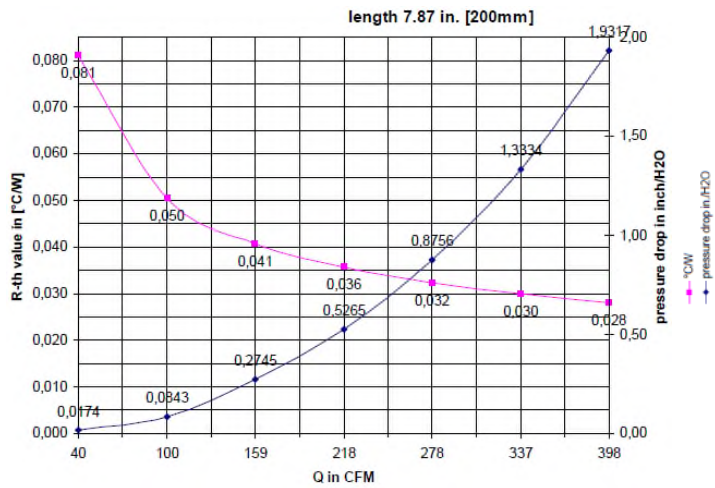
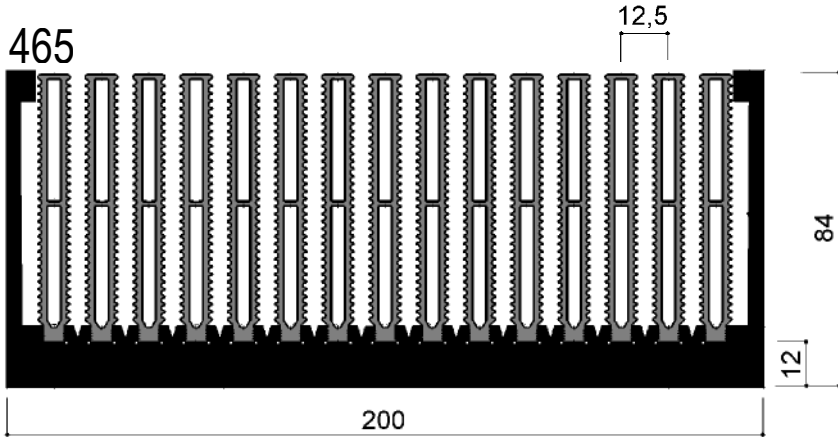
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HOCHLEISTUNGSKÜHLKÖRPER



HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2



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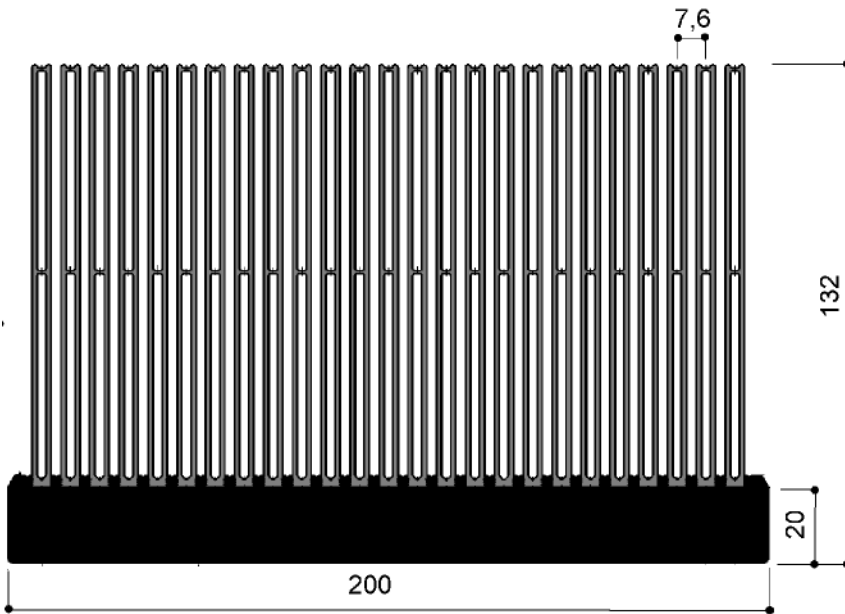
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PROFILATI ALLUMINIO
ALTA TECNOLOGIA

HOCHLEISTUNGSKÜHLKÖRPER

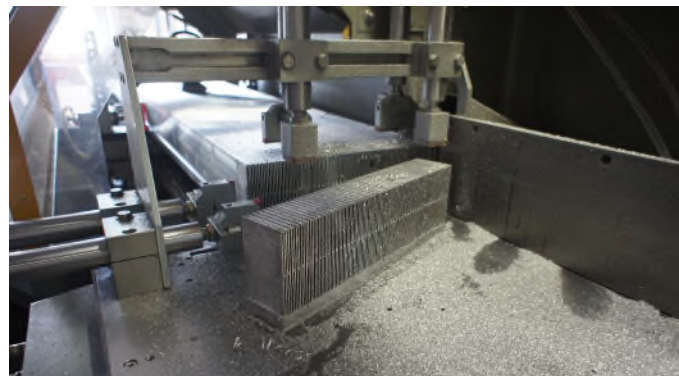
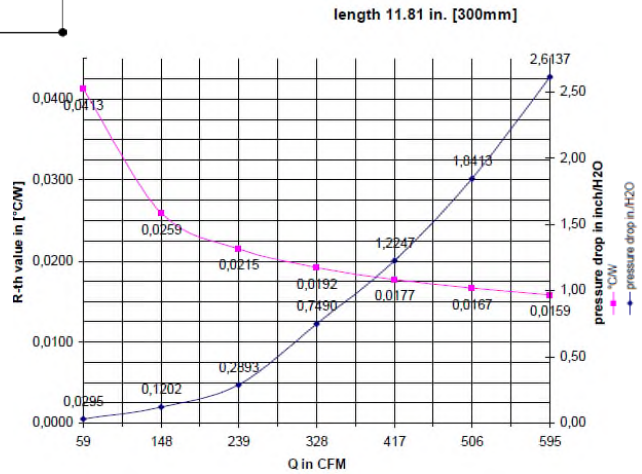
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2



480

Resistenza termica (K/W) in ventilazione forzata

Lg. (mm)	200	300	400
Rth 5m/s	0,0414	0,0254	0,0193



N.3 SCHNEIDELINIEN: SIE WERDEN AUSGEFÜHRT SCHNITTE AN ALUMINIUMPROFILIEN AUCH GROßE ABMESSUNGEN

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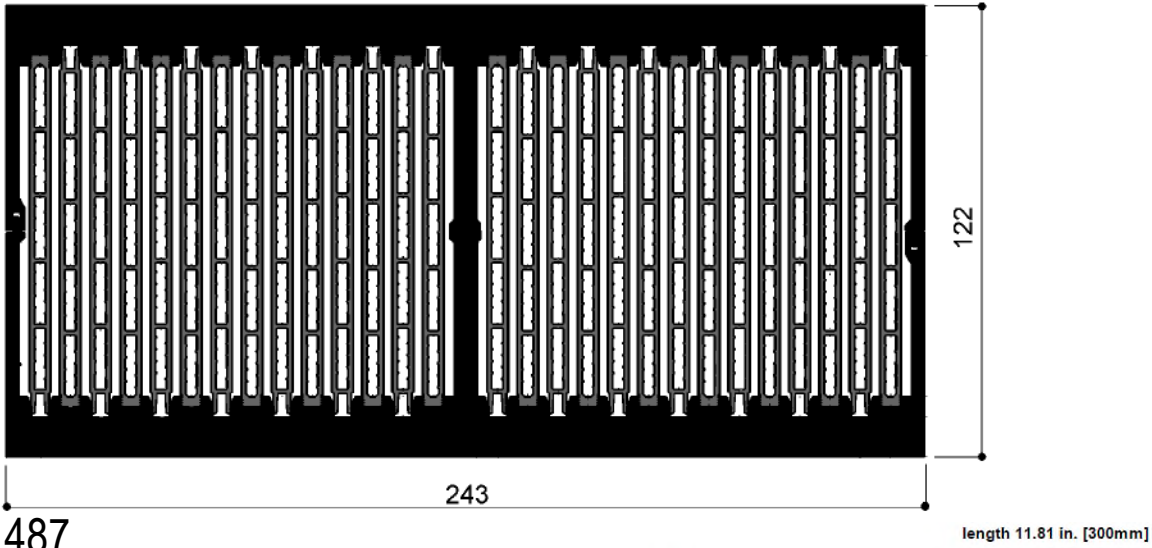
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2



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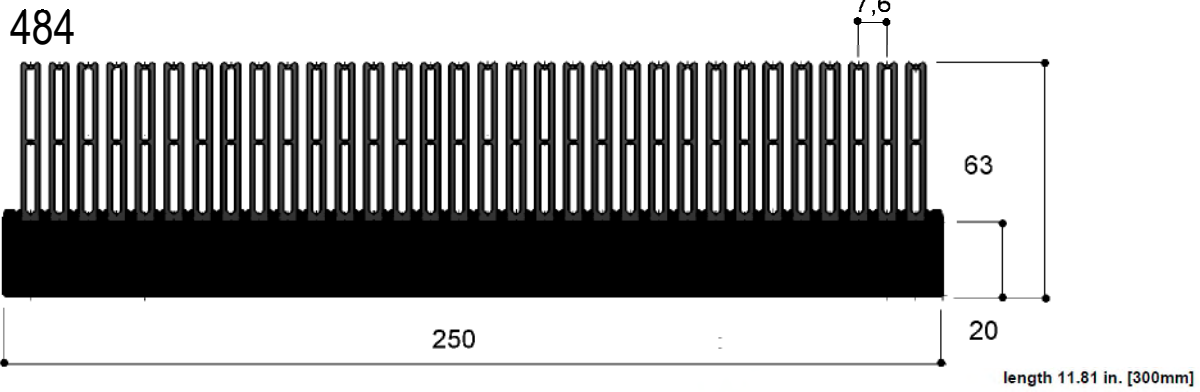
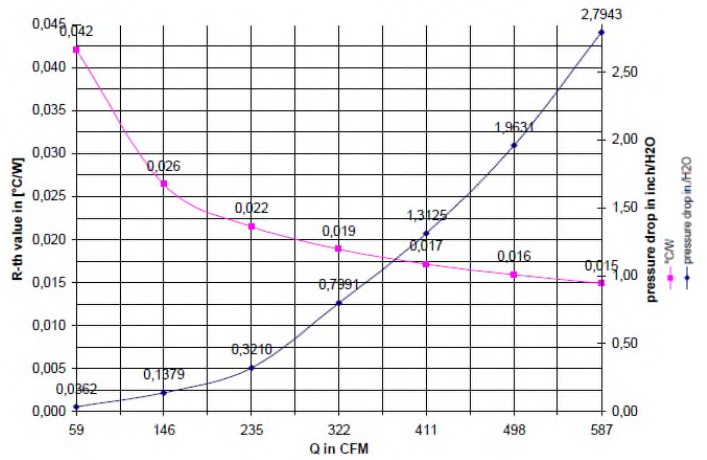
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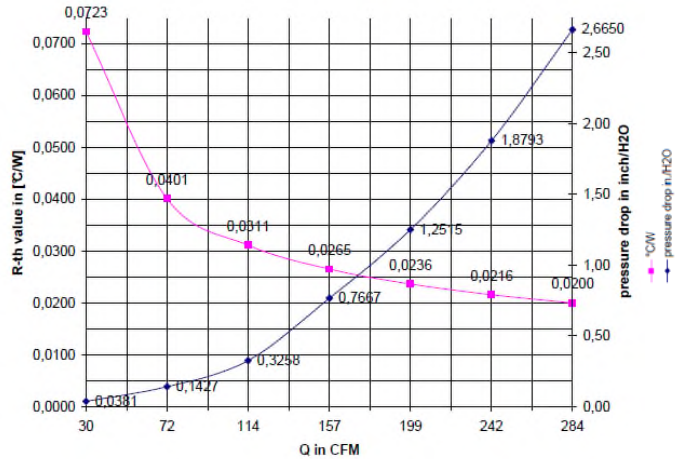
Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} 5m/s	0,041	0,034	0,026



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} 11m/s	0,0480	0,0328	0,0265

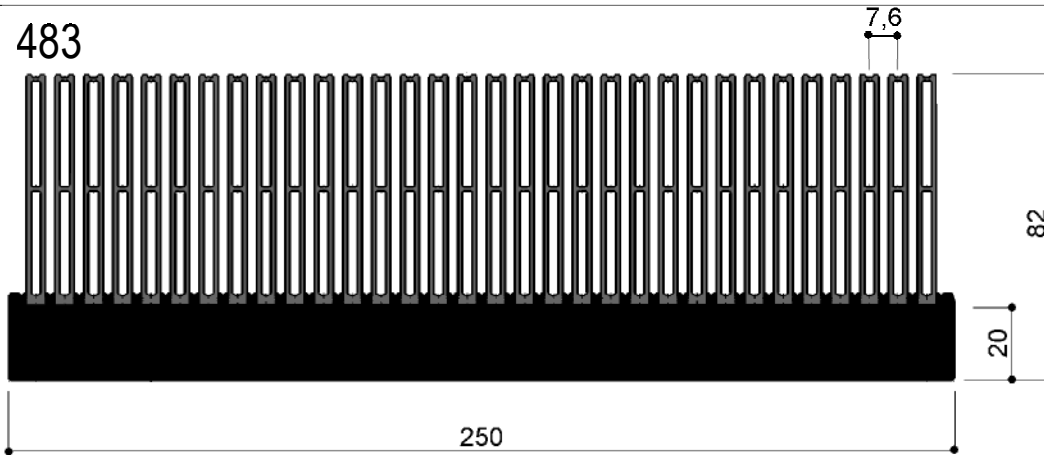


HOCHLEISTUNGSKÜHLKÖRPER



HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

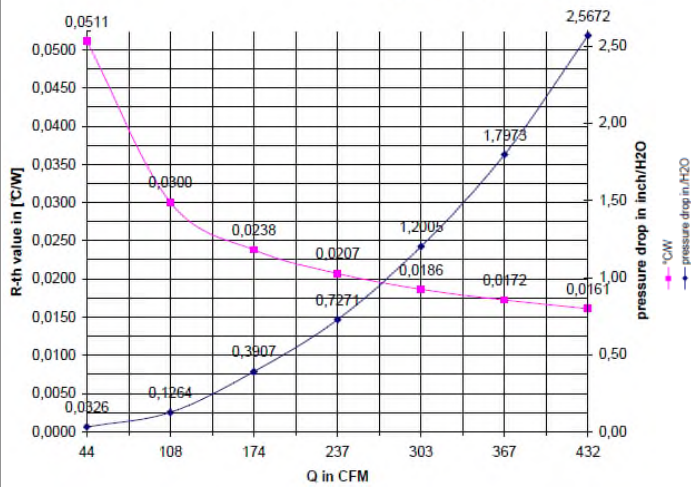
483



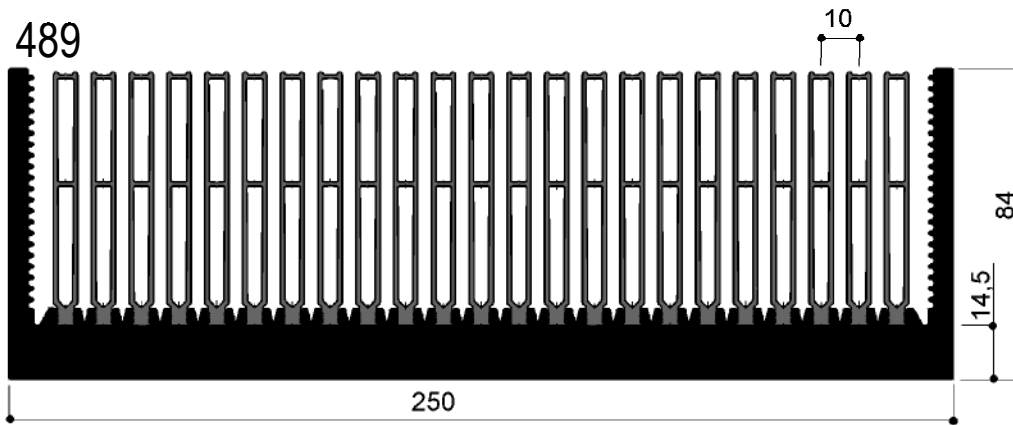
Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
Rm 11m/s	0,0400	0,0261	0,0207

length 11.81 in. [300mm]



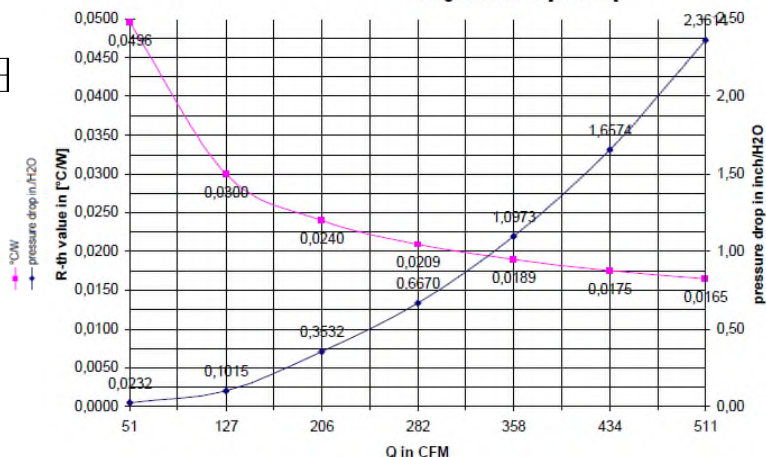
489



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300	400
Rm 5/s	0,0663	0,0438	0,0349	0,0300

length 15.74 in. [400mm]



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HOCHLEISTUNGSKÜHLKÖRPER

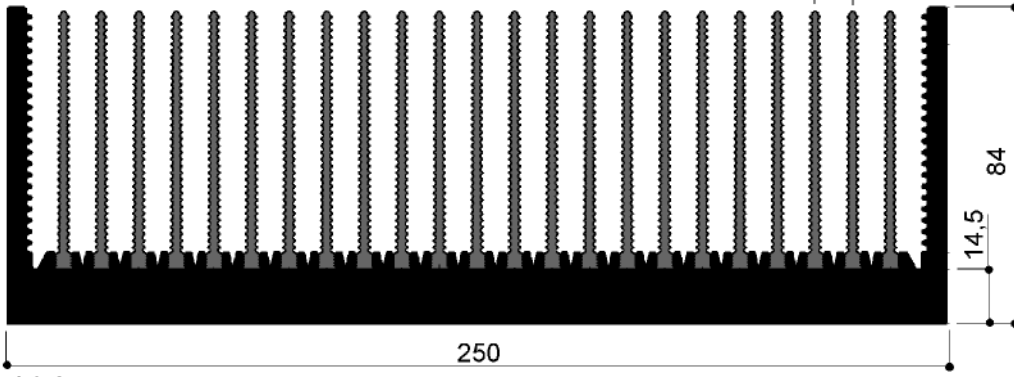


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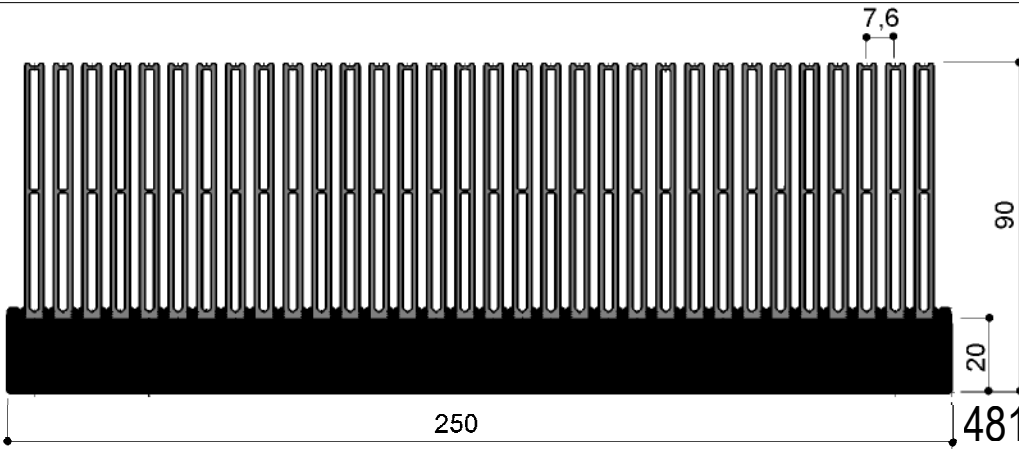
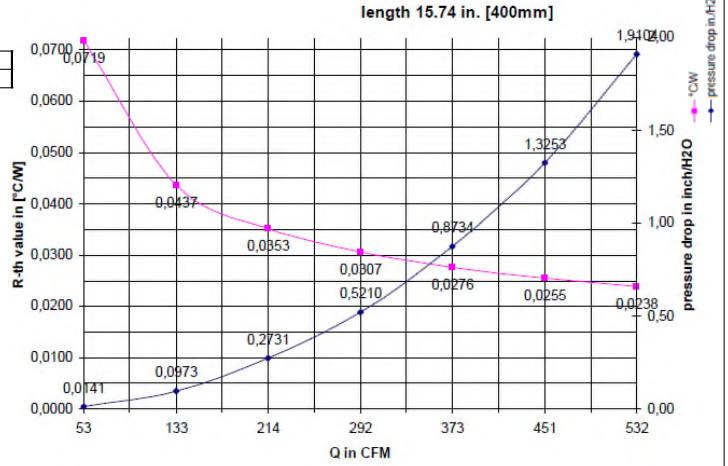
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) - 10 ABSTAB 1:2



492

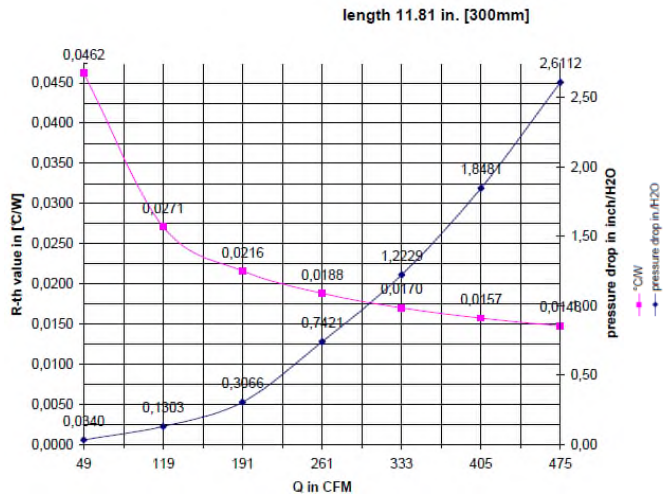
Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300	400
Rm5/s	0,0963	0,0644	0,0516	0,0437



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
Rm11m/s	0,0370	0,0239	0,0188



