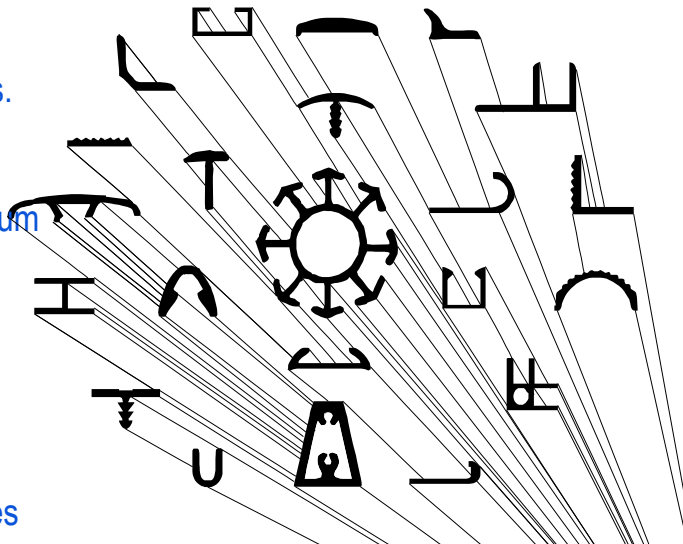
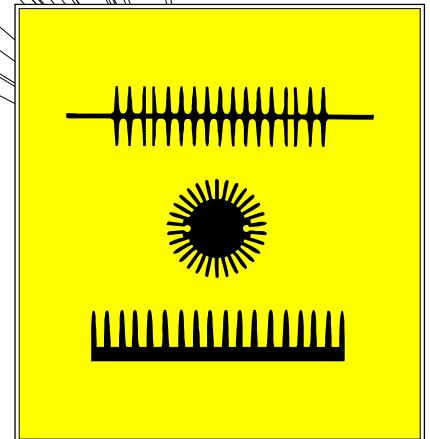


- °profilé aluminium standards
- custom shapes aluminium profiles.
- °dissipateur aluminium profilé
- °Dissipateur thermique extrudé
- Dissipateur thermique en Aluminium (extrusion)high-dissipation aluminium profiles heat sinks
- °profil pour LED
- °CNC Machining Parts
- °Boîtiers électroniques
- °profilés aluminium très modulaires



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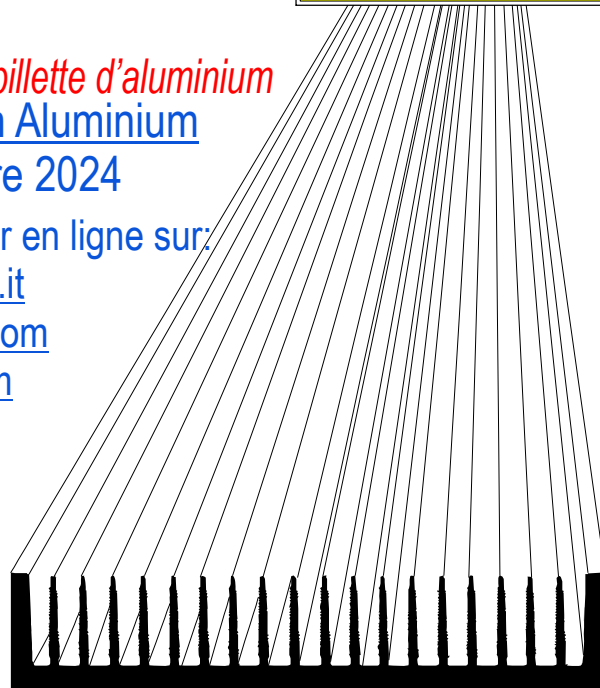
*Les « multiples formes » de la billette d'aluminium*  
Dissipateur thermique en Aluminium

Édition de Septembre 2024

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- profilés en aluminium



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PROFILÉS EN ALUMINIUM  
 PAR DESSIN-STANDARD-SPÉCIAL



ED : ELECTRONIQUE-LED-PHOTOVOLTAIQUE  
 AUTOMATISATION-ROBOTIQUE-PNEUMATIQUE-AUTOMOBILE

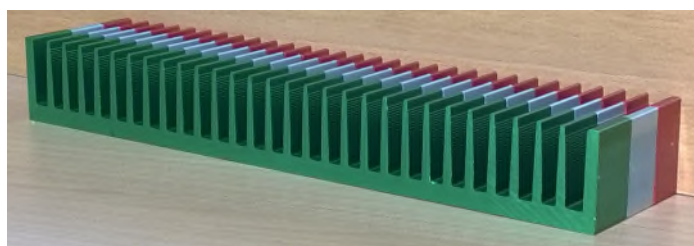
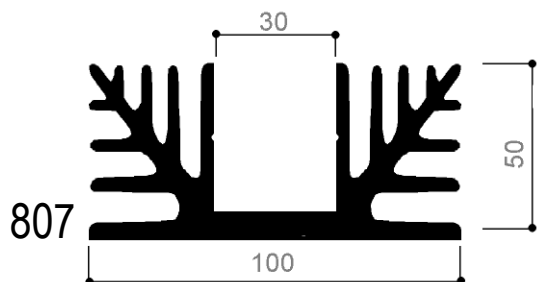
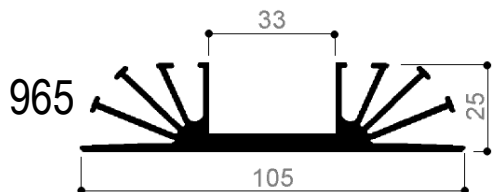
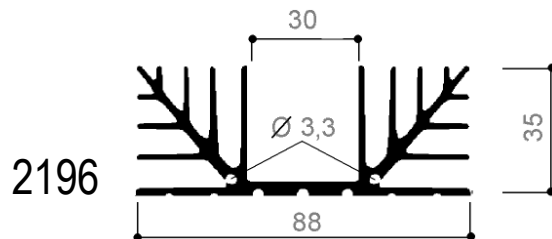
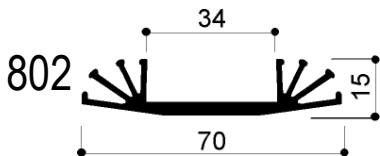
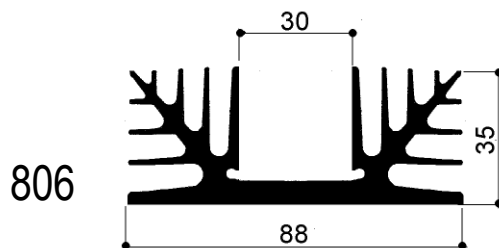
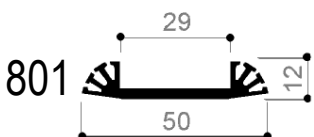
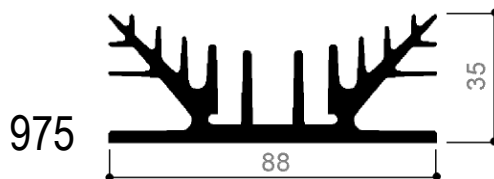
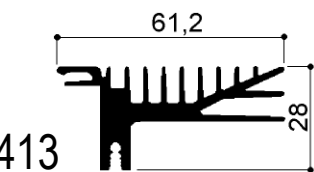
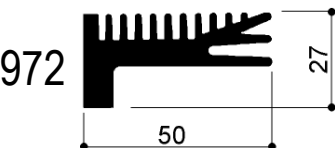
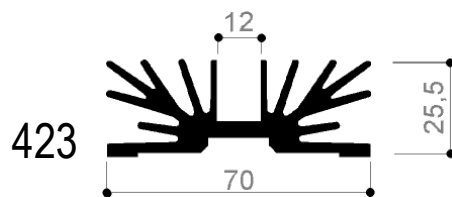
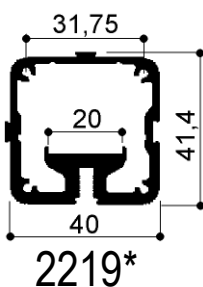
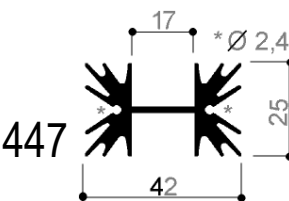
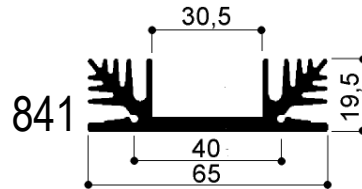
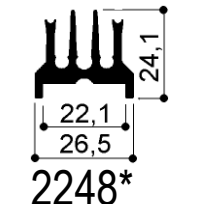
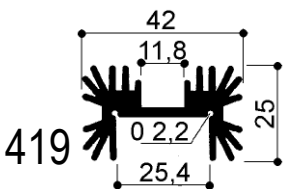
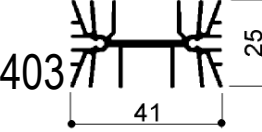
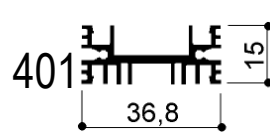
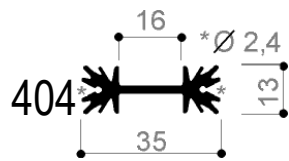
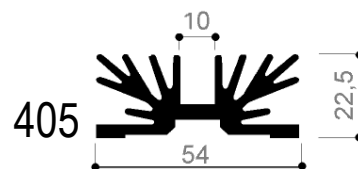
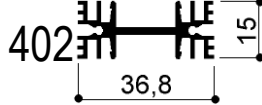
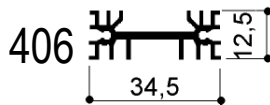
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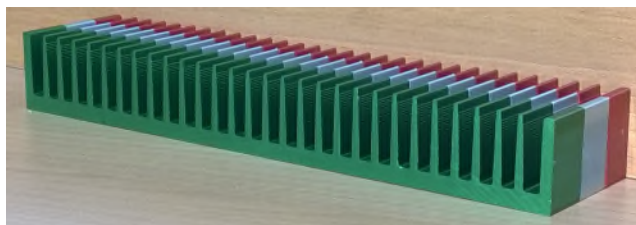
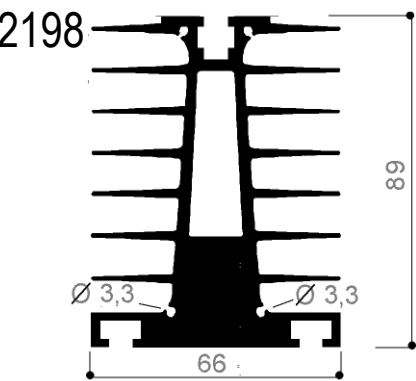
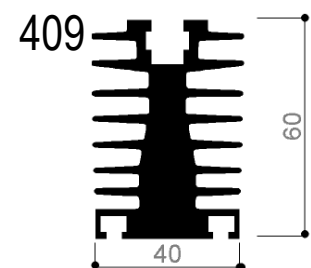
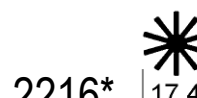
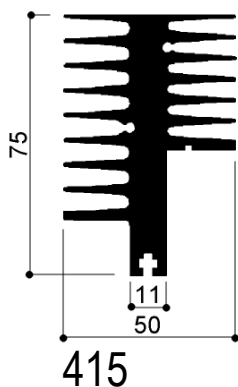
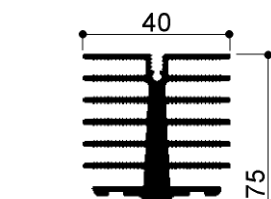
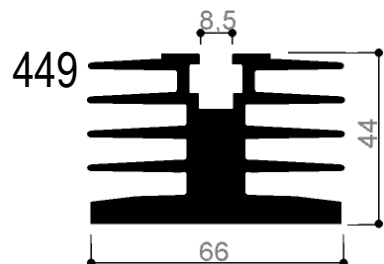
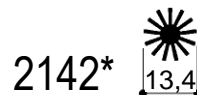
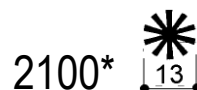
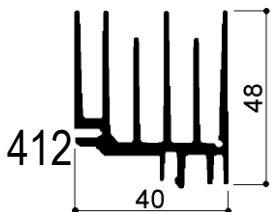
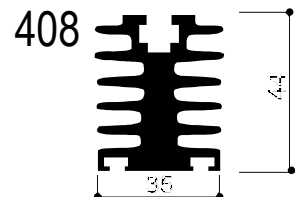
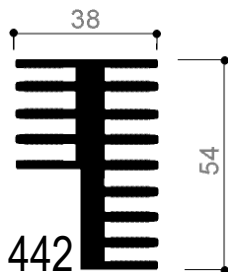
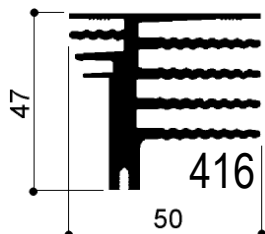
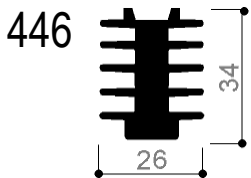
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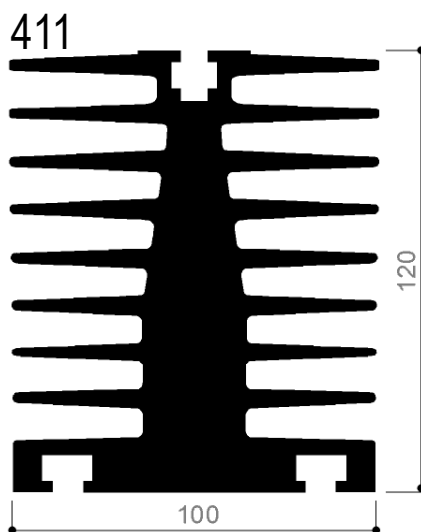
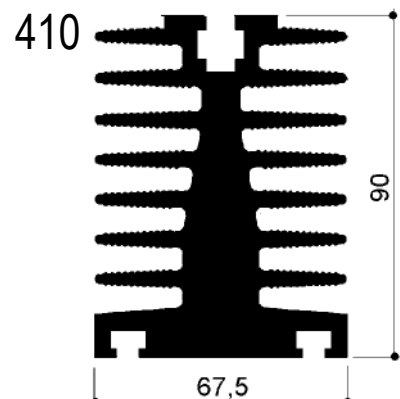
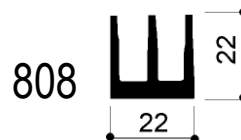
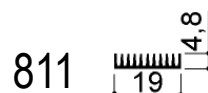
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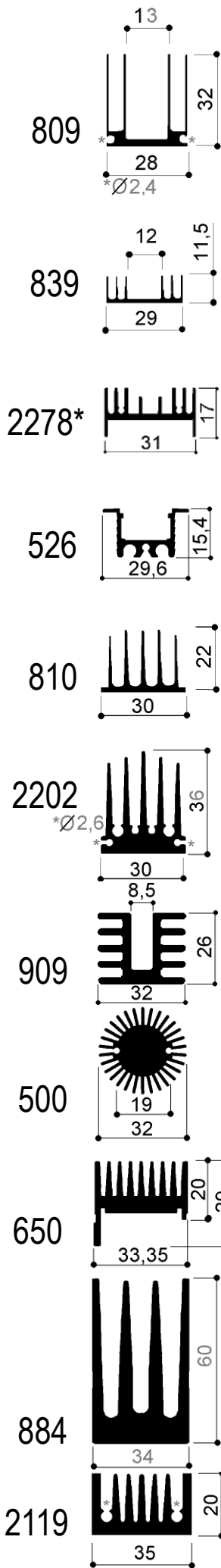


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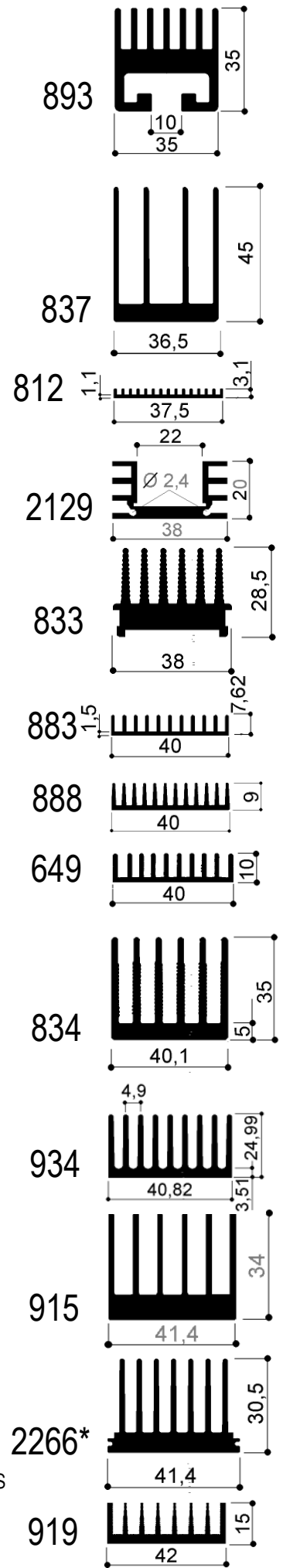
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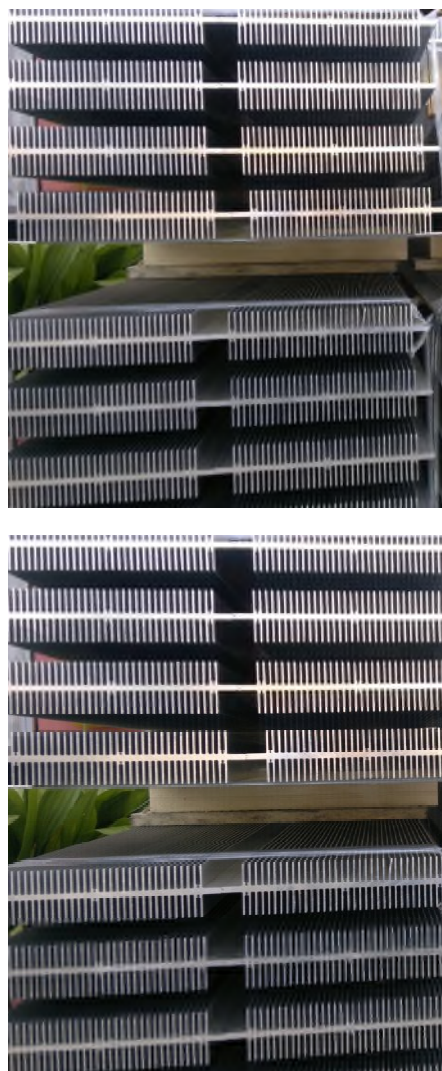
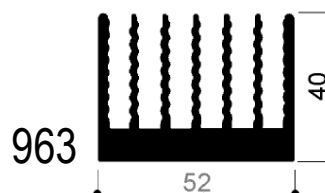
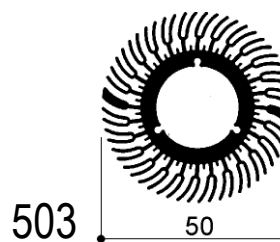
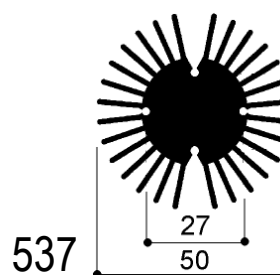
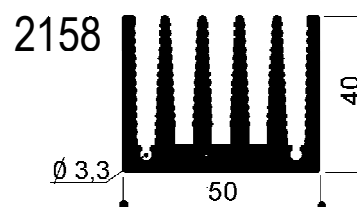
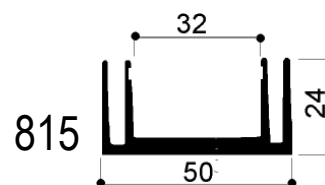
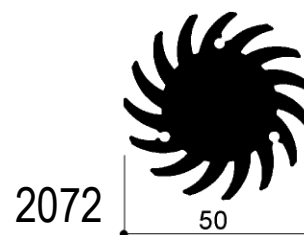
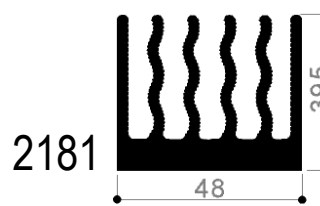
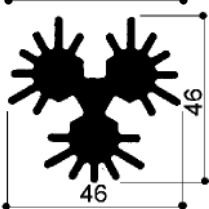
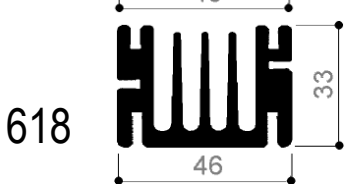
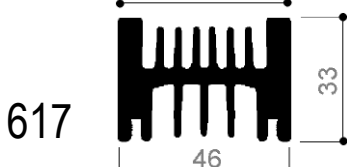
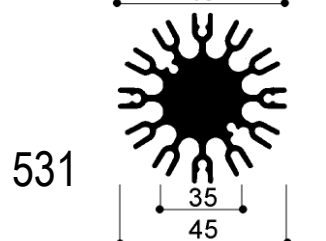
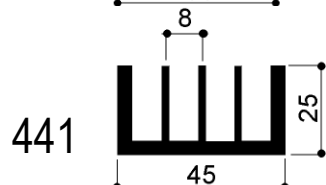
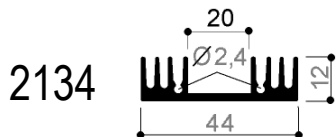
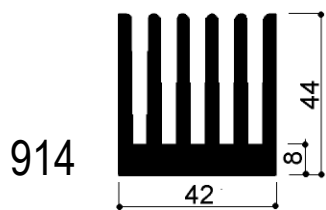
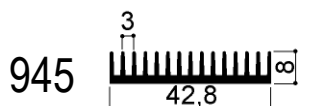
ÉLECTRONIQUE / LED / PHOTOVOLTAÏQUE / AUTOMATISATION ROBOTIQUE / PNEUMATIQUE / AUTOMOBILE



EXEMPLES DE PHOTOS : ILS SONT EXÉCUTÉS TRAVAUX MÉCANIQUES SUR PROFILÉS EN ALUMINIUM EXTRUDÉ







EXEMPLE DE PHOTO : DISSIPATEURS DE CHALEUR DOUBLE GRAND PEIGNE (mm 300 x 65mm kg/m 16 environ)

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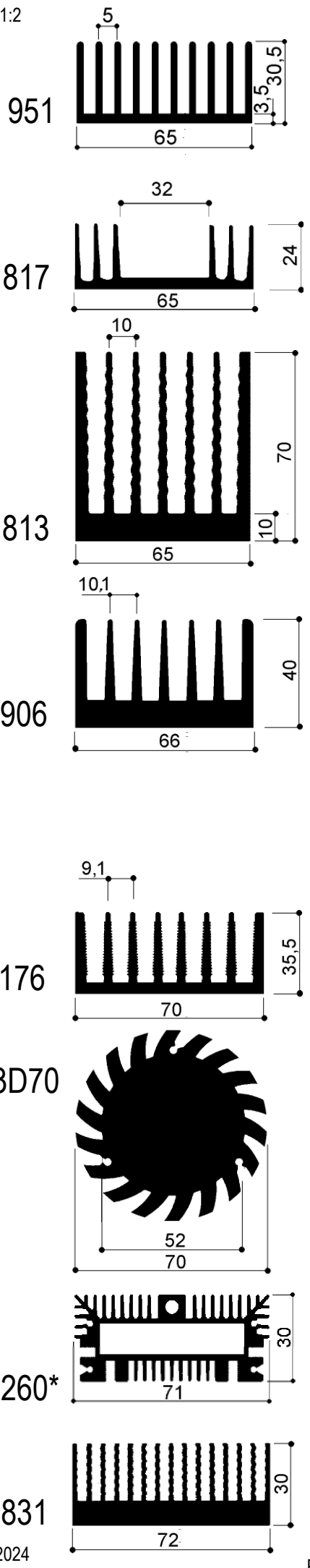
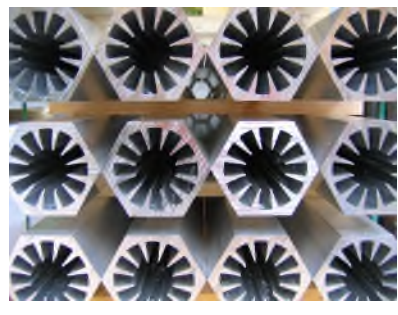
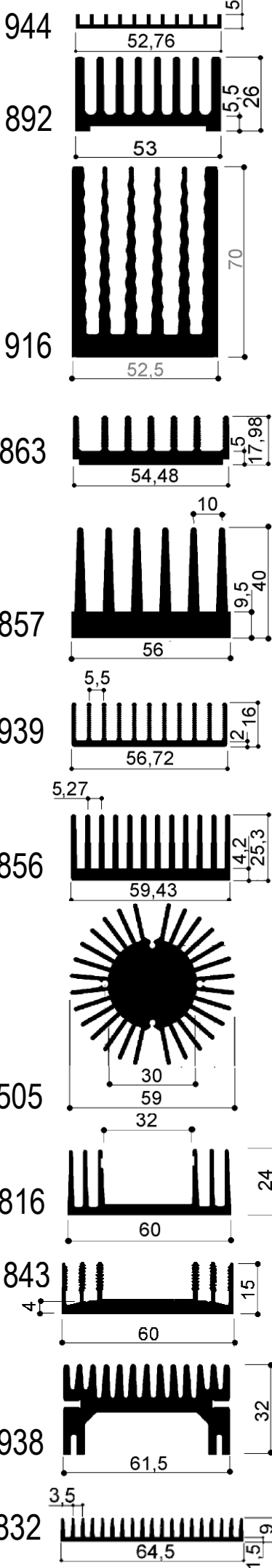
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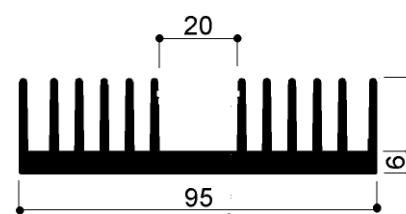
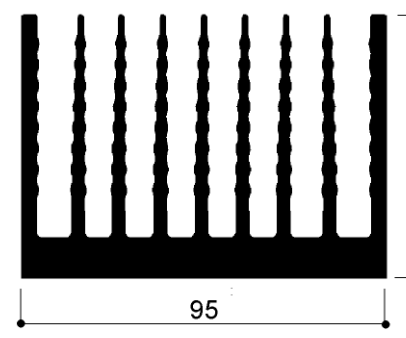
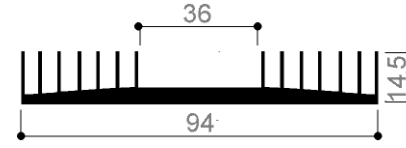
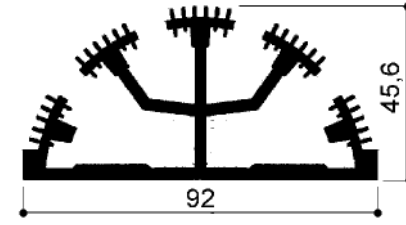
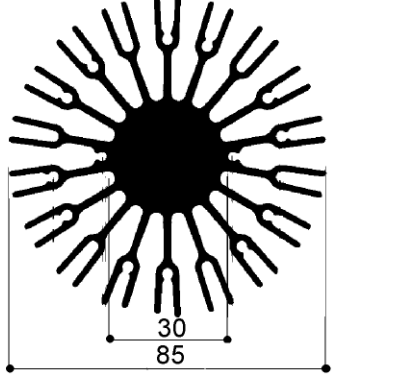
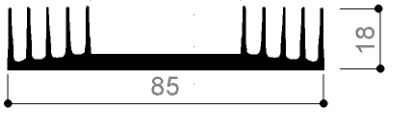
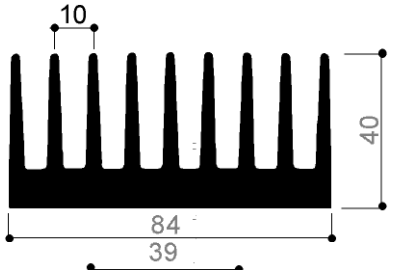
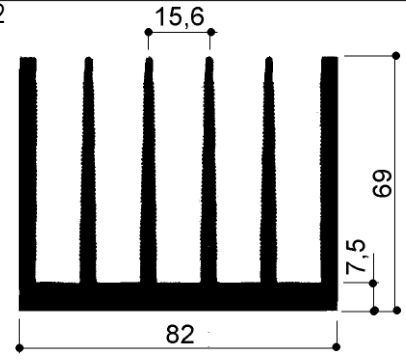
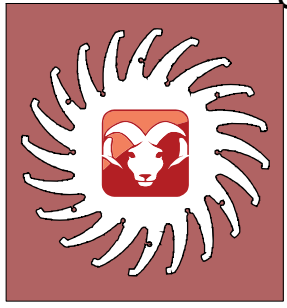
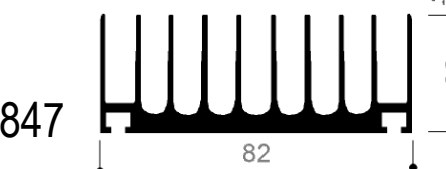
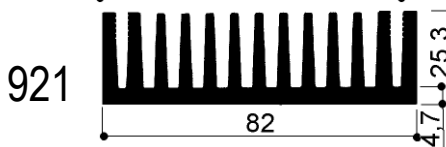
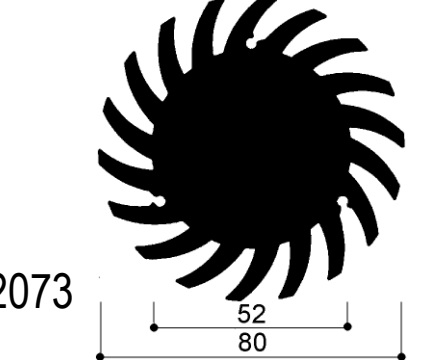
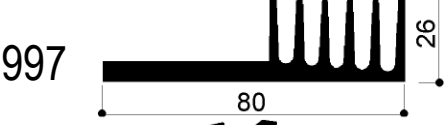
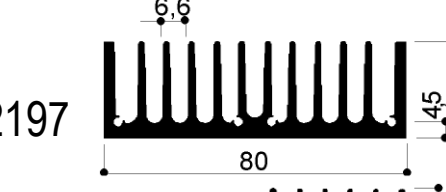
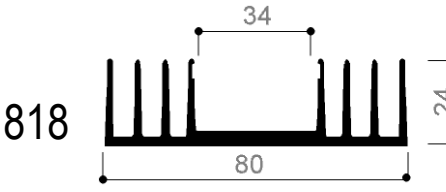
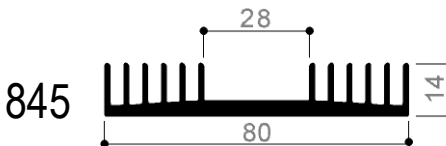
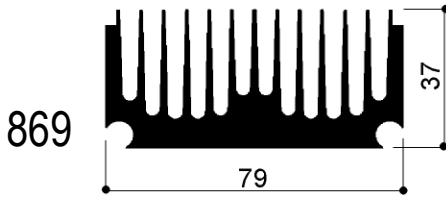
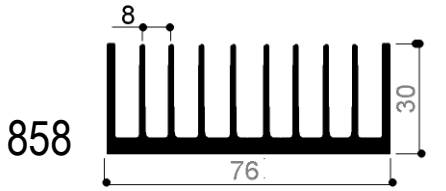
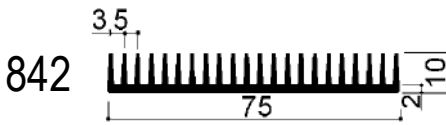
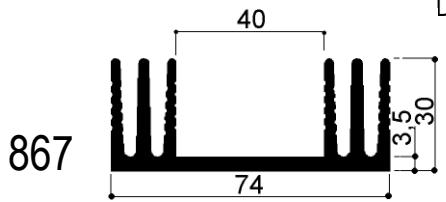
\*PROFILO RISERVATO



DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



-REPRODUCTION INTERDITE-  
MISE À JOUR CONTINUE - ED. DATÉ 09-2024



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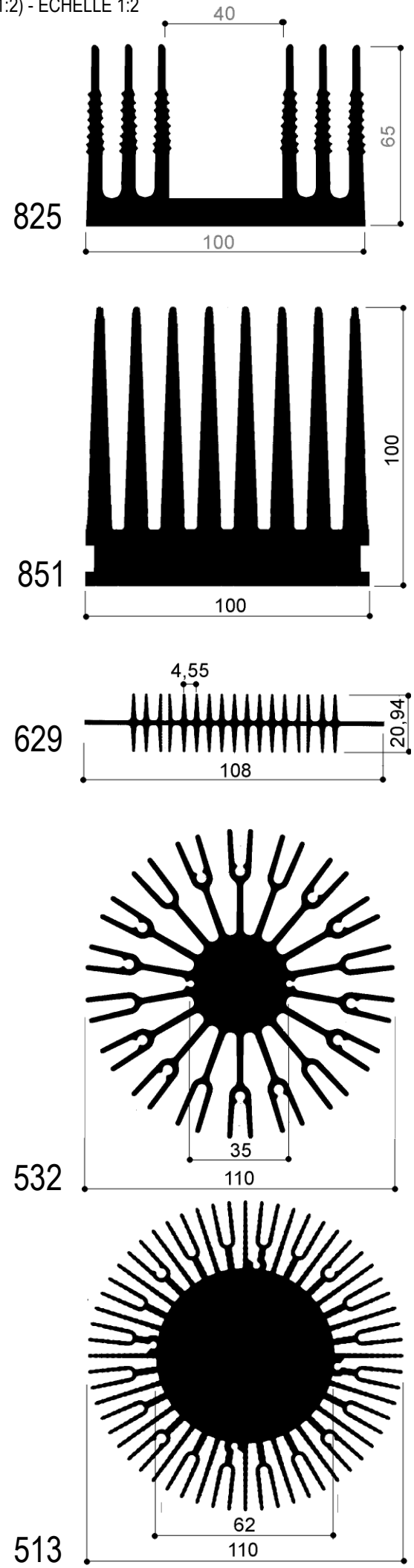
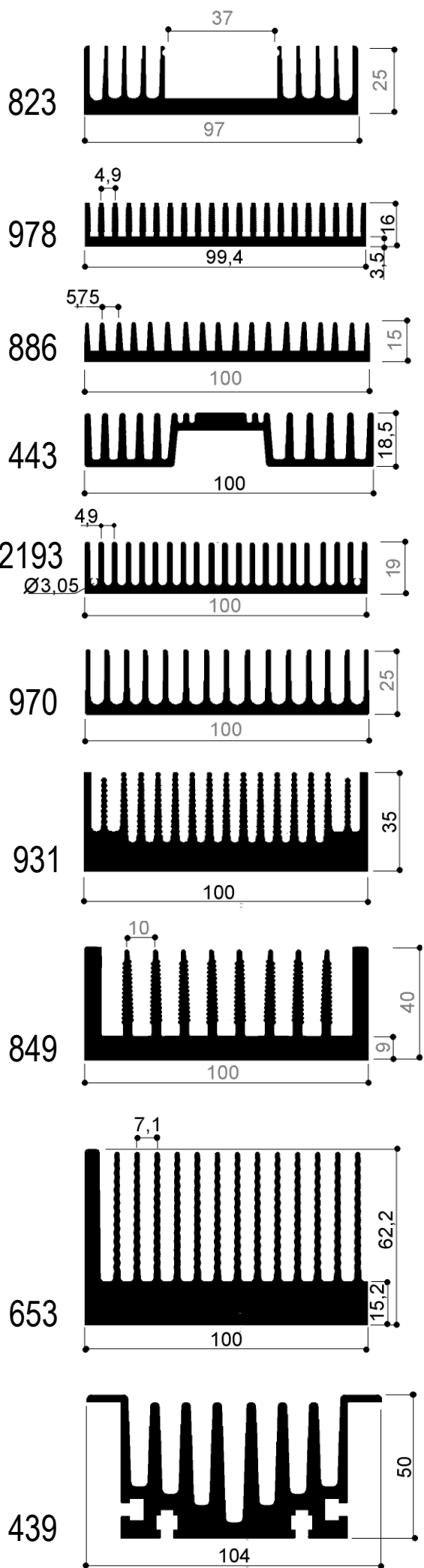
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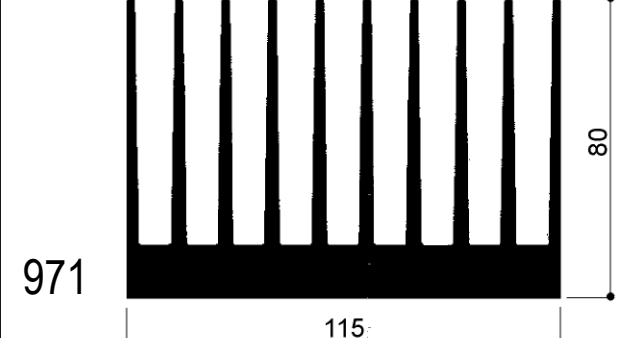
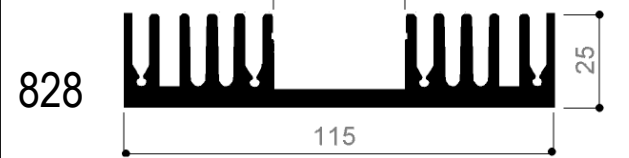
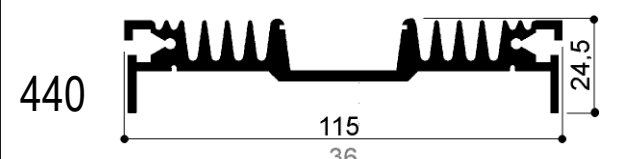
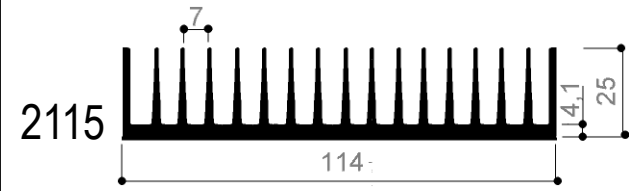
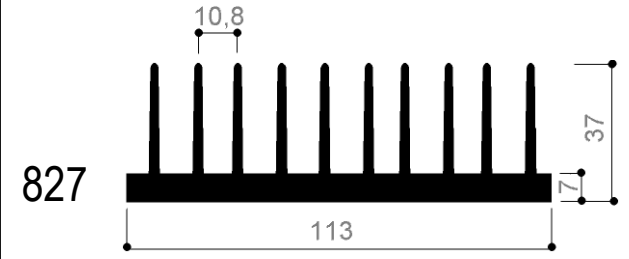
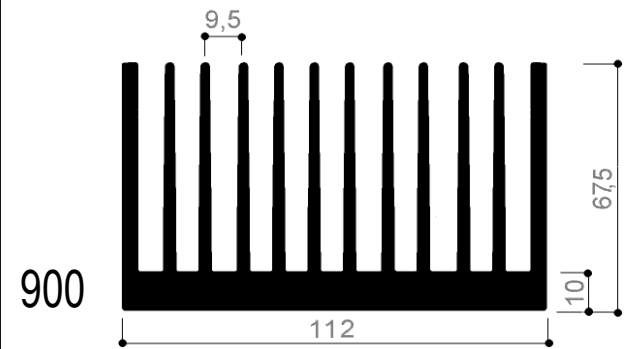
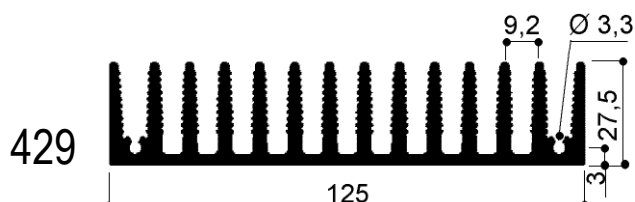
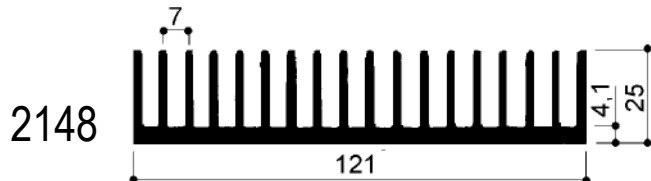
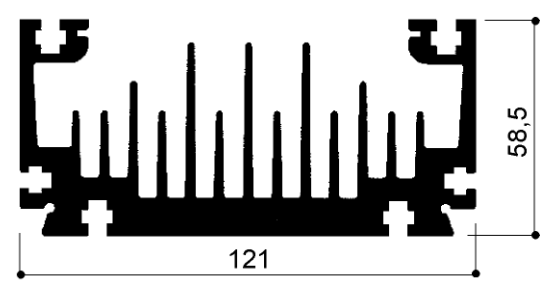
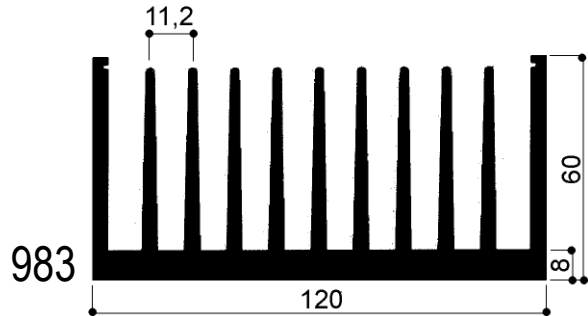
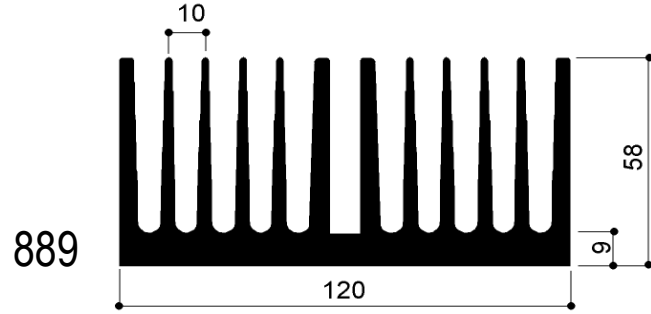
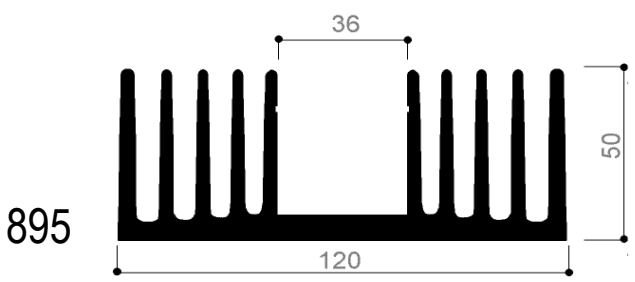
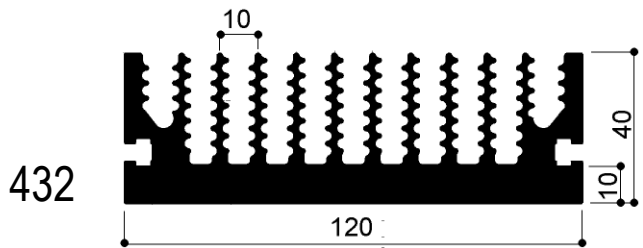
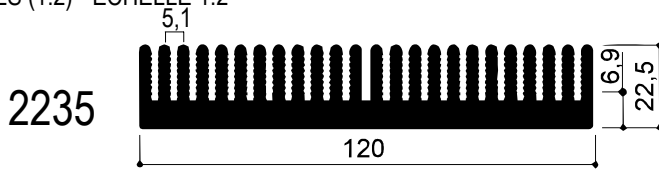
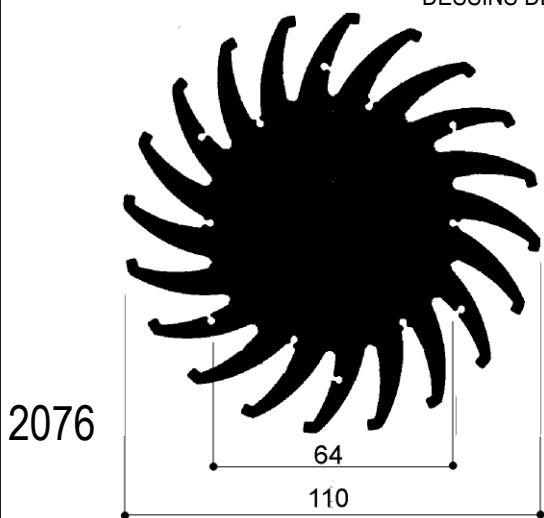


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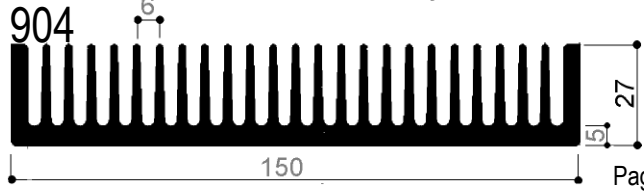
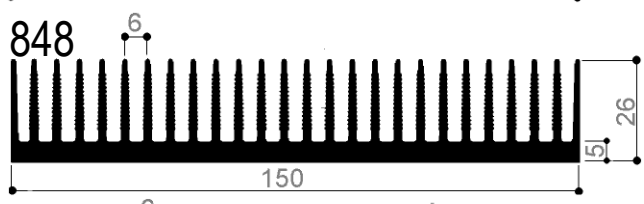
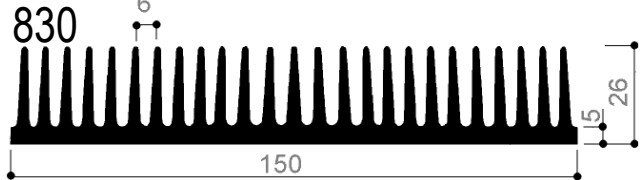
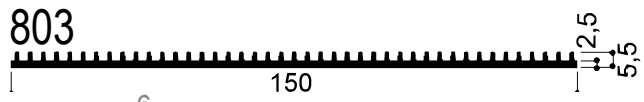
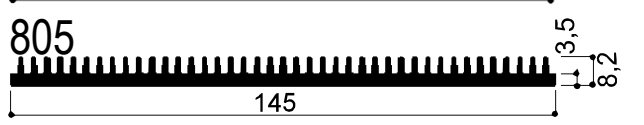
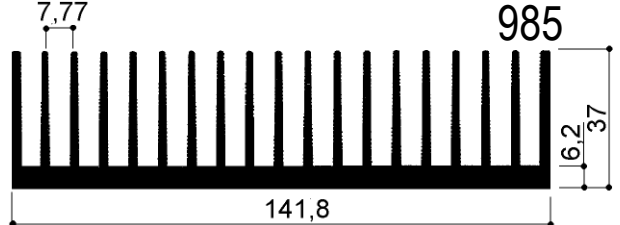
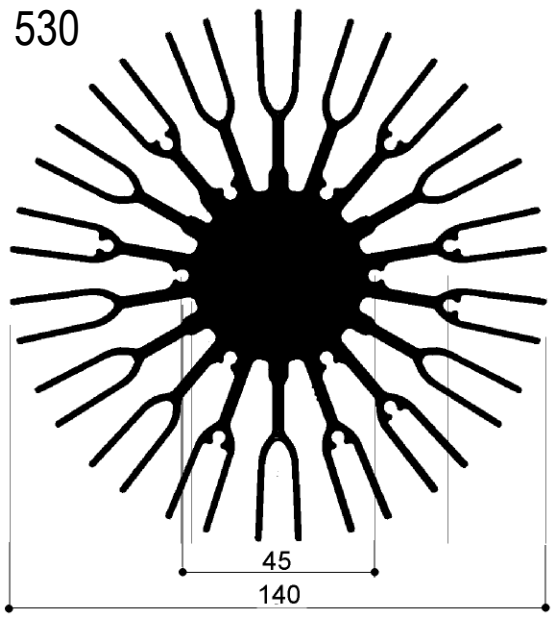
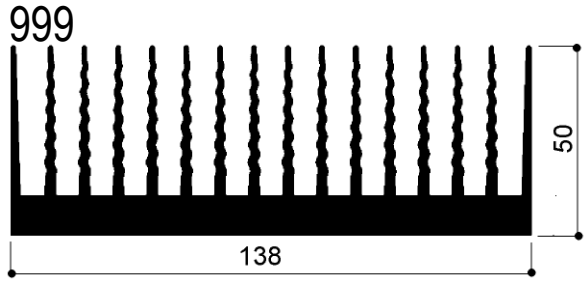
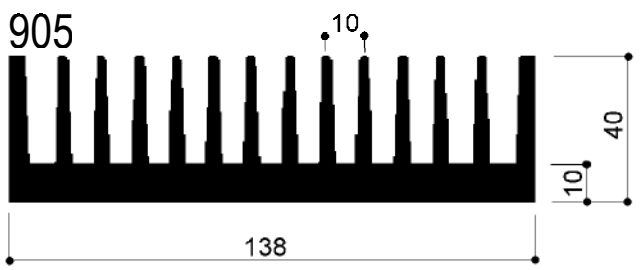
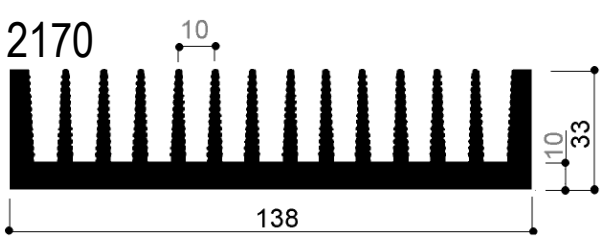
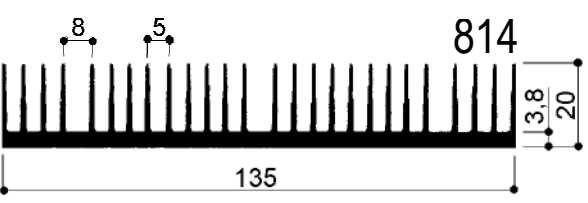
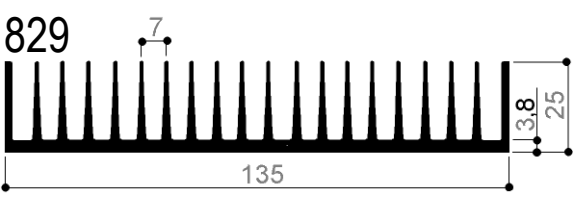
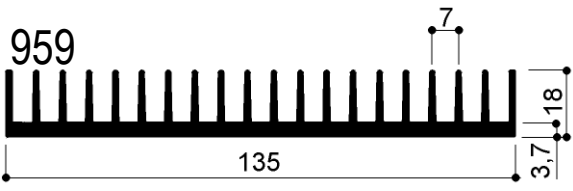
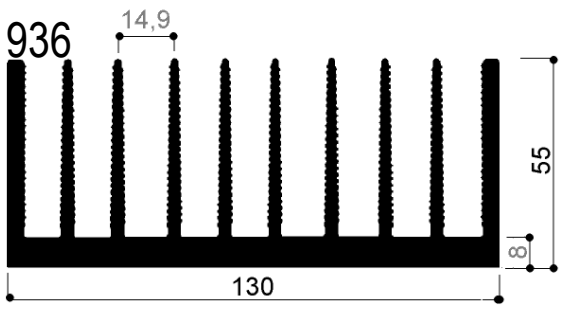
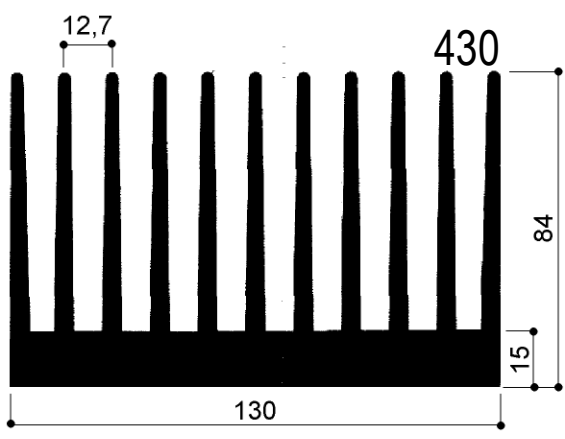
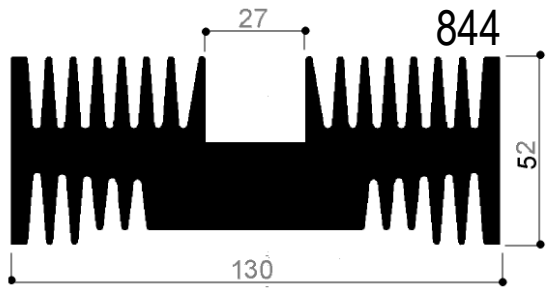


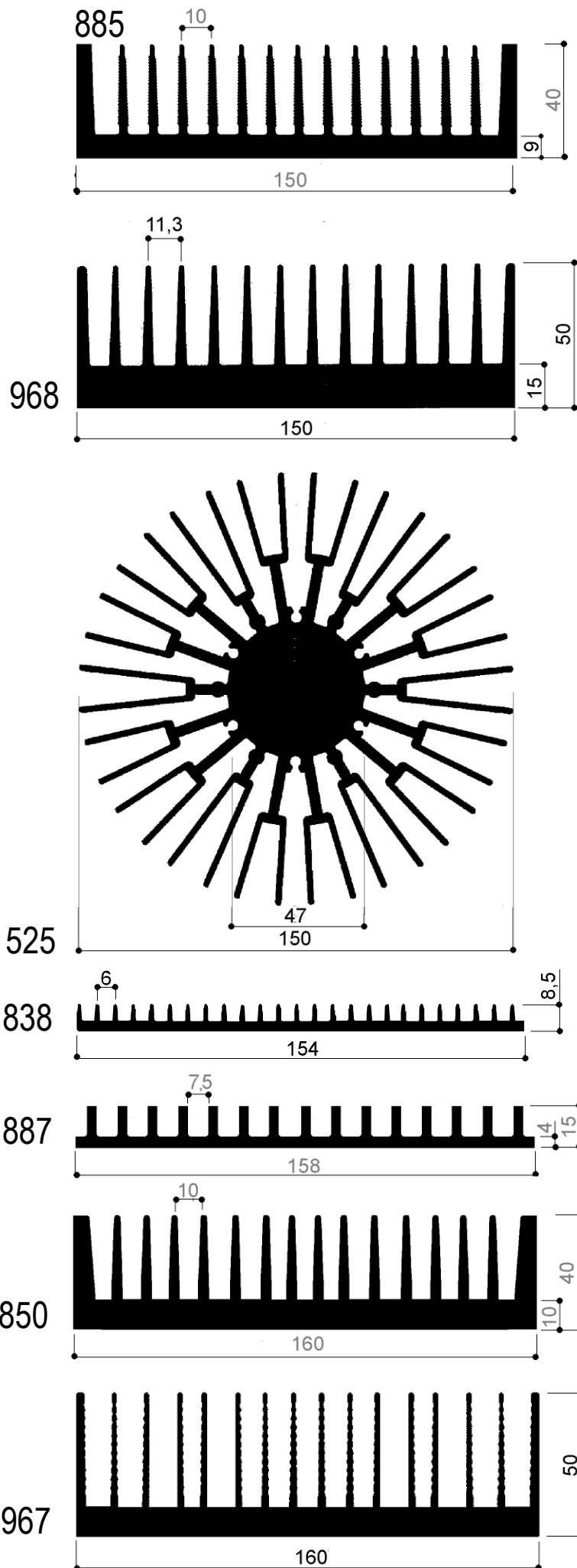


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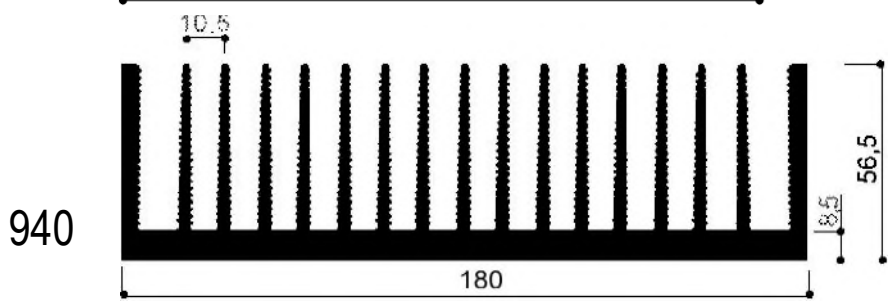
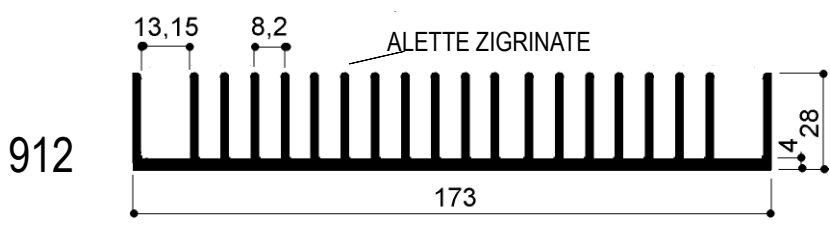
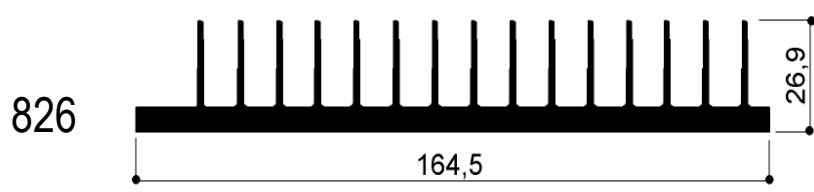
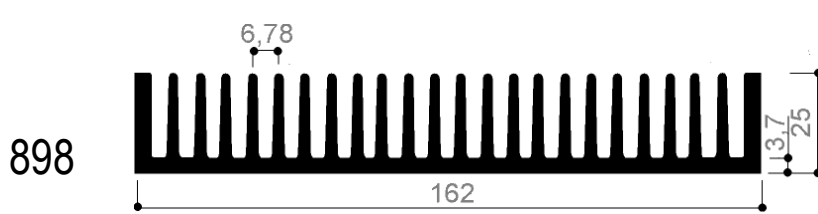
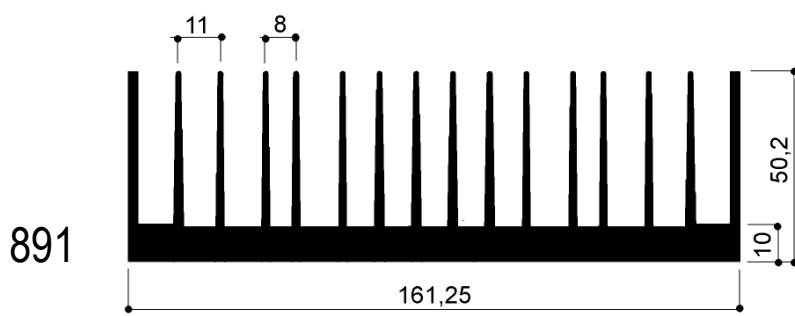
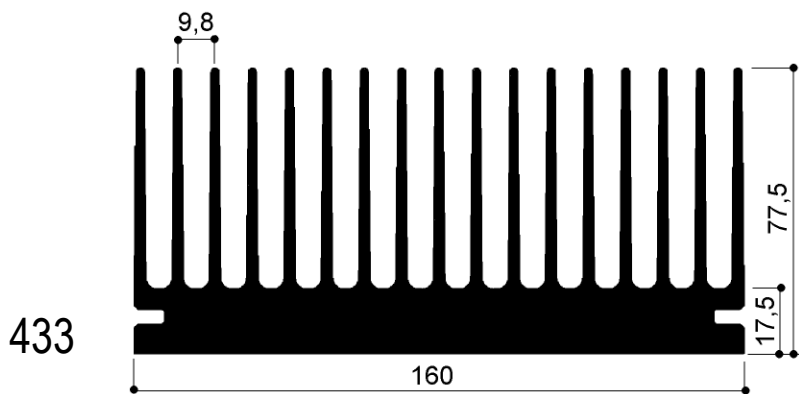
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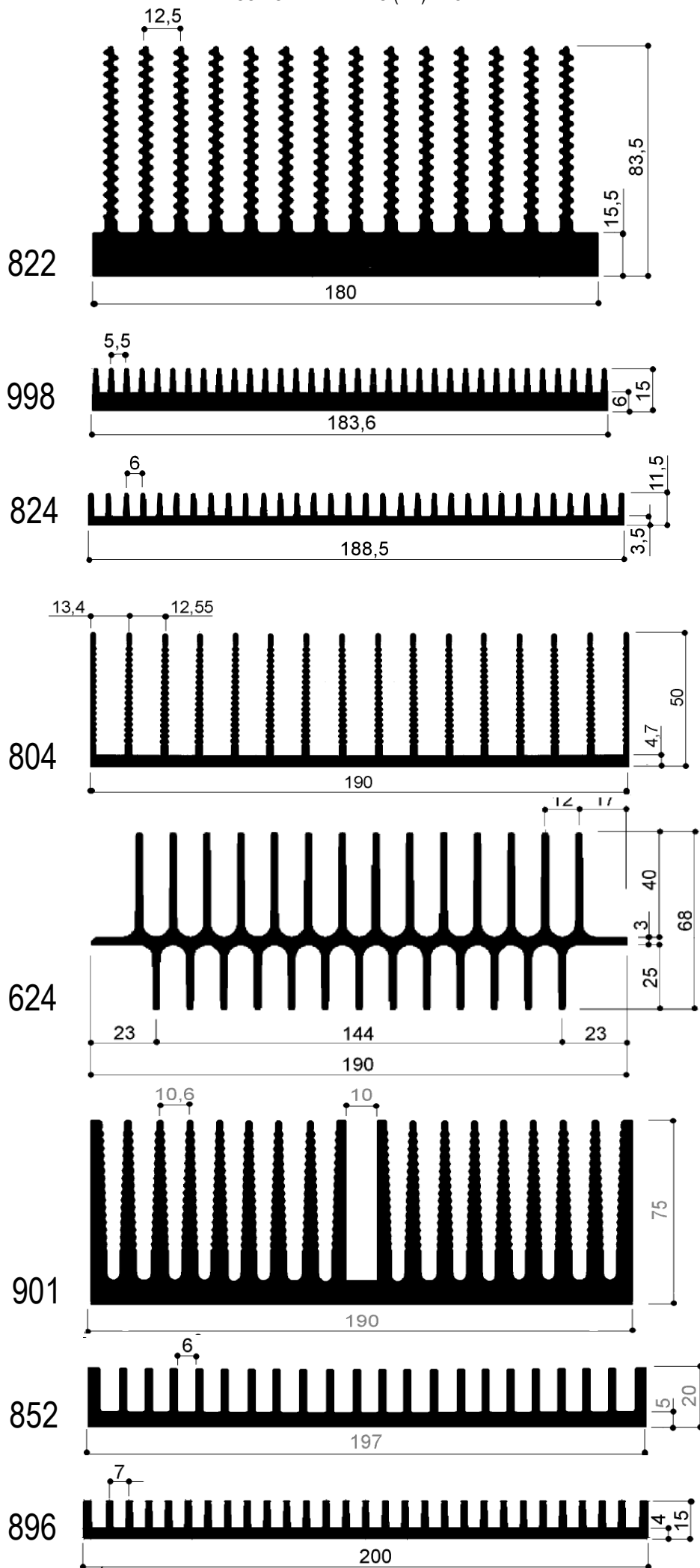