BEISPIELFOTO: „FLOWER“-KÜHLKÖRPER AUF LAGER IN BEREIT LIEFERUNG

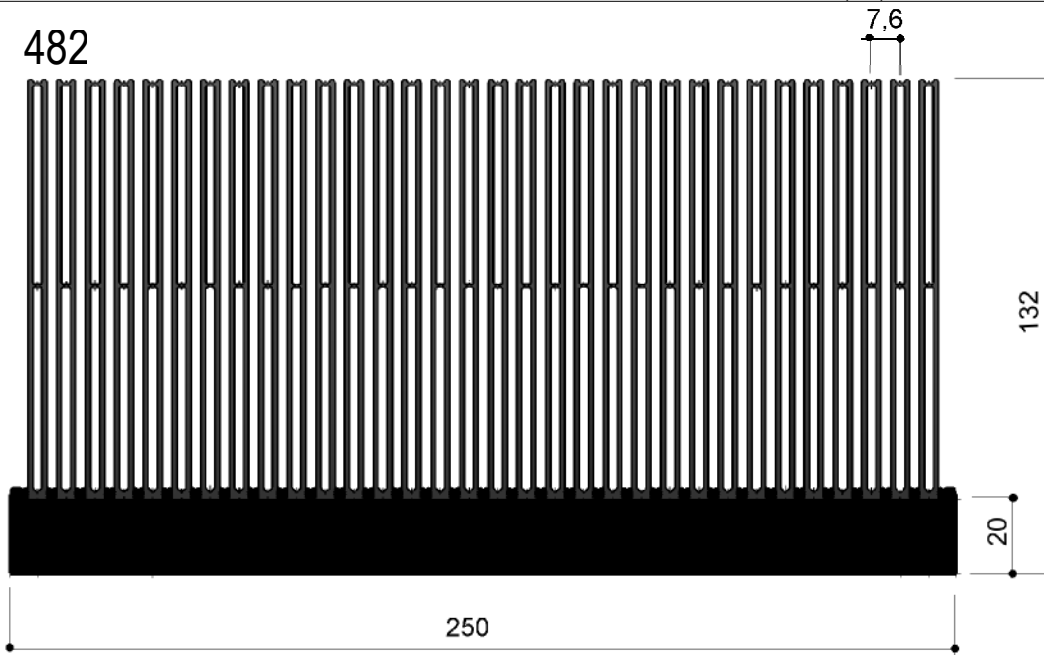


HOCHLEISTUNGSKÜHLKÖRPER



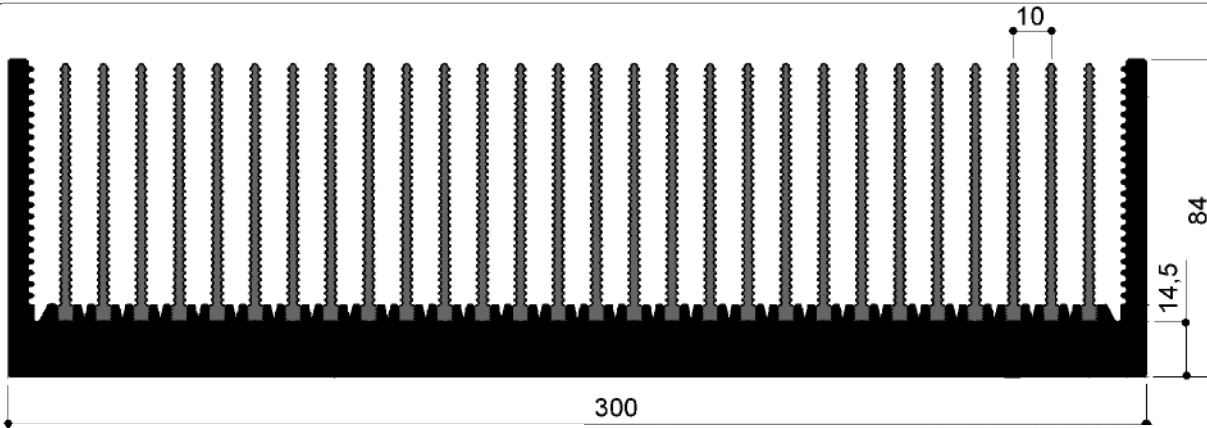
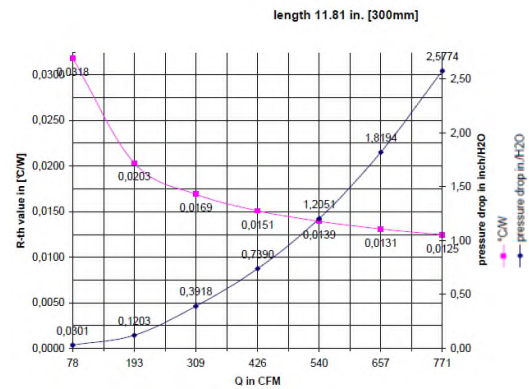
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

482

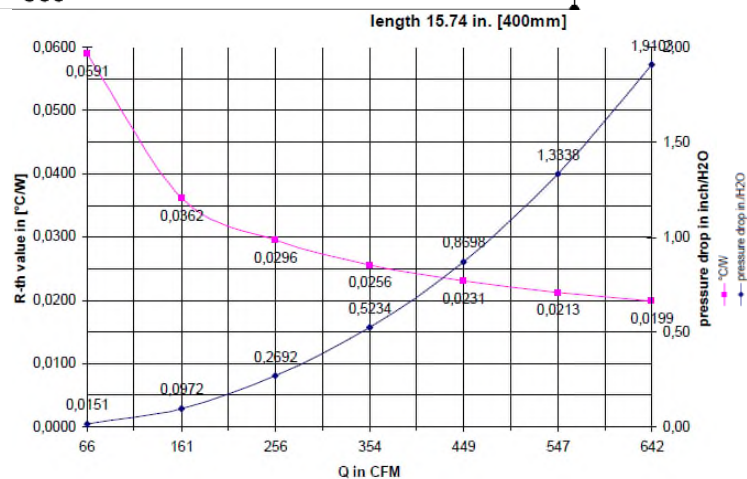


Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} 11m/s	0,0324	0,0198	0,0151



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HOCHLEISTUNGSKÜHLKÖRPER

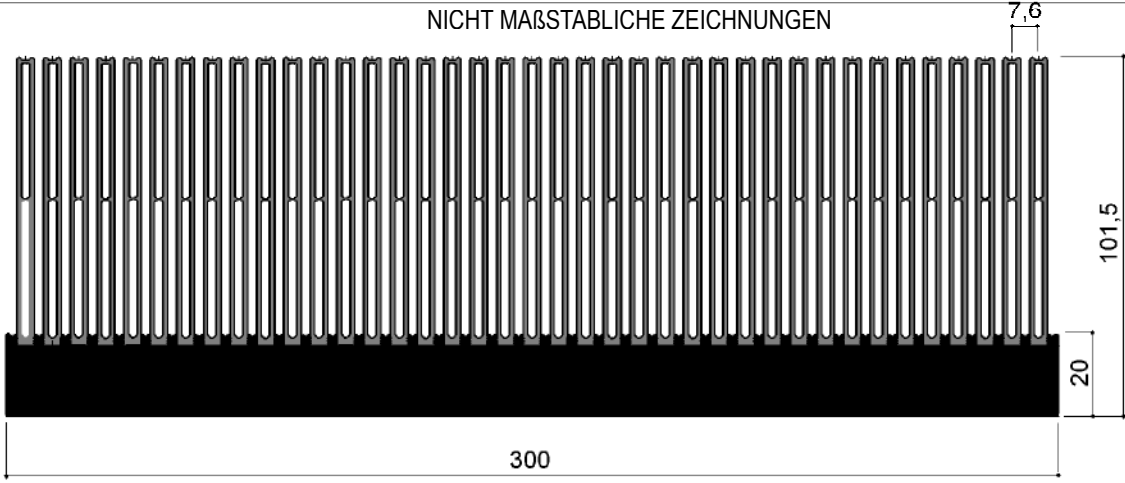


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NICHT MAßSTABLICHE ZEICHNUNGEN

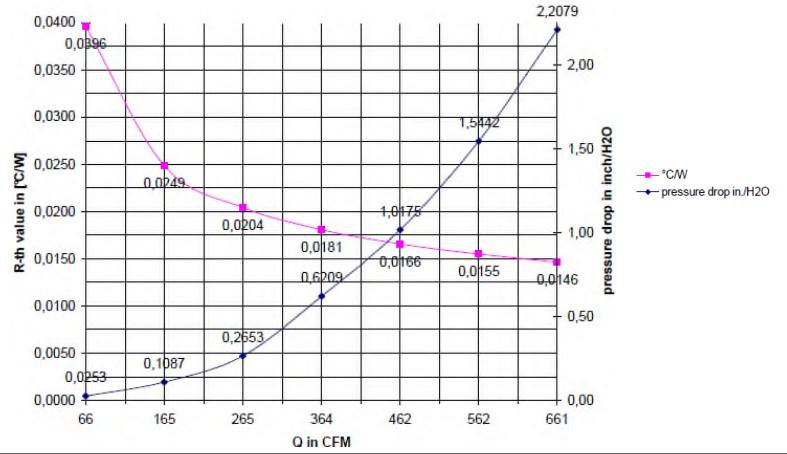


456

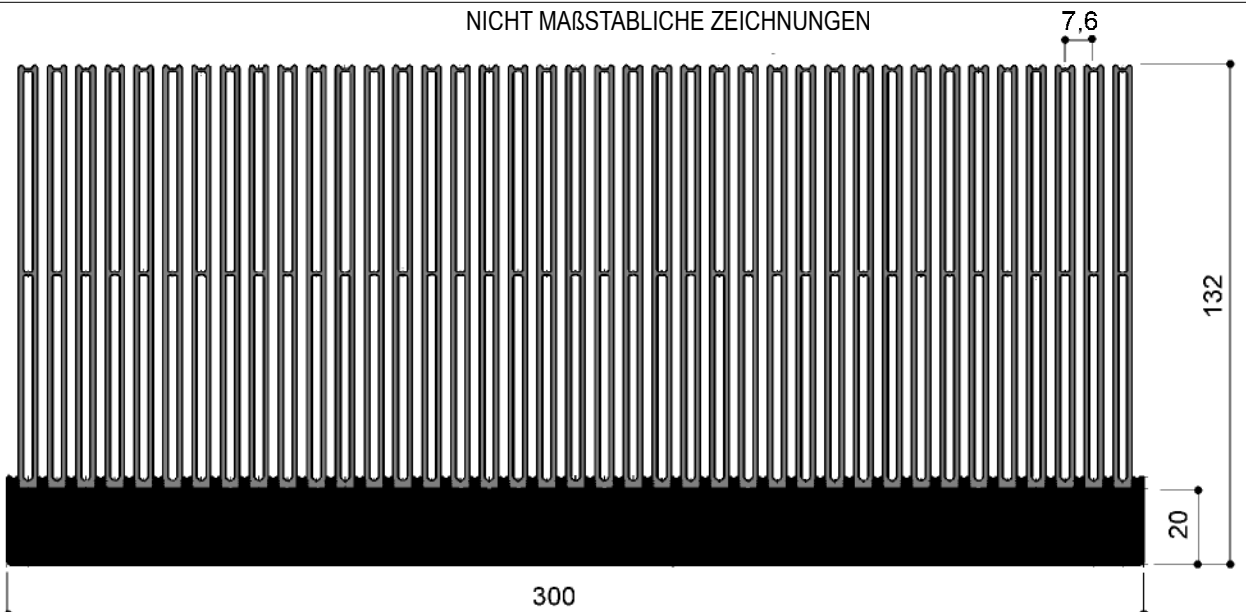
length 7.87 in. [200mm]

Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	100	200	300	400
R _{th} a 11 m/s	0,00284	0,0181	0,0141	0,119



NICHT MAßSTABLICHE ZEICHNUNGEN

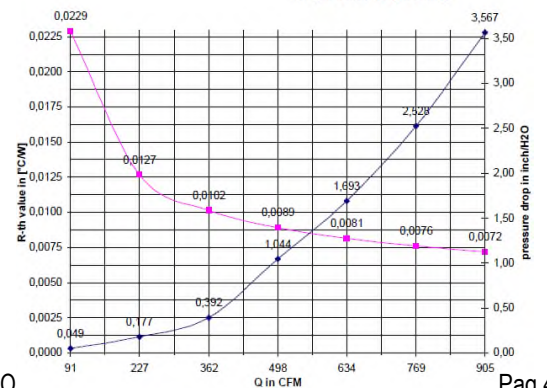


479

length 19.68 in. [500mm]

Wärmewiderstand (KW) bei Zwangsbelüftung

Lg. (mm)	200	300	400
R _{th} 5 m/s	0,0163	0,0124	0,0103



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KONTINUIERLICHES UPDATE - ED. DATIERT 09-2024 -REPRODUKTION VERBO

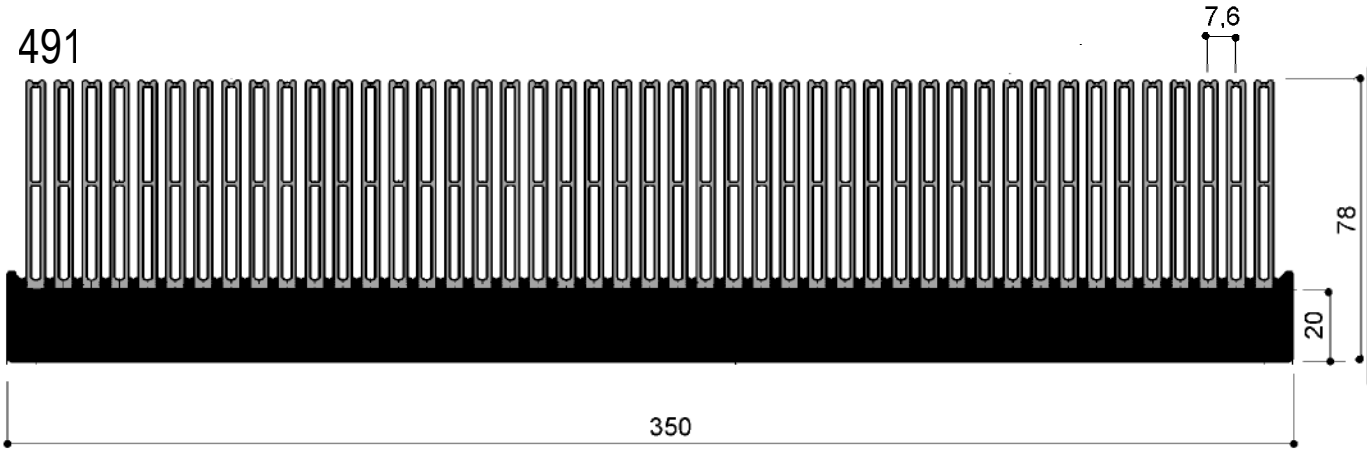


HOCHLEISTUNGSKÜHLKÖRPER

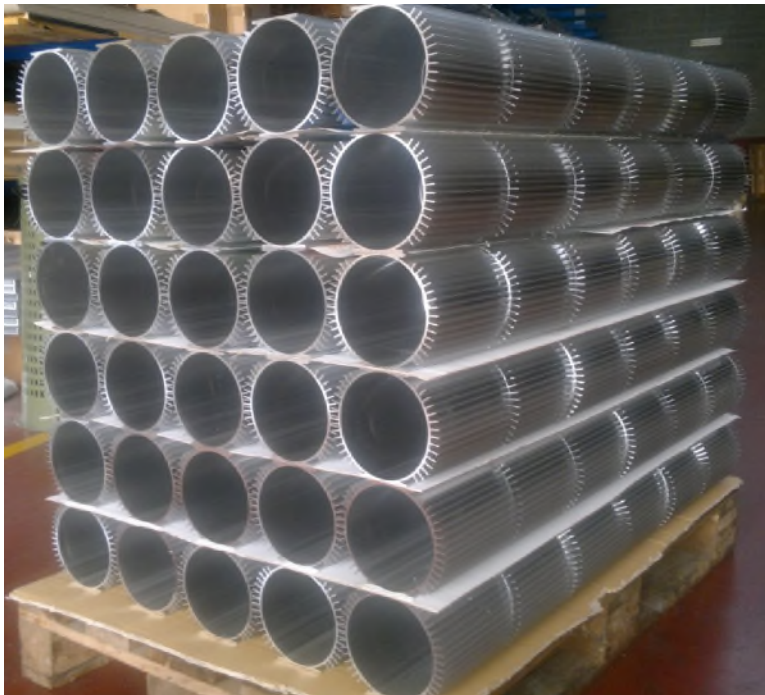
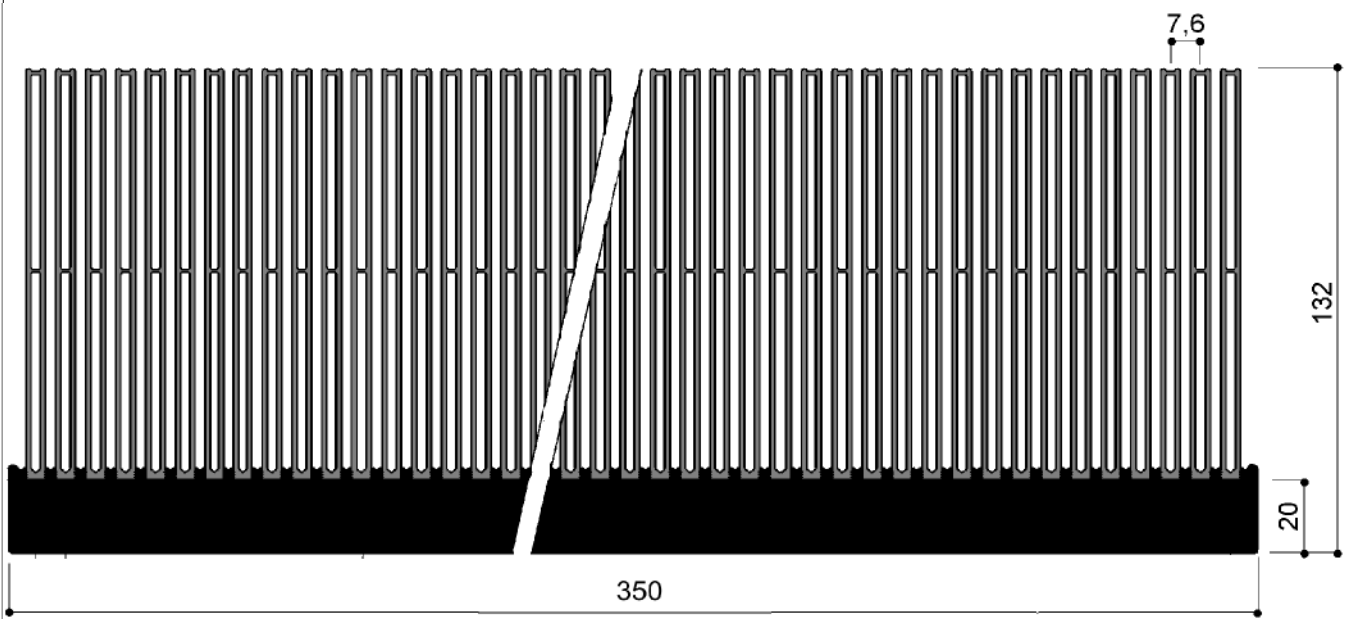
NICHT MAßSTABLICHE ZEICHNUNGEN



491



466



BEISPIELFOTO: ALUMINIUMPROFILE ELEKTROMOTORGEHÄUSE
Auf Maß zugeschnitten, auf Paletten gelagert und bereit zur Lieferung

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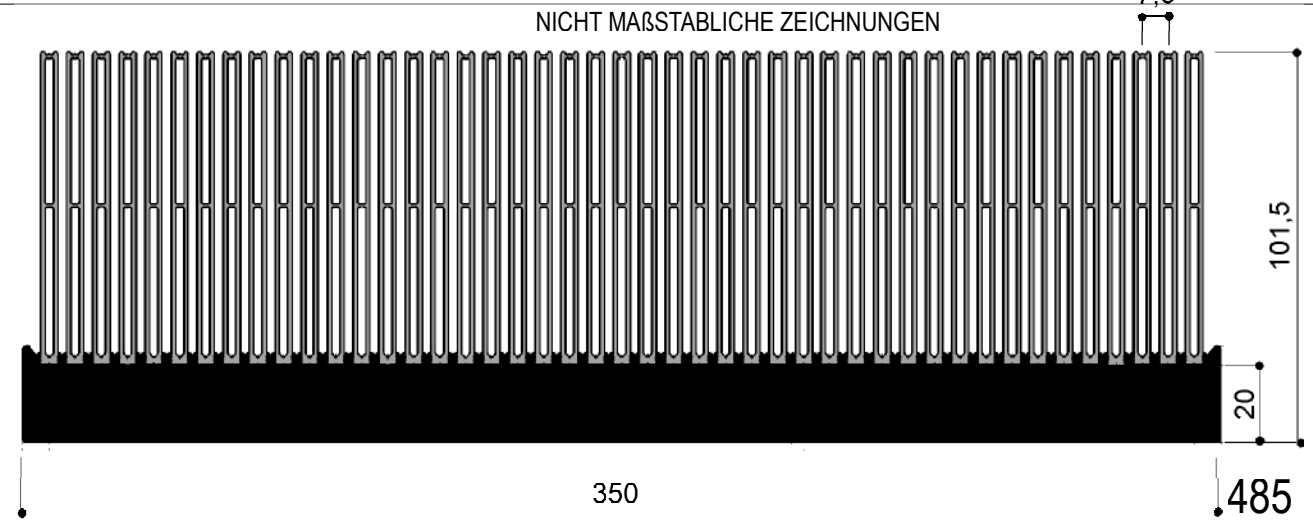
HOCHLEISTUNGSKÜHLKÖRPER



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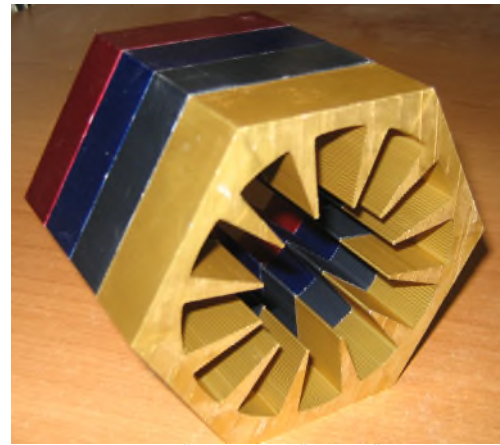
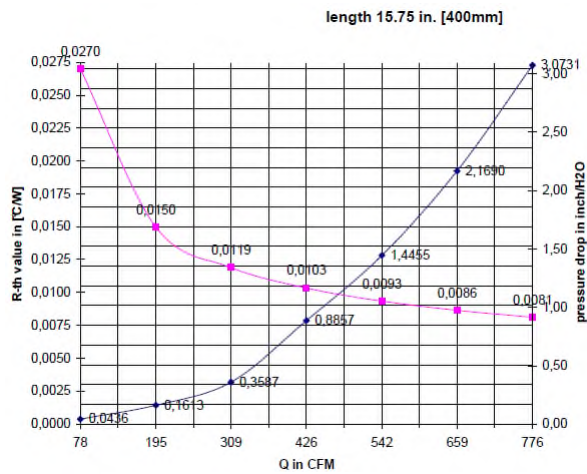
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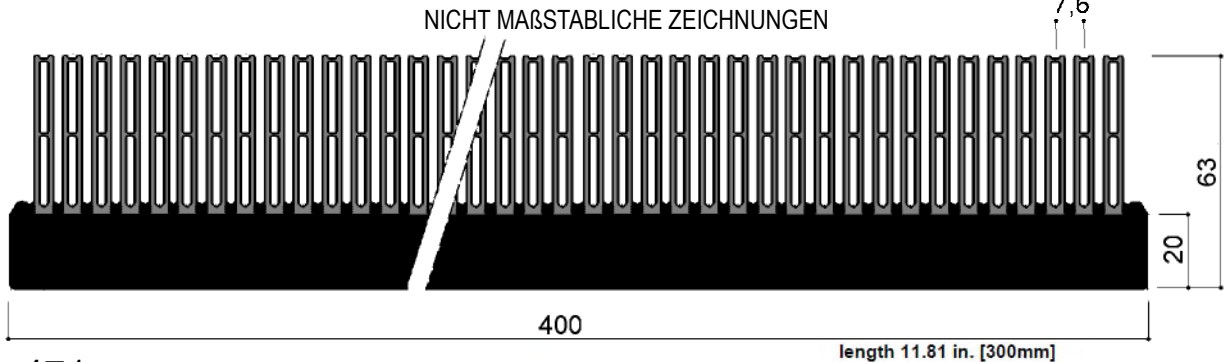


Wärmewiderstand (K/W) bei Zwangsbelüftung

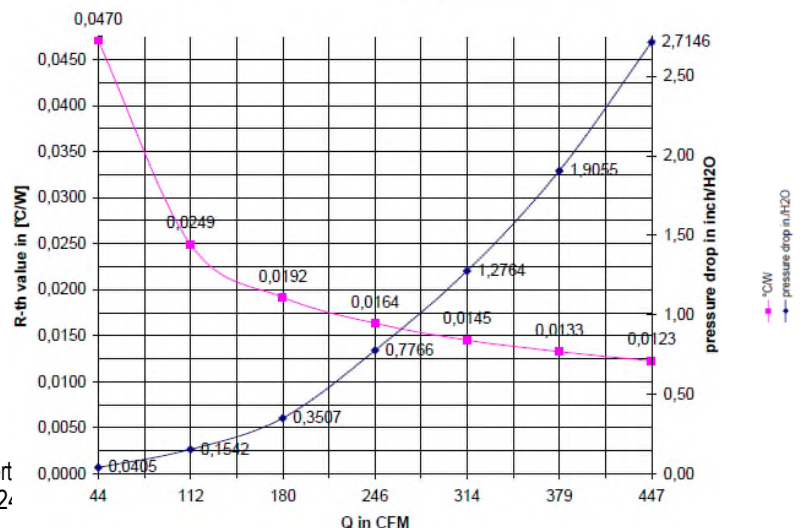
Lg. (mm)	200	300	400
R _{th} 11 m/s	0,0157	0,0122	0,0103



BEISPIELFOTO: LÜFTUNGSWÄRMEKÖRPER ZWANG FÜR 6 LED-PLATINE



471

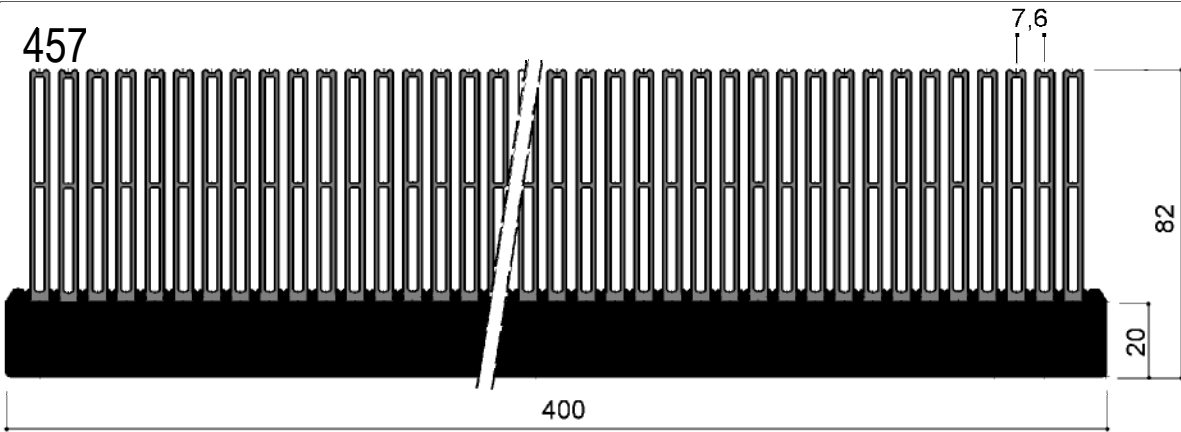


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KONTINUIERLICHES UPDATE - ED. DATIERT 09-2024
-REPRODUKTION VERBOTEN-

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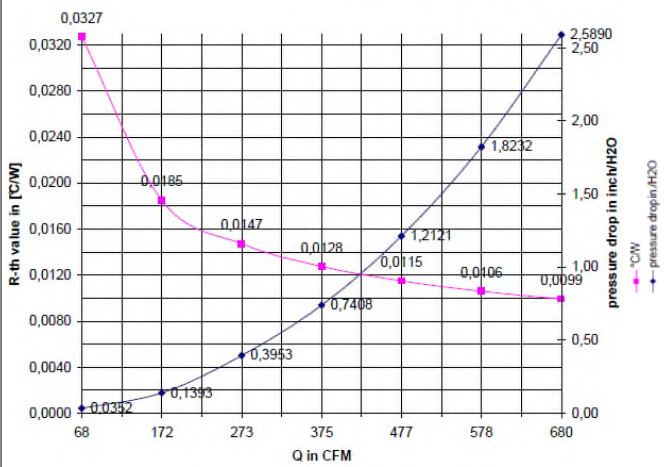
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2



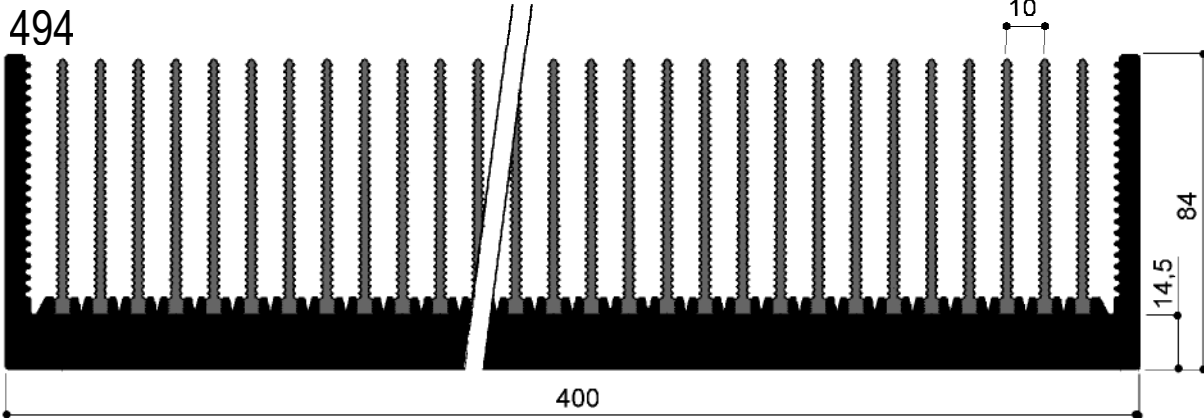
Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	200	300	400	500
R _{th} a 11m/s	0,00161	0,0128	0,0109	0,0097

length 11.81 in. [300mm]

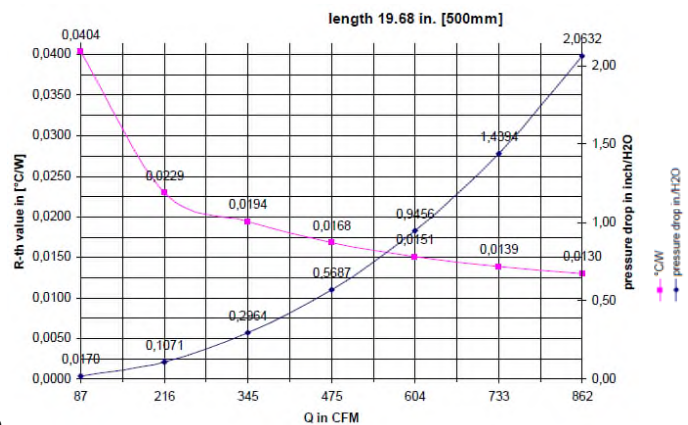


BEISPIELFOTO: KÜHLKÖRPER ZUSCHNEIDEN „BLUME“ AUCH GRÖßER ABMESSUNGEN



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300	400	500
R _{th} 5 m/s	0,0594	0,0898	0,0839	0,0270	0,0229



Die durch die Kurven ausgedrückten Werte sind lediglich Richtwerte

-REPRODUKTION VERBOTEN- KONTINUIERLICHES UPDATE - ED. DATIERT 09-2024

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HOCHLEISTUNGSKÜHLKÖRPER

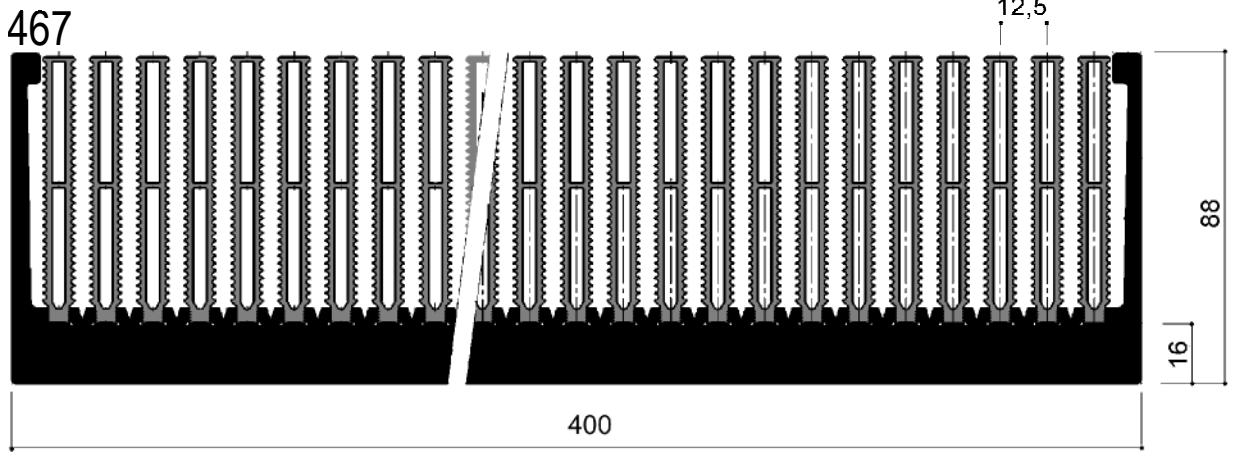


HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

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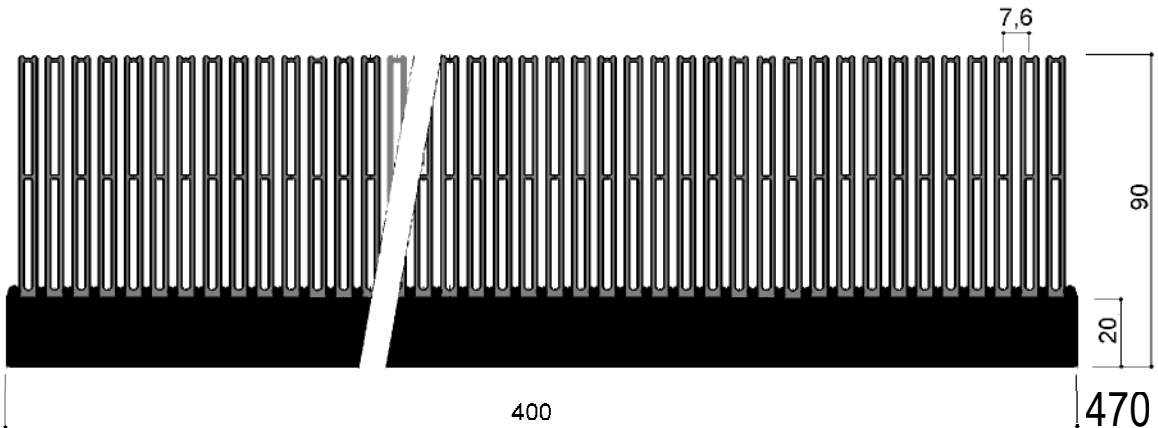
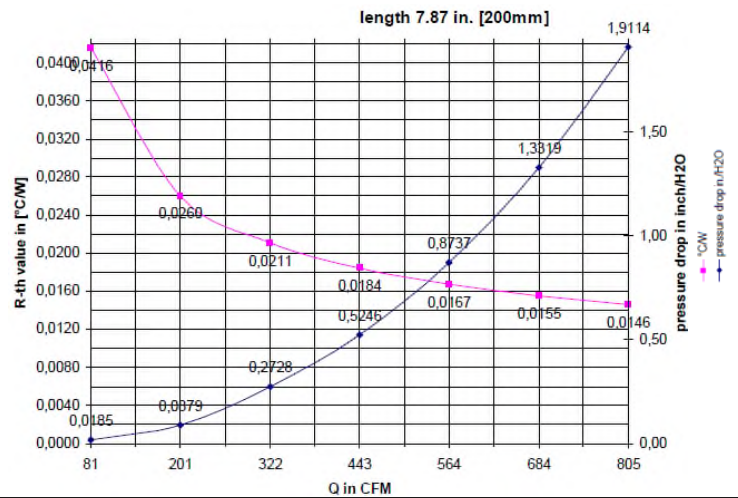
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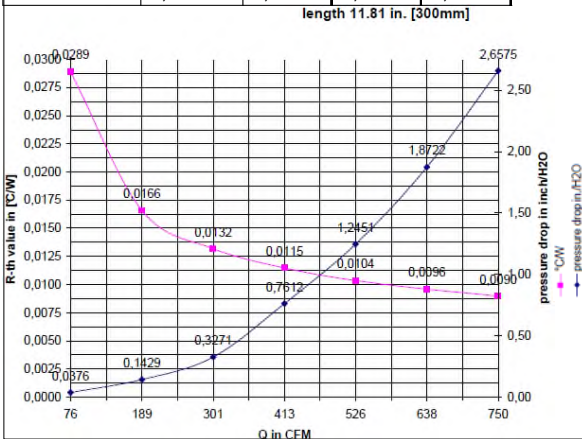
Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300
R _{th} a 5m/s	0,036	0,026	0,019



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	200	300	400	500
R _{th} a 11m/s	0,0145	0,0115	0,0098	0,0087



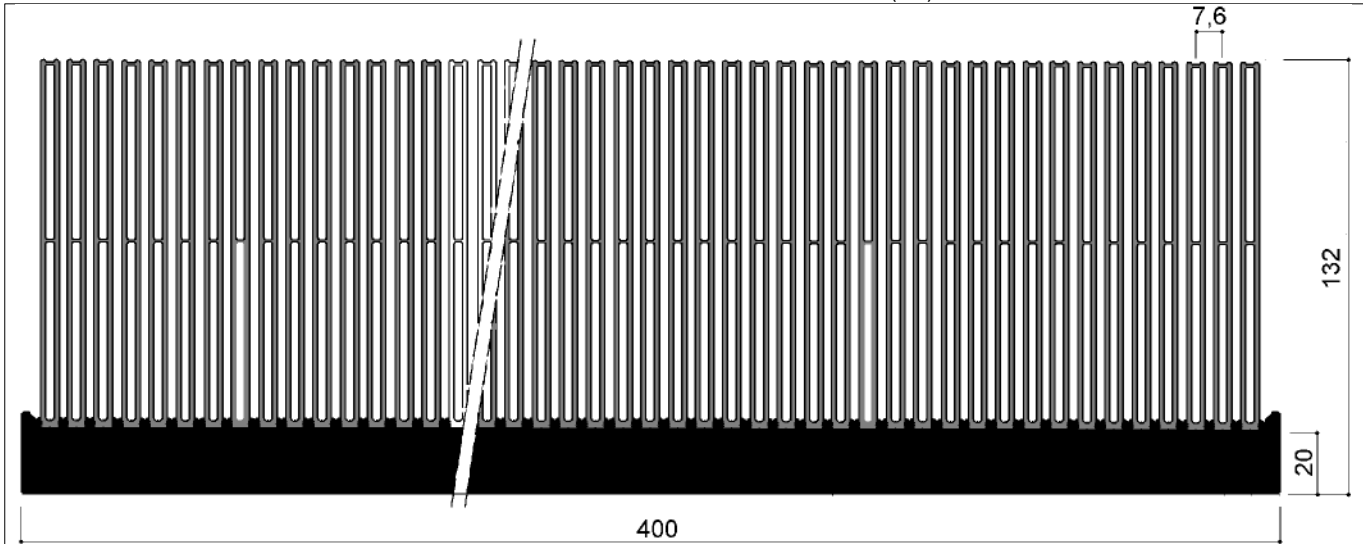
BEISPIELFOTO: SCHNEIDEN EINES EXTRUDIERTEN ALUMINIUMPROFILS FÜR GROßE ABMESSUNGEN LEDs



HOCHLEISTUNGSKÜHLKÖRPER



HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

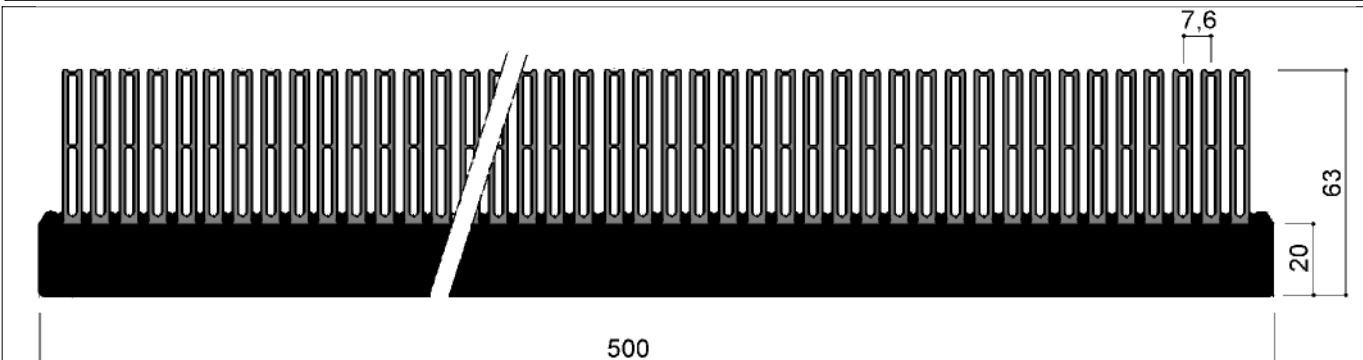
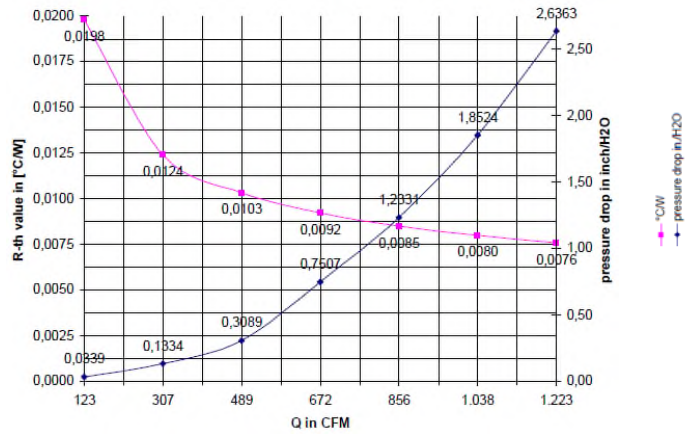


474

length 11.81 in. [300mm]

Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	200	300	400	500
R _{th} a 5m/s	0,0121	0,0092	0,0077	0,0067

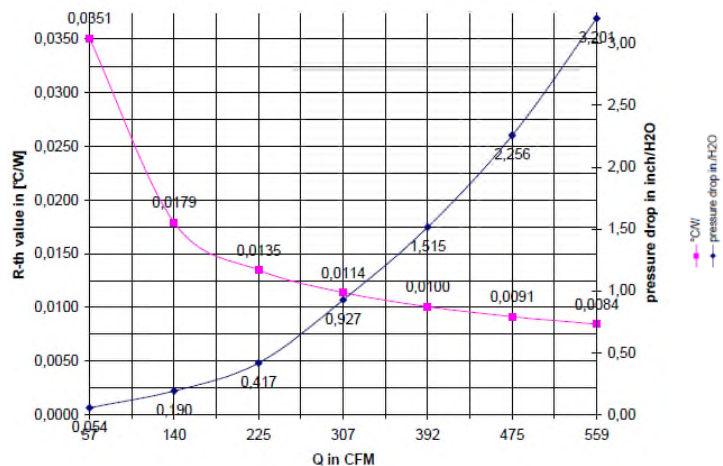


472

length 15.74 in. [400mm]

Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	200	300	400	500
R _{th} a 11 m/s	0,0162	0,0131	0,0114	0,0103



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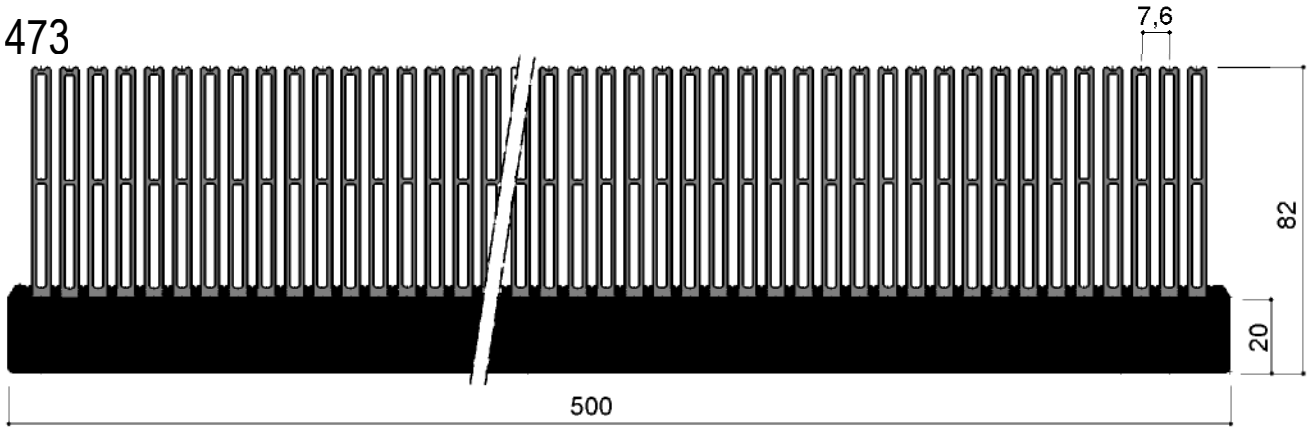
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HALBE TATSÄHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

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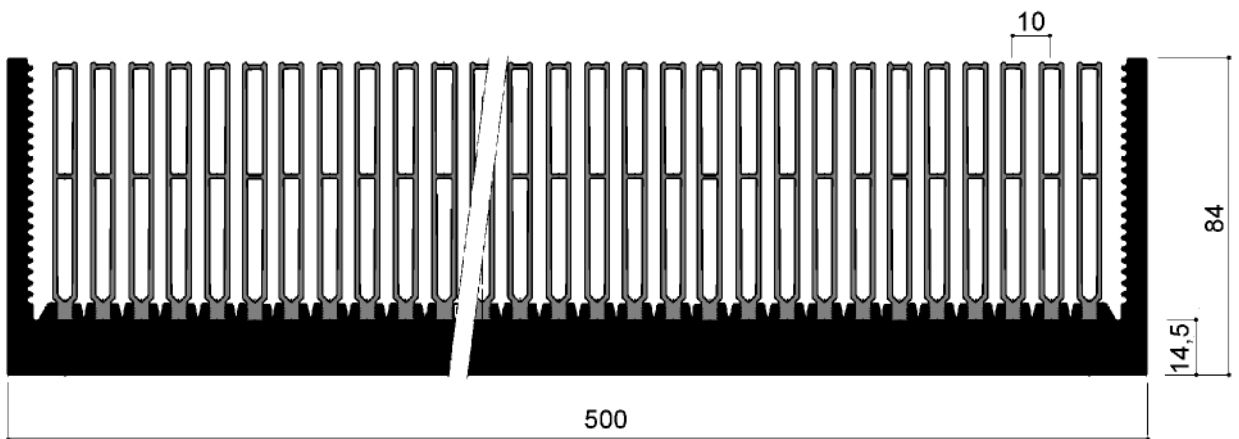
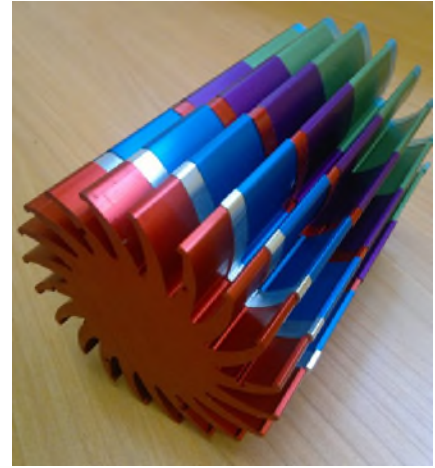
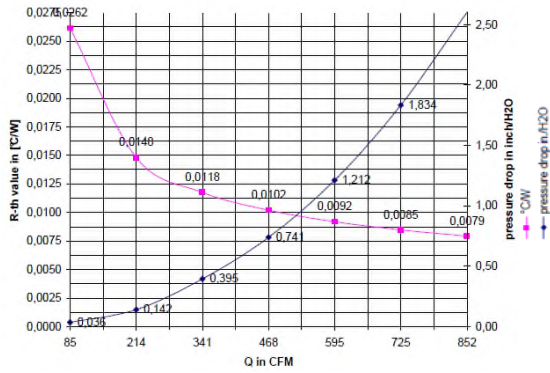
473