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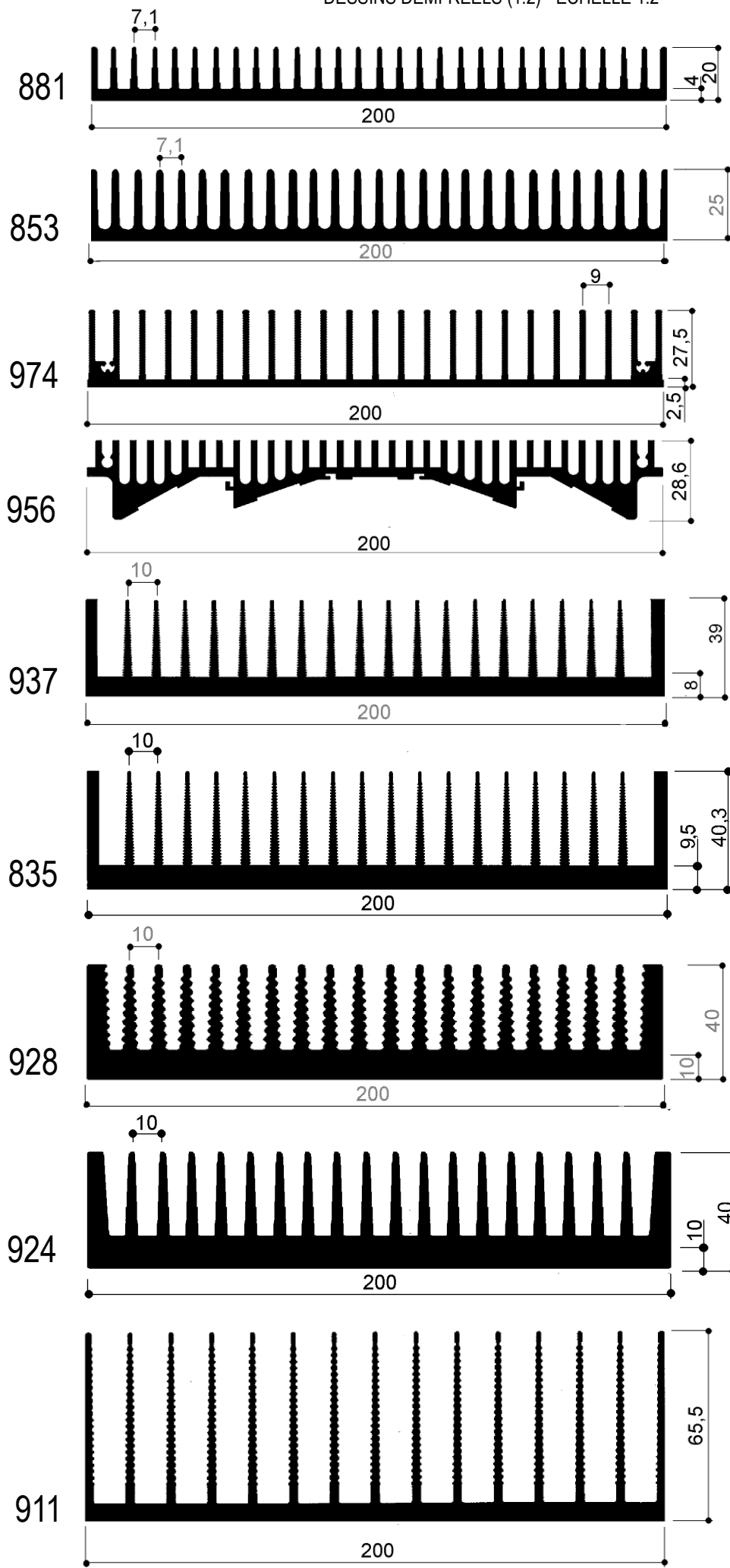


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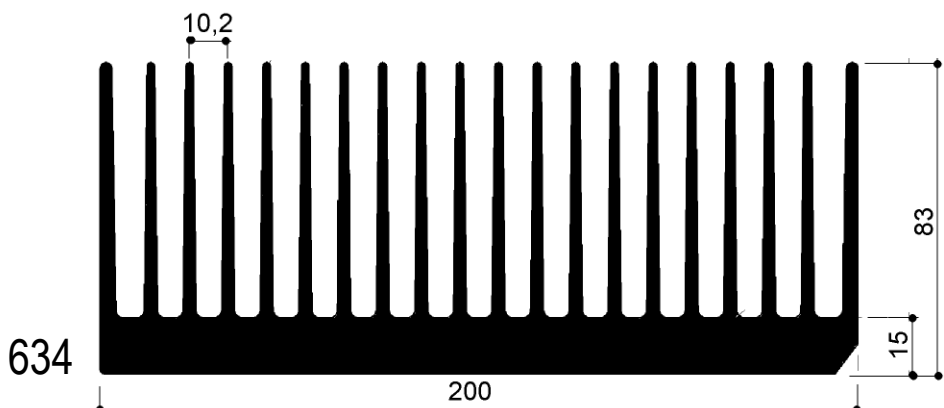
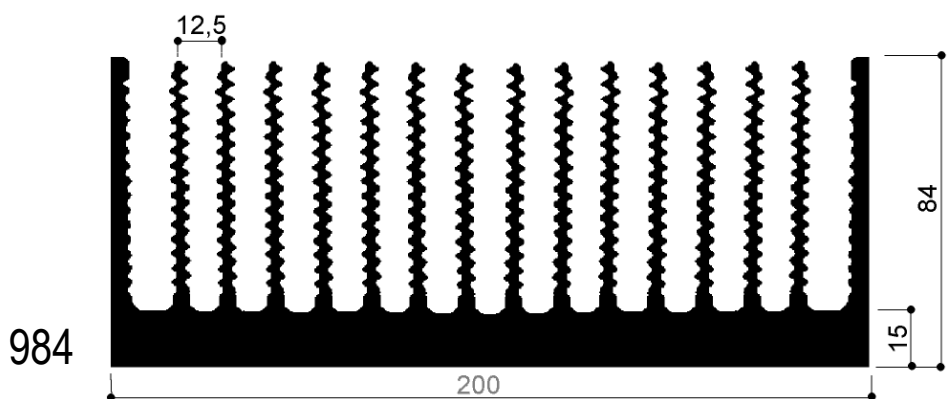
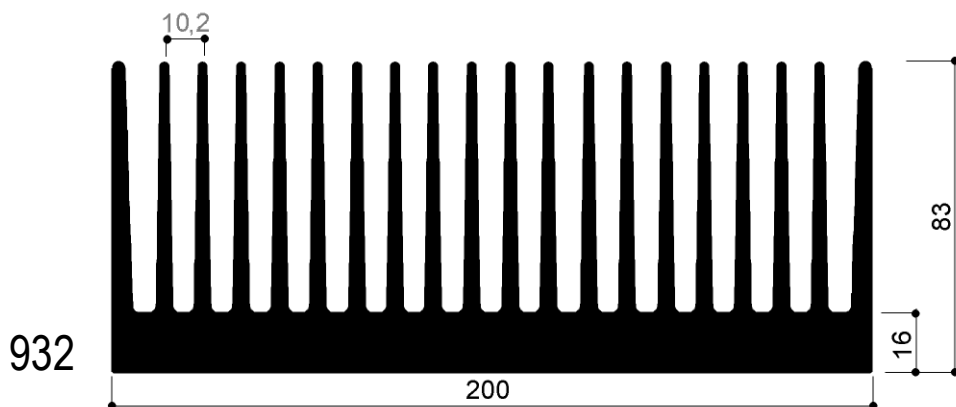
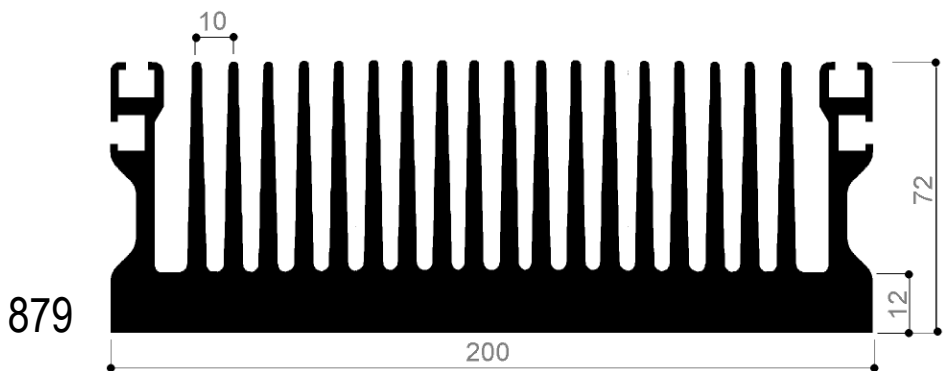
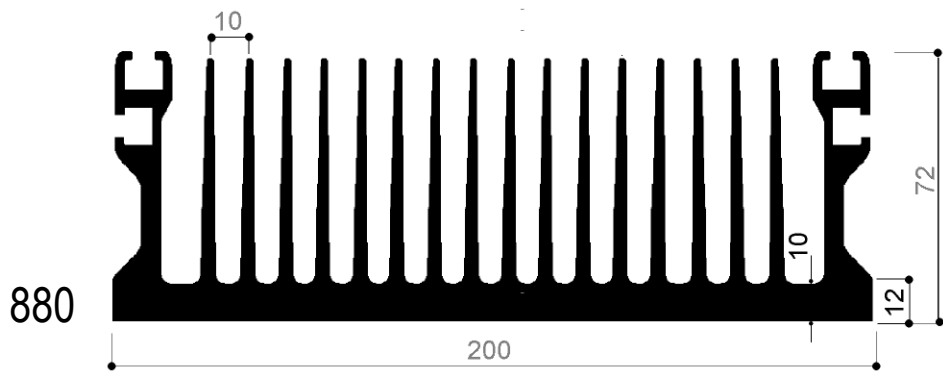
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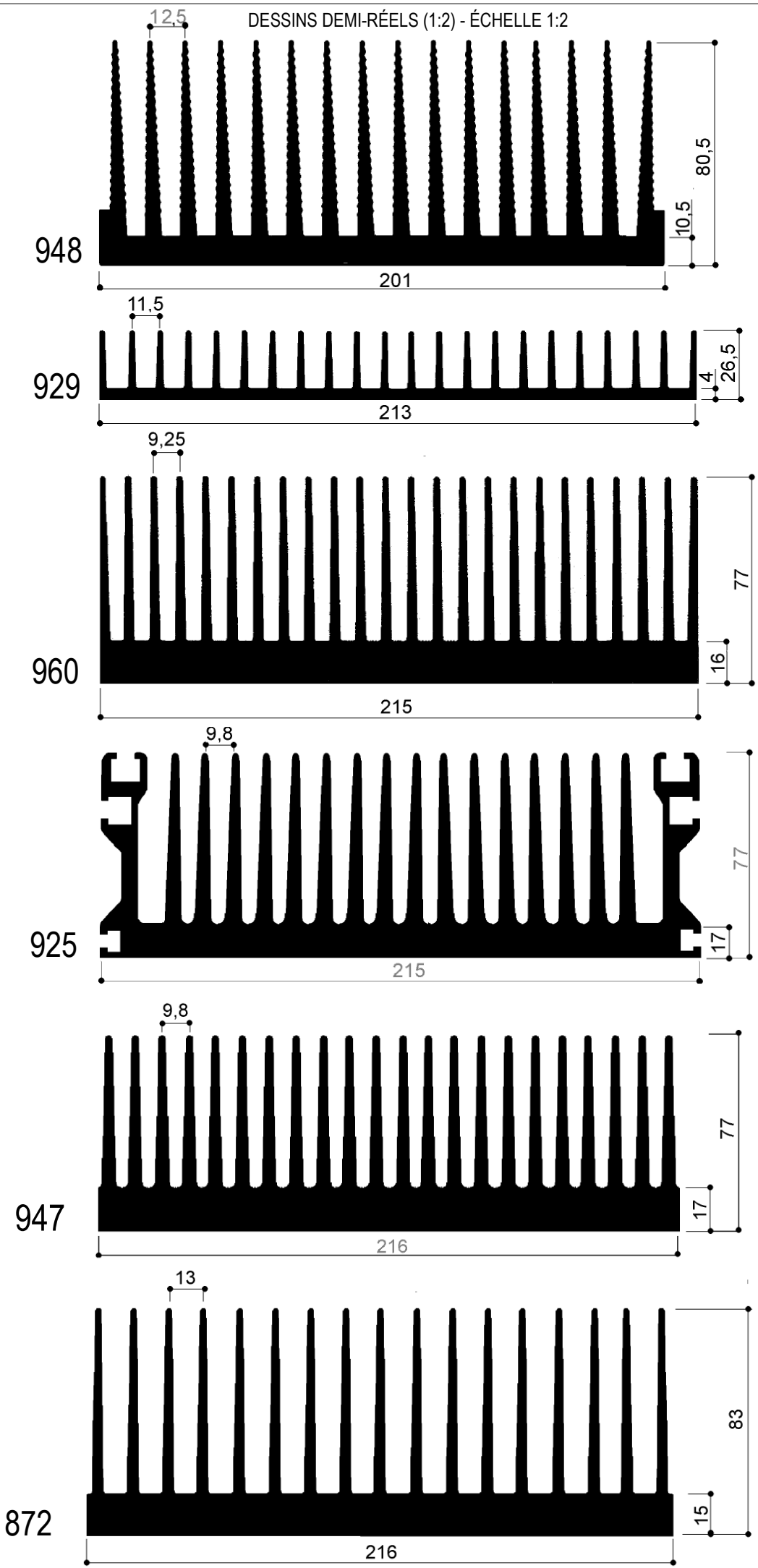
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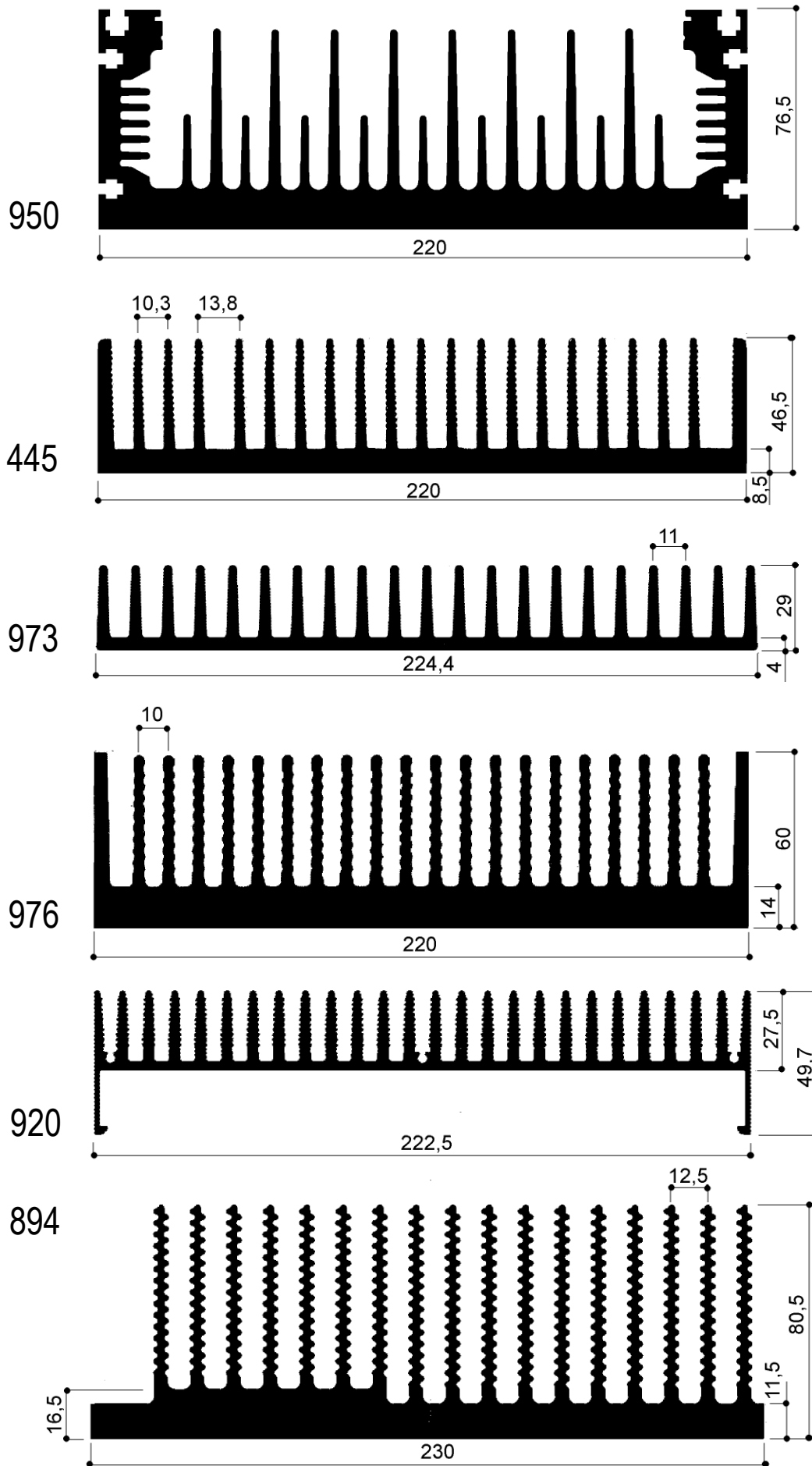
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DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



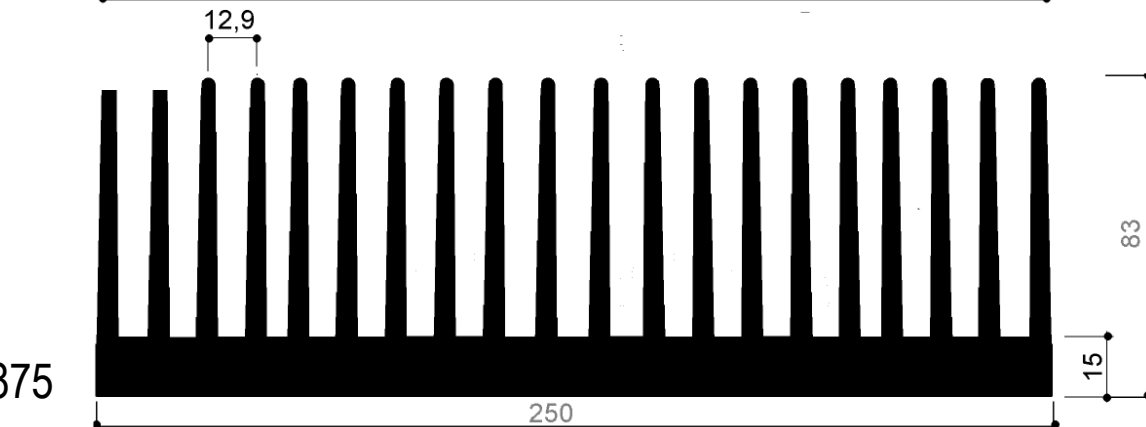
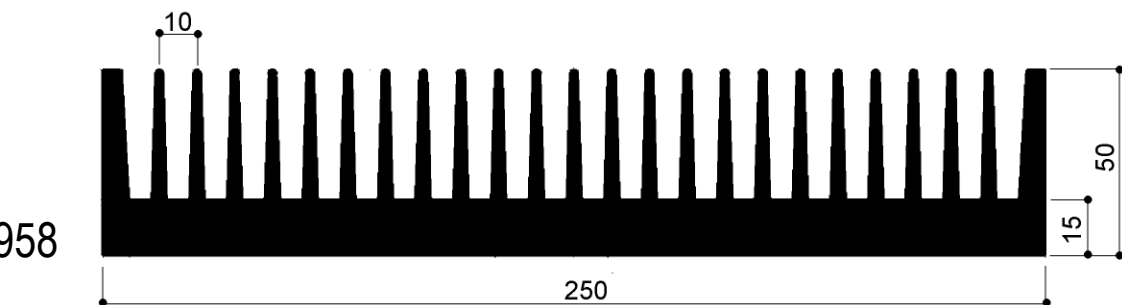
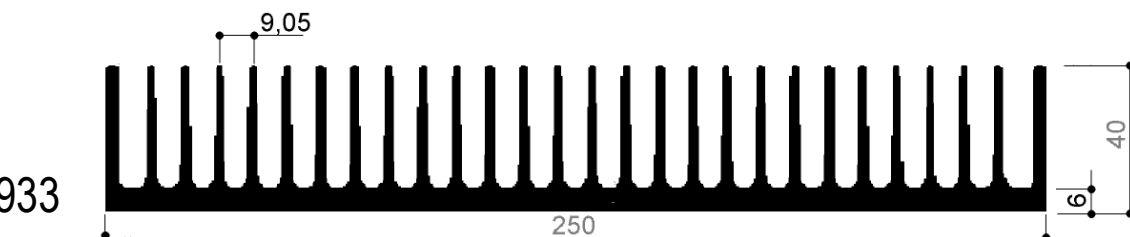
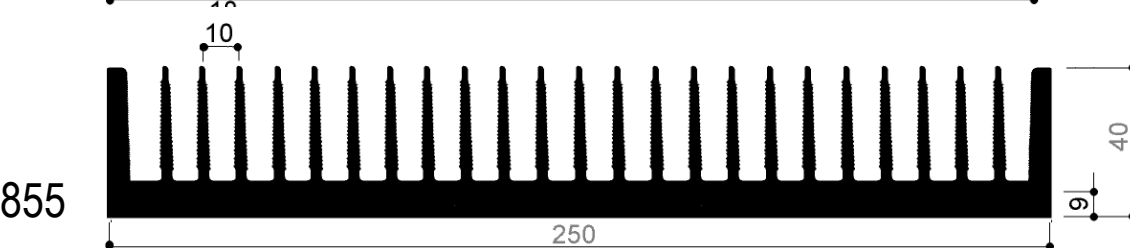
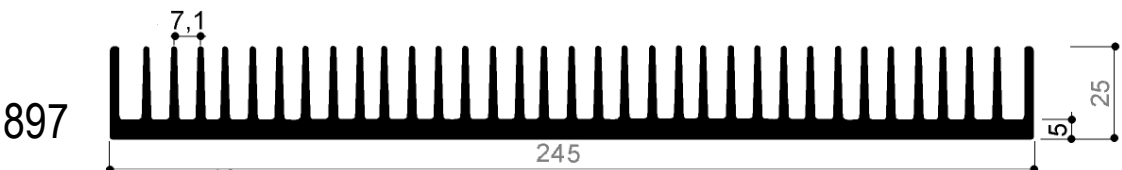
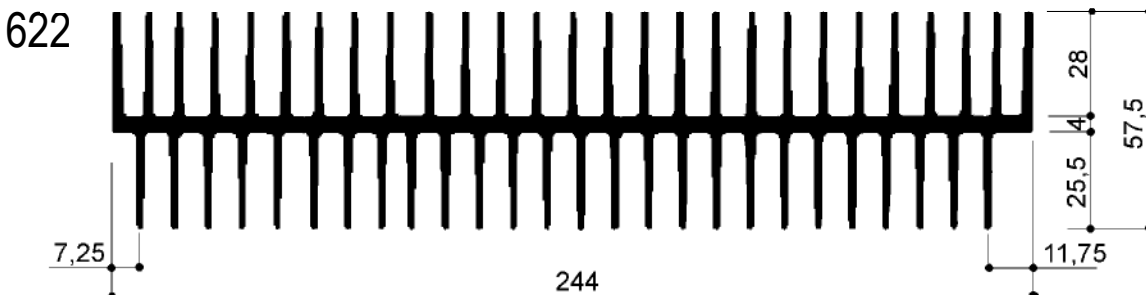
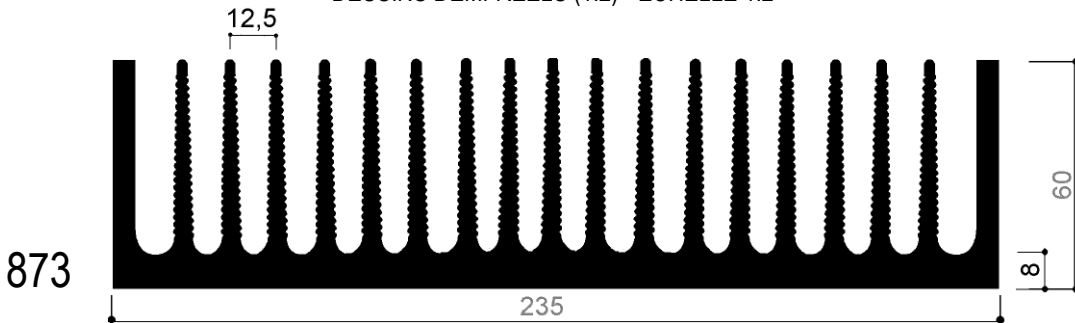