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	200	300	400	500
R _{th} a 5m/s	0,0 129	0,0 102	0,0 087	0,0077

length 11.81 in. [300mm]

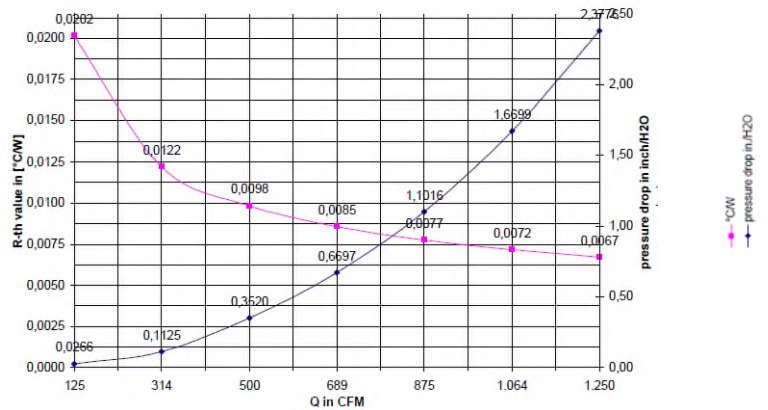


461

length 15.74 in. [400mm]

Wärmewiderstand (K/W) bei Zwangsbelüftung

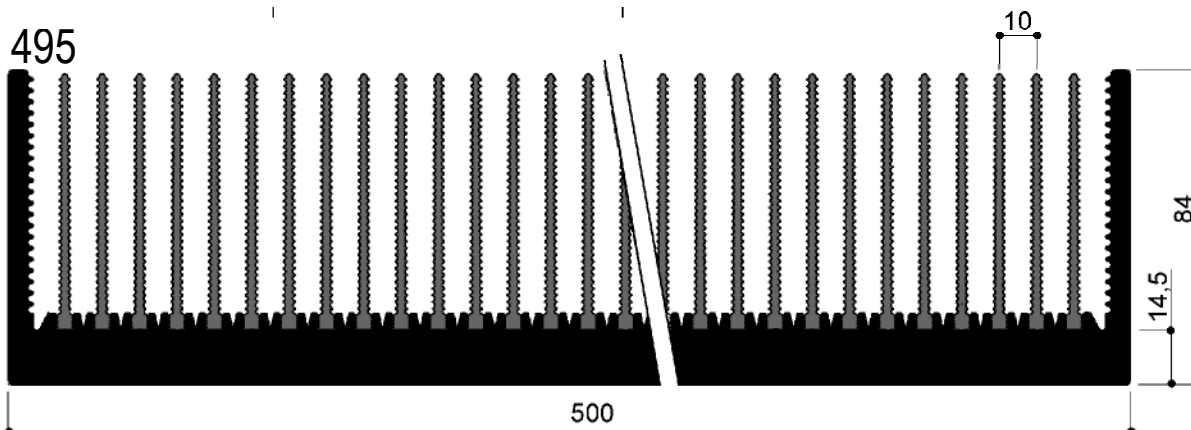
Lg. (mm)	100	200	300	400	500
R _{th} a 5m/s	0,0324	0,0215	0,0171	0,0147	0,0131



HOCHLEISTUNGSKÜHLKÖRPER



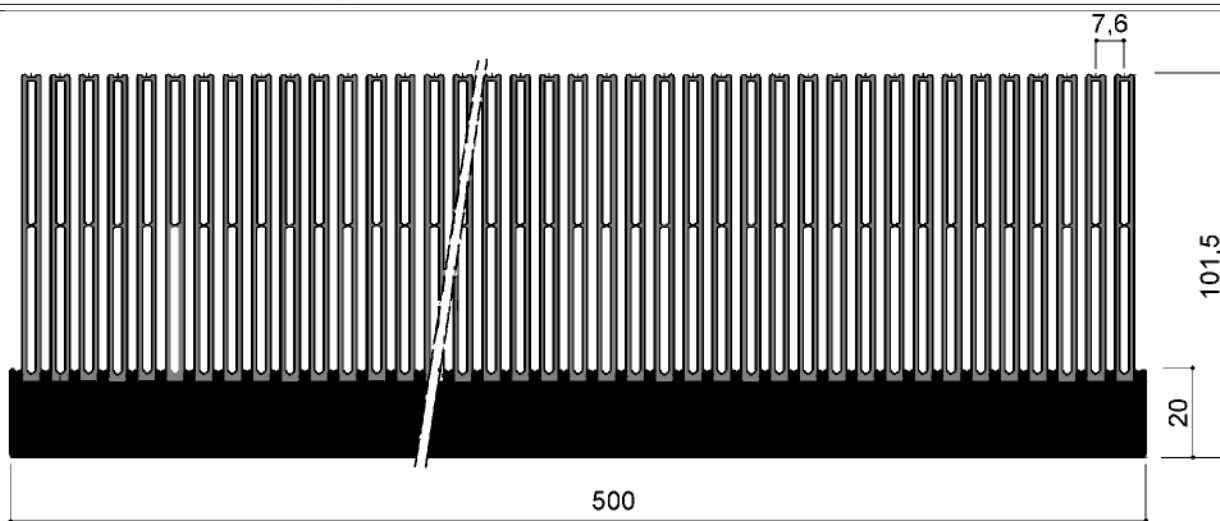
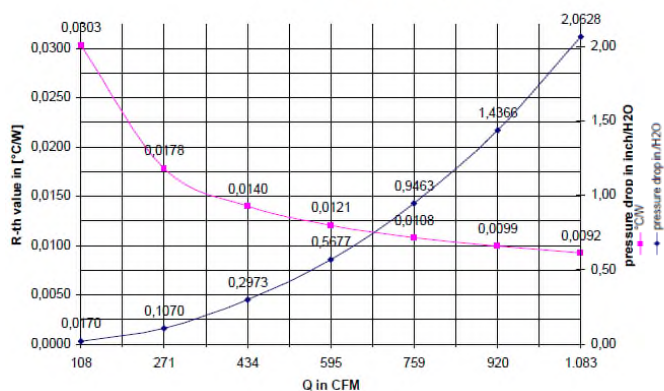
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MASSTAB 1:2



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300	400	500
R _{th} 5 m/s	0,0473	0,0317	0,0270	0,0215	0,0178

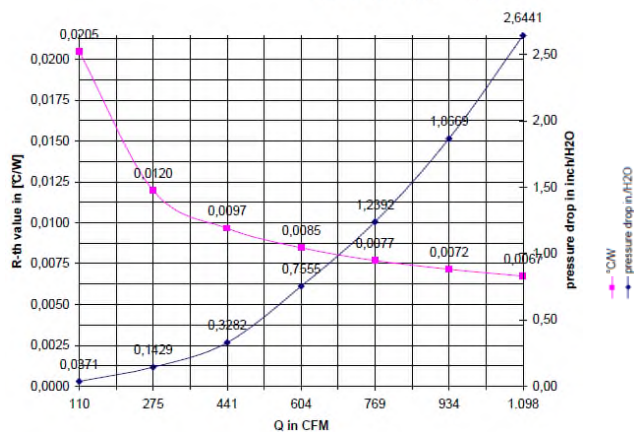
length 19.68 in. [500mm]



Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	200	300	400	500
R _{th} a 11 m/s	0,0109	0,0085	0,0072	0,0063

length 11.81 in. [300mm]



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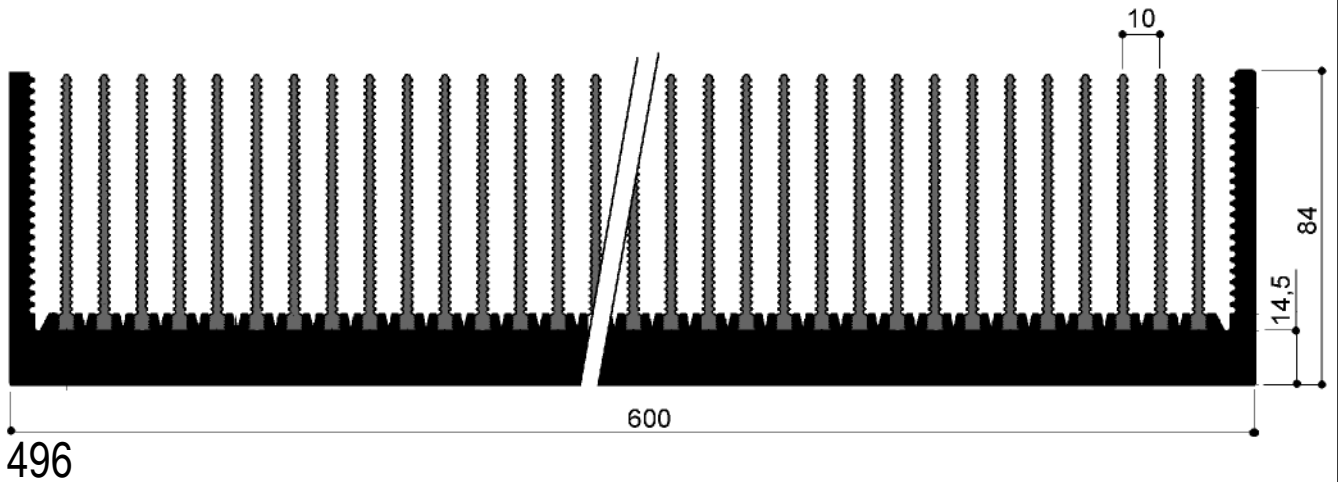
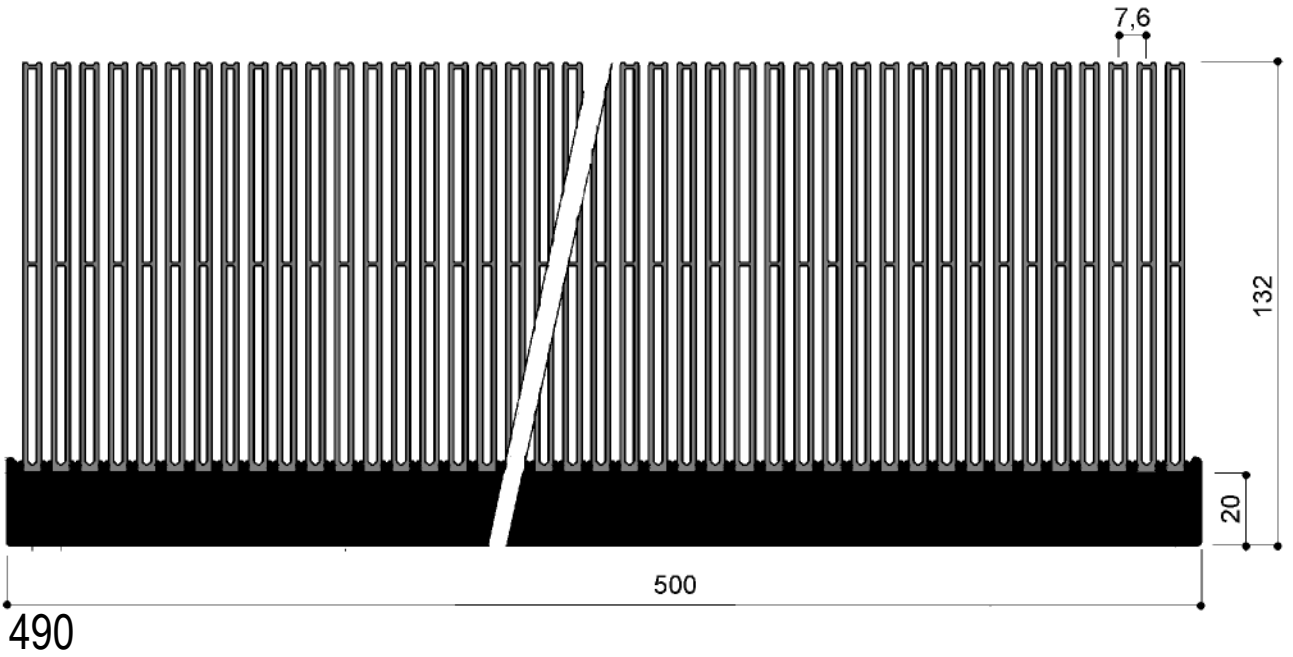
HOCHLEISTUNGSKÜHLKÖRPER



HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

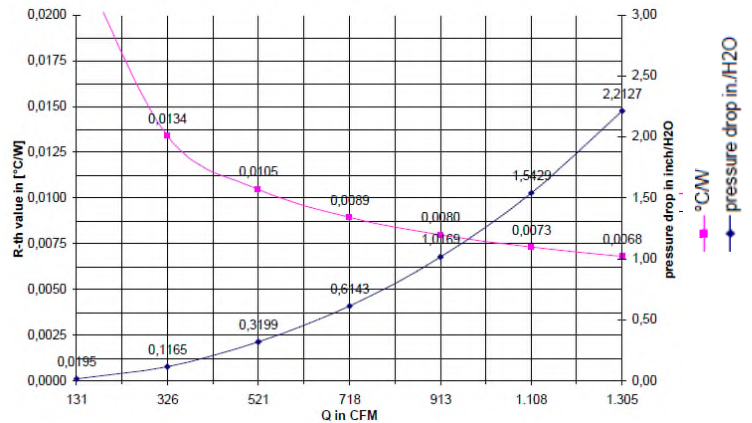
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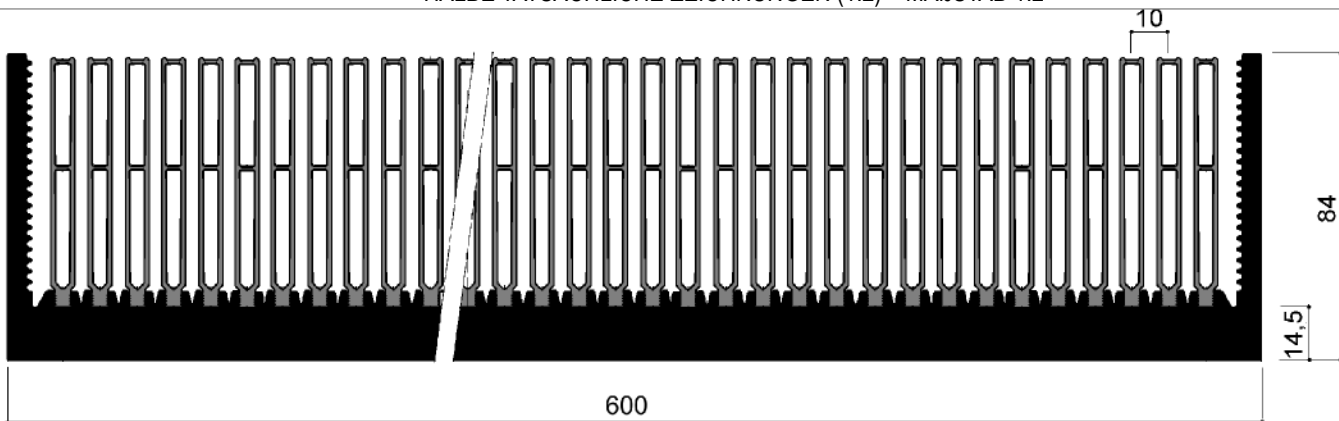
Wärmewiderstand (KW) bei Zwangsbelüftung

lg (mm)	100	200	300	400	500	600
Rh5 m/s	0,034	0,0263	0,0211	0,0182	0,0152	0,0134



HOCHLEISTUNGSKÜHLKÖRPER

HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

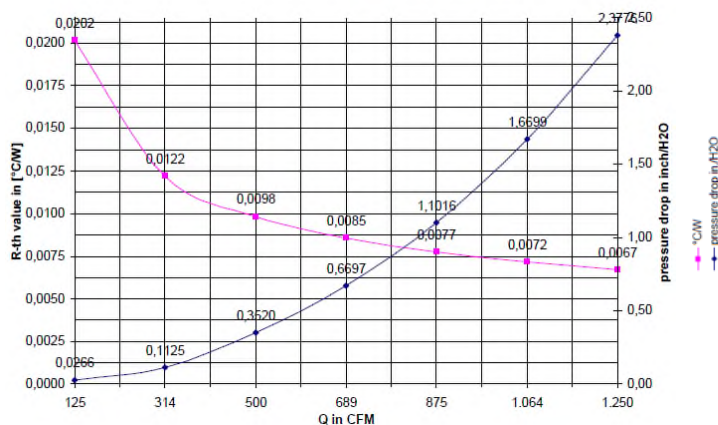


468

length 15.74 in. [400mm]

Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	100	200	300	400	500	600
R_{th} a 11 m/s	0,0269	0,0178	0,0142	0,0122	0,0109	0,0100



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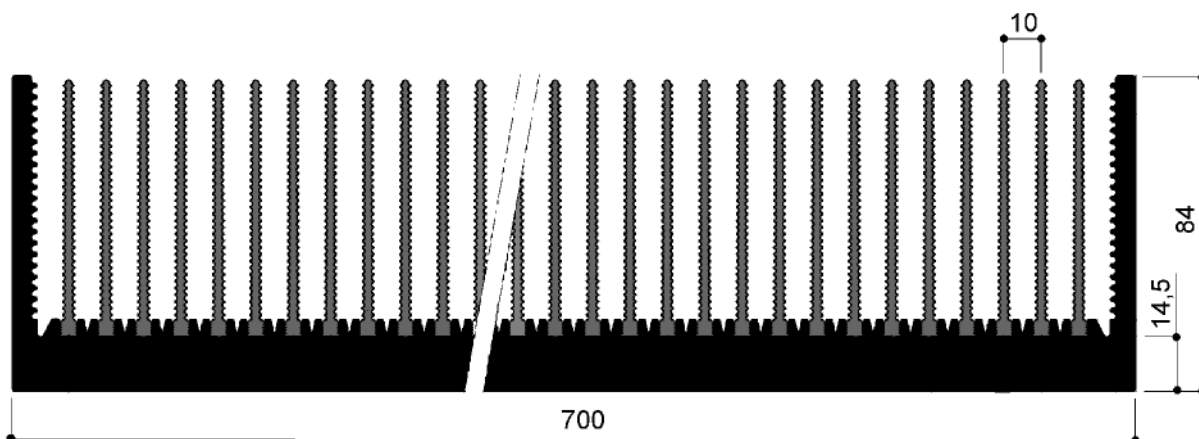
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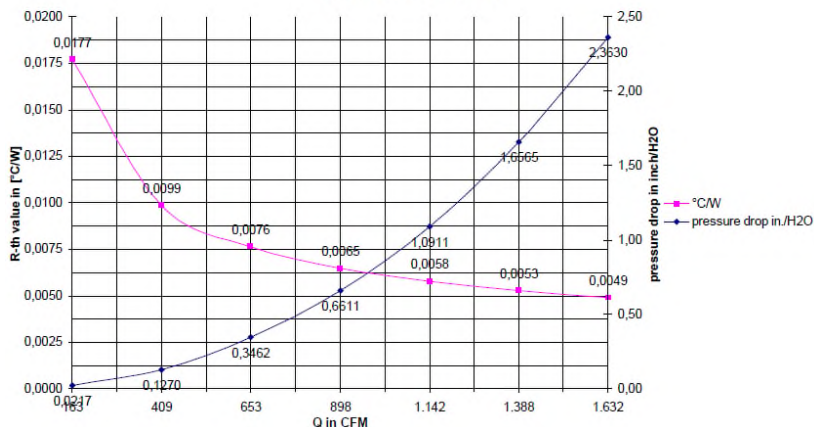


497

length 27.55 in. [700mm]

Wärmewiderstand (K/W) bei Zwangsbelüftung

Lg. (mm)	200	300	400	500	600	700
R_{th}	0,0210	0,0168	0,0143	0,0121	0,0107	0,0099

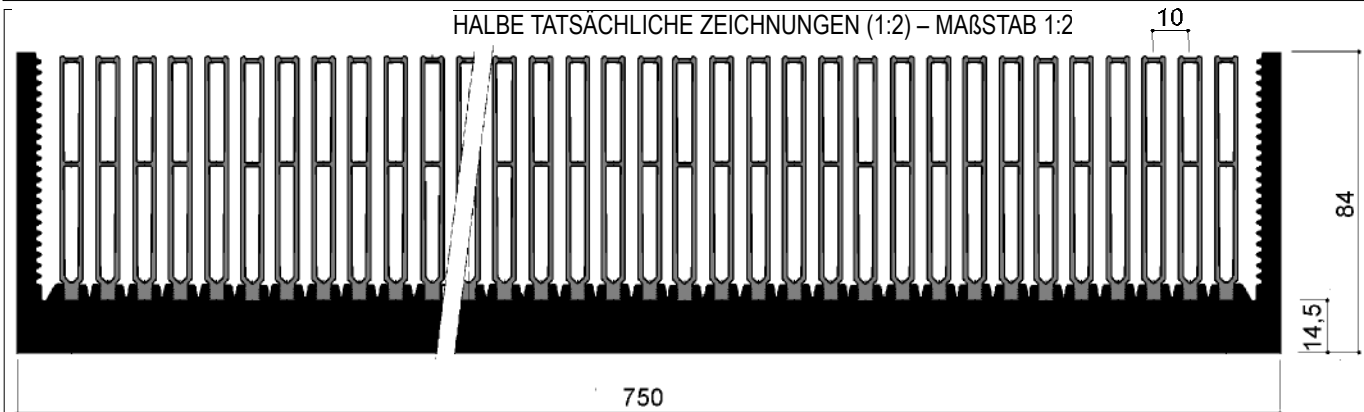


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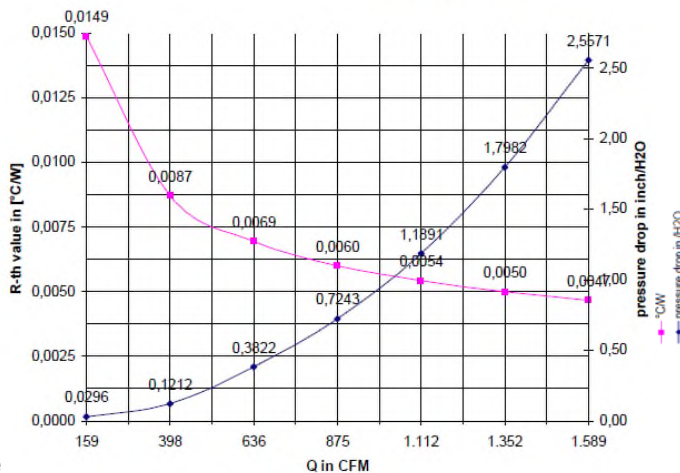
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469

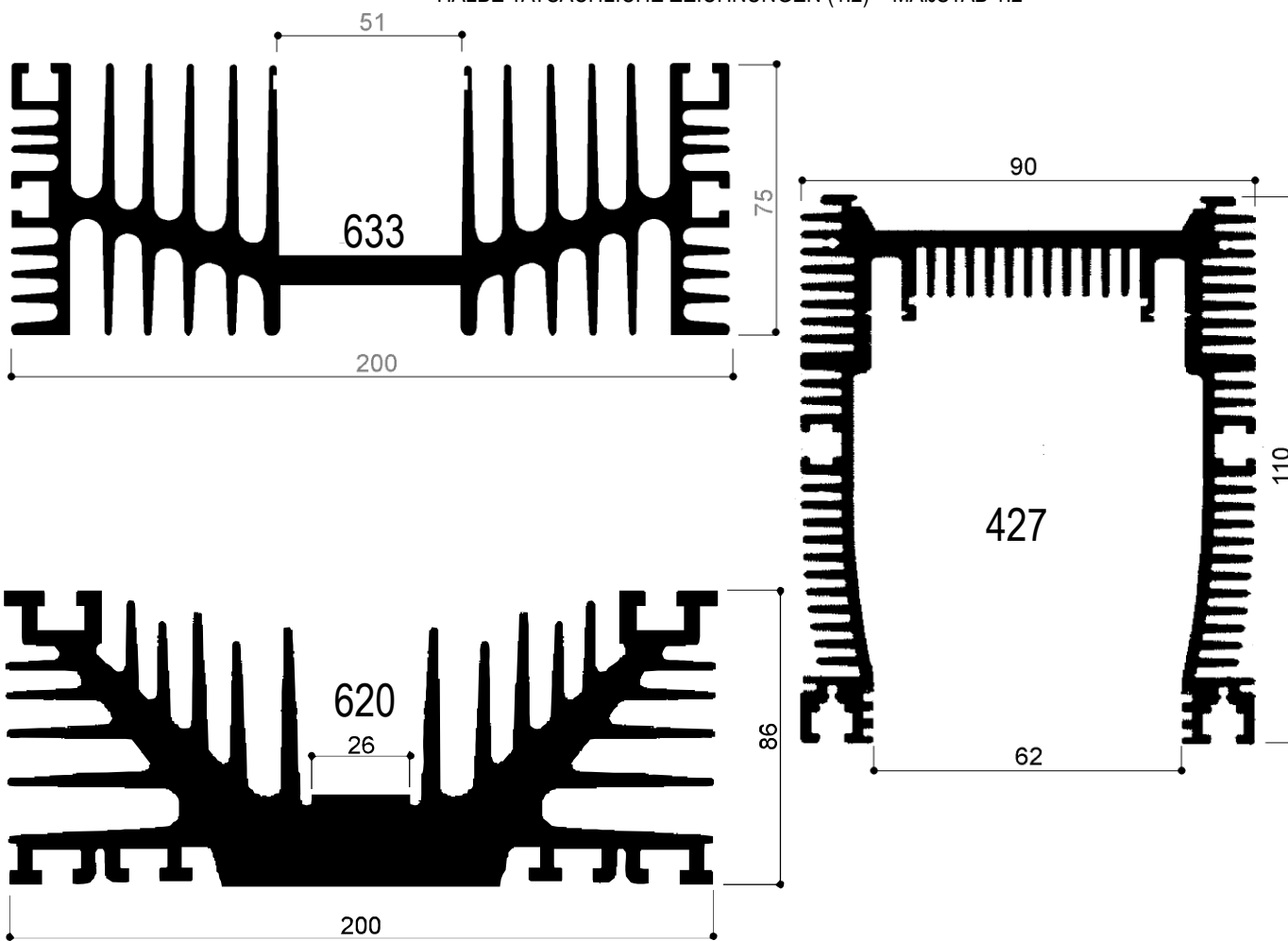
Wärmewiderstand (KW) bei Zwangsbelüftung

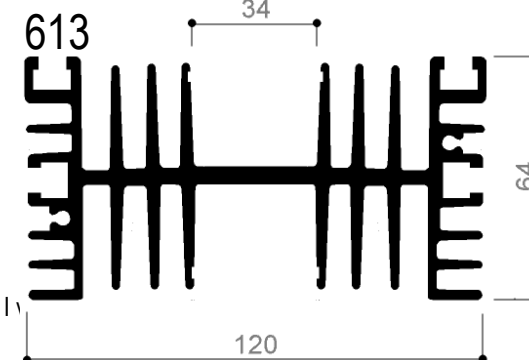
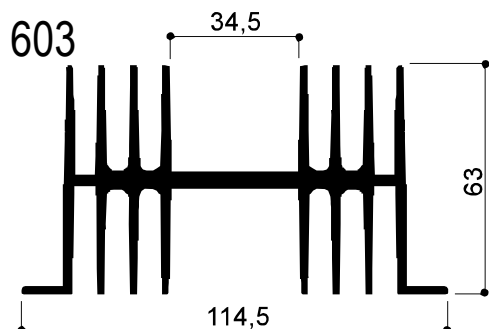
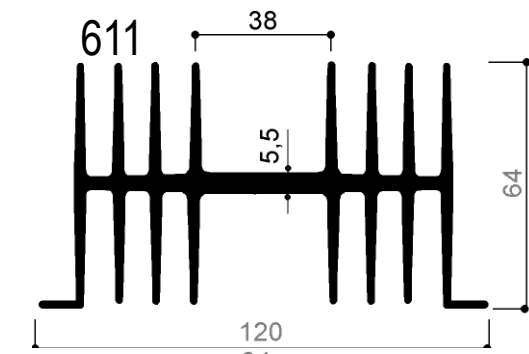
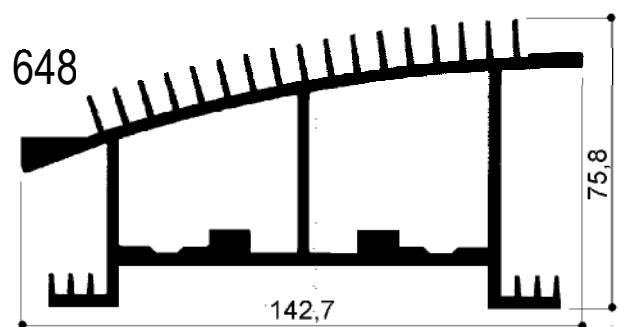
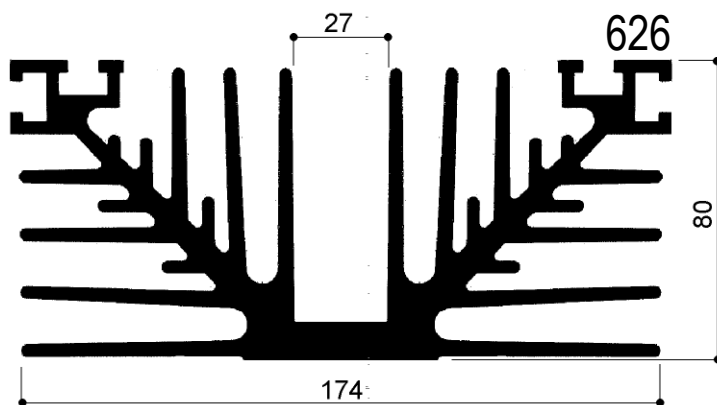
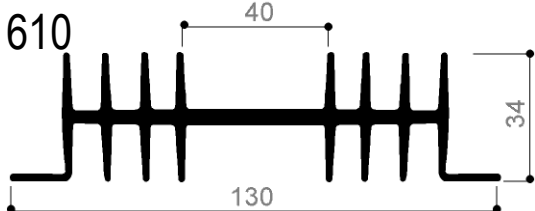
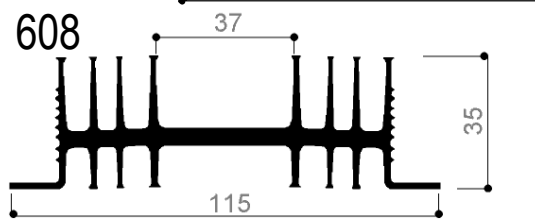
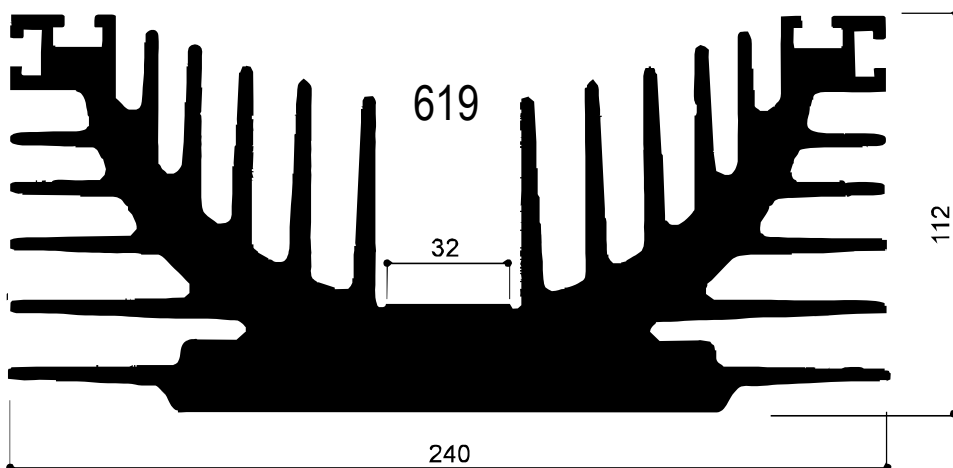
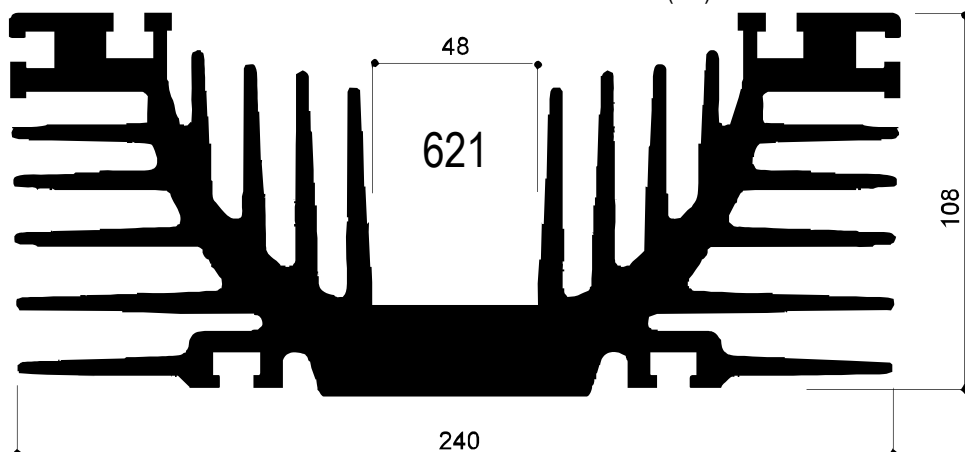
Lg. (mm)	200	300	400	500	600	700
R _{th} a 5m/s	0,0142	0,0113	0,0097	0,0087	0,008	0,0074



Die durch die Kurven ausgedrückten Werte sind lediglich Richtwerte

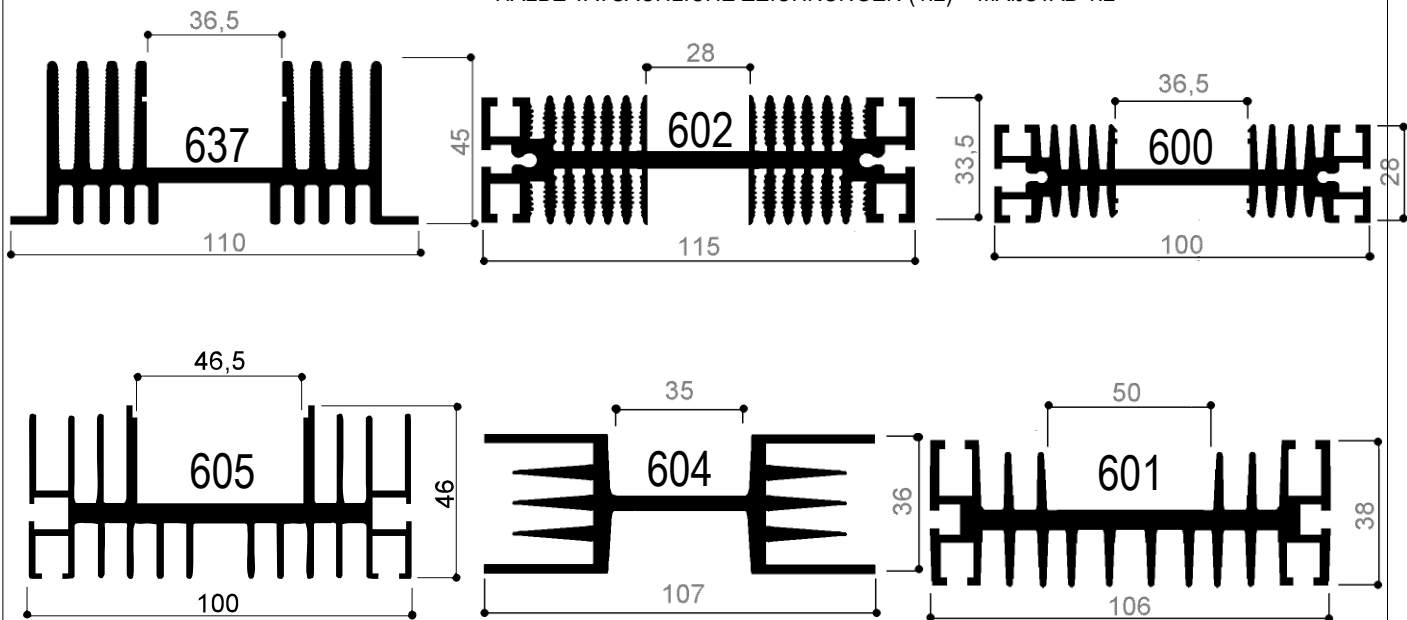
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) - MAßSTAB 1:2



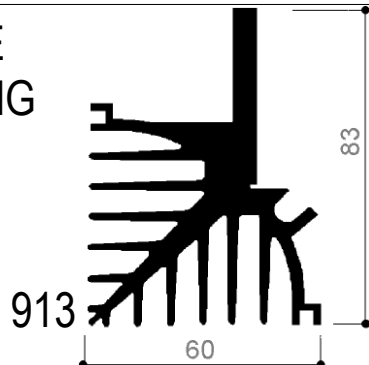
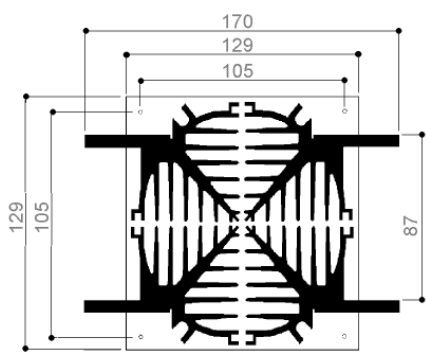




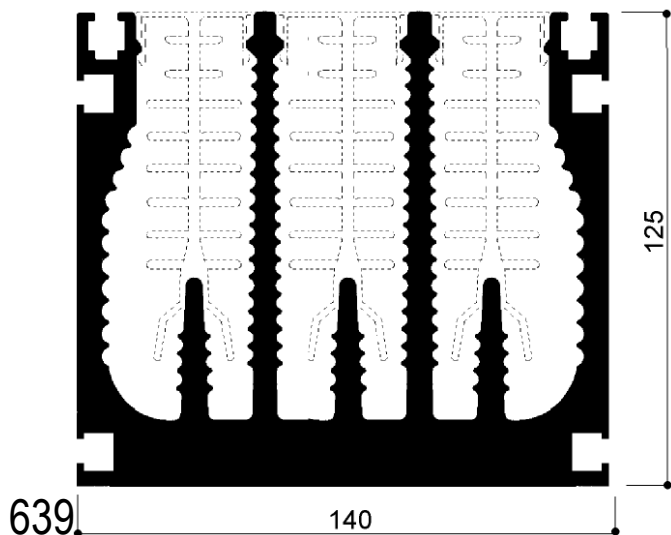
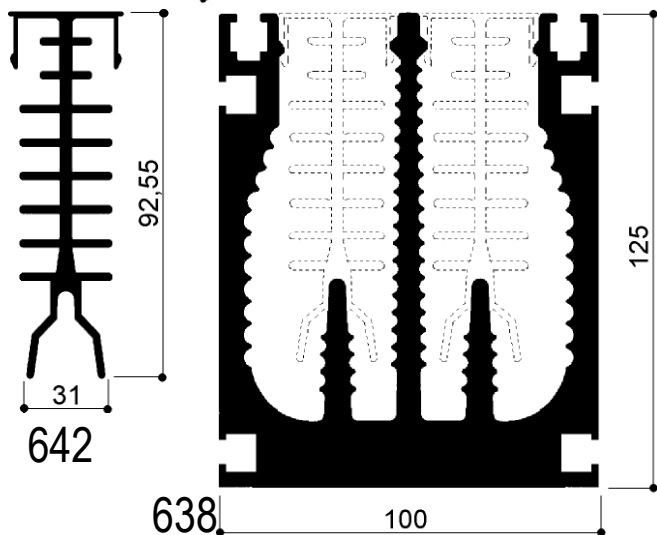
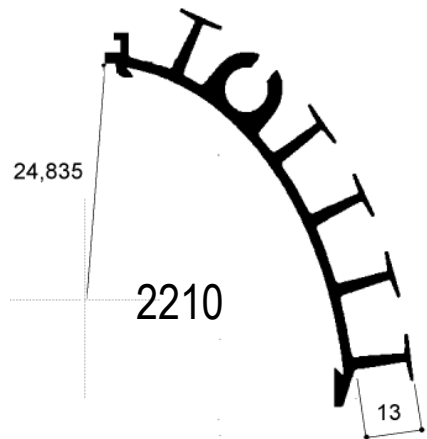
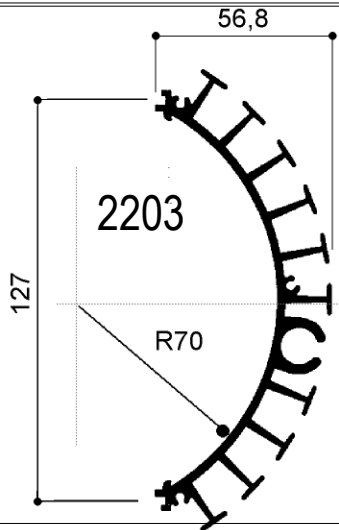
HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2

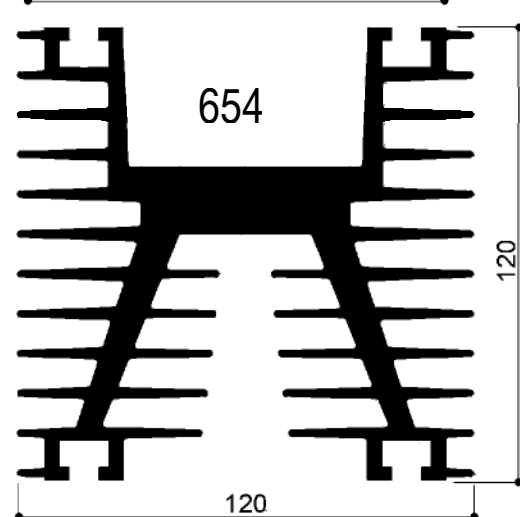
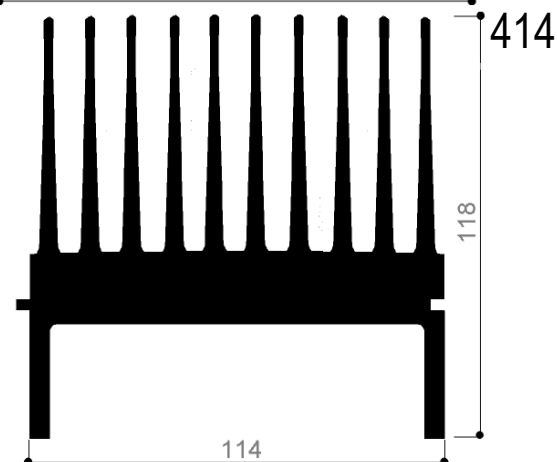
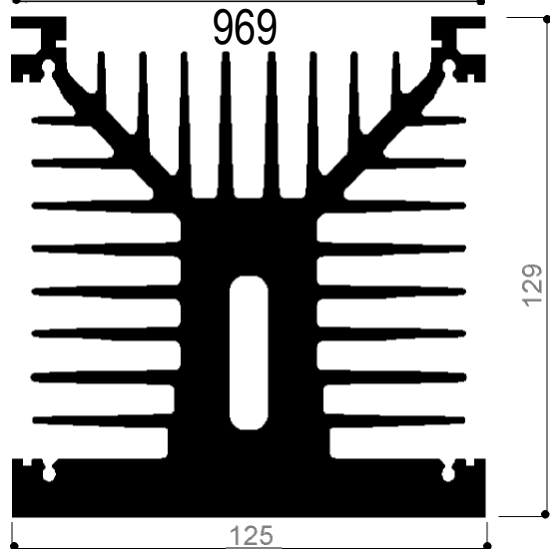
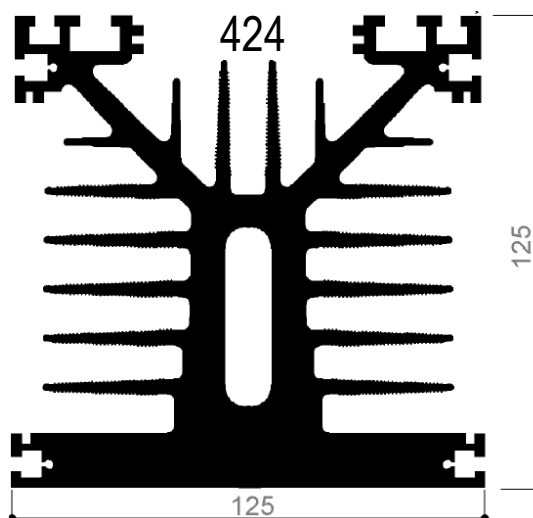
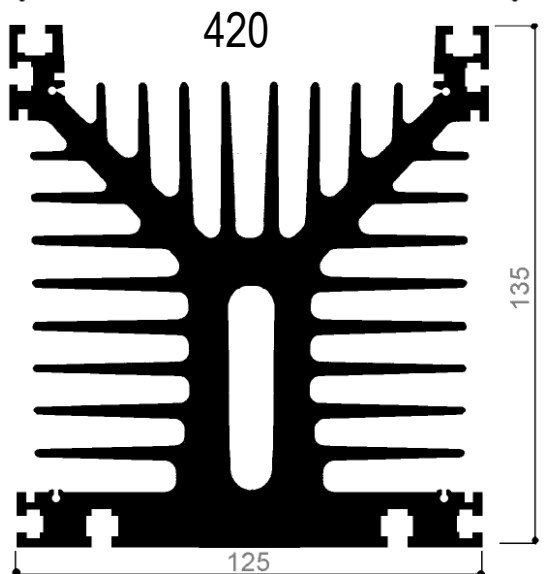
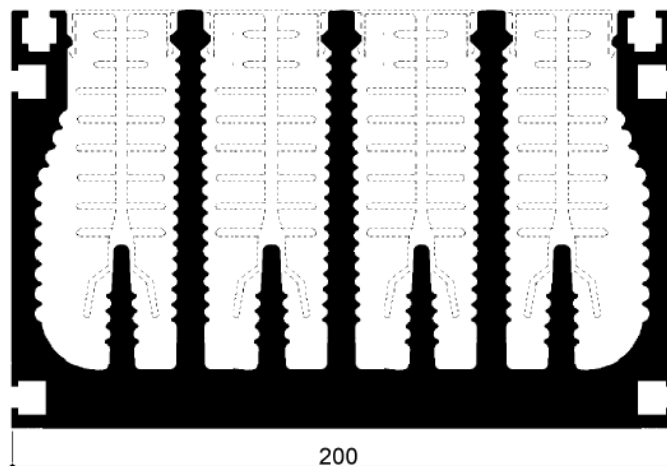
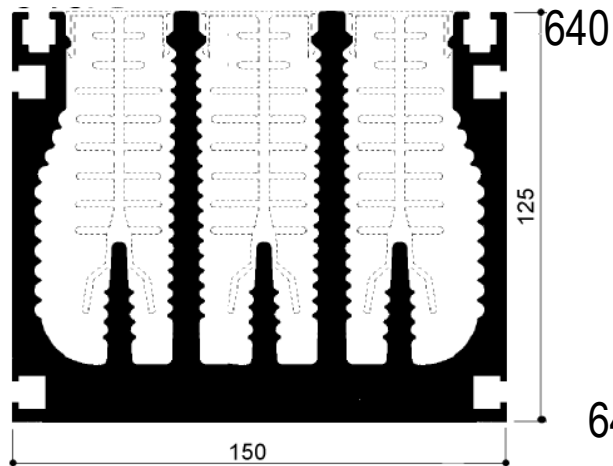