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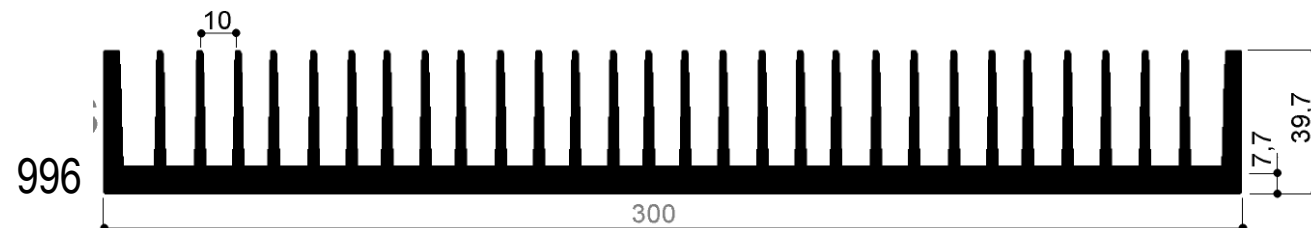
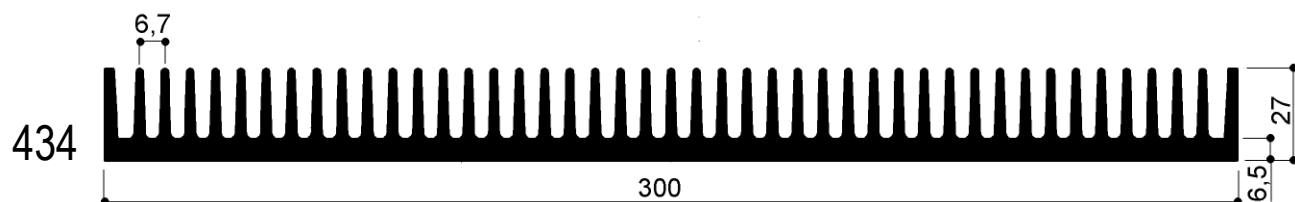
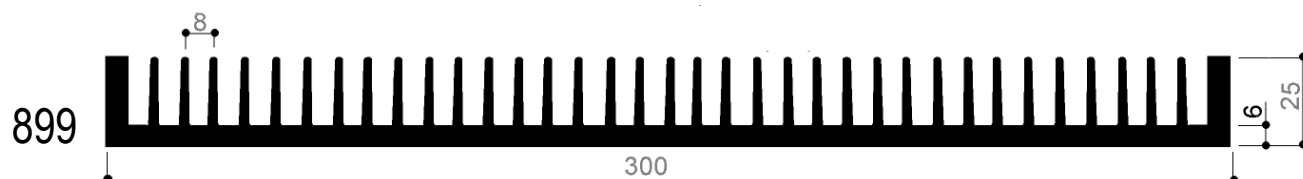
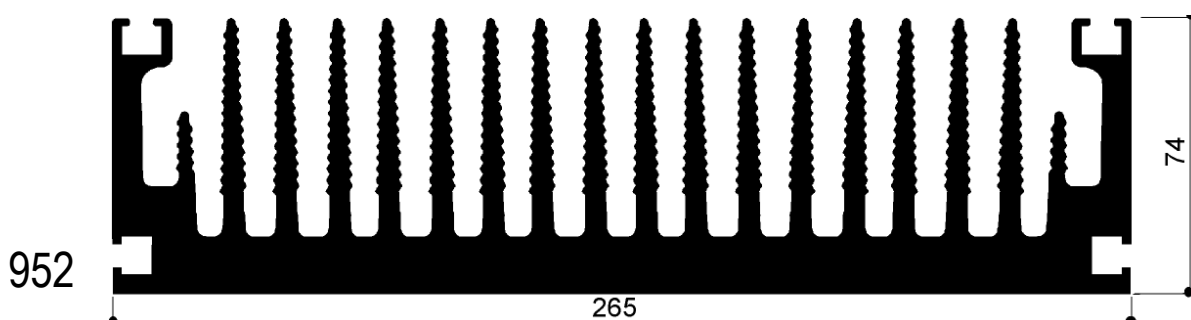
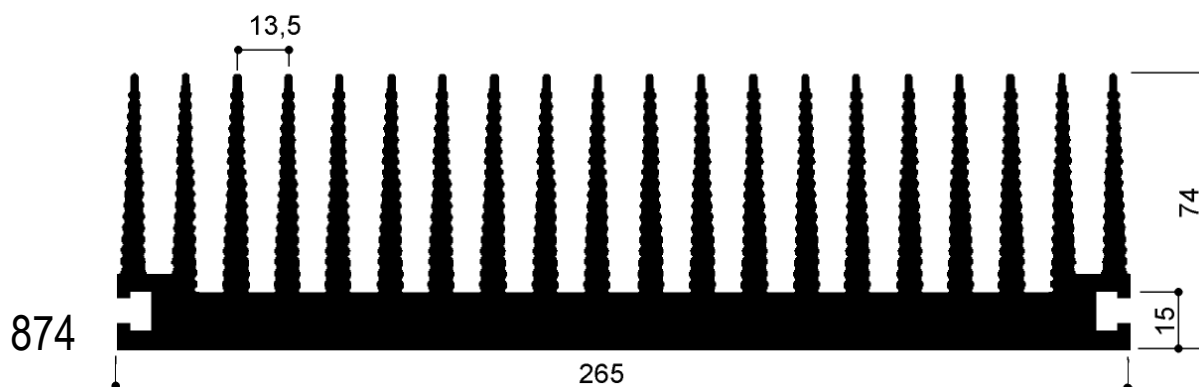
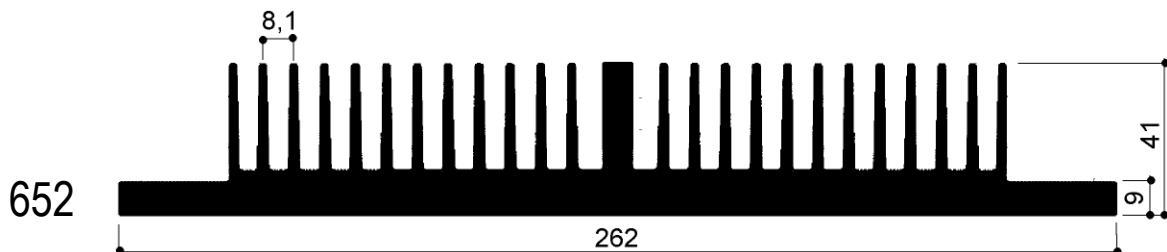
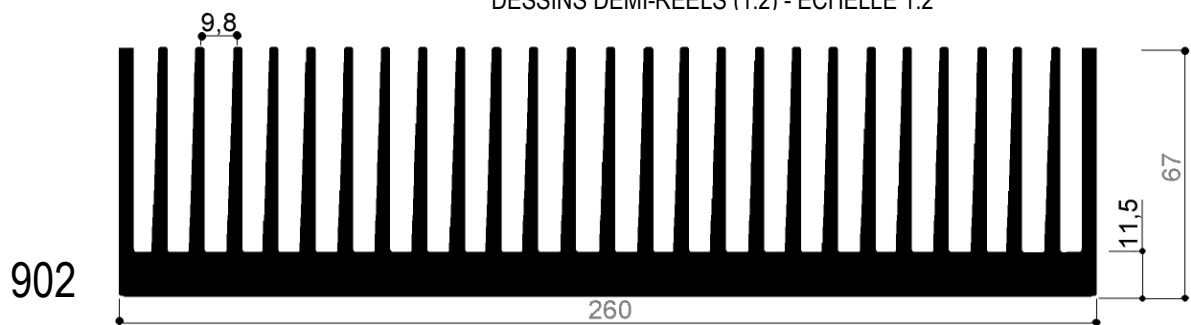




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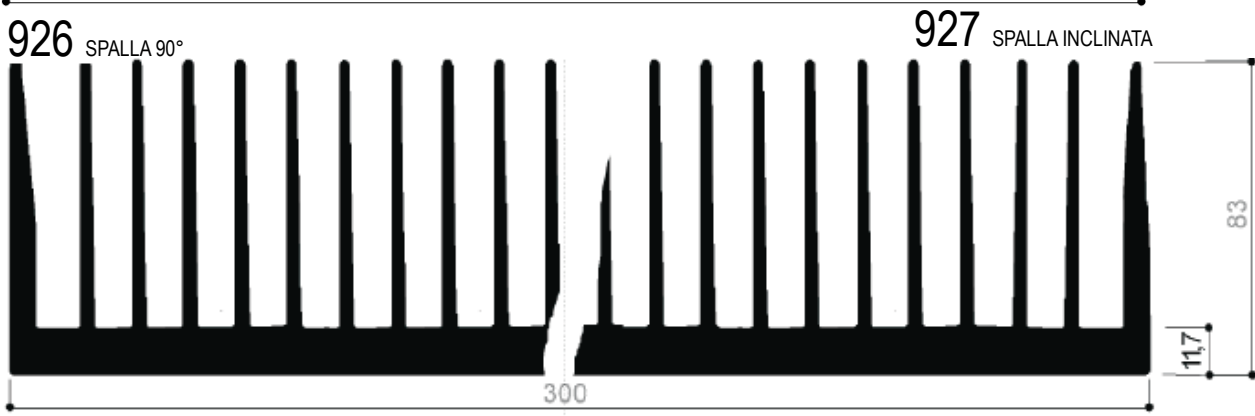
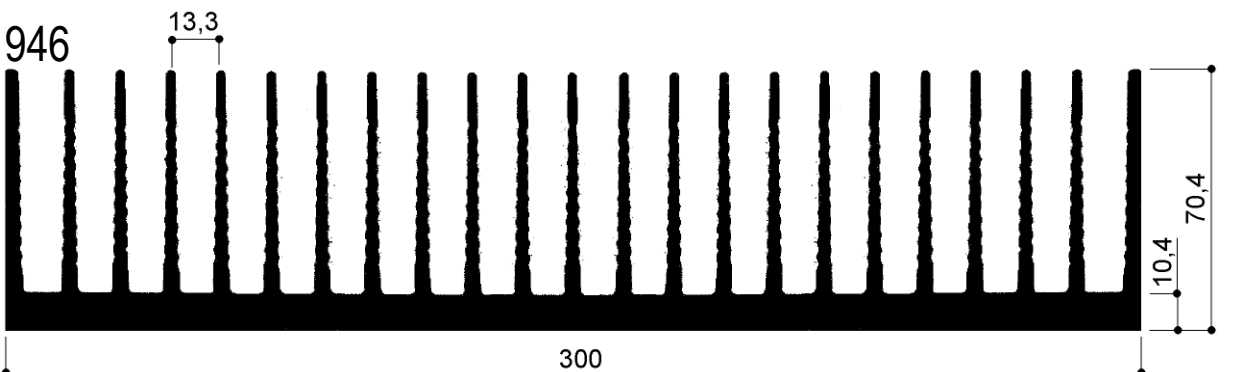
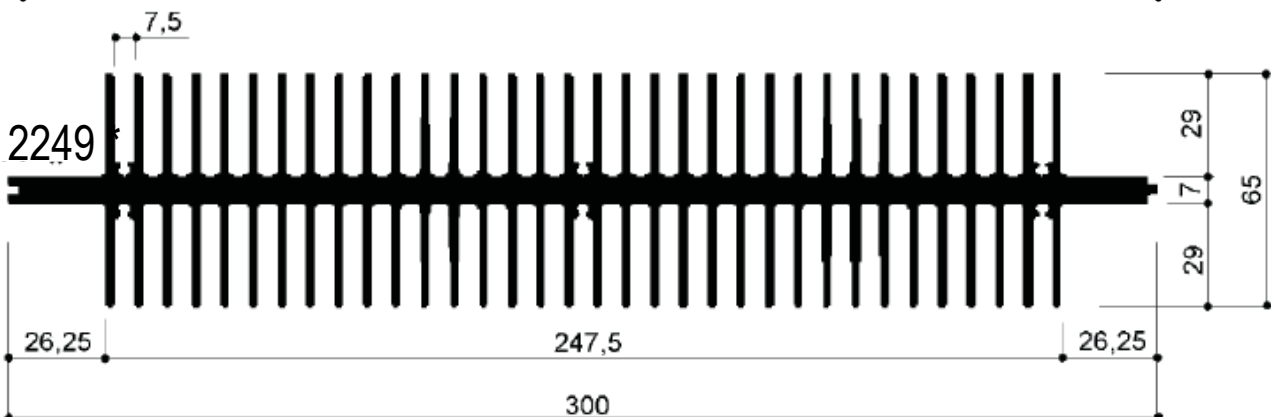
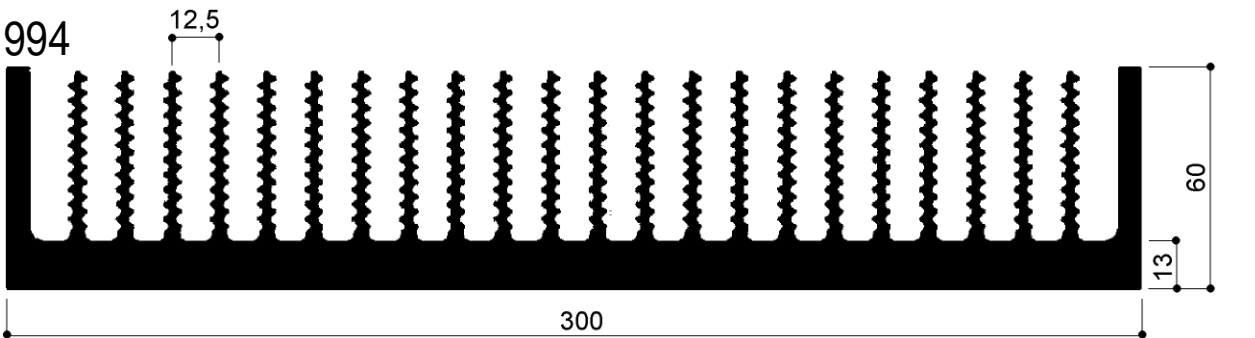
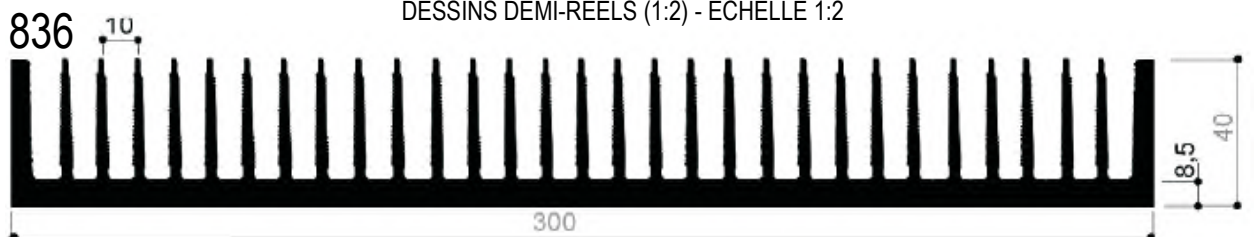


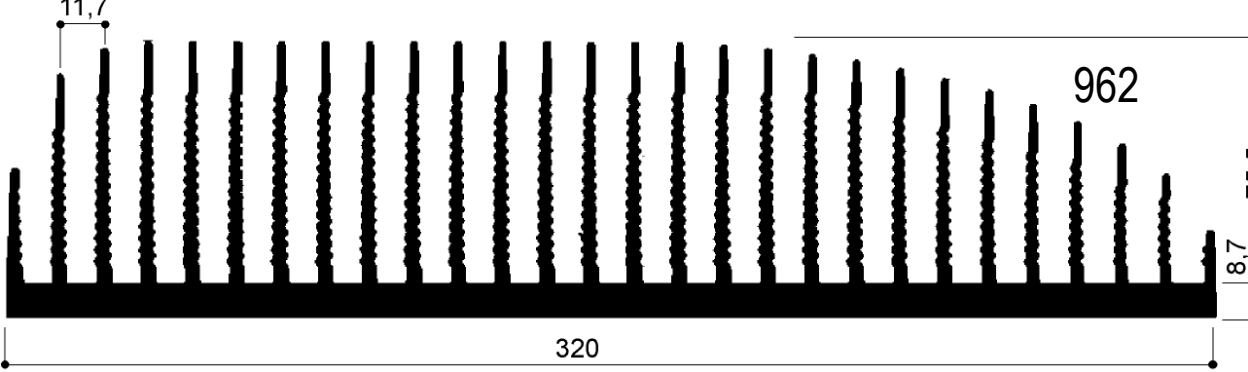
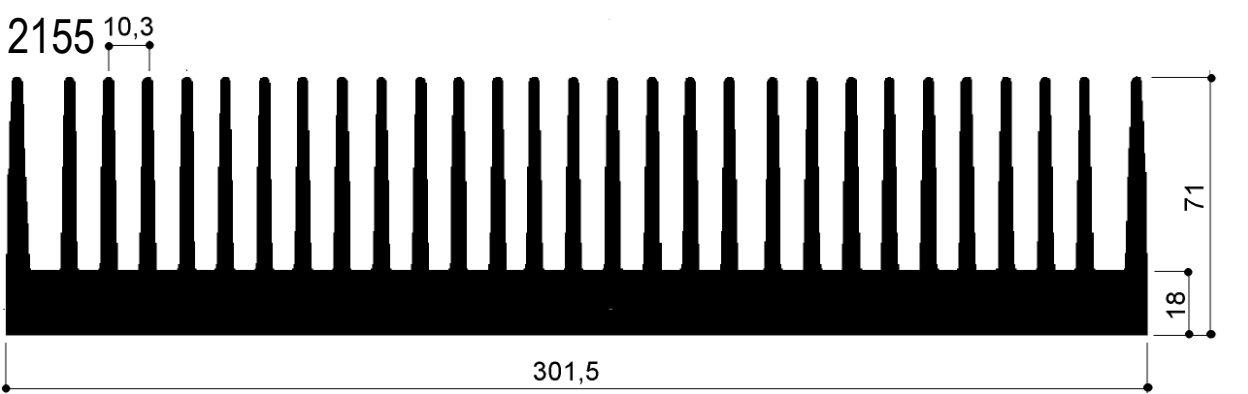
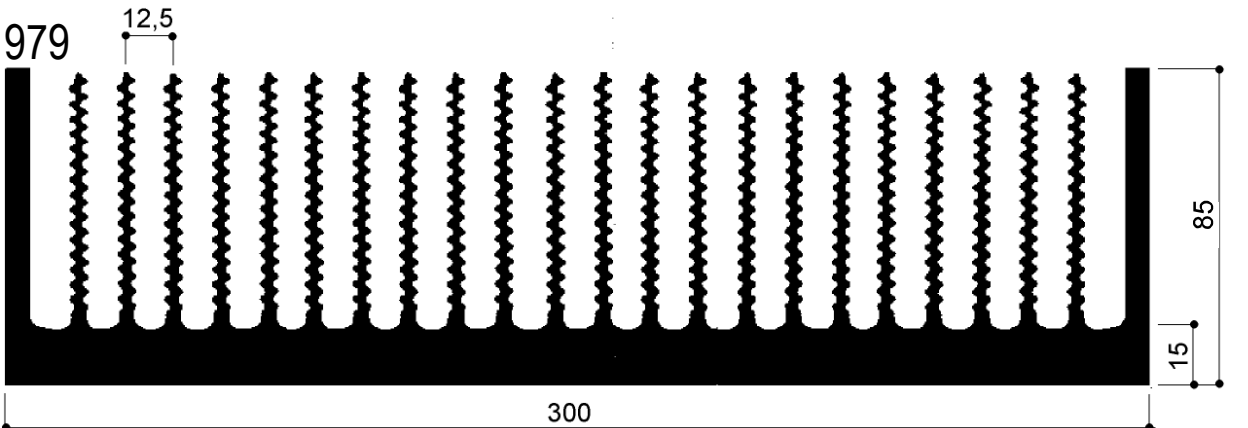
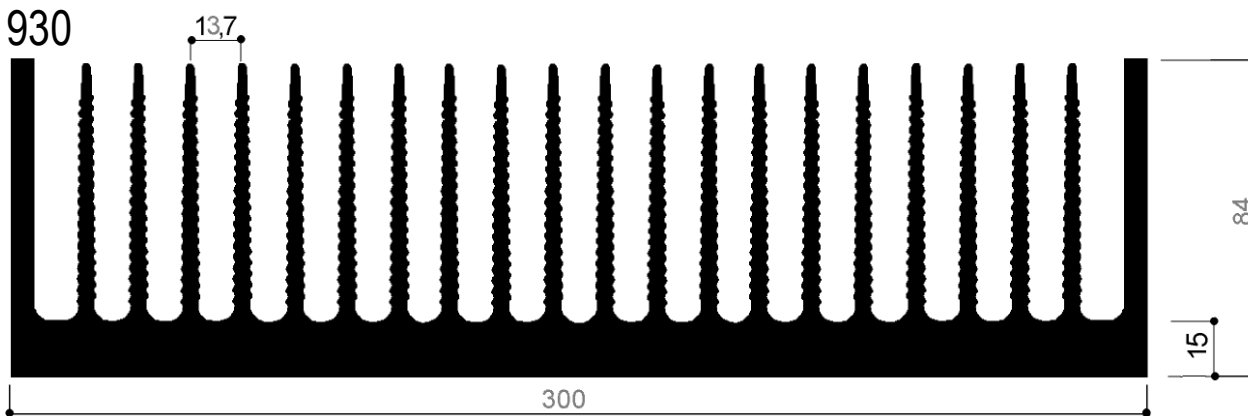
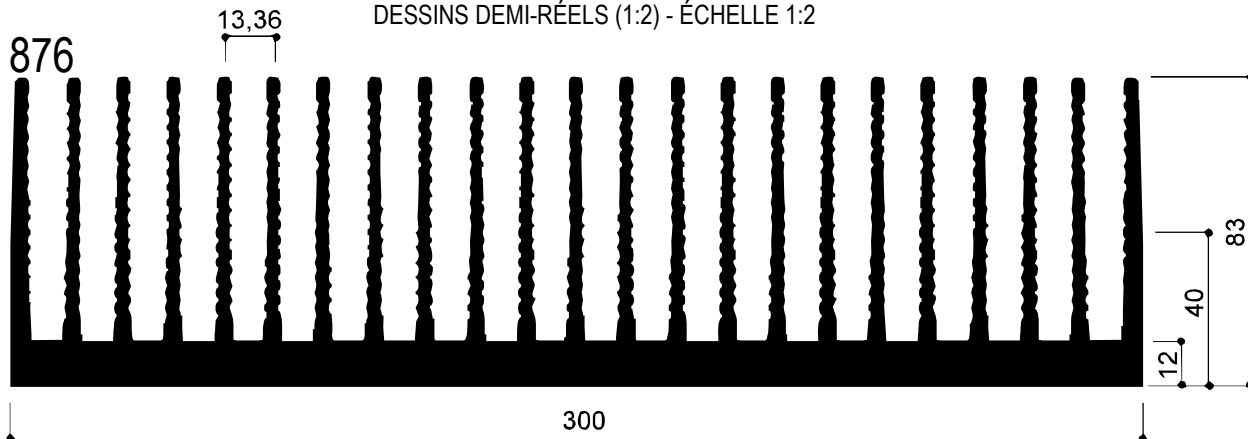


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MISE À JOUR CONTINUE - ED. DATÉ 09-2024 -REPRODUCTION INTERDITE-

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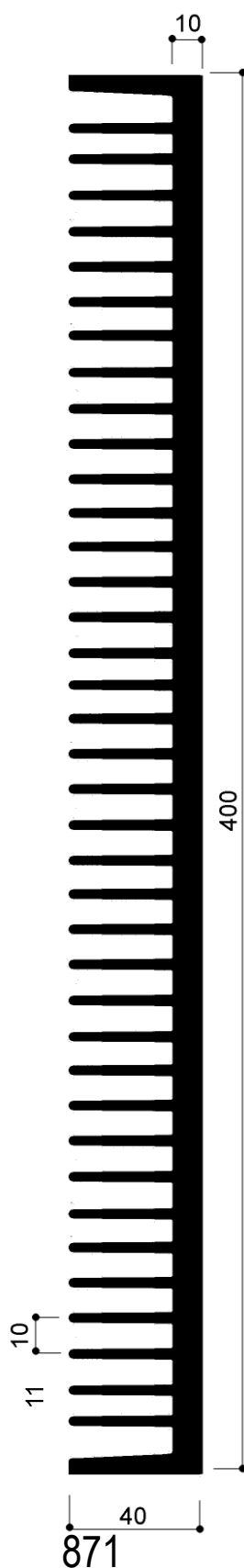
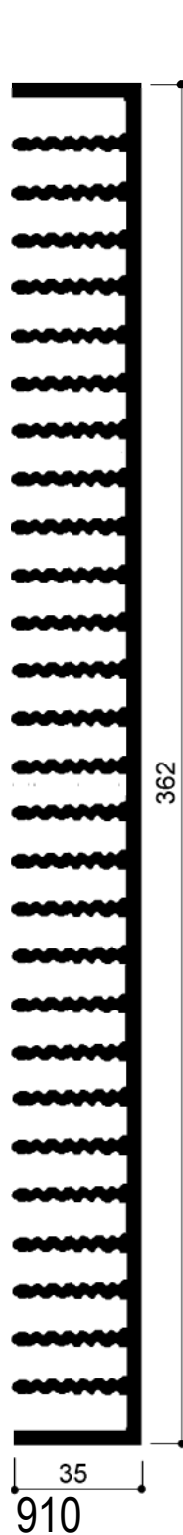
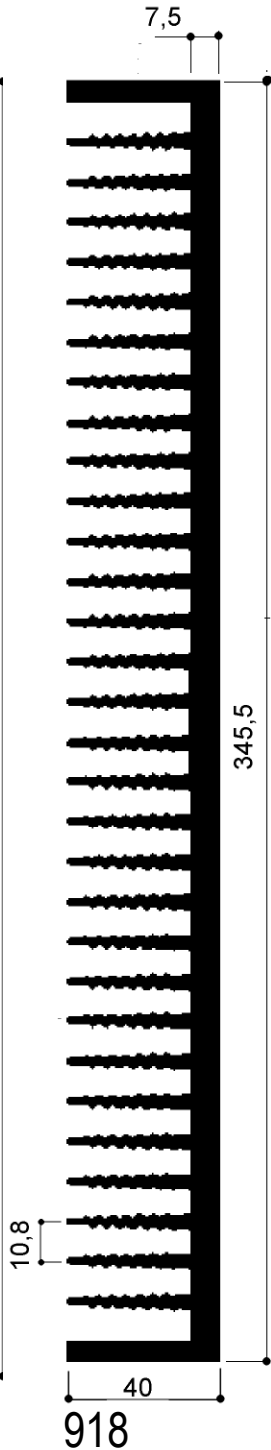
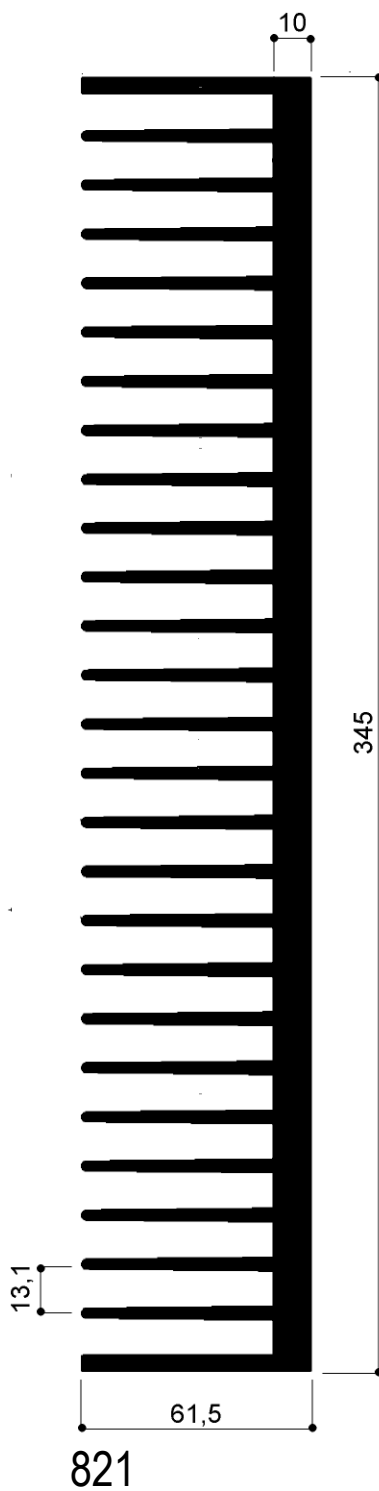