STRAHLUNGSSYSTEME
MIT ZWANGSBELÜFTUNG
COOLING AGGREGATES



HALBE TATSÄCHLICHE ZEICHNUNGEN (1:2) – MAßSTAB 1:2





Aluminium-Kühlkörper für LED-Beleuchtung

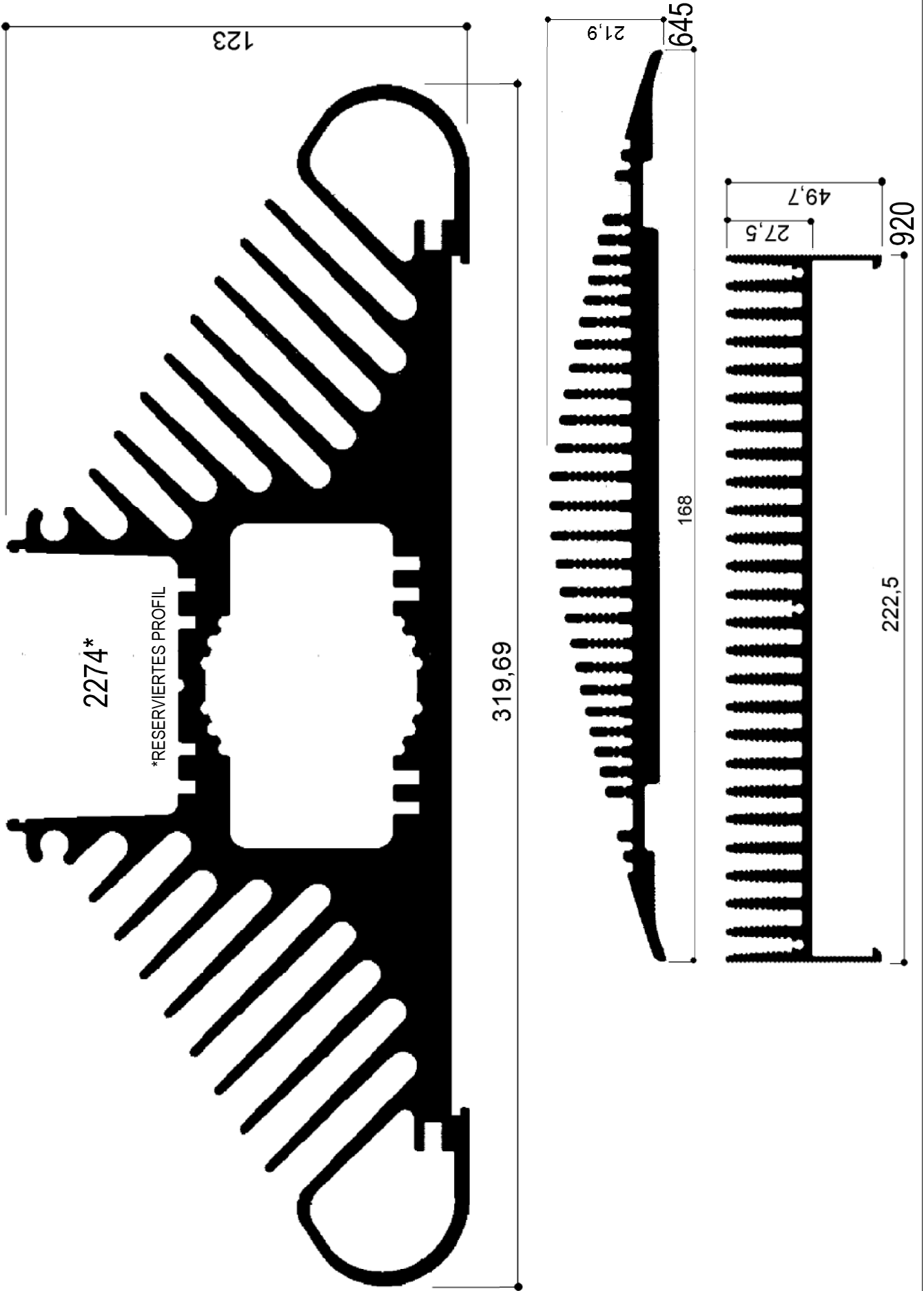


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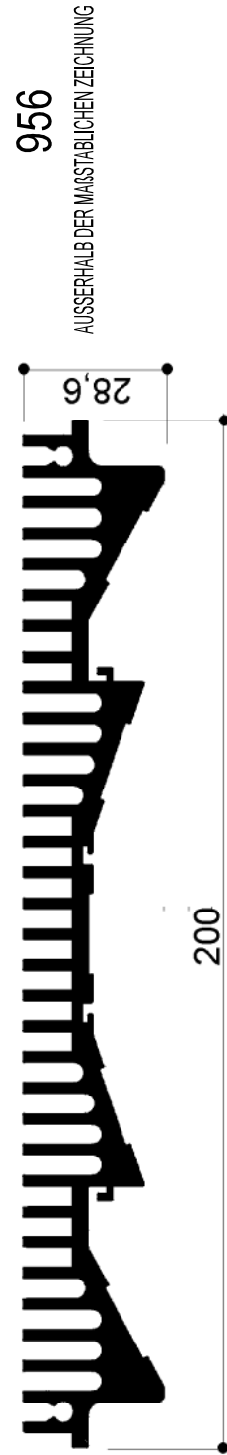
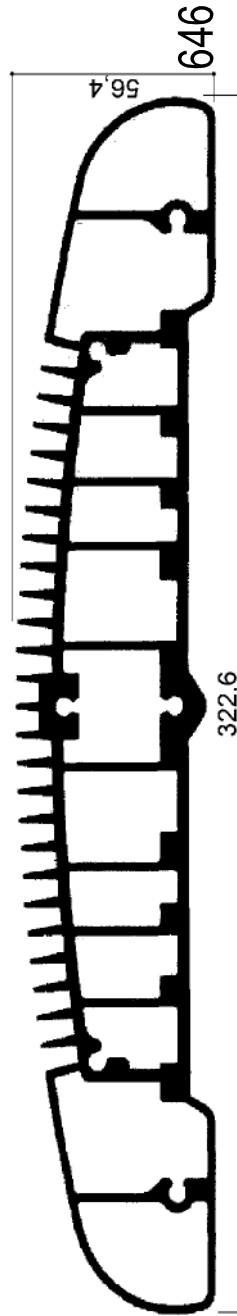
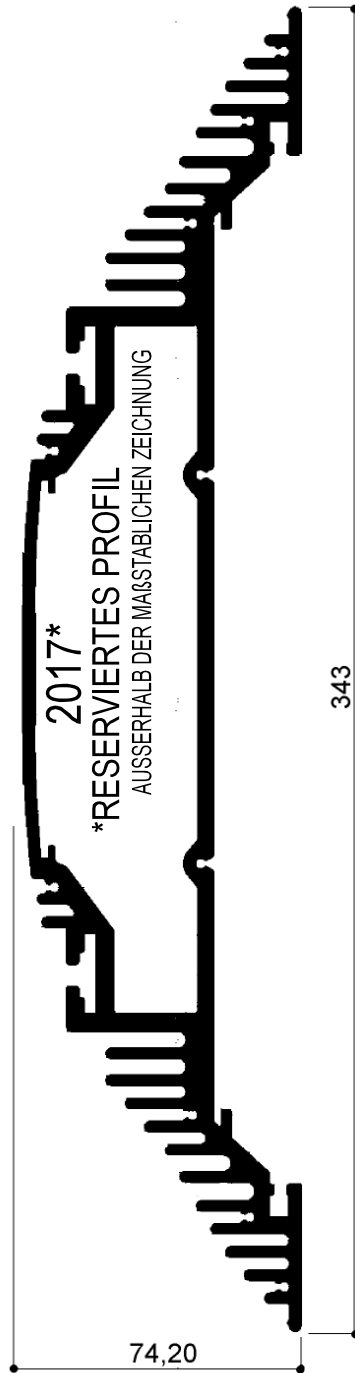
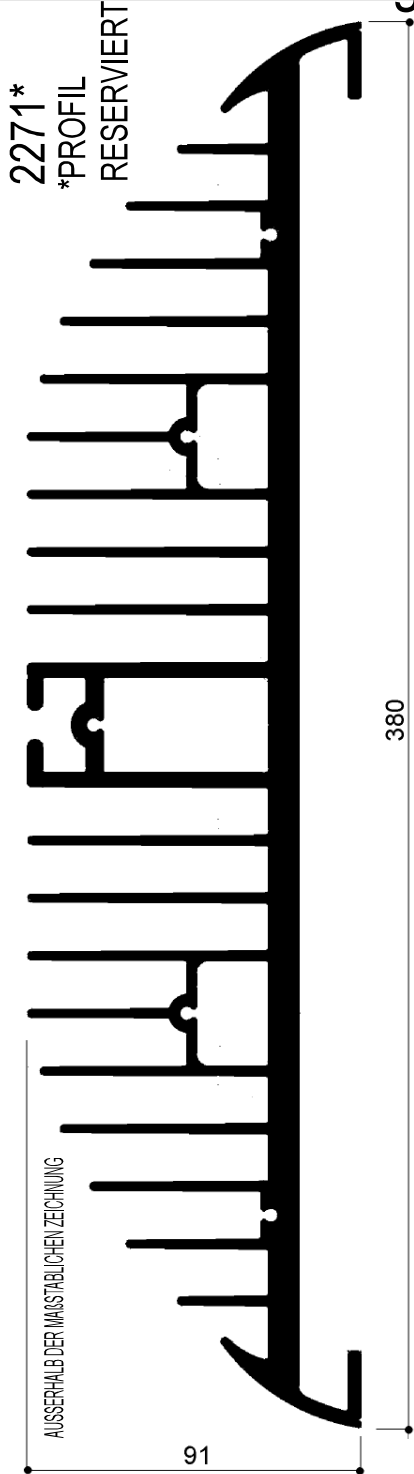
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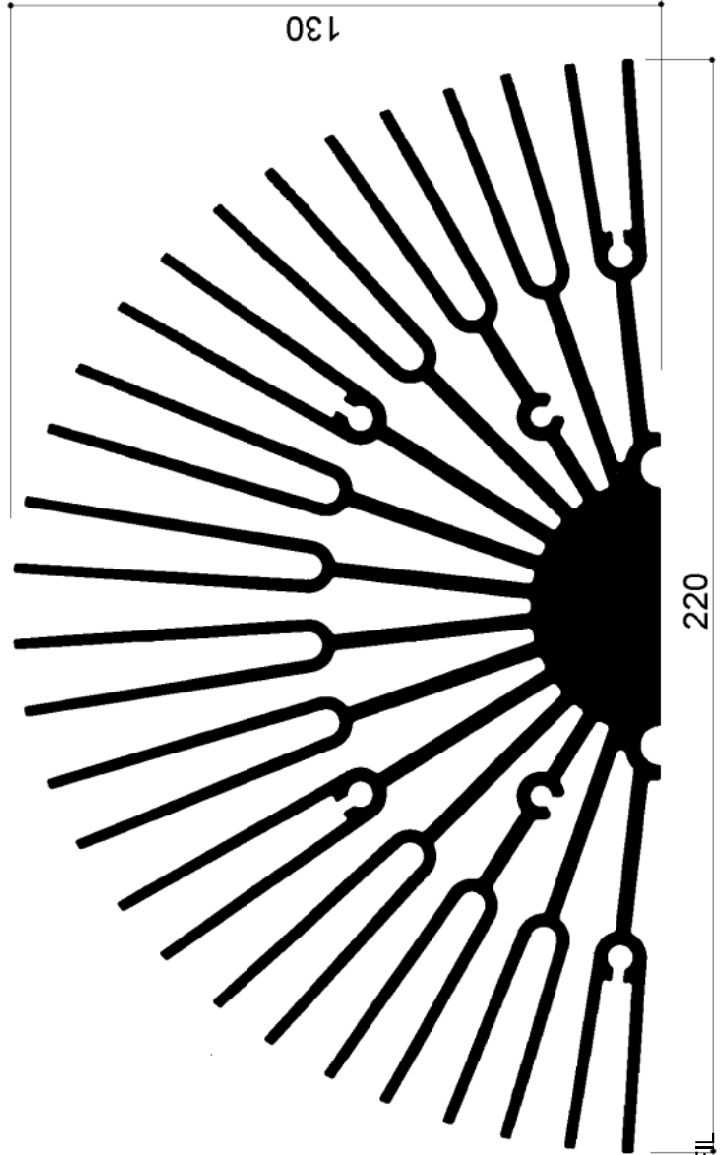
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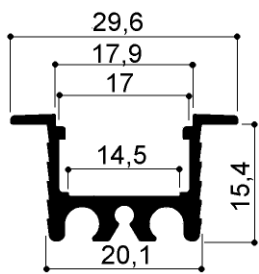
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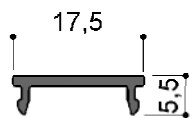
Aluminium-Kühlkörper für LED-Beleuchtung



ECHE ZEICHNUNGEN IM MAßSTAB 1:1

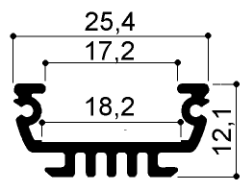


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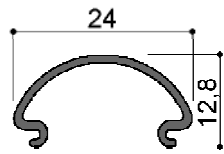


COV526

BEISPIELPROFILE MONTIERT

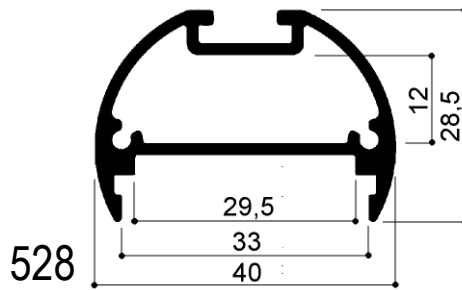
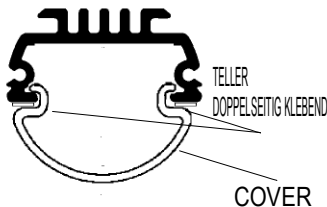


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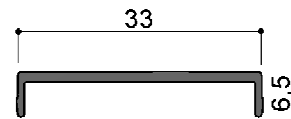


COV527

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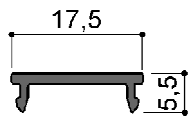
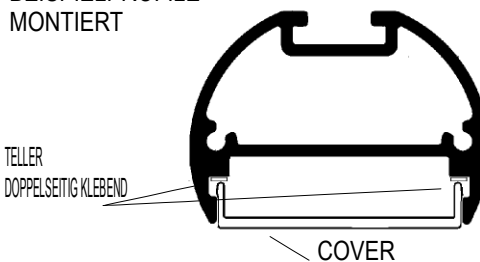


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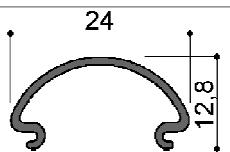
COV528

BEISPIELPROFILE MONTIERT



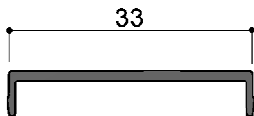
COV526 Abdeckung aus Polycarbonat selbstverlöschend

- COV526-PT: transparente Abdeckung
- COV526-PO: opale Abdeckung
- COV526-PST: transparenter Satinbezug
- COV526-PSO: Abdeckung aus Opalsatin



COV527 Abdeckung aus Polycarbonat selbstverlöschend

- COV527-PT: transparente Abdeckung
- COV527-PO: opale Abdeckung
- COV527-PST: transparenter Satinbezug
- COV527-PSO: Abdeckung aus Opalsatin



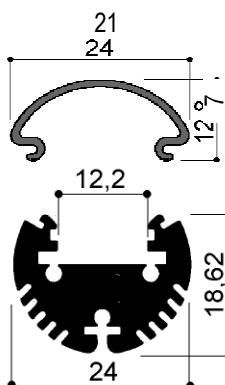
COV528 Abdeckung

aus Polycarbonat selbstverlöschend

- COV528-PT: transparente Abdeckung
- COV528-PO: opale Abdeckung
- COV528-PST: transparenter Satinbezug
- COV528-PSO: Abdeckung aus Opalsatin
- COV528-PTMIC: transparent mikroprismatisch



COV533 selbstverlöschende Polycarbonatabdeckung

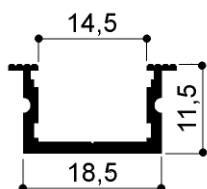


533

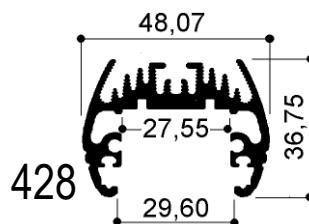


KAPPE MIT KABELLOCH AUS ELOXIERTEM ALUMINIUM FÜR ART.533 ART.CODE:L-0016

KAPPE MIT KABELLOCH AUS ELOXIERTEM ALUMINIUM FÜR ART.534 ART.CODE:L-0015



534



428

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Aluminiumprofile für LED-STREIFEN



GESCHLOSSENE KAPPE IN ABS-FARBE SILBER FÜR ART.526 ART.-CODE: L-0001



KAPPE MIT KABELLOCH IN ABS-FARBE SILBER FÜR ART.526 COD.ART.L-0002



FEDER FÜR GIPSKARTONBEFESTIGUNG FÜR ART. FM526 ART.CODE: L-0017



GESCHLOSSENE KAPPE IN ABS-FARBE SILBER FÜR ART.527 ART.-CODE: L-0006



KAPPE MIT KABELLOCH IN ABS-FARBE SILBER FÜR ART.527 ART.-CODE: L-0007



BEFESTIGUNGSHALTER AUS ABS SILBERFARBE ART.527 ART.CODE: L-0008



EINSTELLBARE DREHBARE BEFESTIGUNGSHALTERUNG IN ABS-FARBE SILBER ART.527 ART.CODE: L-0014



GESCHLOSSENE KAPPE IN ABS-FARBE SILBER FÜR ART.528 ART.CODE:L-0010



KAPPE MIT KABELLOCH IN ABS-FARBE SILBER FÜR ART.528 ART.-CODE: L-0011



HALTERUNGSSATZ FÜR WANDBEFESTIGUNG/AUFHÄNGUNG FARBE SCHWARZ FÜR ART.528 ART.-CODE: L-0013



KABELTÜLLE ART. CODE: L-0012



SELBSTSCHNEIDENDE SCHRAUBEN 2,9X9,5 ZUR BEFESTIGUNG DER KAPPE AM PROFIL FM526 UND FM528 PACKUNG MIT 100 STÜCK ART. CODE: L-0005 - SELBSTSCHNEIDENDE SCHRAUBEN 2x6 ZUR BEFESTIGUNG DER KAPPE AN DEM FM527-PROFIL 100 STÜCK ART.-CODE: L-0009



GESCHLOSSENE KAPPE AUS SILBER ELOXIERTEM ALUMINIUM FÜR ART.533 ART.CODE:L-0015



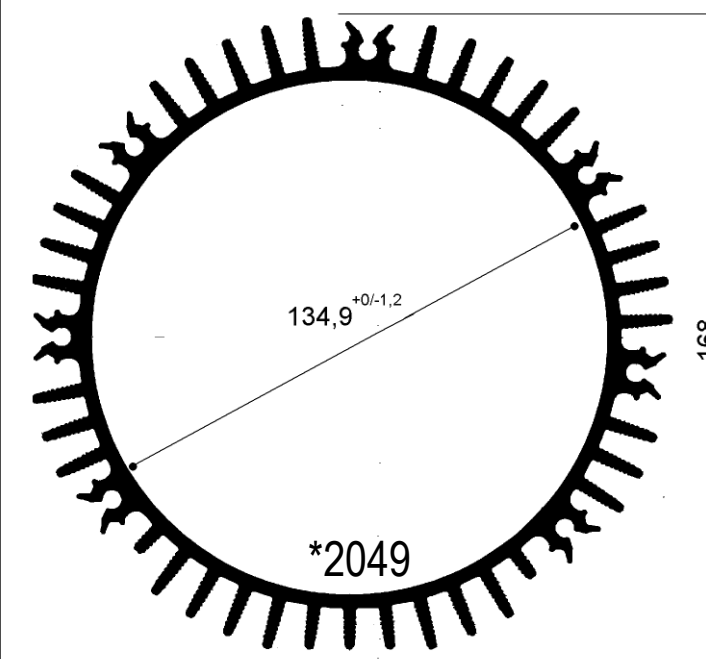
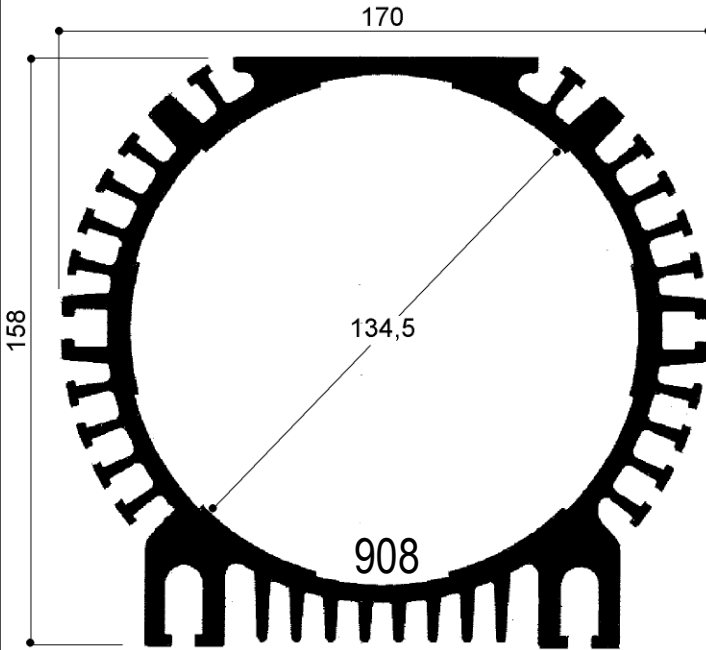
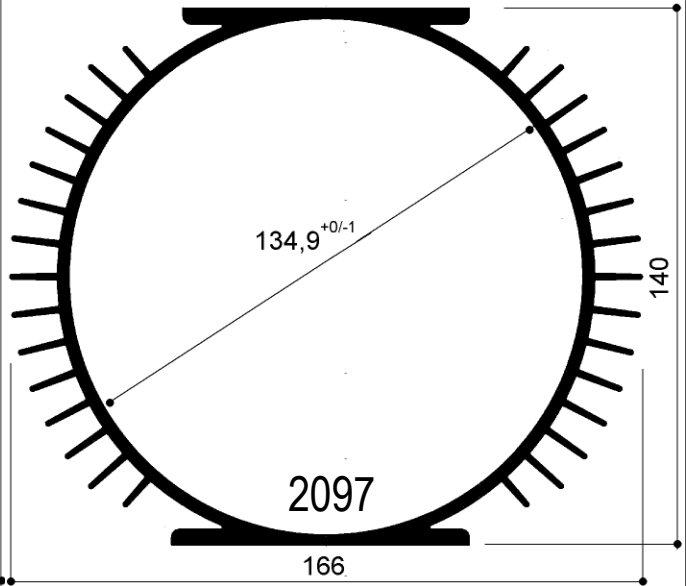
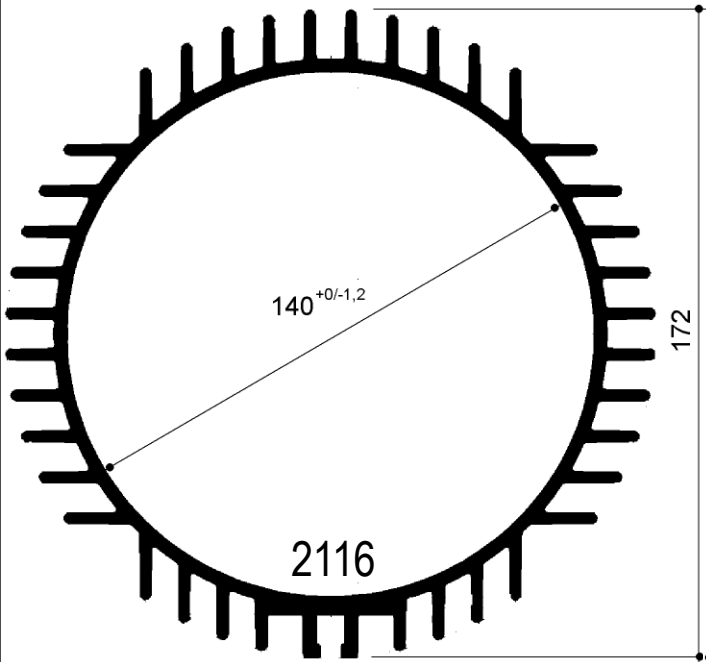
KAPPE MIT KABELLOCH AUS SILBER ELOXIERTEM ALUMINIUM FÜR ART.528 ART.-CODE: L-0016