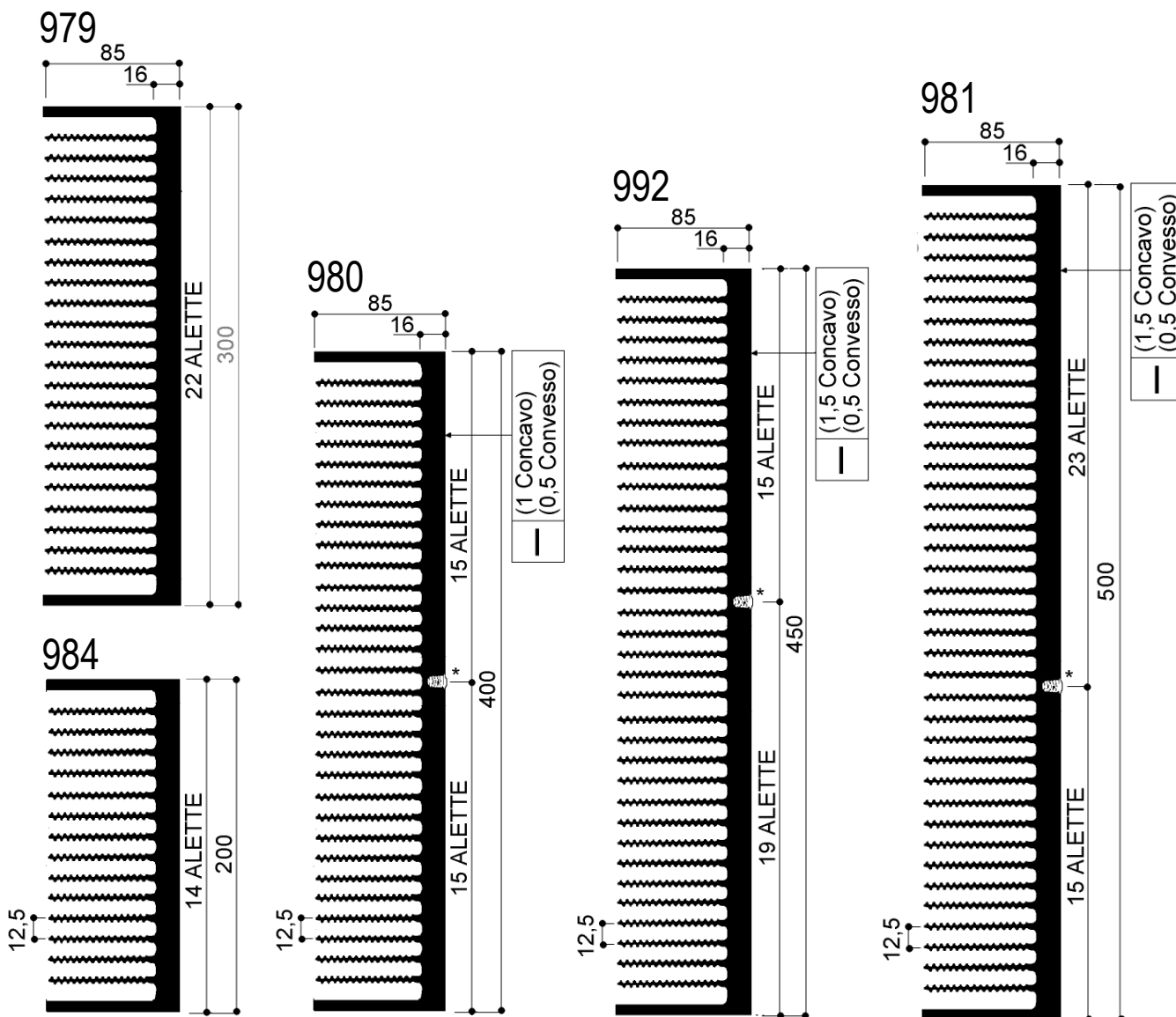
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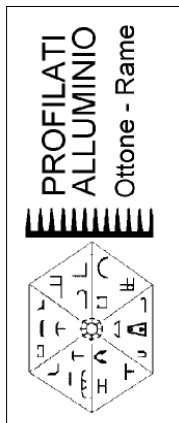
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SOUDAGE CONFORMÉMENT À LA NORME EN288-4:1992 / A1:1997  
 PROCÉDÉ DE SOUDAGE SELON EN288-4:1992 / A1:1997  
 \*FIL DE SOUDAGE - FIL DE SOUDAGE



EN PLUS DES PROFILS DU CATALOGUE, NOUS SOMMES PRÊTS EN STOCK ÉGALEMENT CAPABLE DE FOURNIR DES DISSIPATEURS DE CHALEUR EN BARRES AVEC DES FORMES « PERSONNALISÉES » POUR DES QUANTITATIFS MODESTES. TOUS LES PROFILS SONT DISPONIBLES DANS LES FORMATS SUIVANTS :

- BARRES DE 3/4 METRES
- COUPÉ SUR MESURE (BRUT/OXYDÉ)
- ENTIÈREMENT TRAITÉ SELON VS. DESSIN

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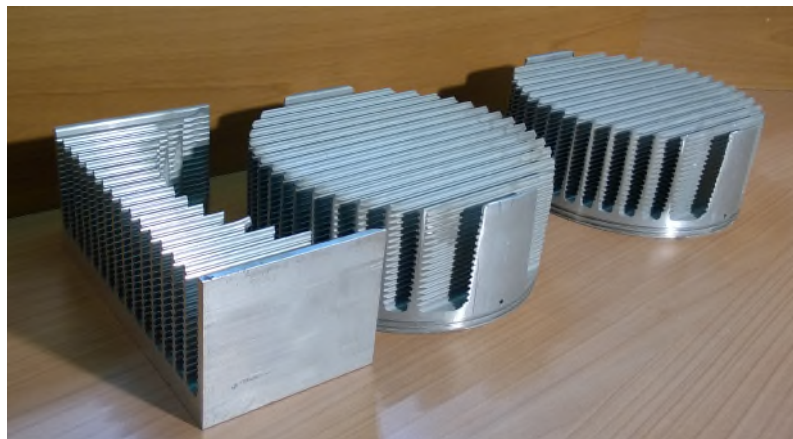
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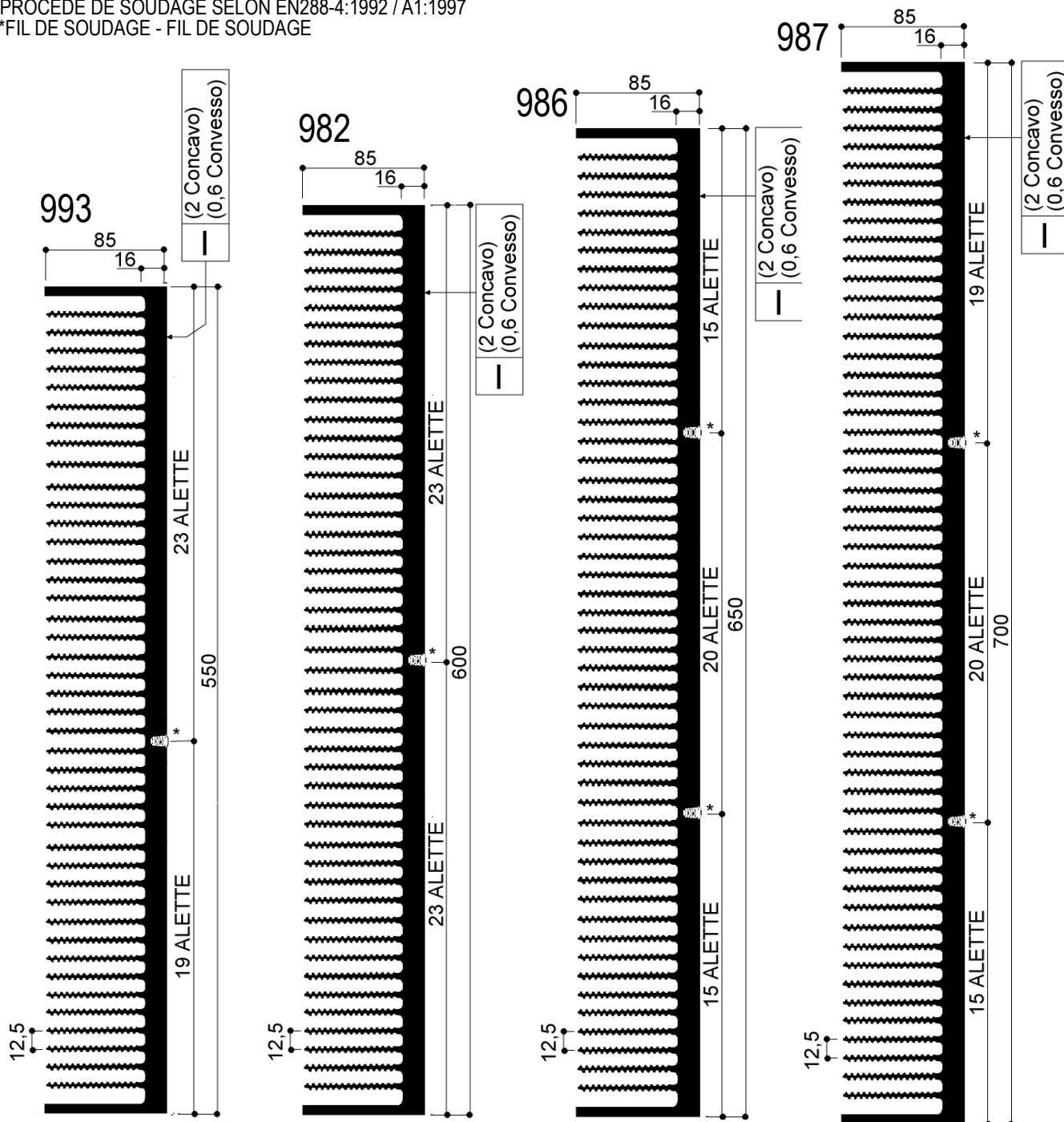


ÉCHELLE 1:4

EXEMPLE DE PHOTO :  
 DISSIPATEURS DE CHALEUR  
 RONDS DE LA BARRE À  
 TRAVERS FRAISAGE



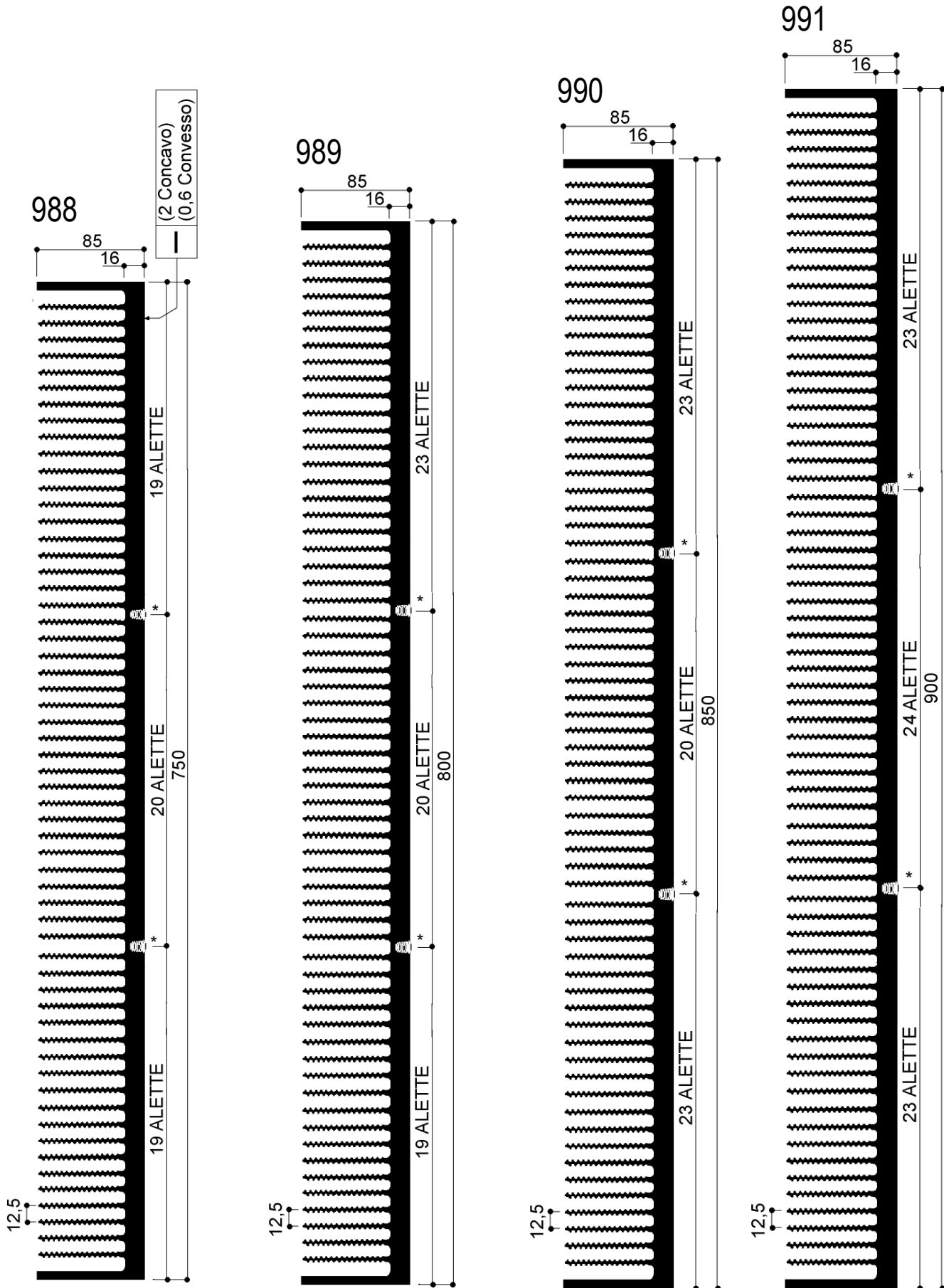
SOUDEGE CONFORMÉMENT À LA NORME EN288-4:1992 / A1:1997  
 PROCÉDÉ DE SOUDAGE SELON EN288-4:1992 / A1:1997  
 \*FIL DE SOUDAGE - FIL DE SOUDAGE





SOUDAGE SELON LES NORMES EN288-4:1992 / A1:1997  
 PROCÉDÉ DE SOUDAGE SELON EN288-4:1992 / A1:1997

\*FIL DE SOUDAGE - FIL DE SOUDAGE



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# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

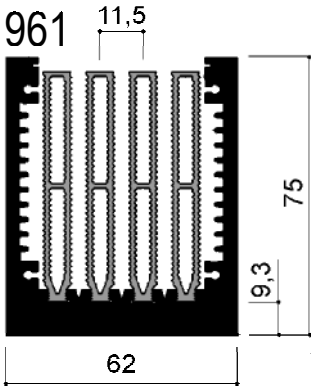


DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

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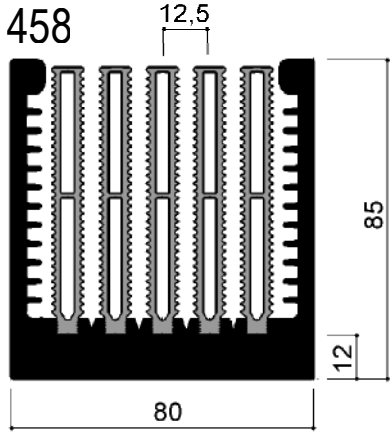
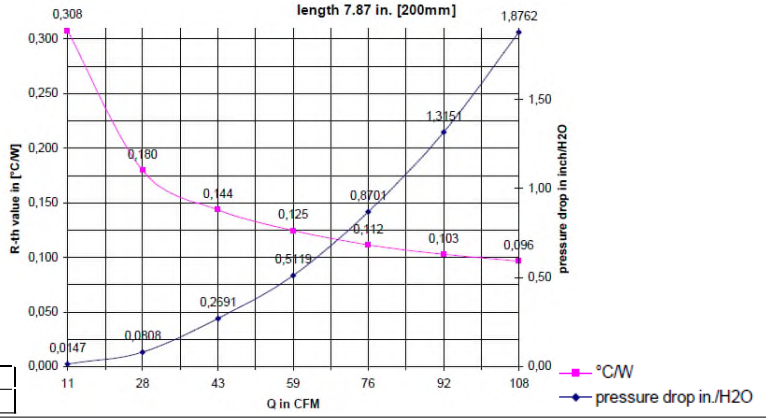
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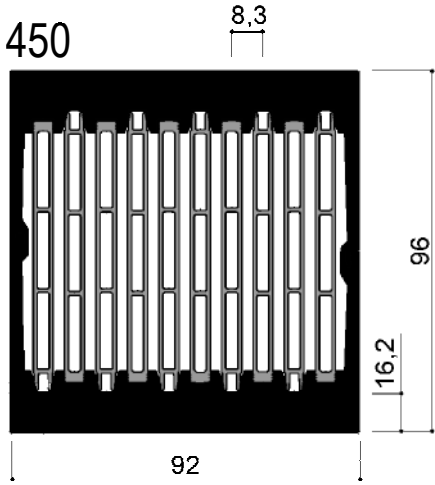
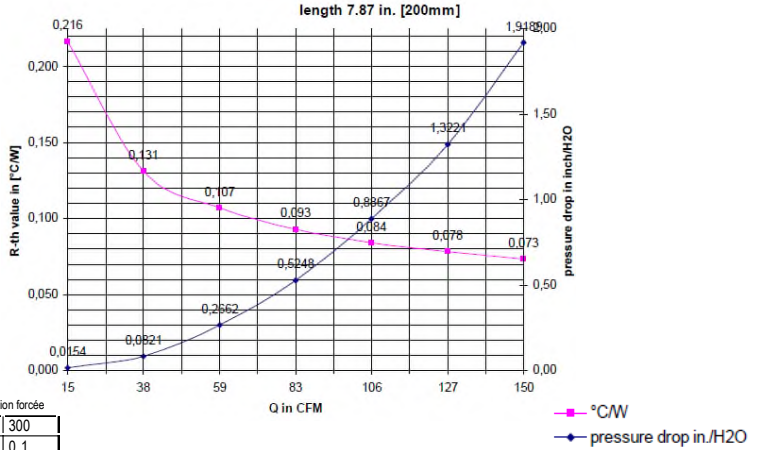
Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,23	0,18	0,14



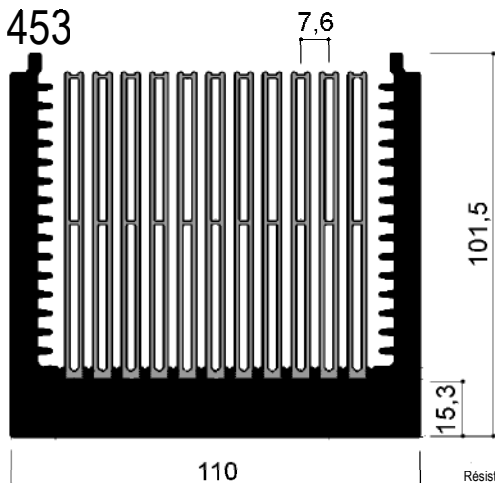
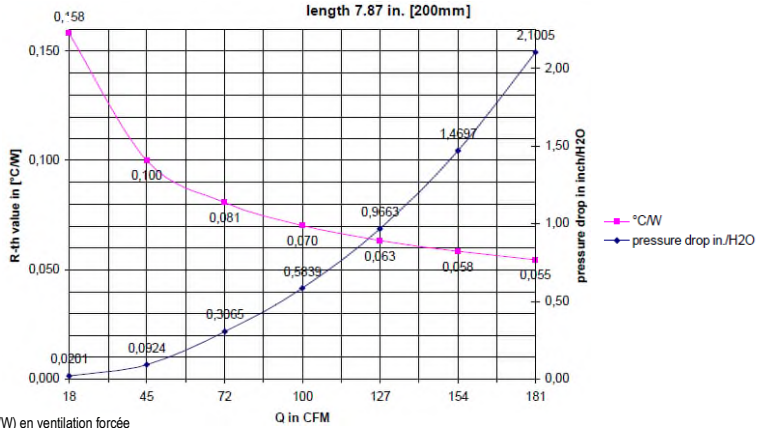
Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,165	0,13	0,1



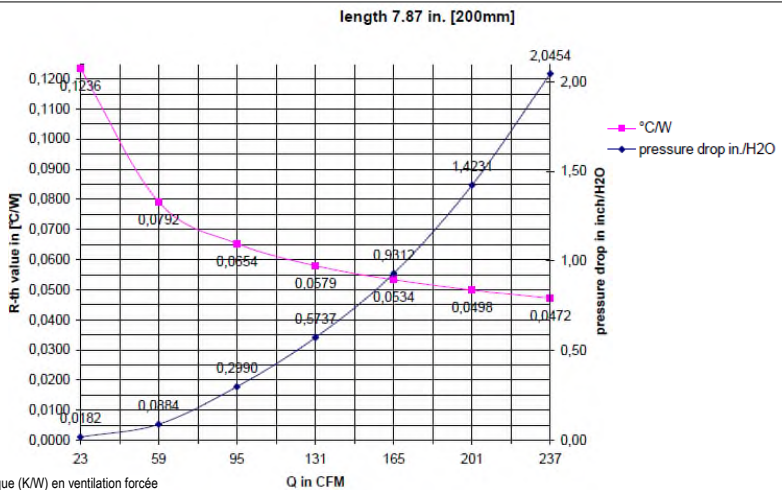
Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,13	0,1	0,08



Résistance thermique (KW) en ventilation forcée

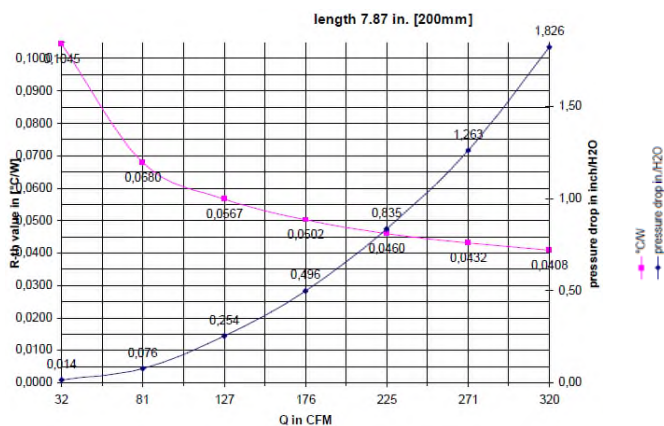
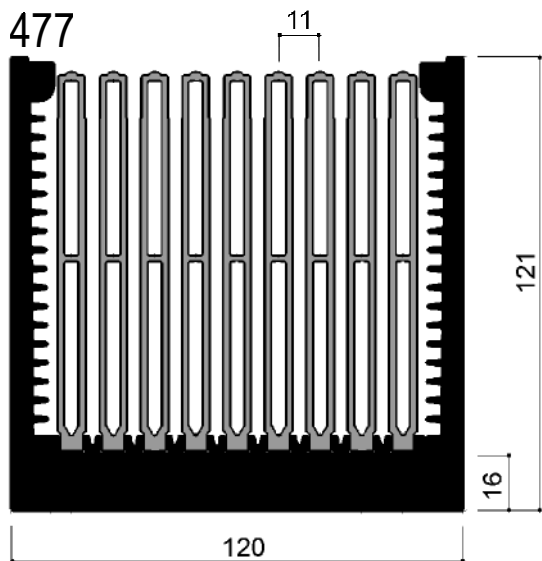
Lg. (mm)	100	200	300
R <sub>th</sub> a 11 m/s	0,0915	0,0579	0,0450



# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

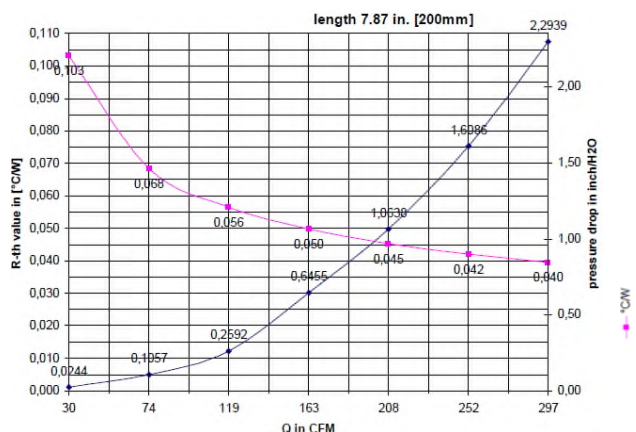
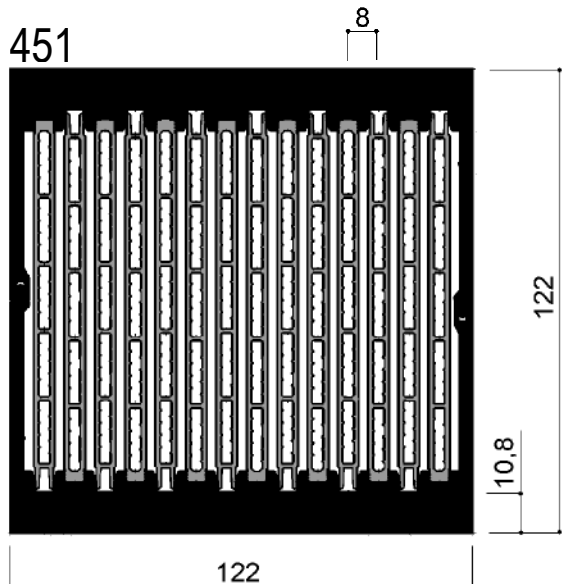


DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



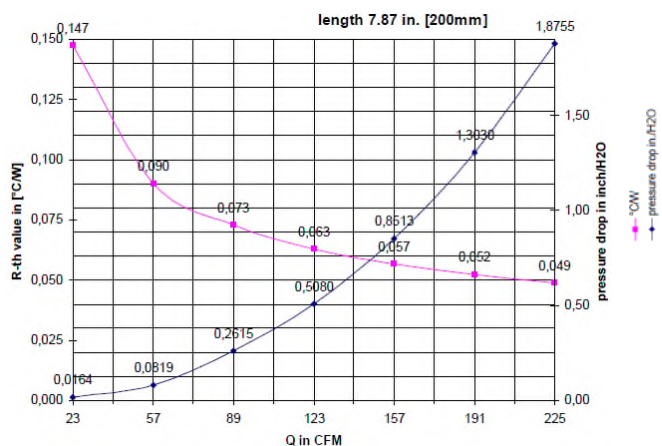
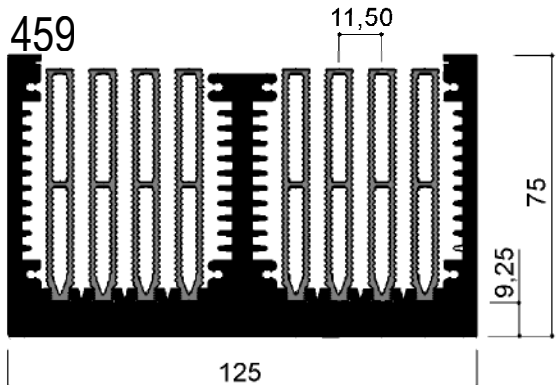
Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,11	0,068	0,052



Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,082	0,068	0,052



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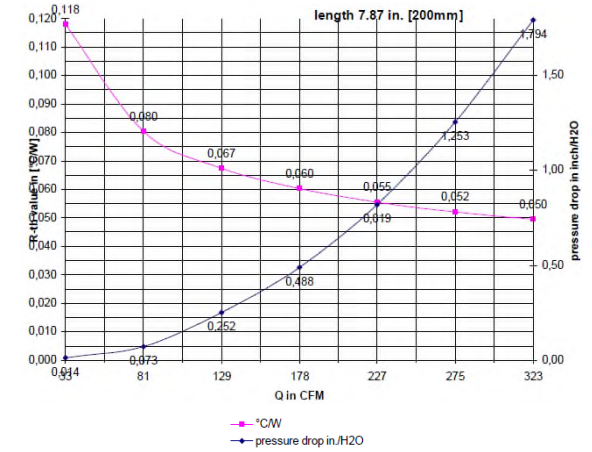
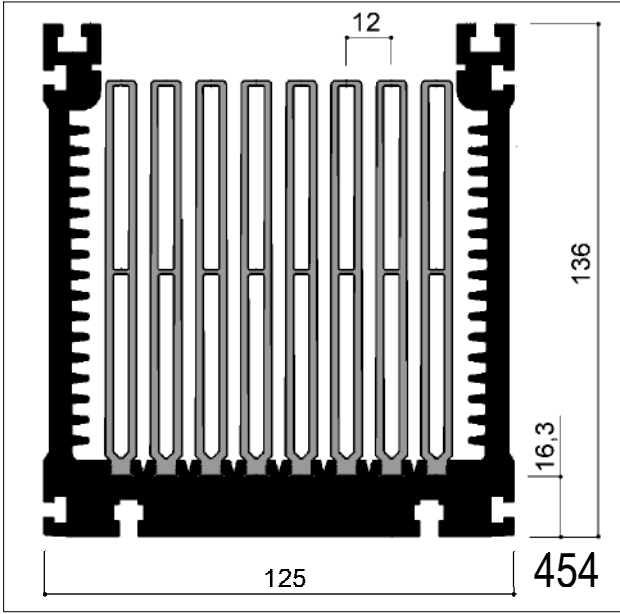


DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

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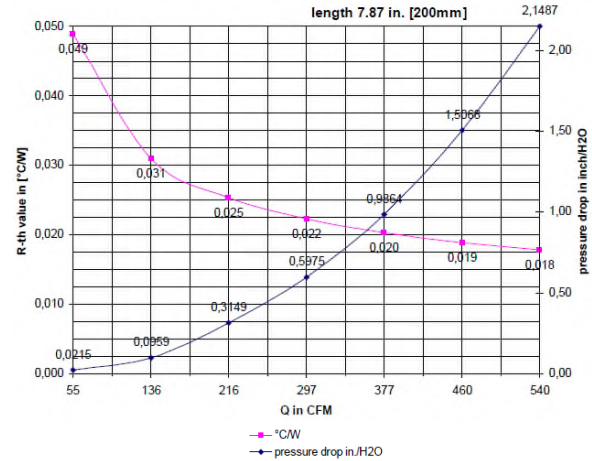
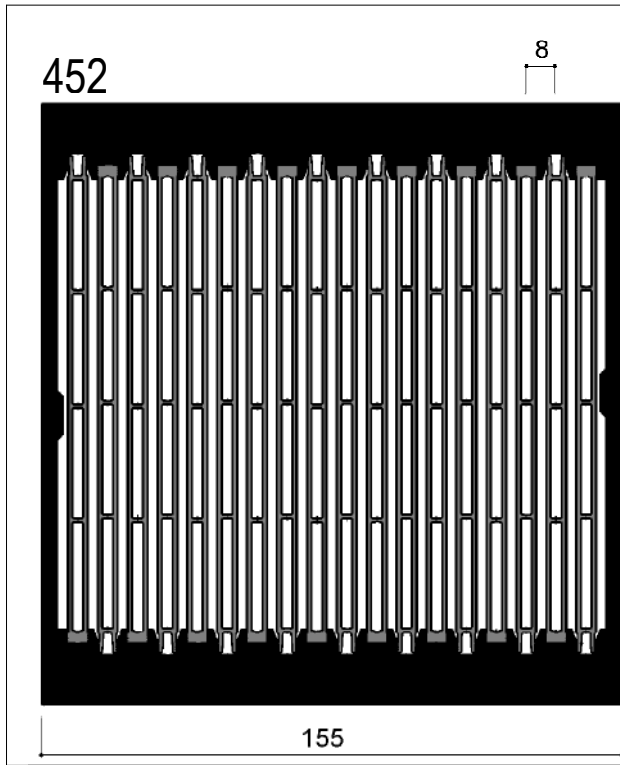
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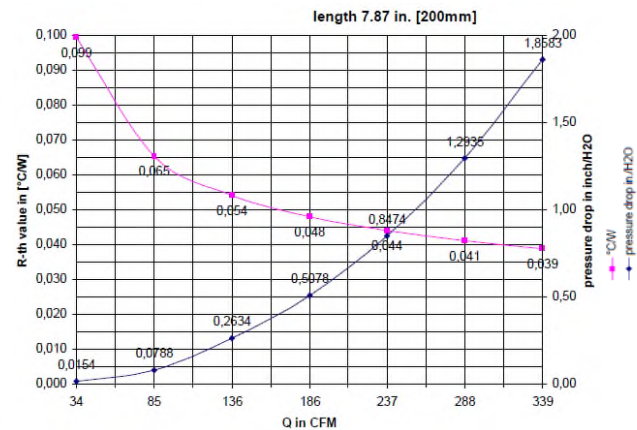
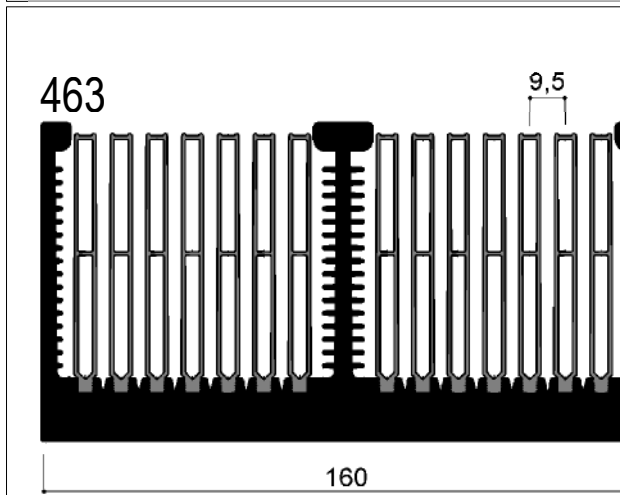
Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
F <sub>th</sub> a 5m/s	0,13	0,08	0,06



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
F <sub>th</sub> a 5m/s	0,046	0,031	0,025



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,082	0,065	0,05

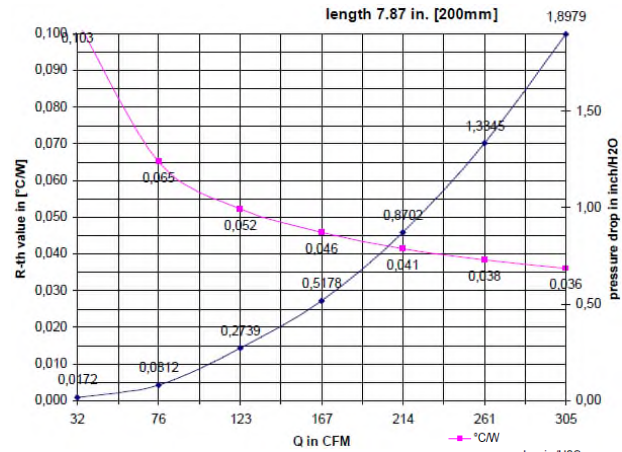
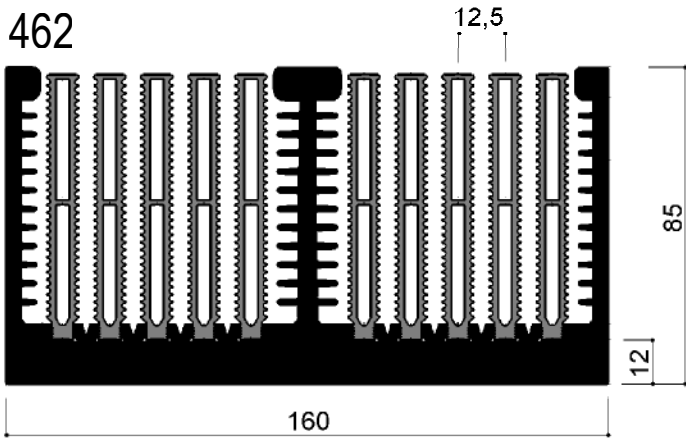
Les valeurs exprimées par les courbes sont purement indicatives

# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE



DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

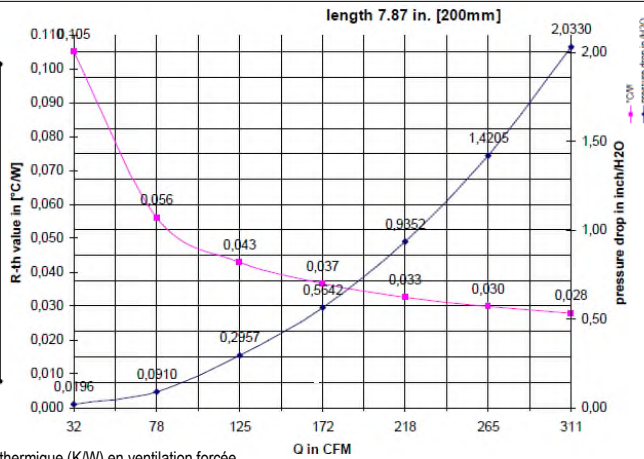
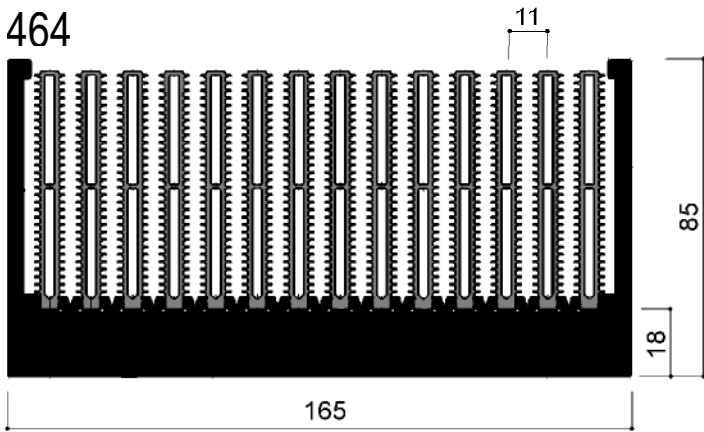
462



Résistance thermique (KW) en ventilation forcée

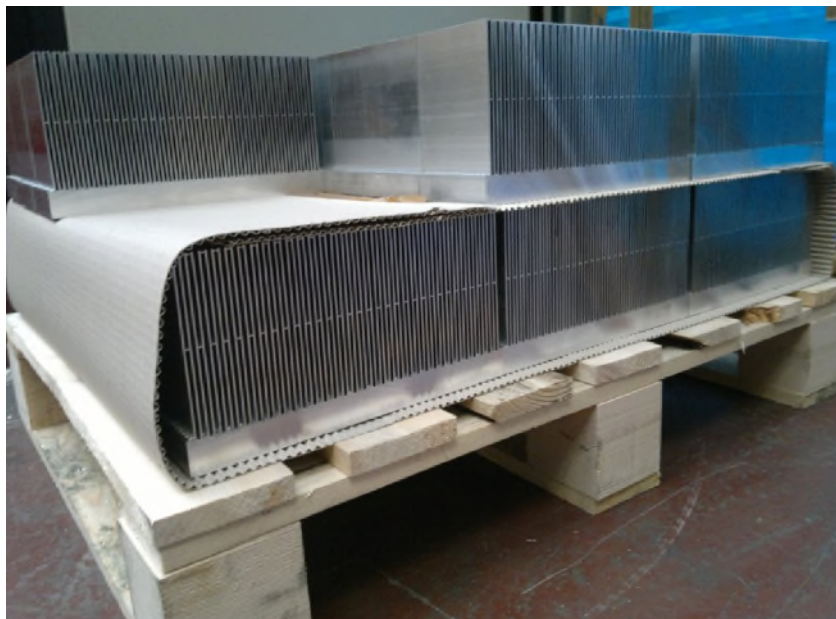
Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,082	0,065	0,05

464



Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,077	0,056	0,048



EXEMPLE DE PHOTO : DÉCOUPE DE DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE SUR MESURE GRANDES DIMENSIONS

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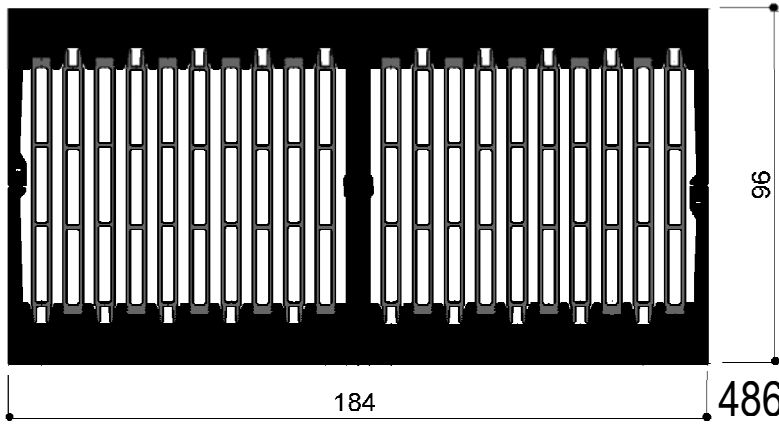


DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

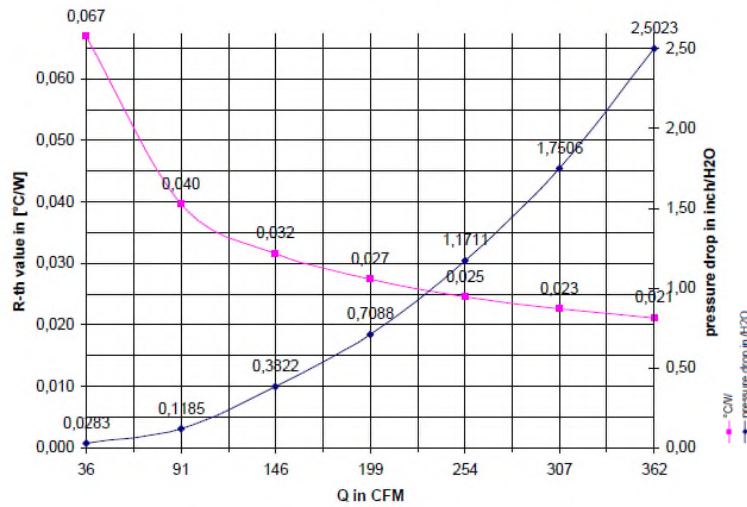
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length 11.81 in. [300mm]

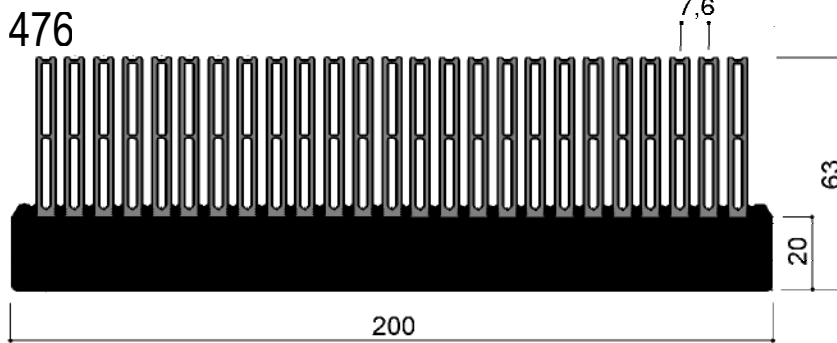


Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
Rth5m/s	0,065	0,05	0,04



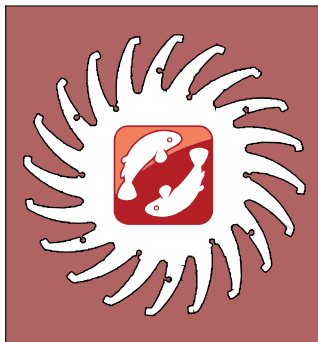
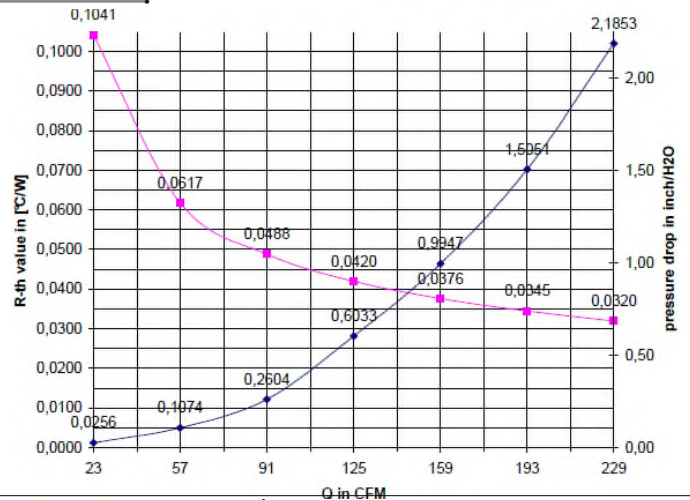
EXEMPLES DE PHOTOS : ILS SONT EXÉCUTÉS OPÉRATIONS DE SUPPRESSION SUR PROFILÉS EN ALUMINIUM EXTRUDÉ



length 7.87 in. [200mm]

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
Fth a 11 m/s	0,0617	0,042	0,034



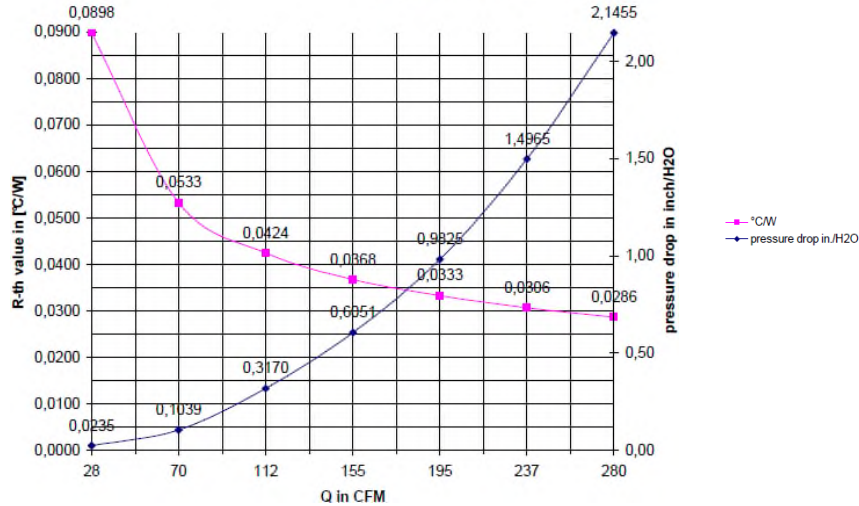
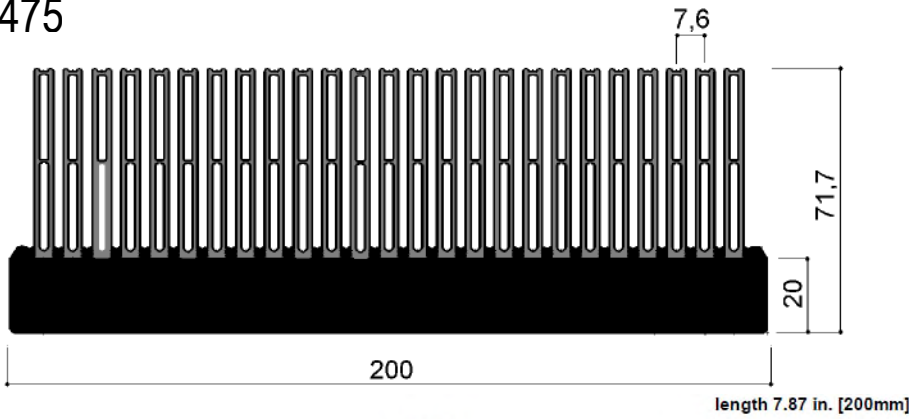


# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

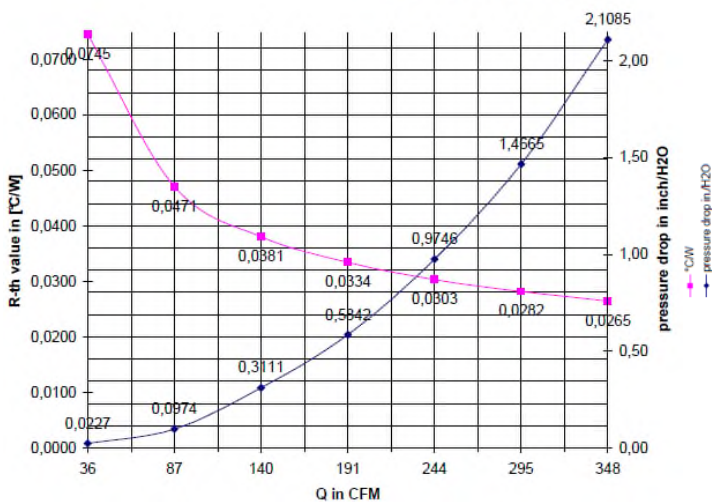
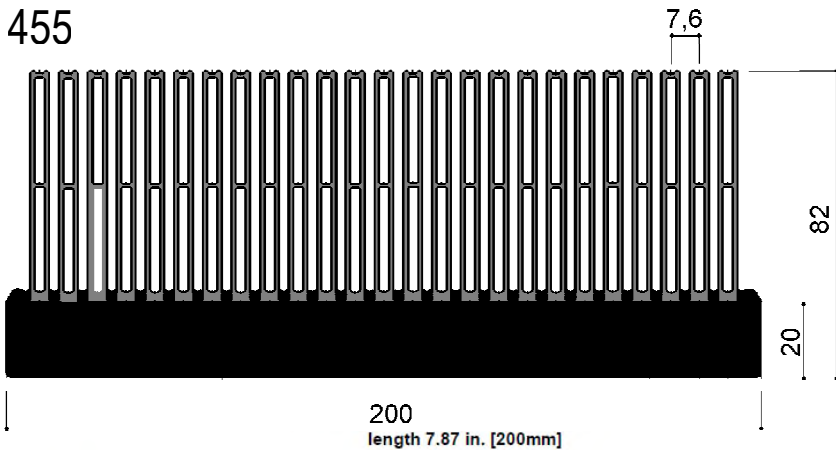


DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

475



455



EXEMPLES DE PHOTOS : ILS SONT EXÉCUTÉS TRAVAUX MÉCANIQUES SUR PROFILÉS EN ALUMINIUM EXTRUDÉ

Les valeurs exprimées par les courbes sont purement indicatives

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# DISSIPATORI AD ALTO RENDIMENTO

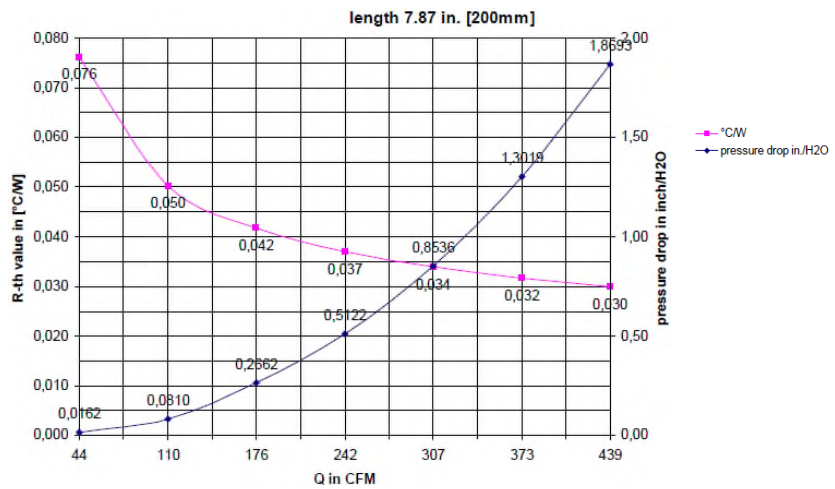
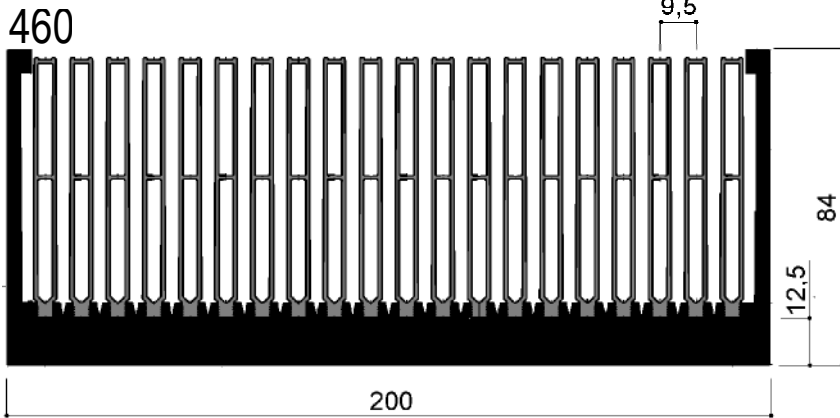
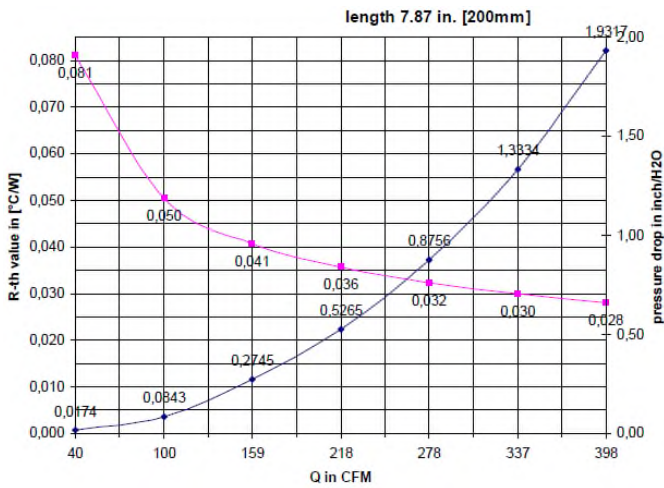
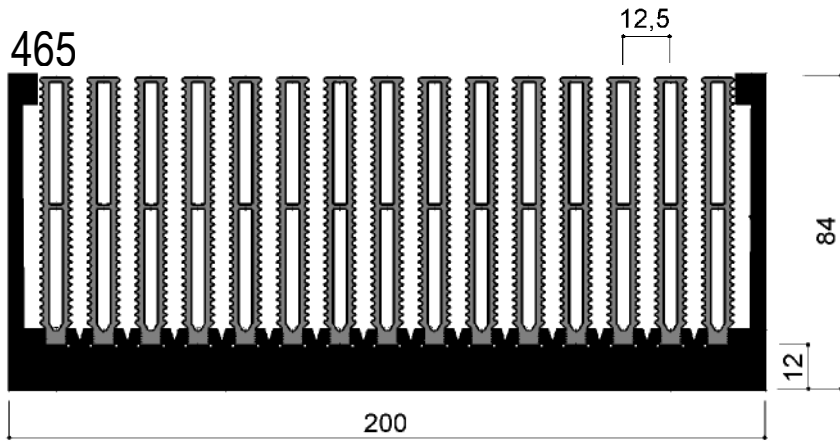


DISEGNI META' DEL VERO (1:2)- SCALE 1:2

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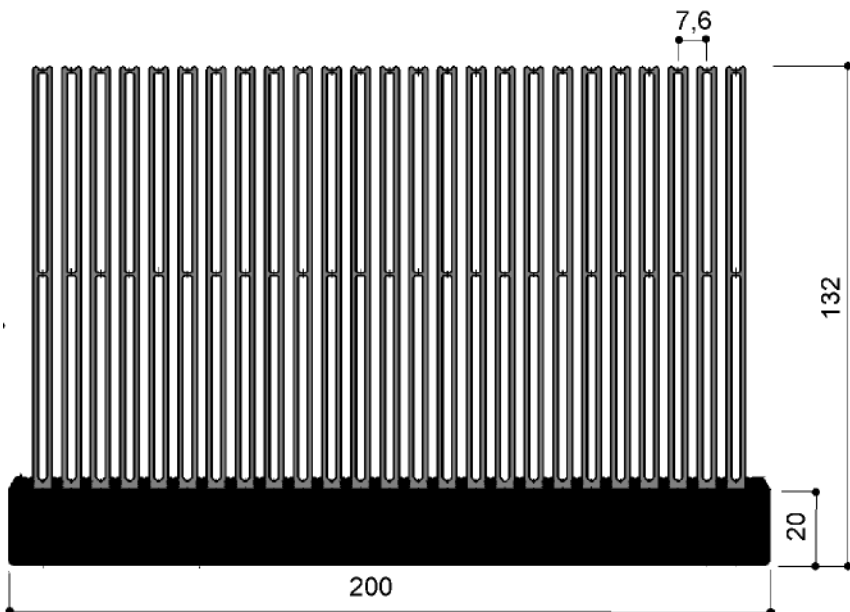
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# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE



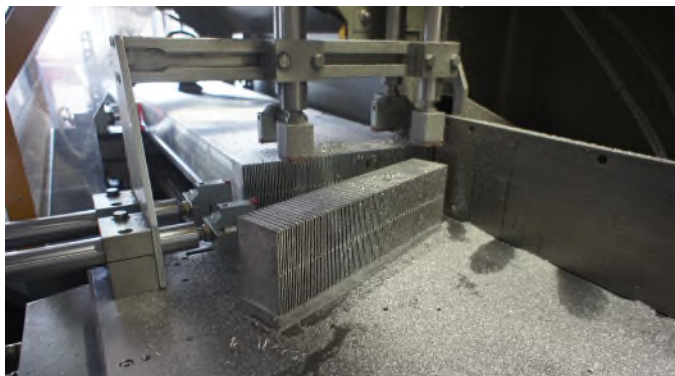
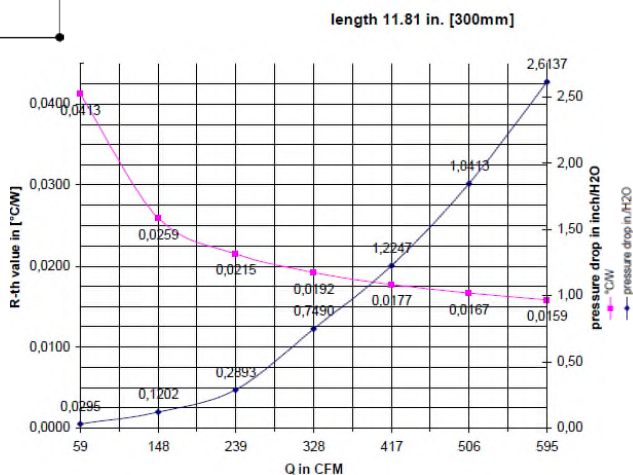
DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



480

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400
Rth 5m/s	0,0414	0,0254	0,0193



N.3 LIGNES DE COUPE : ELLES SONT EXÉCUTÉES COUPES SUR PROFILÉS ALUMINIUM MÊME DE GRANDES DIMENSIONS

Les valeurs exprimées par les courbes sont purement indicatives

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# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

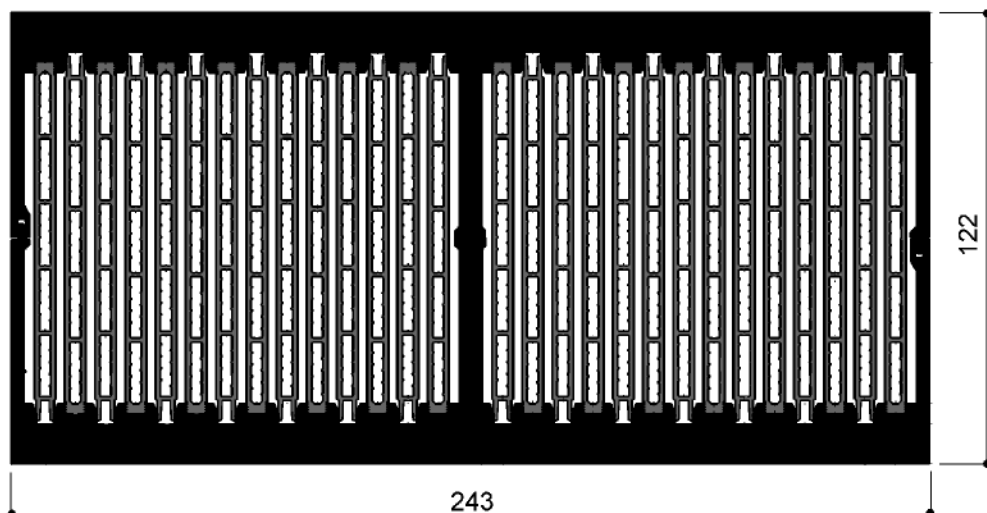


DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

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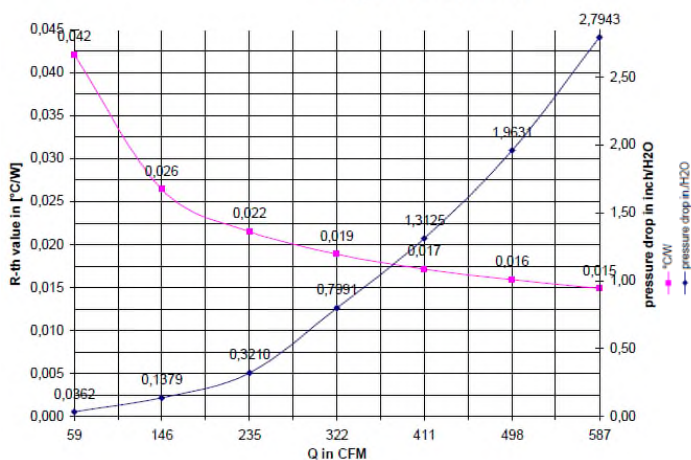