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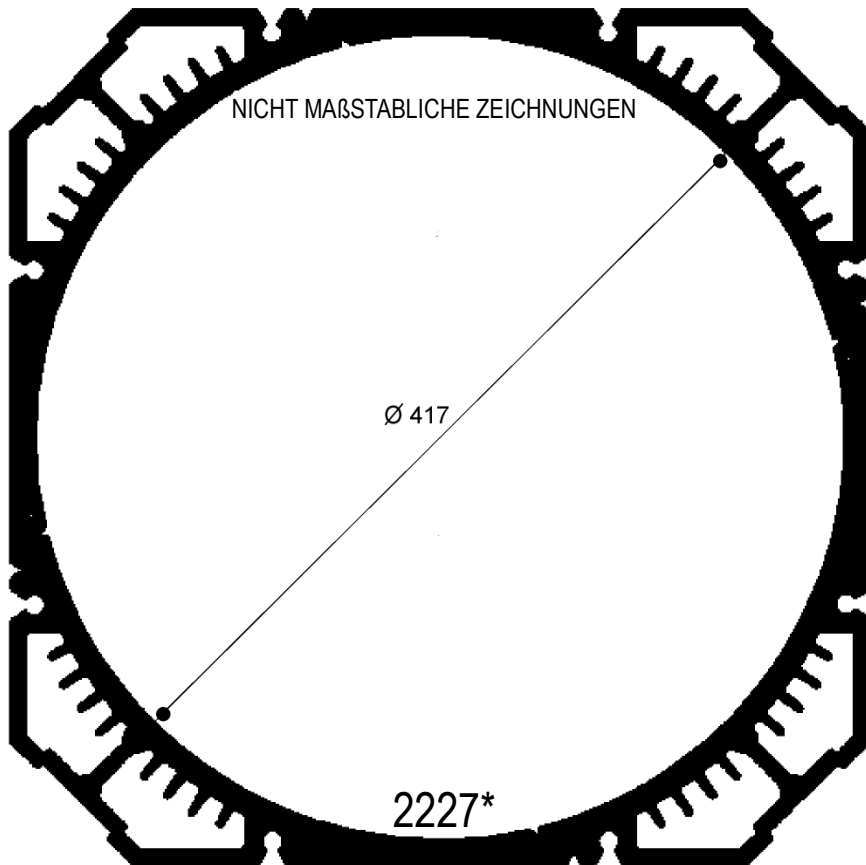
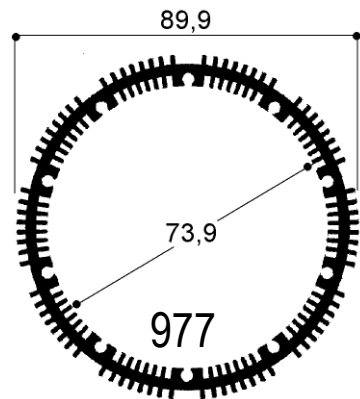
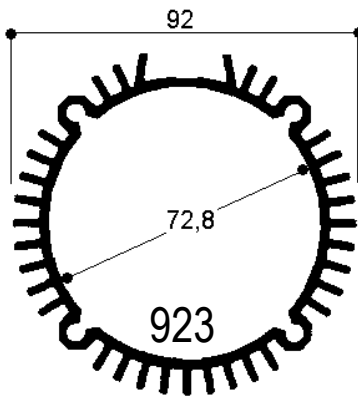
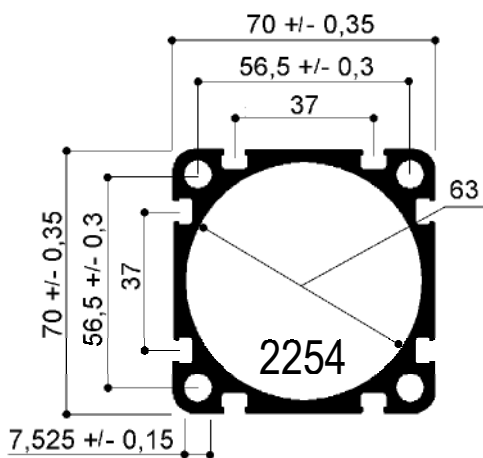
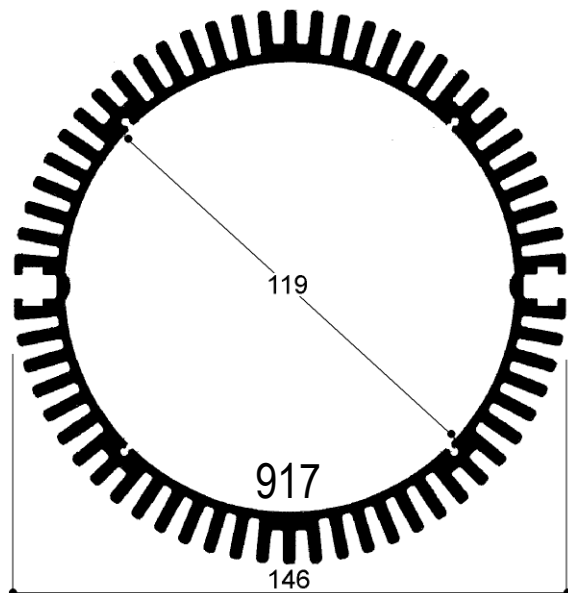
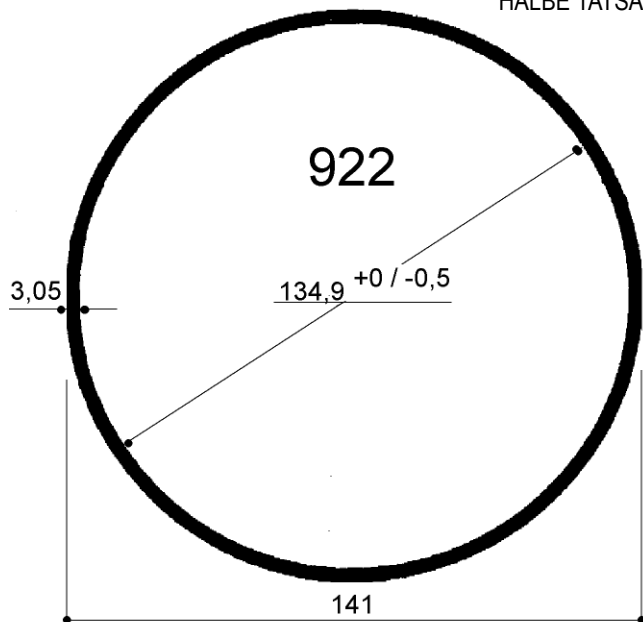
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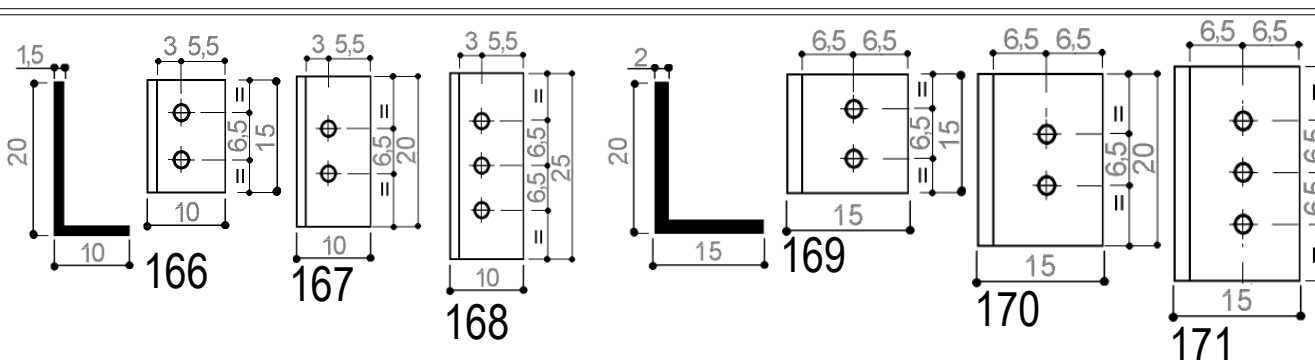
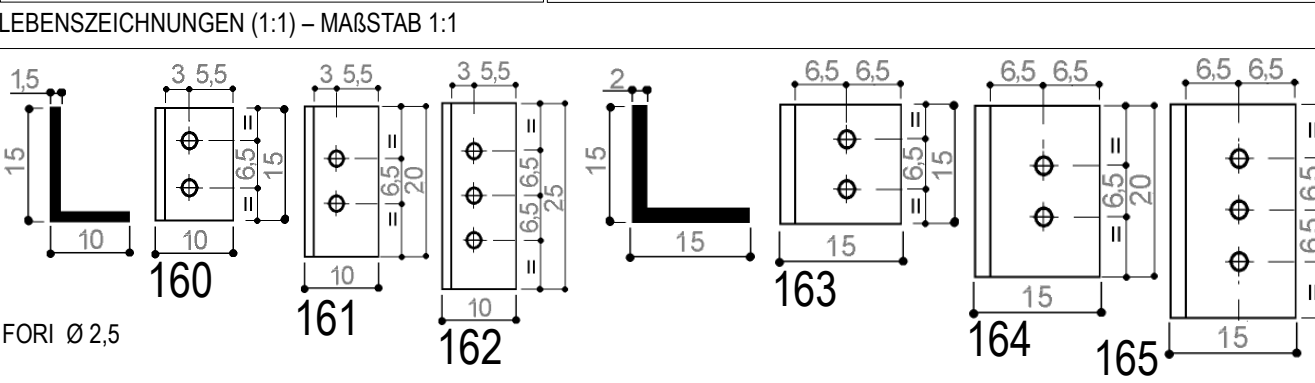
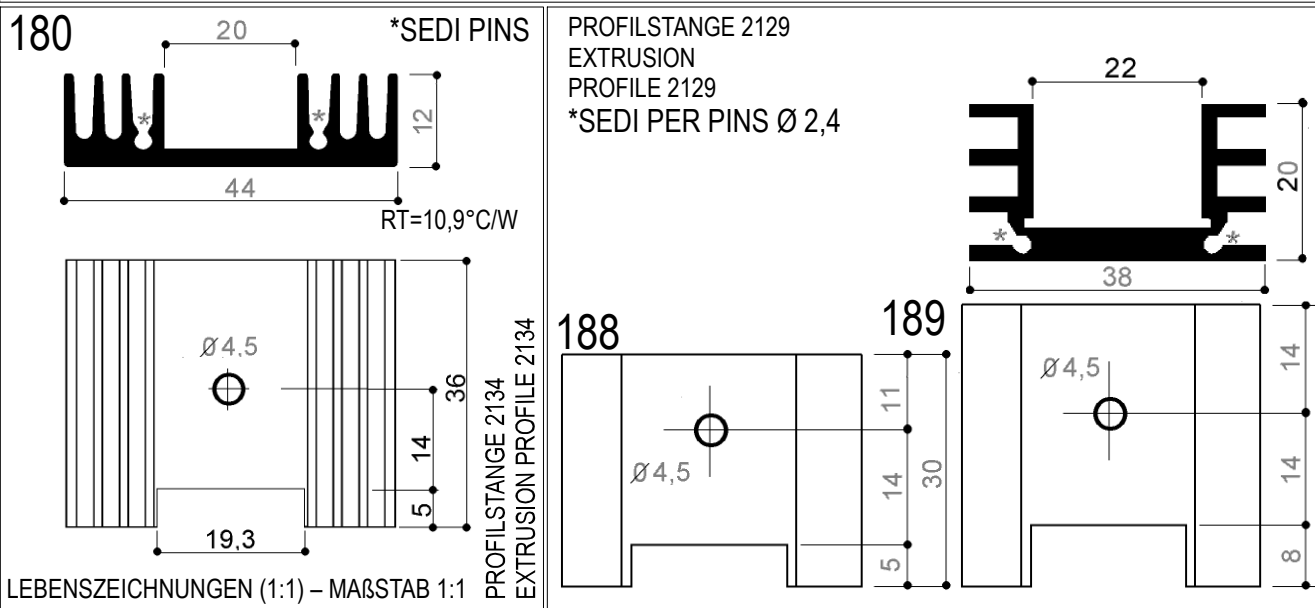
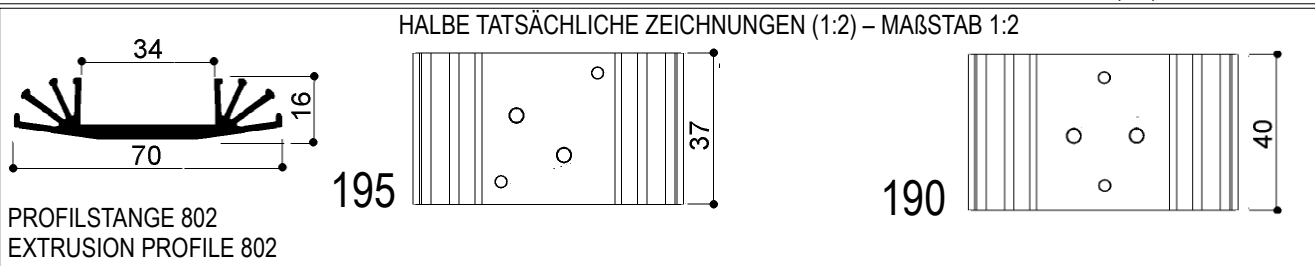
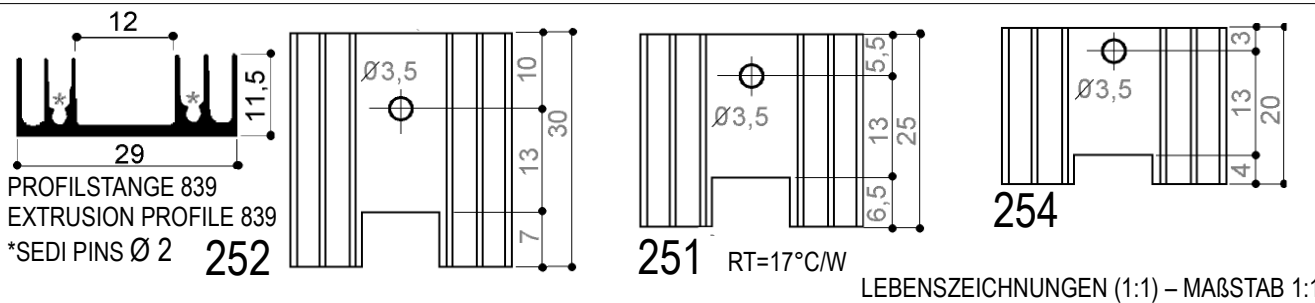
* RESERVIERTES PROFIL

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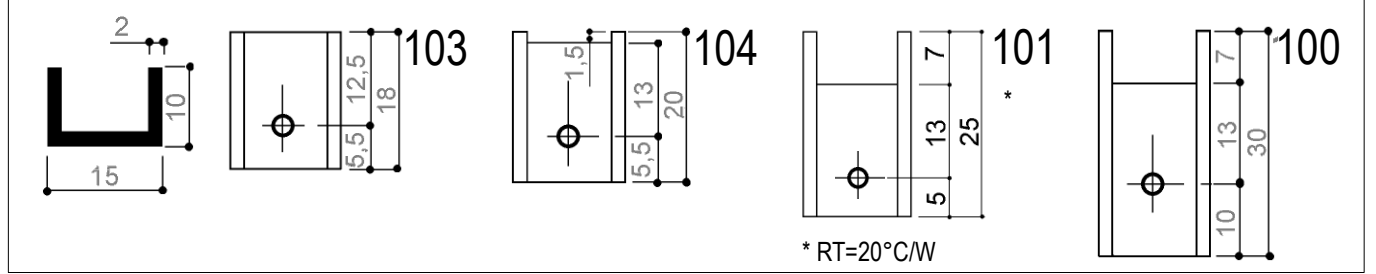
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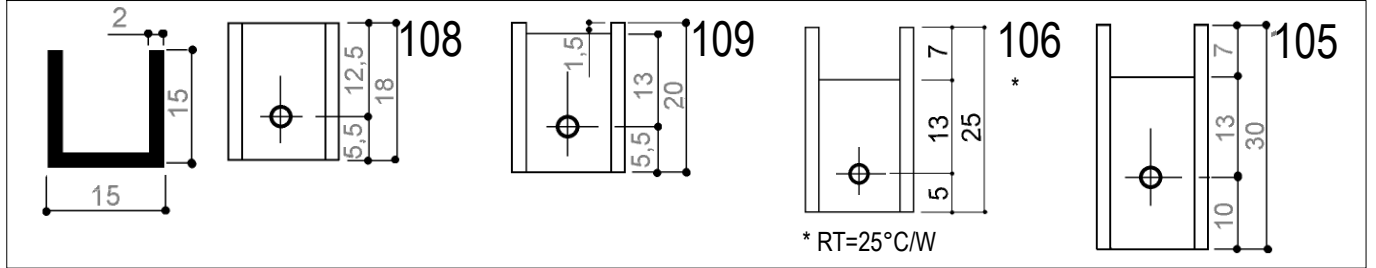


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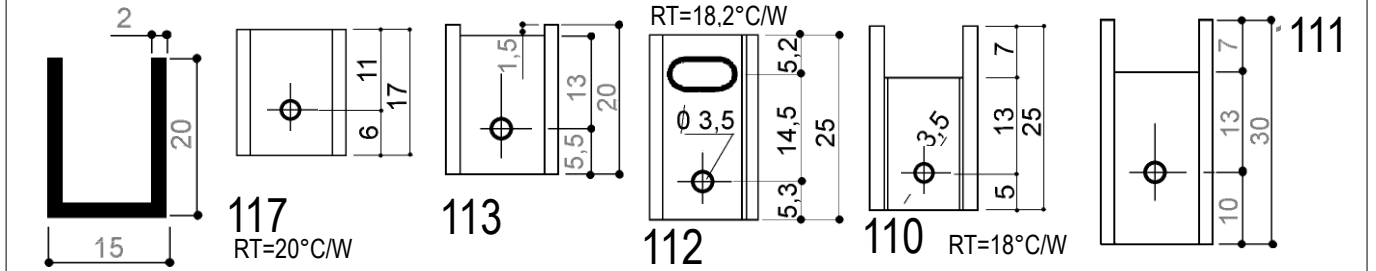
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* RT=20°C/W



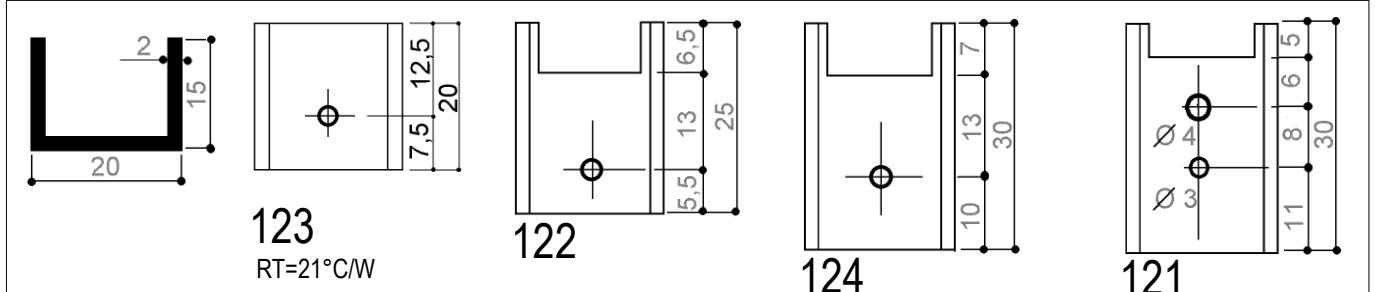
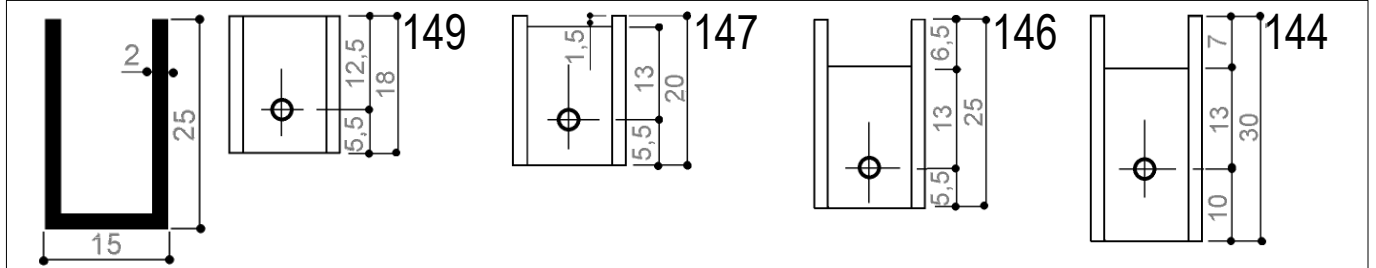
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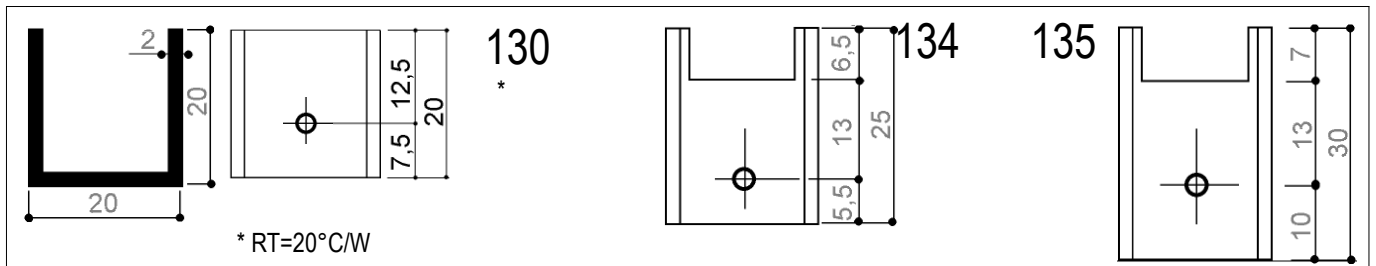
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RT=18,2°C/W

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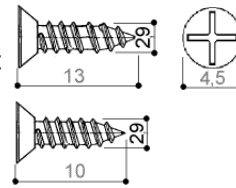
123 RT=21°C/W



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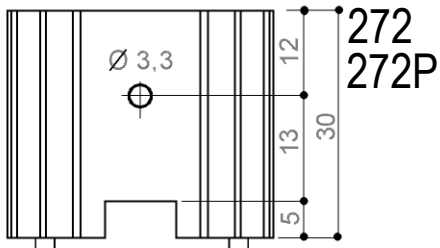
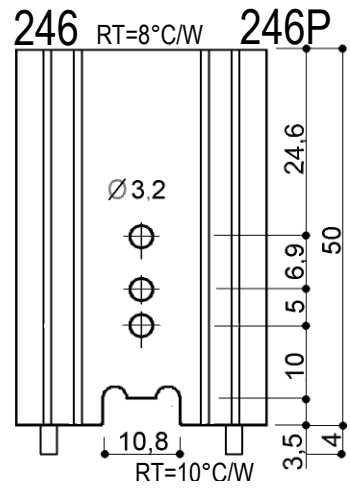
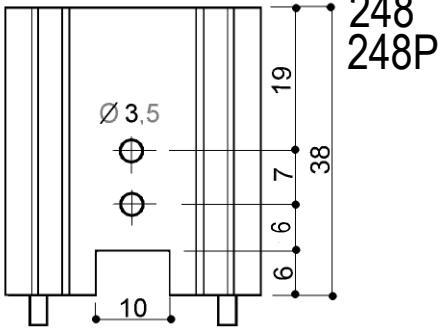
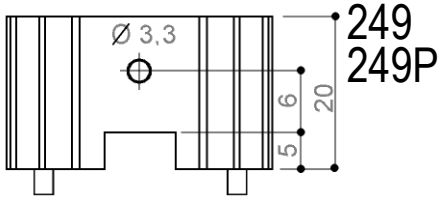
Spezielle selbstschneidende Schrauben mit Kopf mit reduziertem Durchmesser z Kreuzschnitt. Geeignet für vertikale Befestigung von Kühlkörper Art.2129,2134, 809.447