487

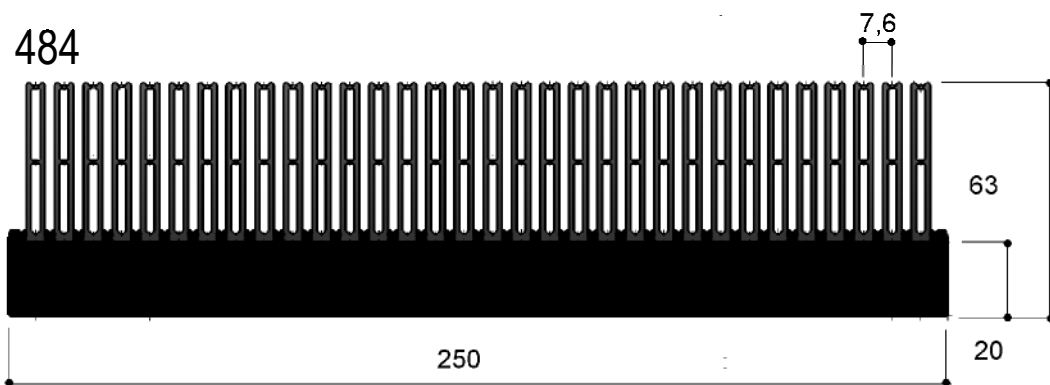
length 11.81 in. [300mm]

Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
Rth 5m/s	0,041	0,034	0,026



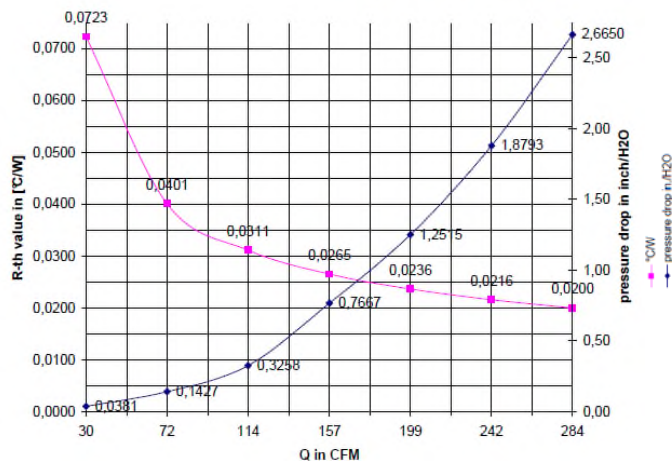
484



length 11.81 in. [300mm]

Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
Rth 11m/s	0,0480	0,0328	0,0265



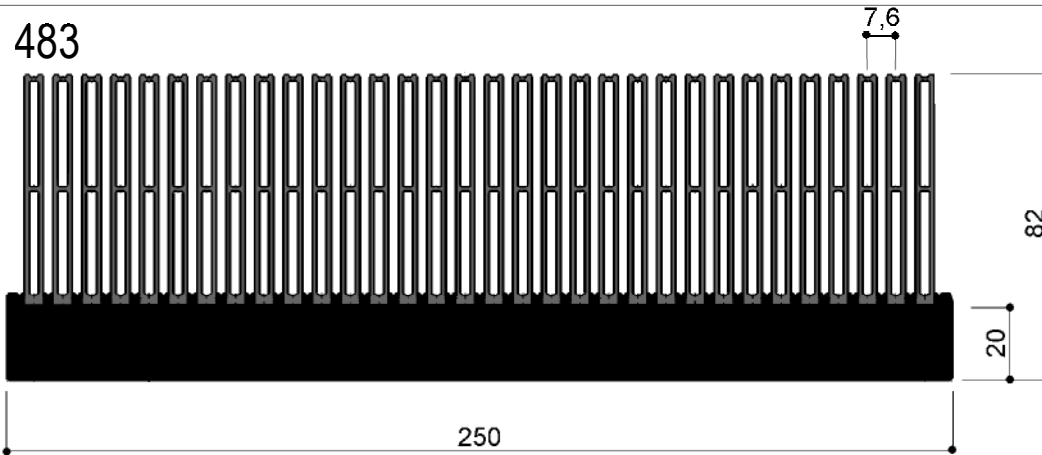
Les valeurs exprimées par les courbes sont purement indicatives



# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

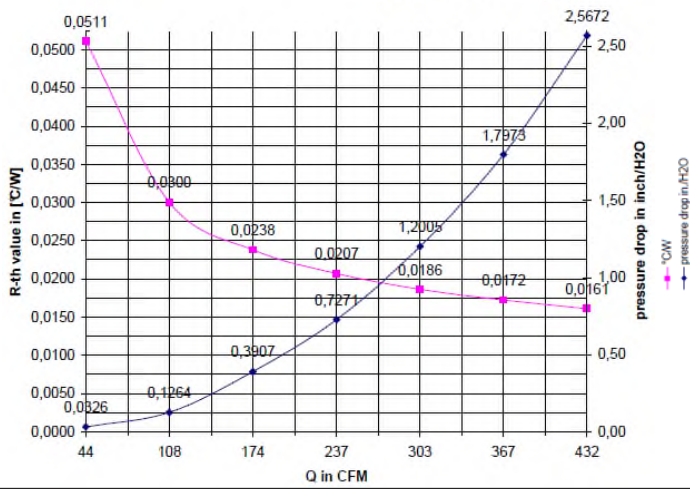
483



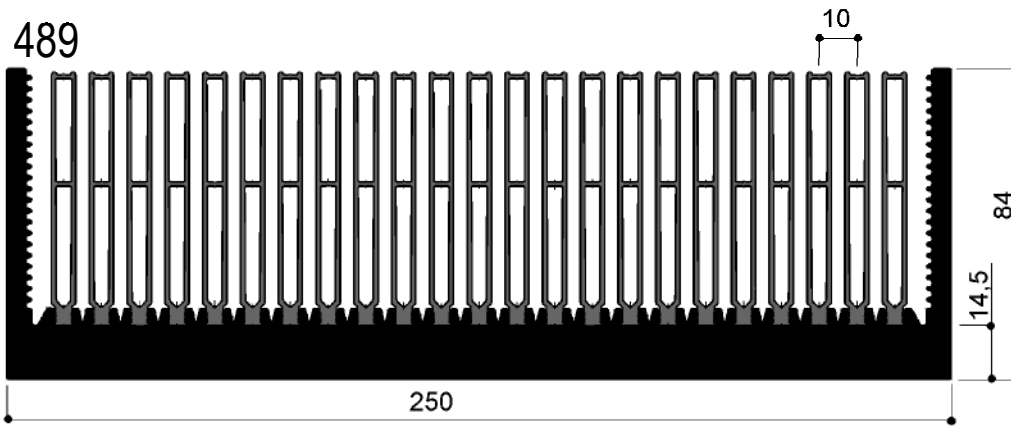
Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
Rm 11m/s	0,0400	0,0261	0,0207

length 11.81 in. [300mm]



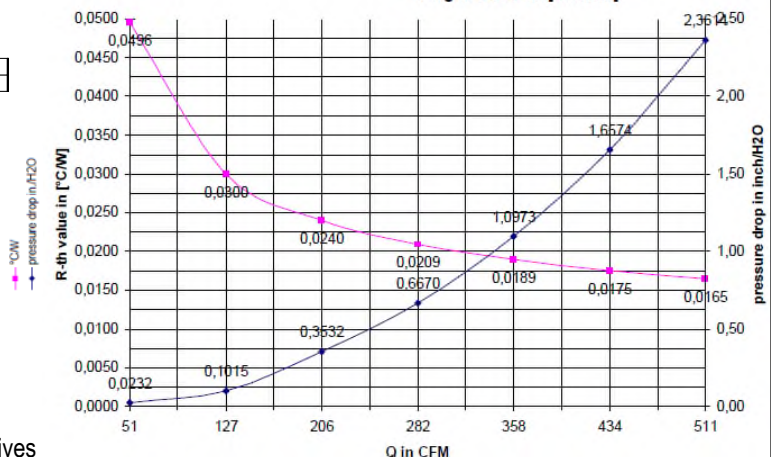
489



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300	400
Rm 5/s	0,0663	0,0438	0,0349	0,0300

length 15.74 in. [400mm]



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# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

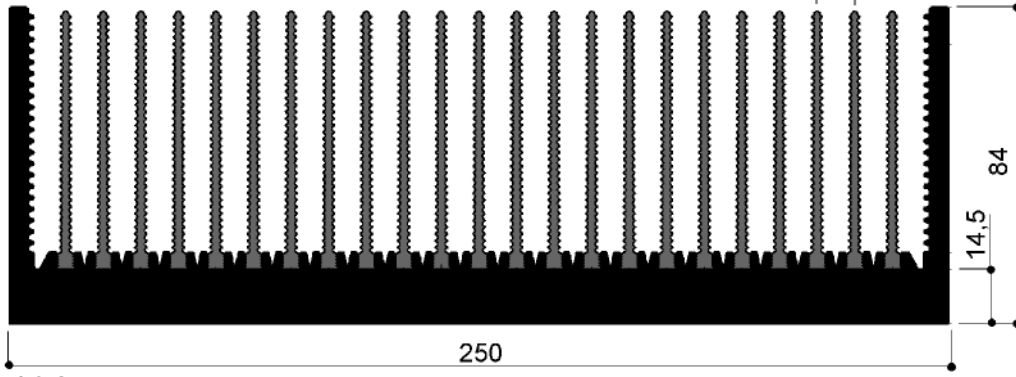


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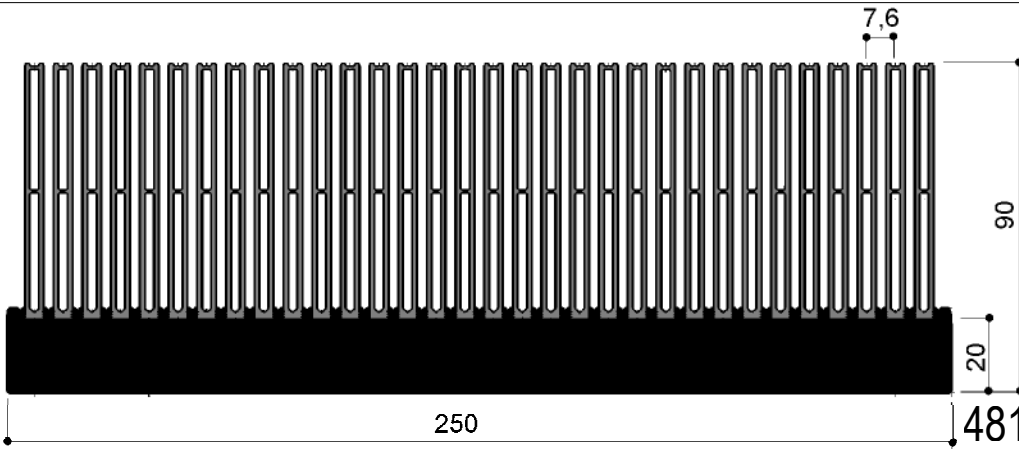
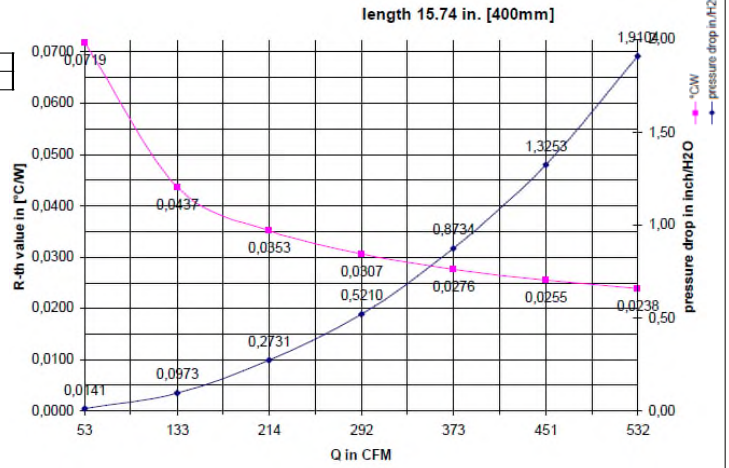
DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



492

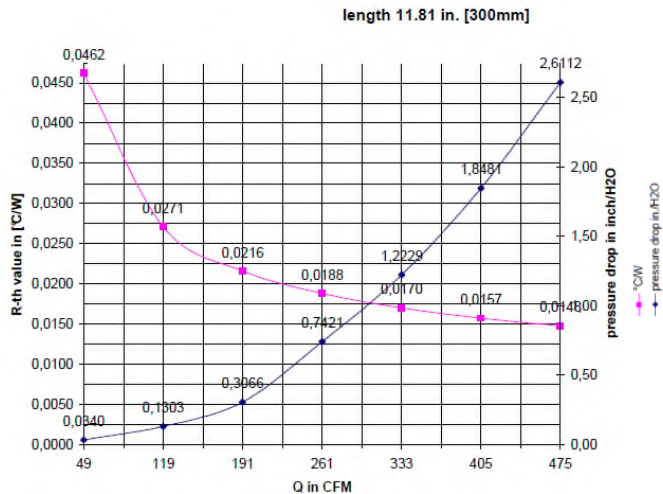
Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300	400
Rth5/s	0,0963	0,0644	0,0516	0,0437



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
Rth11m/s	0,0370	0,0239	0,0188



EXEMPLE DE PHOTO : DISSIPATEURS THERMIQUES « FLEUR » EN STOCK EN LIVRAISON PRÊTE

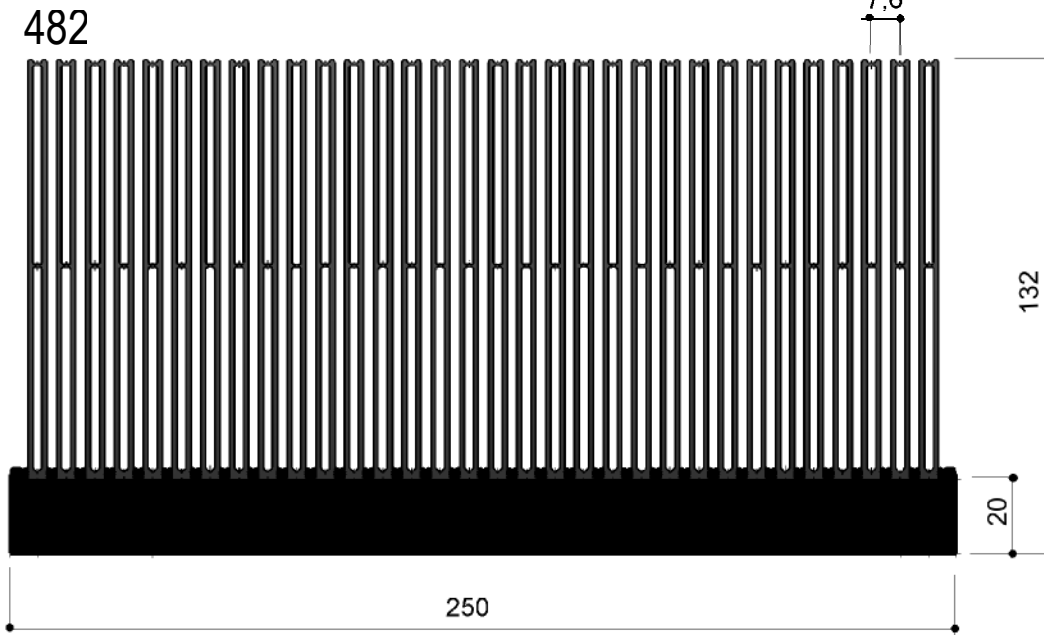




# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

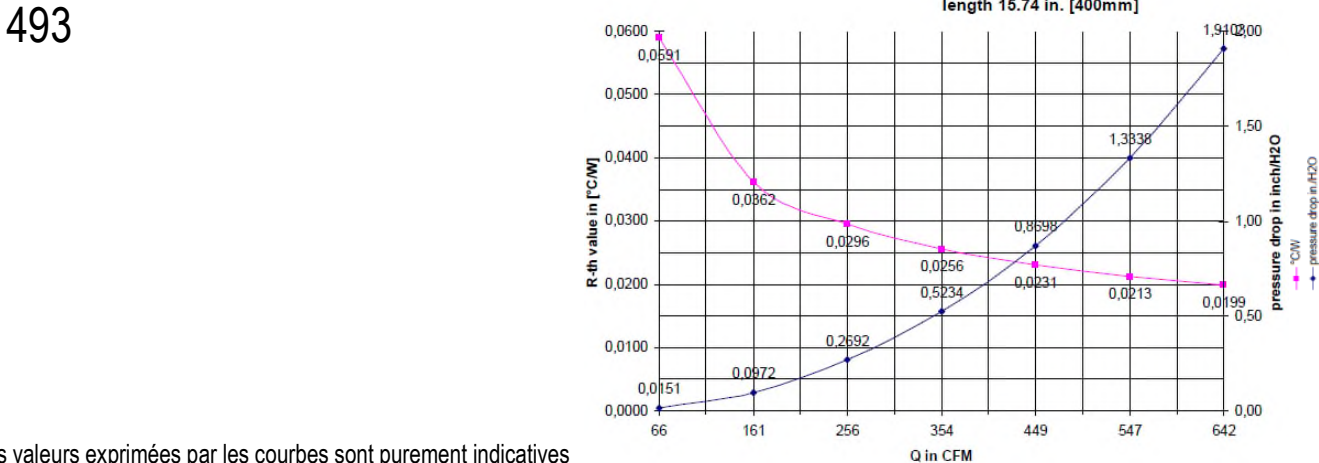
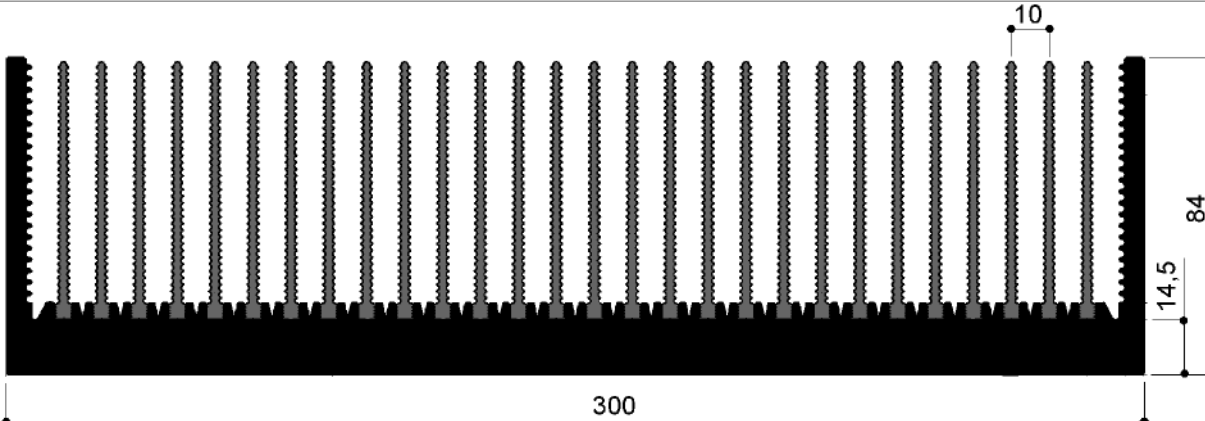
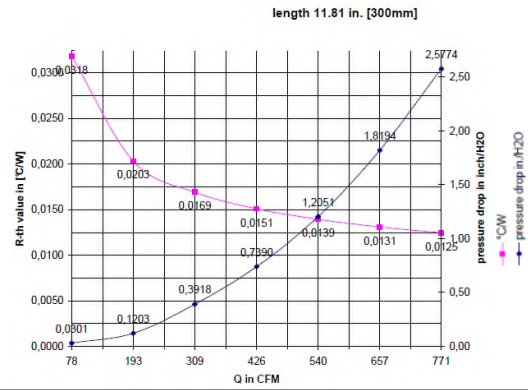


DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



Résistance thermique (KW) en ventilation forcée

Lg. (mm)	100	200	300
Rm 11m/s	0,0324	0,0198	0,0151



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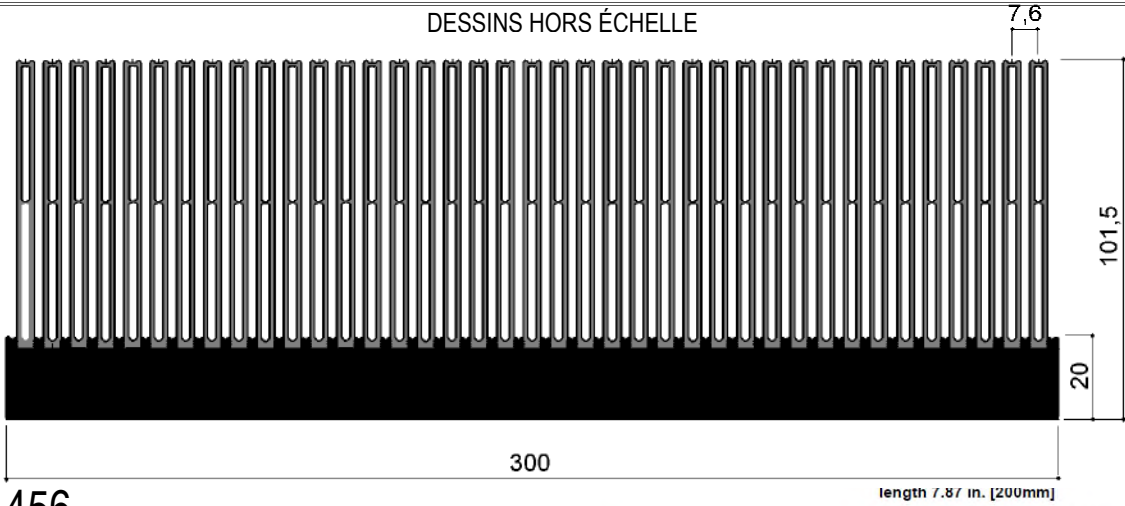
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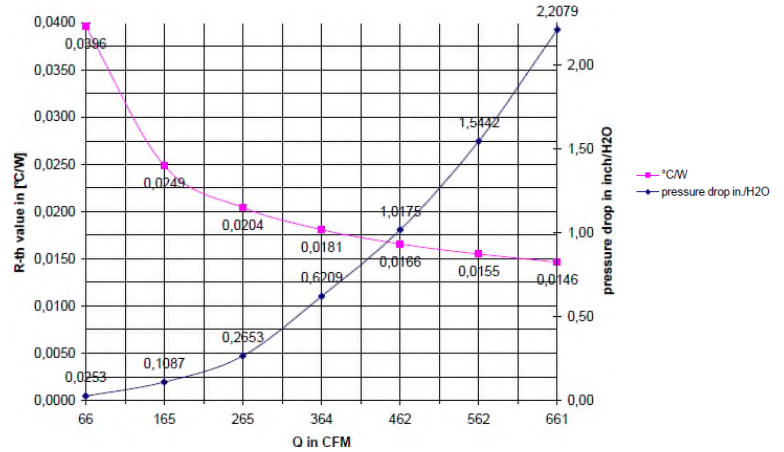


## DESSINS HORS ÉCHELLE

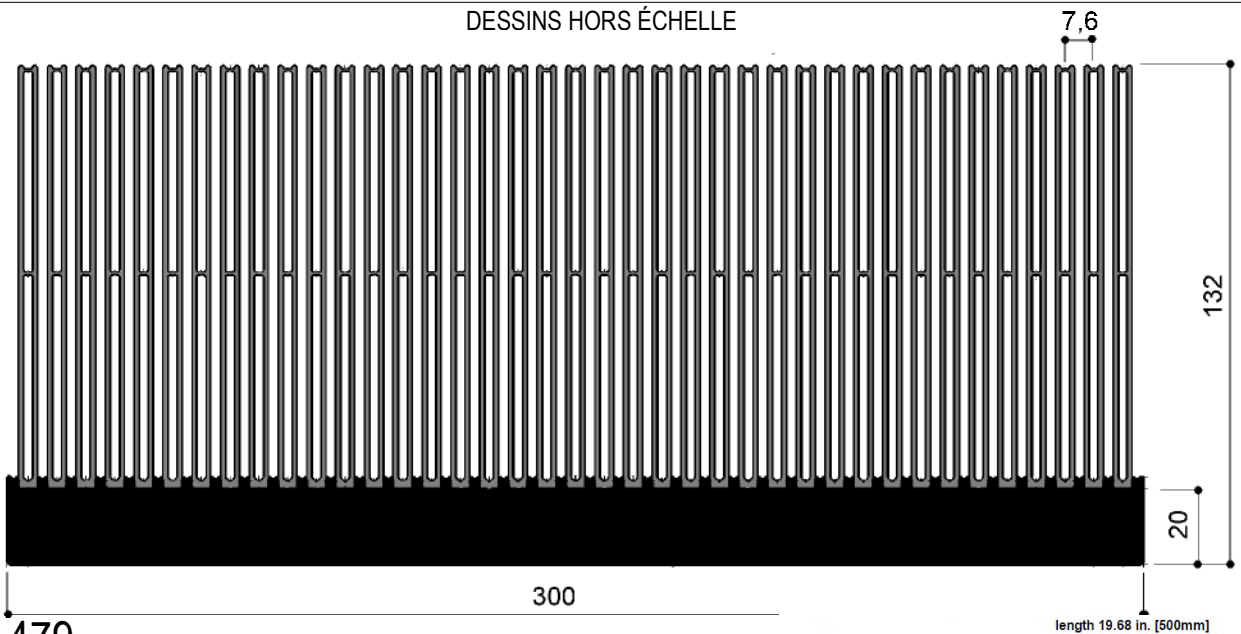


Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300	400
R <sub>th</sub> a 11 m/s	0,00284	0,0181	0,0141	0,119

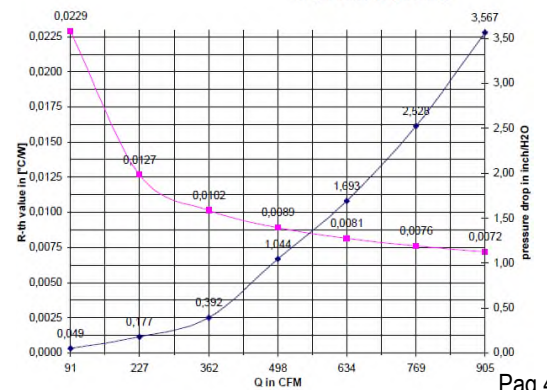


## DESSINS HORS ÉCHELLE



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400
R <sub>th</sub> 5 m/s	0,0163	0,0124	0,0103