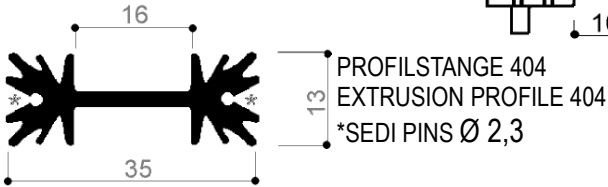
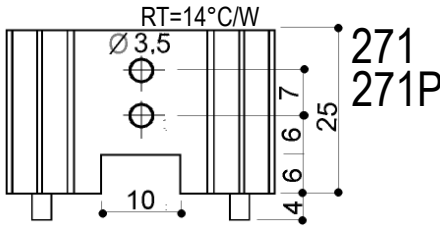
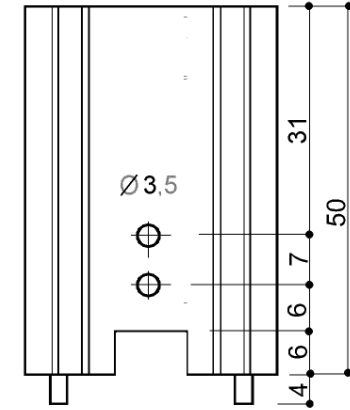
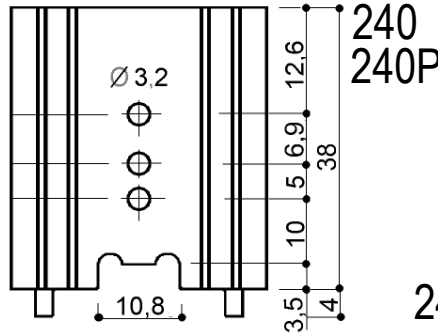
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ARTIKELCODE MIT P=LIEFERUNG MIT STIFTEN Ø 2,3

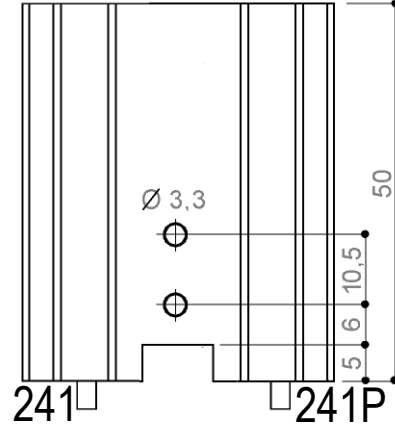
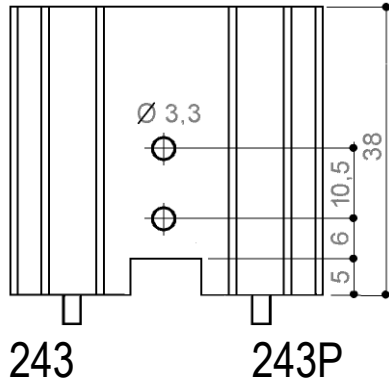
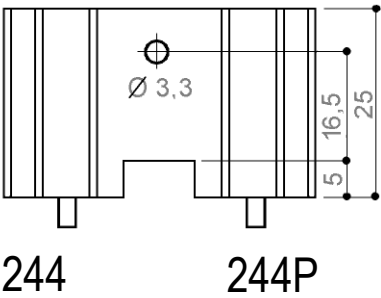
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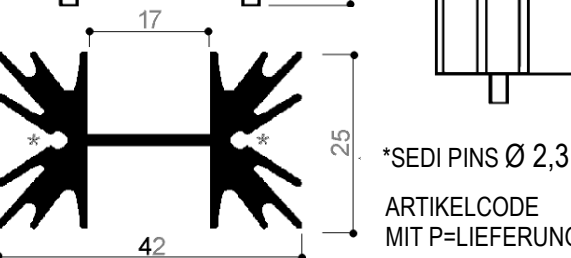
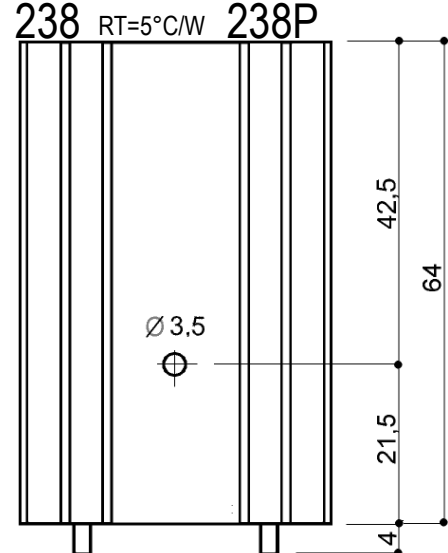
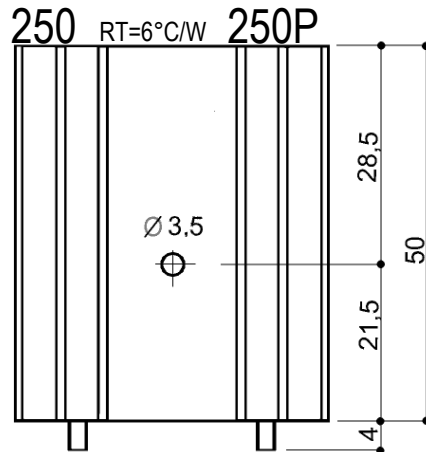
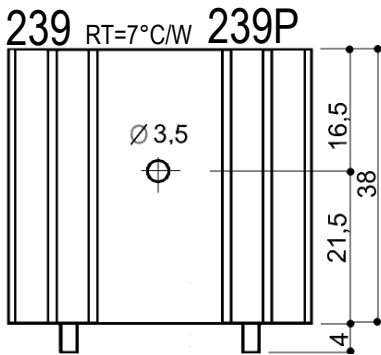
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LEBENSZEICHNUNGEN (1:1) - MAßSTAB 1:1



AUS DEM PROFIL ERHALTEN 447



ARTIKELCODE
MIT P=LIEFERUNG MIT STIFTEN Ø 2,3 -REPRODUKTION VERBOTTEN -
KONTINUIERLICHES UPDATE - ED. DATIERT 09-2024

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2228	DISSIPATORE	109	3010	PROFILI SPECIALI	114	3092	PROFILI SPECIALI	126
2230	PROFILI SPECIALI	114	3011	PROFILI SPECIALI	114	3093	PROFILI SPECIALI	126
2232	CONTENITORE ELETTRONICA	1	3012	PROFILI SPECIALI	114	3097	DISSIPATORE	5
2234	PROFILI SPECIALI	120	3013	PROFILI SPECIALI	114	3098	PROFILI SPECIALI	108
2235	DISSIPATORE	11	3014	PROFILI SPECIALI	114	3099	PROFILI SPECIALI	108
2243	PROFILI COM PONIBILI	66-94	3015	PROFILI SPECIALI	114	3100	PROFILI SPECIALI	109
2248	DISSIPATORE	4	3016	PROFILI SPECIALI	119	3101	PROFILI SPECIALI	108
2249	DISSIPATORE	22	3017	PROFILI SPECIALI	120	3102	PROFILI SPECIALI	108
2254	DISSIPATORE	60	3018	PROFILI SPECIALI	117	3103	PROFILI SPECIALI	109
2258	PROFILI SPECIALI	125	3019	PROFILI SPECIALI	111	3104	PROFILI SPECIALI	108
2260	DISSIPATORE	8	3020	PROFILI SPECIALI	120	3105	PROFILI SPECIALI	108
2266	DISSIPATORE	6	3021	PROFILI SPECIALI	120	3106	PROFILI SPECIALI	108

3107	PROFILI SPECIALI	108	3185	PROFILI SPECIALI	108	3267	PROFILI SPECIALI	110
3108	PROFILI SPECIALI	108	3187	PROFILI SPECIALI	120	3269	PROFILI SPECIALI	110
3109	PROFILI SPECIALI	108	3188	PROFILI SPECIALI	108	3270	PROFILI SPECIALI	118
3110	PROFILI SPECIALI	109	3189/N	PROFILI SPECIALI	111	3271	PROFILI RACLE	126
3111	PROFILI SPECIALI	109	3190	PROFILI SPECIALI	119	3272	PROFILI RACLE	126
3112	PROFILI SPECIALI	108	3191	PROFILI SPECIALI	111	3307	PROFILI SPECIALI	114
3113	PROFILI SPECIALI	108	3192	PROFILI SPECIALI	119	3308	PROFILI SPECIALI	126
3114	PROFILI SPECIALI	108	3193	PROFILI SPECIALI	111	3309	PROFILI SPECIALI	126
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3131	PROFILI SPECIALI	109	3215	PROFILI SPECIALI	108	3326	PROFILI SPECIALI	119
3132	PROFILI SPECIALI	111	3216	PROFILI SPECIALI	111	3327	PROFILI SPECIALI	110
3133	PROFILI SPECIALI	114	3217	PROFILI SPECIALI	109	3328	PROFILI SPECIALI	110
3135	PROFILI SPECIALI	114	3218	PROFILI SPECIALI	108	3329	PROFILI SPECIALI	110
3137	PROFILI SPECIALI	111	3219	PROFILI SPECIALI	108	3330	PROFILI SPECIALI	110
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3141/N	PROFILI SPECIALI	108	3222	PROFILI SPECIALI	107	3334	PROFILI SPECIALI	119
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3144	PROFILI SPECIALI	108	3225	PROFILI SPECIALI	107	3337	PROFILI SPECIALI	111
3145	PROFILI SPECIALI	120	3226	PROFILI SPECIALI	108	3338	PROFILI SPECIALI	111
3146	PROFILI SPECIALI	120	3227	PROFILI SPECIALI	120	3339	PROFILI SPECIALI	116
3147	PROFILI SPECIALI	125	3229	PROFILI SPECIALI	130	3340	PROFILI SPECIALI	117
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3154	PROFILI SPECIALI	111	3237	PROFILI SPECIALI	108	3347	TENDE PER INTERNI	129
3155	PROFILI SPECIALI	111	3238	PROFILI SPECIALI	108	3348	TENDE PER INTERNI	129
3156	PROFILI SPECIALI	107	3239	PROFILI SPECIALI	111	3349	TENDE PER INTERNI	129
3159	PROFILI SPECIALI	125	3240	PROFILI SPECIALI	110	3350	TENDE PER INTERNI	129
3160	PROFILI SPECIALI	115	3241	PROFILI SPECIALI	110	3351	TENDE PER INTERNI	129
3161	PROFILI SPECIALI	115	3242	PROFILI SPECIALI	110	3354	TENDE PER INTERNI	129
3162	PROFILI SPECIALI	107	3243	PROFILI SPECIALI	110	3355	TENDE PER INTERNI	129
3163	PROFILI SPECIALI	111	3245	PROFILI SPECIALI	110	3356	TENDE PER INTERNI	129
3164	PROFILI SPECIALI	109	3246	PROFILI SPECIALI	110	3357	TENDE PER INTERNI	129
3165	PROFILI SPECIALI	111	3247	PROFILI SPECIALI	110	3358	TENDE PER INTERNI	129
3166	PROFILI SPECIALI	111	3248	PROFILI SPECIALI	110	3359	TENDE PER INTERNI	129
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3172	PROFILI SPECIALI	115	3254	PROFILI SPECIALI	119	3365	PROFILI SPECIALI	130
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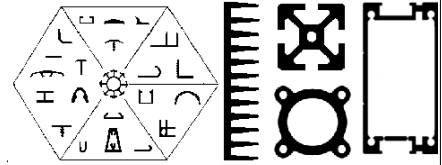
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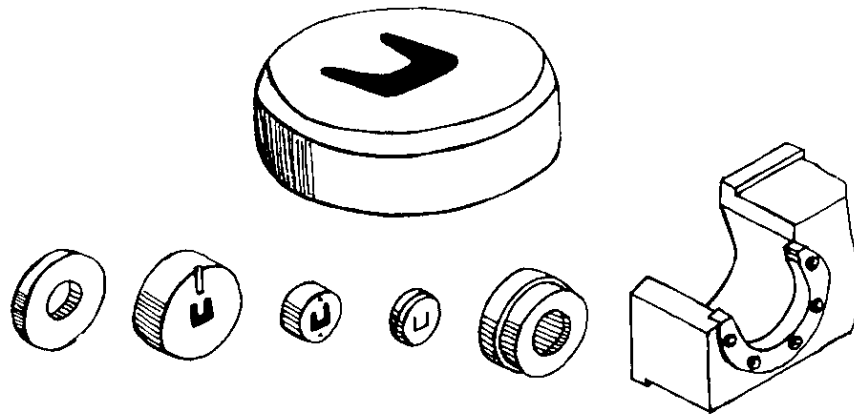


Art der Extrusionsdüsen

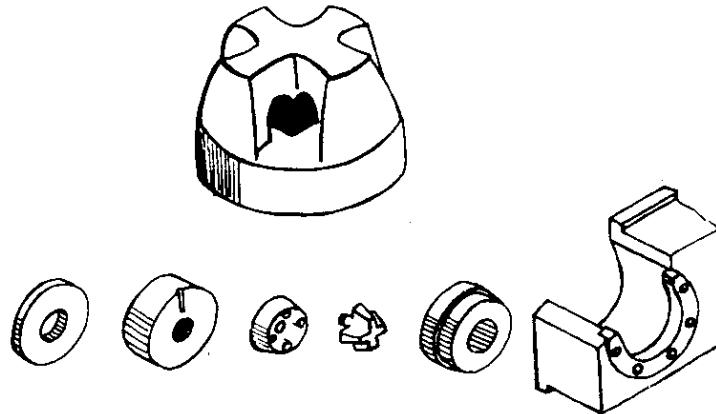
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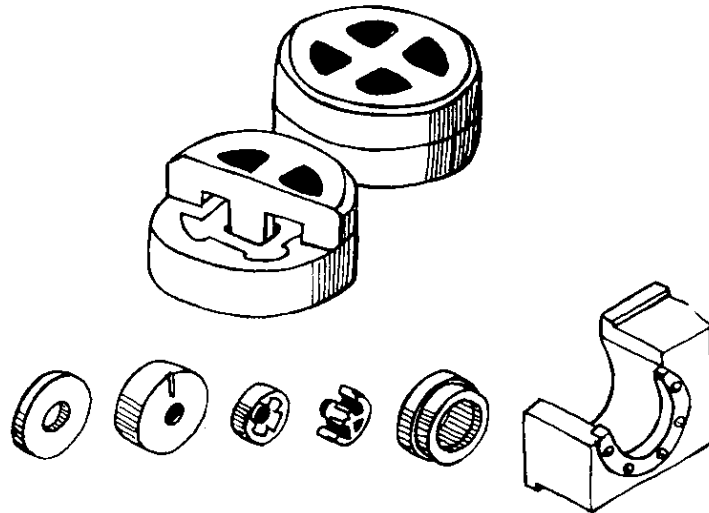
A) flache Matrix für Profil öffnen



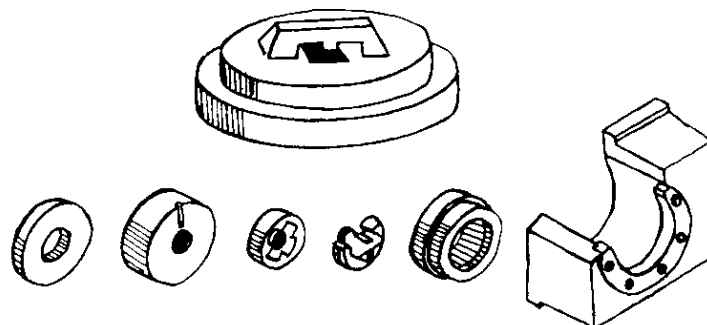
B) Spyder-Matrix für Hohlprofil



C) Bullaugen-Array für Hohlprofil



D) ähnliche Brückenmatrix zum Bullauge für Hohlprofil



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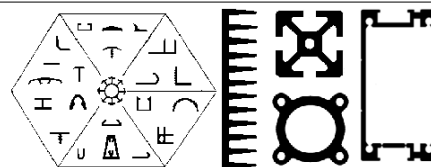
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PROFILATI ALLUMINIO
ALTA TECNOLOGIA

Die wichtigsten Extrusionslegierungen

Extrusion aluminium alloy properties



LEGA DI ALLUMINIO DA ESTRUSIONE EN AW-6060

La lega EN AW 6060 è lega da estrusione più diffusa sul mercato europeo, per le sue doti di alta velocità di deformazione a caldo.

Essa consente la realizzazione di profilati con sezione anche complessa, comprendente cavità e scanalature, per avvicinare quanto più possibile il disegno dell'estruso a quello del manufatto finito, e ridurre al minimo le lavorazioni intermedie.

Essa inoltre presenta ottima resistenza alla corrosione ambientale, anche in atmosfera industriale e marina.

Caratteristiche fisiche

Massa volumica	2,70	Gr/cm3	Conducibilità termica a 20°C	Nello stato 0: 2,09 W/cm °Kelvin Nello stato T6: 1,75 W/cm °Kelvin
Punto di fusione inferiore	605	C	Coeff. Di dilatazione termica lineare	Tra 20° e 100°C: 23,0 -10-6 1/°Kelvin Tra 20° e 200°C: 24,0 -10-6 1/°Kelvin Tra 20° e 300°C: 25,0 -10-6 1/°Kelvin
Calore specifico tra 0° e 100°C	890	Joule/Kg °Kelvin	Resistività elettrica a 20°C	Nello stato 0: 3,14 microOhm *cm Nello stato T6: 3,25 microOhm *cm
Modulo di elasticità lineare E	69000	Newton/mm2		
Modulo di elasticità tangenziale G	26000	Newton/mm2		

Tipo profilo	(1) stato fisico di fornitura	Diametro D		Carico	Di rottura a	Carico di	Rottura a	Allungamento			
		o spess. S	[mm] per tonde,					Trazione	Rm [Mpa]	A %	A50 mm%
		o spess. Di parete	e per profili					min	max	min	max
tondi e barre piane	T4 (*)	D ≤150	S ≤150	120	-	60	-	16	14		
	T5	D ≤150	S ≤150	160	-	120	-	8	6		
	T6 (*)	D ≤150	S ≤150	190	-	150	-	8	6		
	T64 (*)	D ≤50	S ≤50	180	-	120	-	12	10		
	T66 (*)	D ≤150	S ≤150	215	-	160	-	8	6		
tubi	T4(*)	e ≤15		120	-	60	-	16	14		
	T5	e ≤15		160	-	120	-	8	6		
	T6(*)	e ≤15		190	-	150	-	8	6		
	T64(*)	e ≤15		180	-	120	-	12	10		
	T66(*)	e ≤15		215	-	160	-	8	6		
Profili aperti e cavi	T4 (*)	e ≤25		120	-	60	-	16	14		
	T5	e ≤5		160	-	120	-	8	6		
		5 < e ≤ 25		140	-	100	-	8	6		
	T6 (*)	e ≤3		190	-	150	-	8	6		
		3 < e ≤ 25		170	-	140	-	8	6		
	T64 (*)	e ≤15		180	-	120	-	12	10		
	T66 (*)	e ≤3		215	-	160	-	8	6		
3 < e ≤ 25			195	-	150	-	8	6			

LEGA	Stato fisico	Deformabilità plastica		Lavorabilità su macchina utensile	Saldabilità	Lucidabilità	Ossidazione	anodica		Resistenza alla corrosione		
		a freddo	a caldo					protettiva	decorativa	urbana	industriale	marina
EN AW-3103	F,H 112	2	1	5	3	4	3	3	1	1	2	
	O,H 111	2	1	5	3	4	3	3	1	1	2	
EN AW-6060	O	2	1	5	2	4	1	2	1	2	2	
	T1,T4	3	2	4	2	3	1	1	1	2	2	
	T5,T6	4	X	3	2	2	1	1	1	2	2	
EN AW-6063	O,H 111	2	1	5	2	4	1	2	2	2	3	
	T4	3	2	4	2	3	1	1	2	2	3	
	T5,T6	4	X	3	2	2	1	1	2	2	3	
EN AW-6005A	O	2	1	4	2	3	2	4	2	3	3	
	T4	3	2	3	2	2	2	3	2	3	3	
	T5,T6	4	X	2	2	1	2	3	2	3	3	
EN AW-6082	O,H 111	2	1	4	2	3	2	3	3	3	3	
	T4	3	2	3	2	2	2	2	3	3	3	
	T5,T6	4	X	2	2	1	2	2	3	3	3	

BEWERTUNGSINDEX: 1 = AUSGEZEICHNET, 2 = GUT, 3 = AUSREICHEND, 4 = MITTEL, 5 = SCHLECHT
STAATEN T5 UND T6

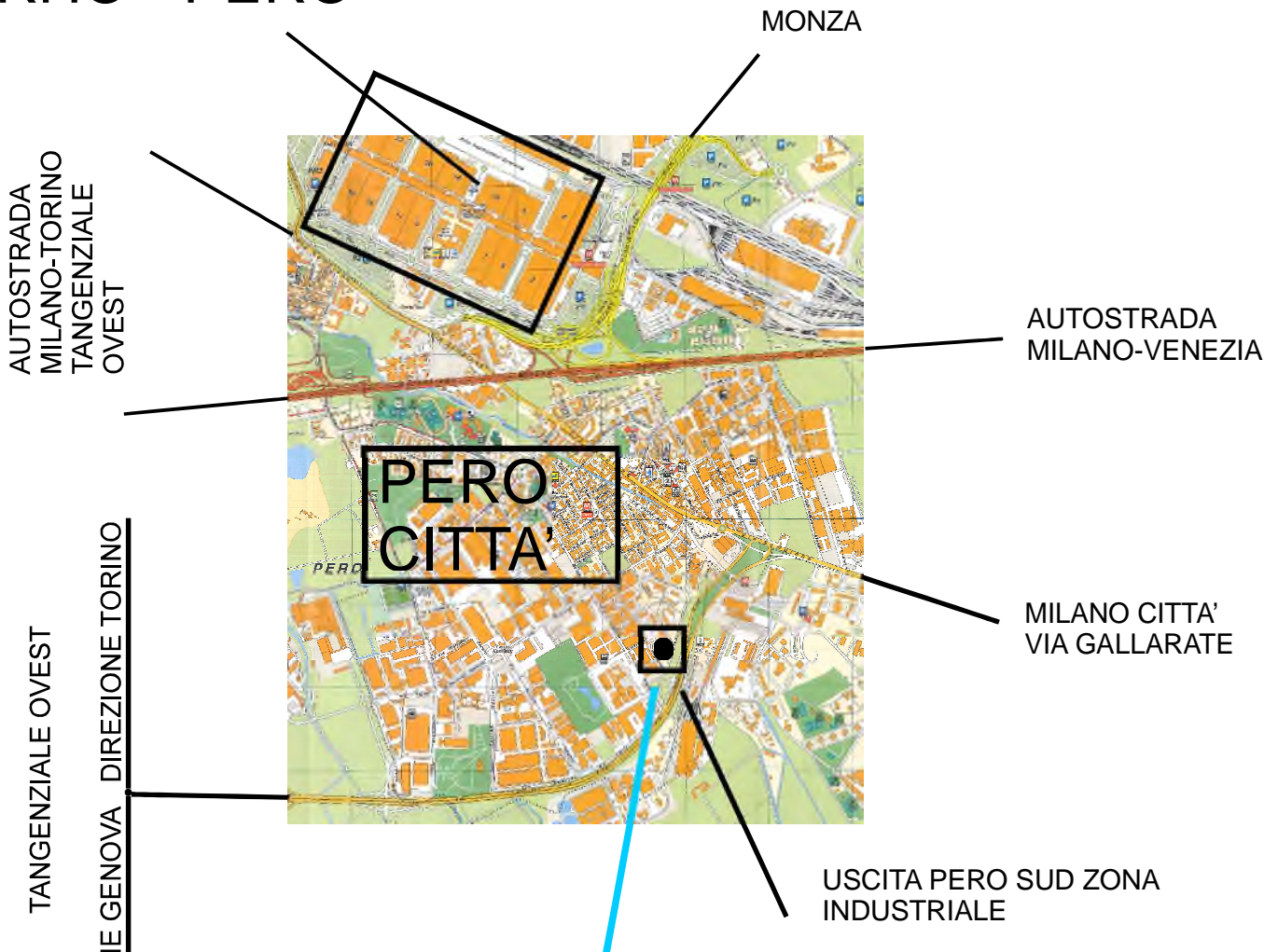
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