Les valeurs exprimées par les courbes sont purement indicatives

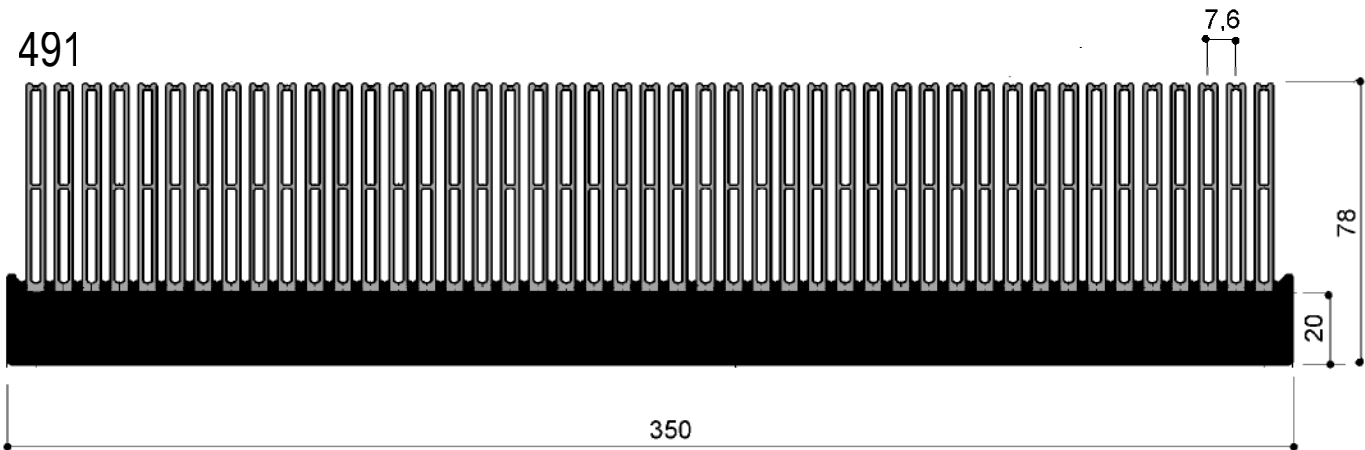
MISE À JOUR CONTINUE - ED. DATÉ 09-2024 - REPRODUCTION INTERDITE -

# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

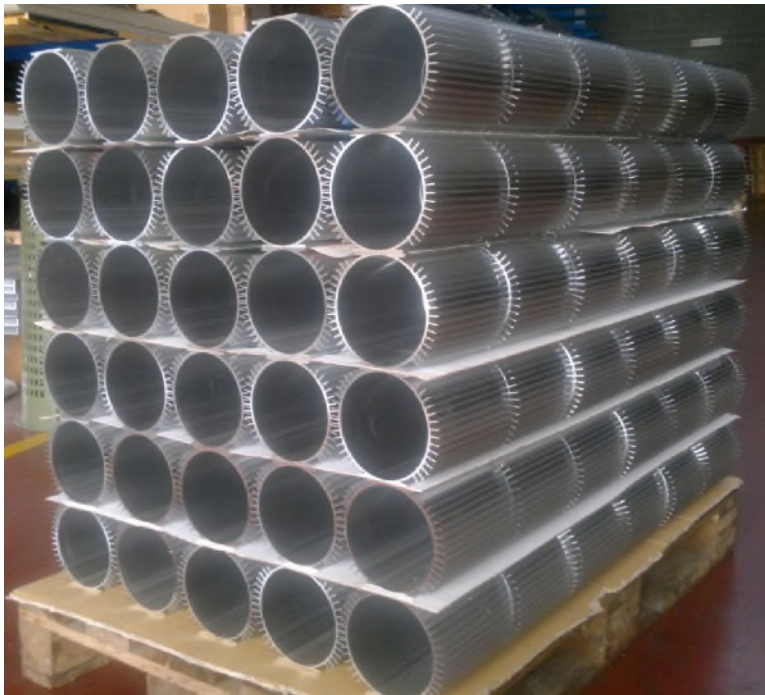
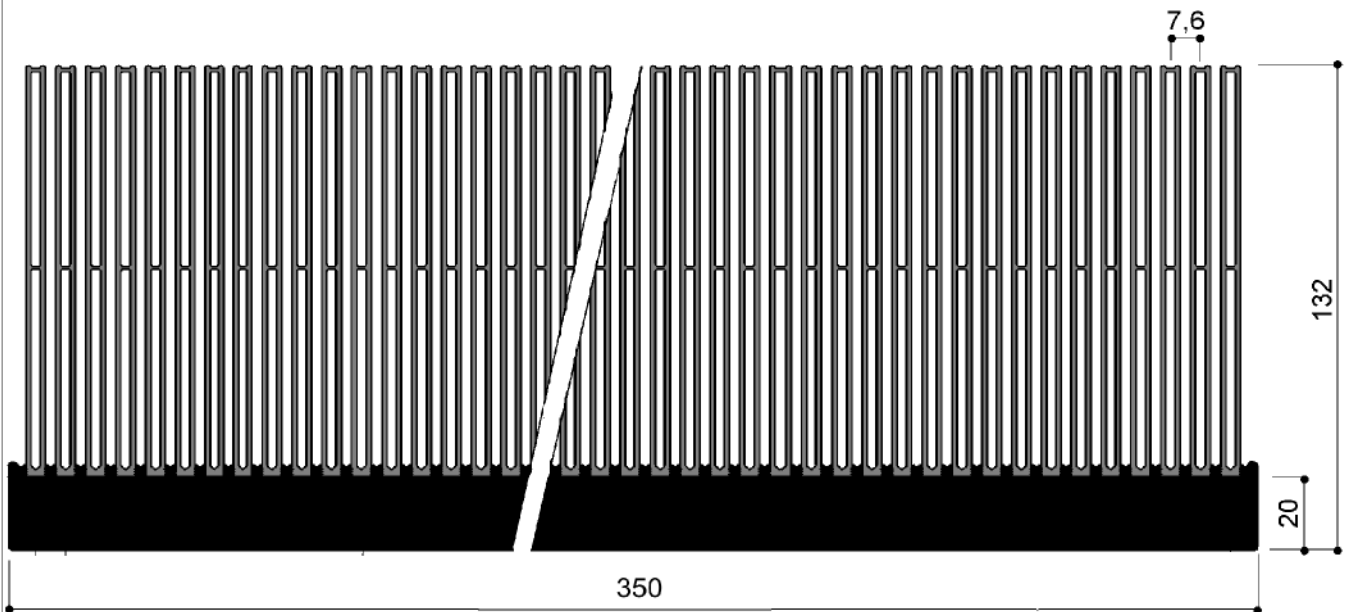


DESSINS HORS ÉCHELLE

491



466



EXEMPLE PHOTO : PROFILÉS ALUMINIUM CARTERS MOTEUR ÉLECTRIQUE  
COUPÉ SUR MESURE STOCKÉ SUR PALETTE, PRÊT À LIVRAISON

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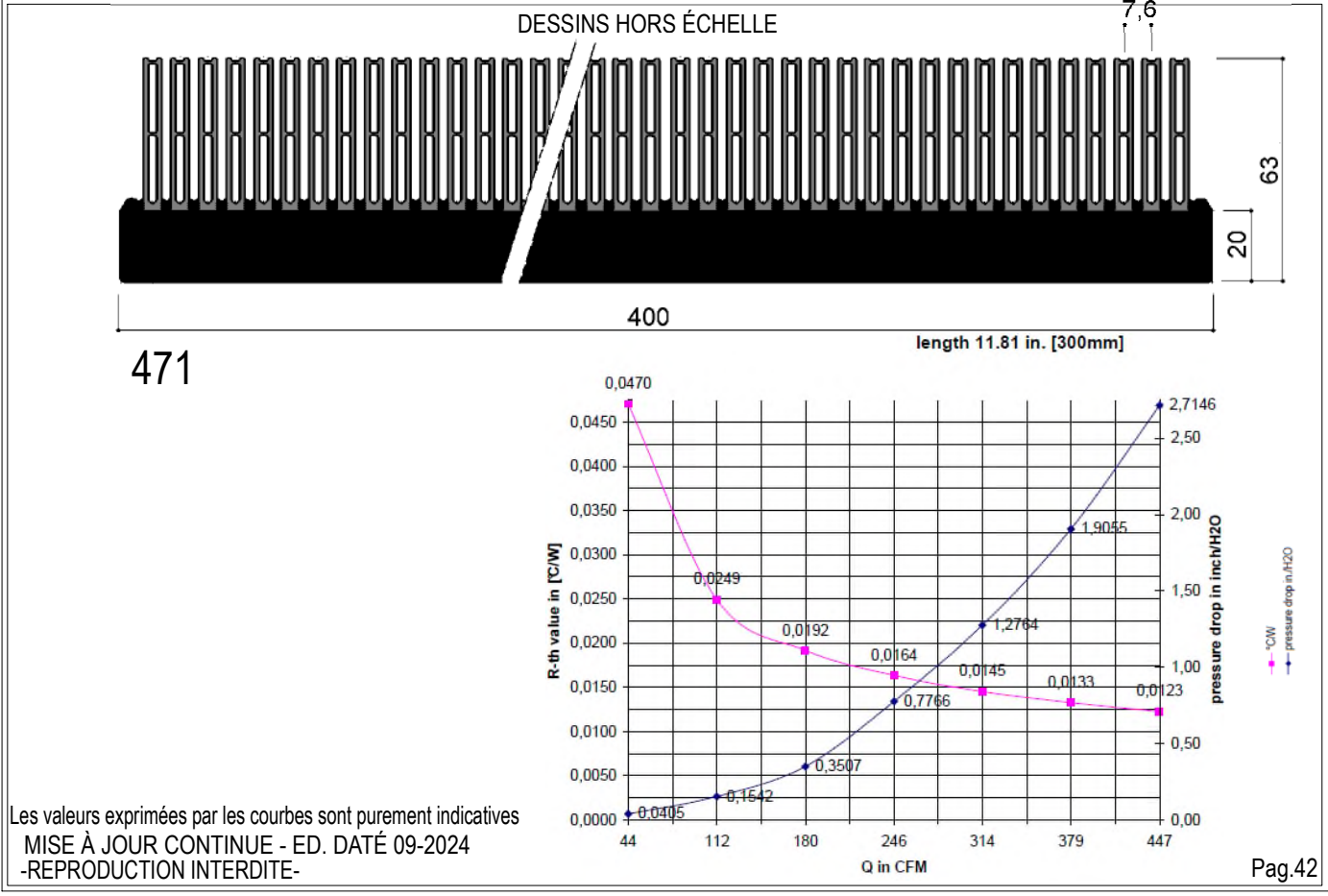
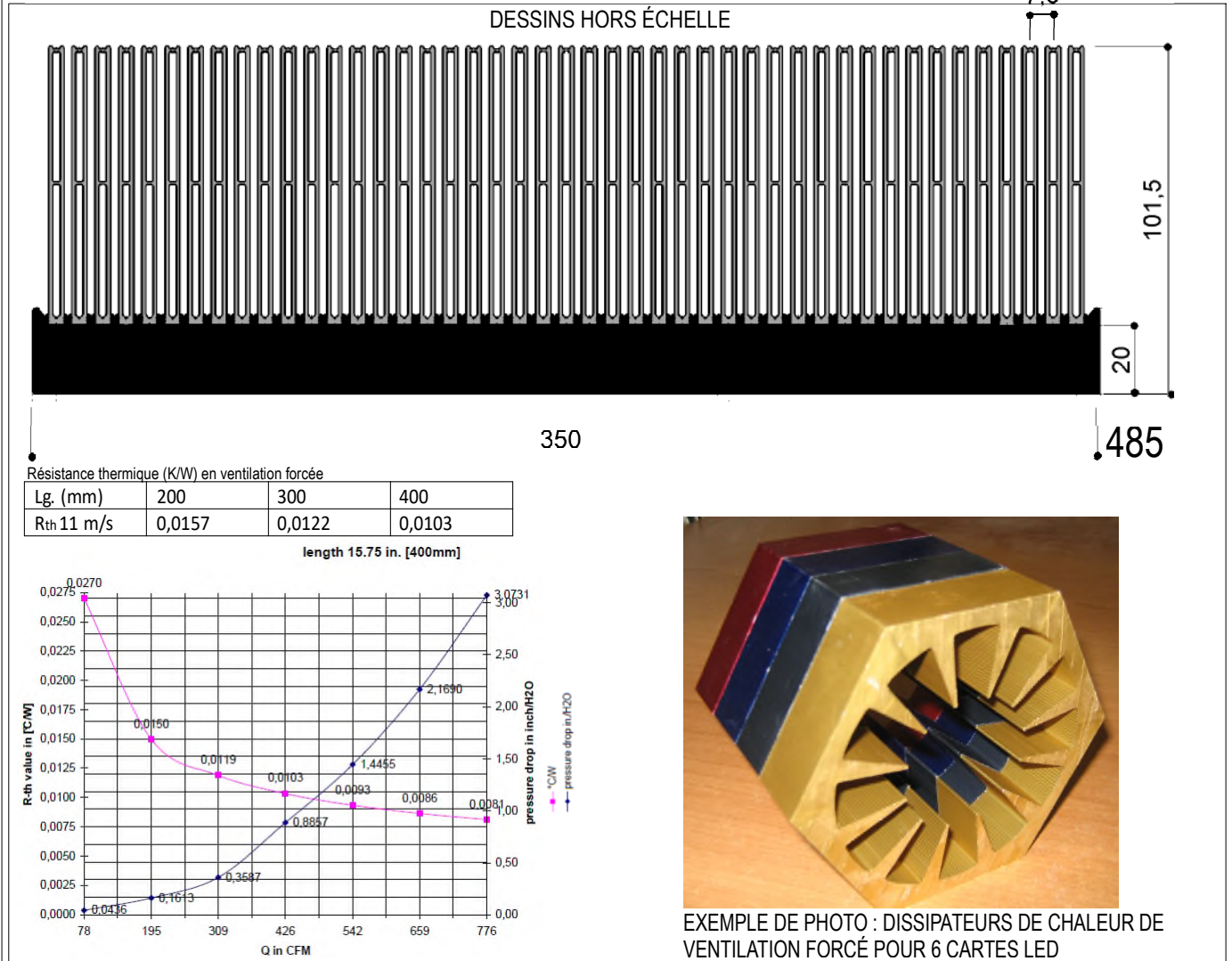


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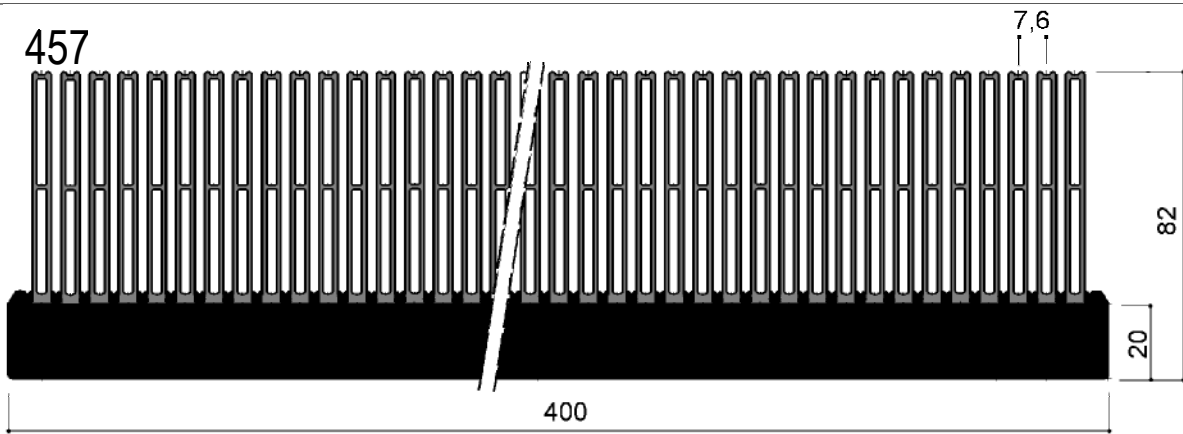




# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE



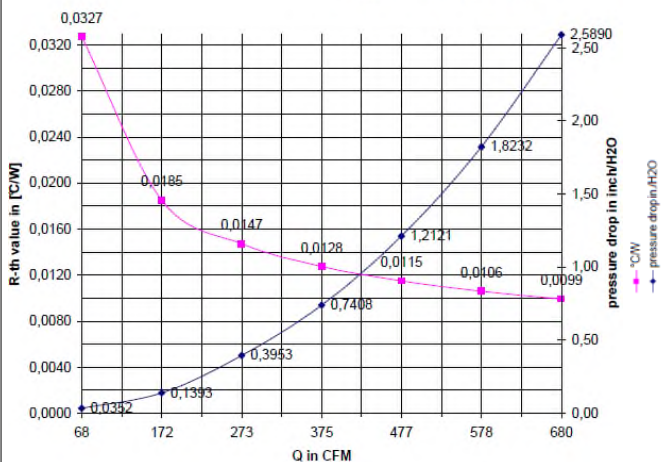
DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



Résistance thermique (K/W) en ventilation forcée

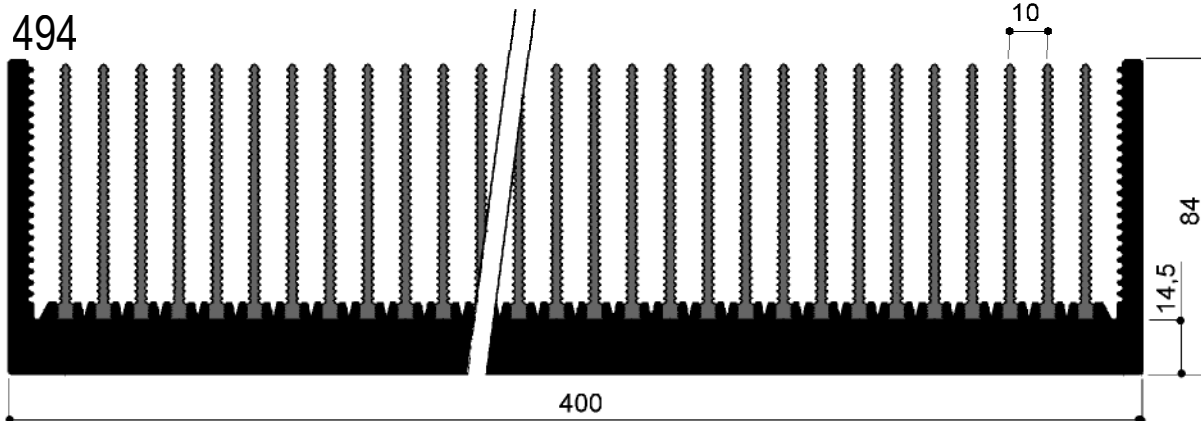
Lg. (mm)	200	300	400	500
R <sub>th</sub> a 11m/s	0,00161	0,0128	0,0109	0,0097

length 11.81 in. [300mm]



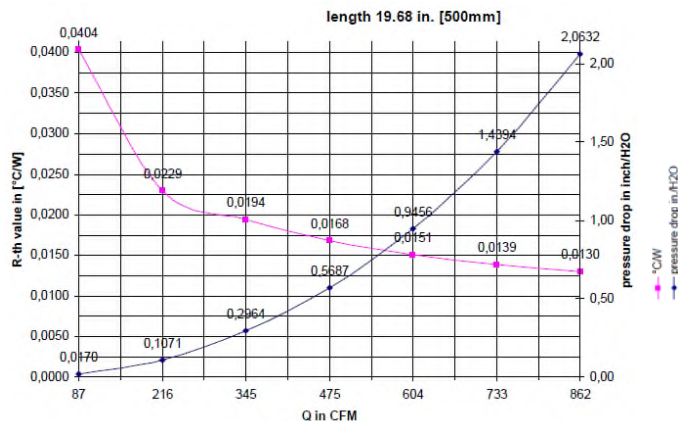
EXEMPLE DE PHOTO : DÉCOUPE DES DISSIPATEURS DE CHALEUR SUR MESURE « FLEUR » MÊME DE GRANDES DIMENSIONS

494



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300	400	500
R <sub>th</sub> 5 m/s	0,0594	0,0898	0,0839	0,0270	0,0229



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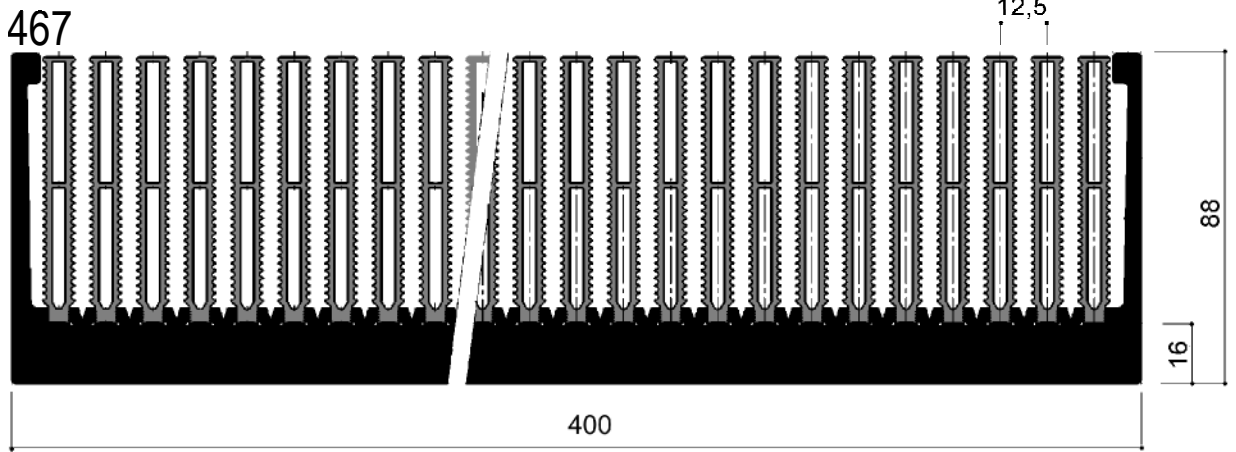
# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE



DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

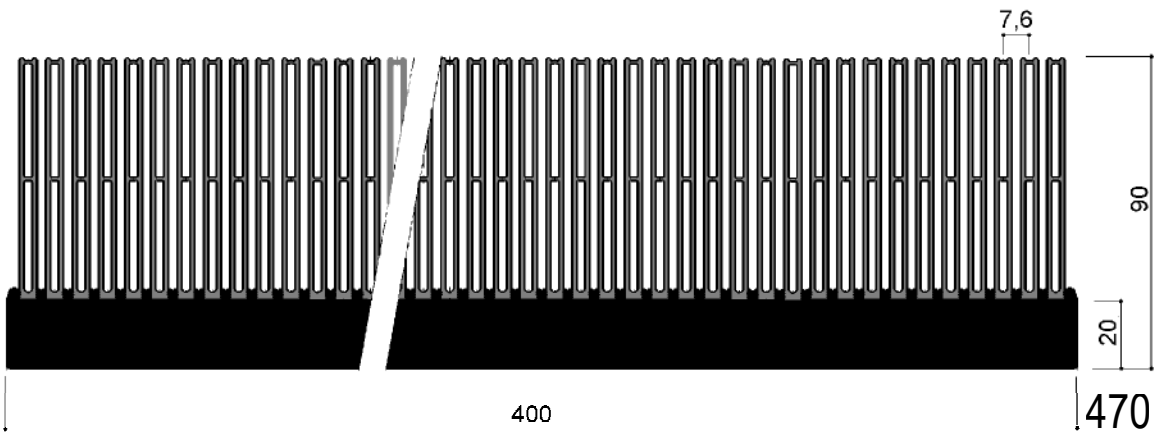
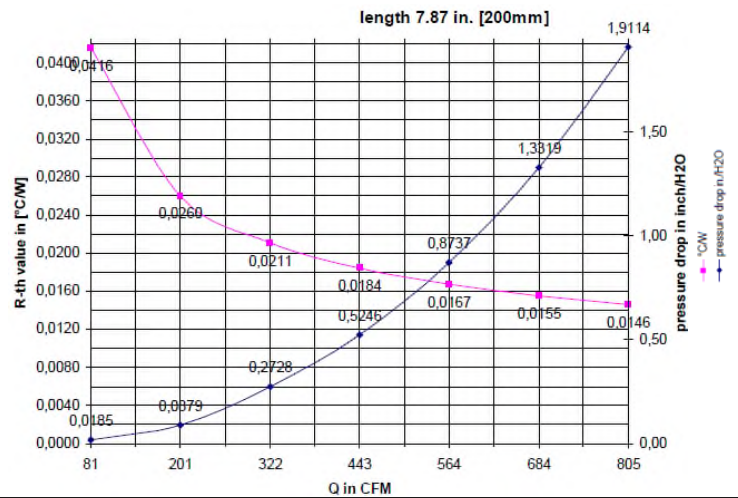
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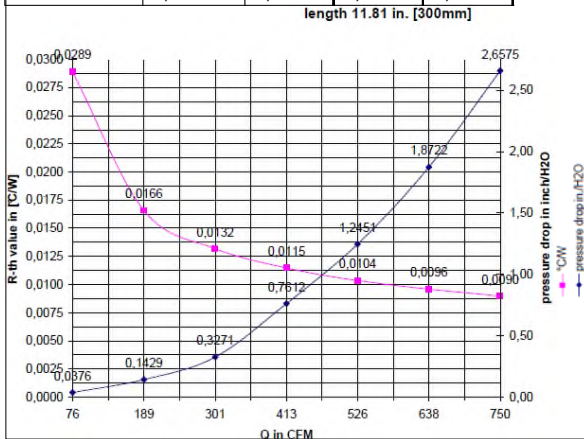
Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300
R <sub>th</sub> a 5m/s	0,036	0,026	0,019



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400	500
R <sub>th</sub> a 11m/s	0,0145	0,0115	0,0098	0,0087



EXEMPLE DE PHOTO : DÉCOUPE DE PROFILÉ EN ALUMINIUM EXTRUDÉ POUR LED DE GRANDES DIMENSIONS

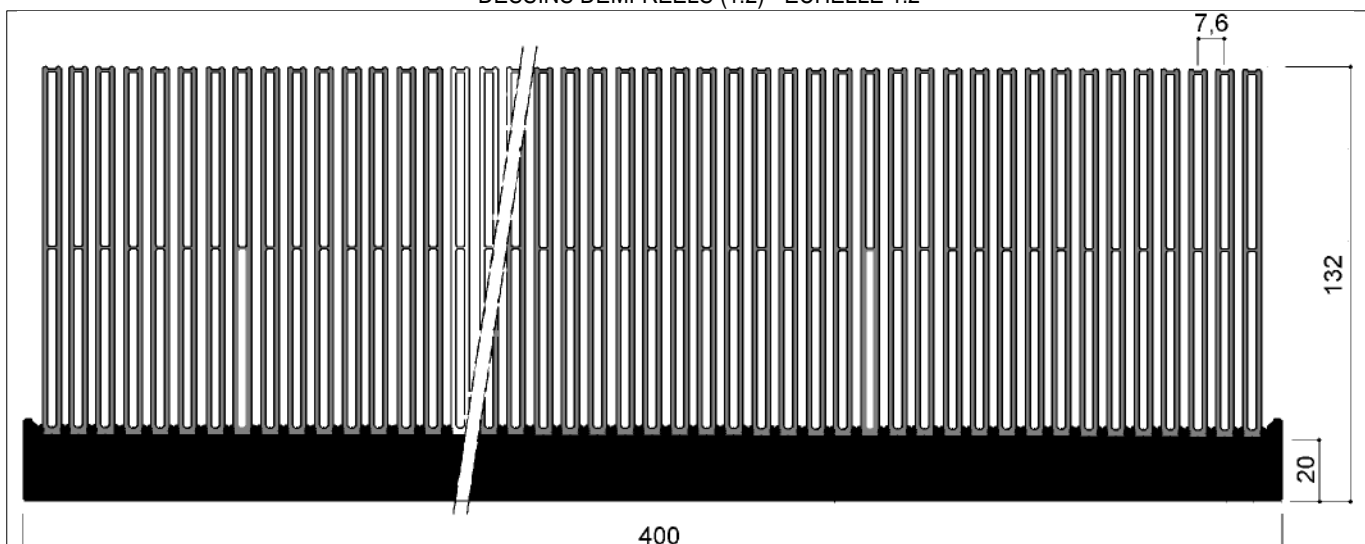




# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE



DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

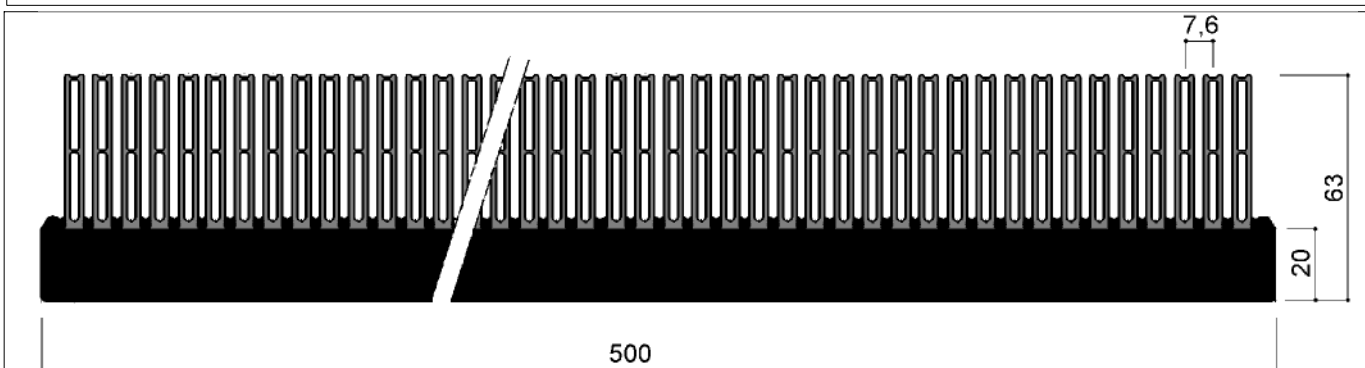
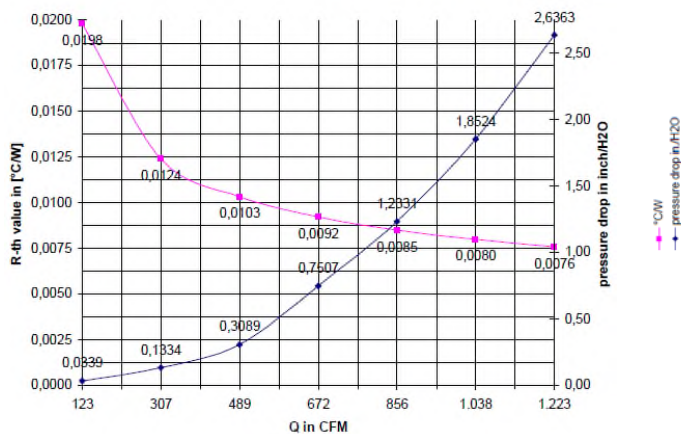


474

length 11.81 in. [300mm]

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400	500
R <sub>th</sub> a 5m/s	0,0121	0,0092	0,0077	0,0067

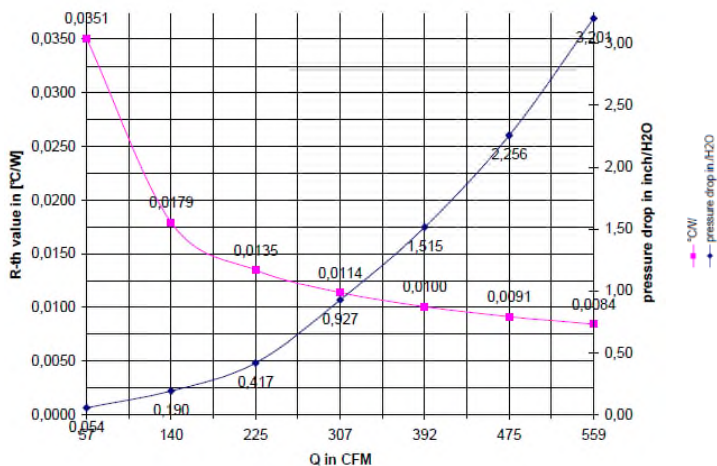


472

length 15.74 in. [400mm]

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400	500
R <sub>th</sub> a 11 m/s	0,0162	0,0131	0,0114	0,0103



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# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

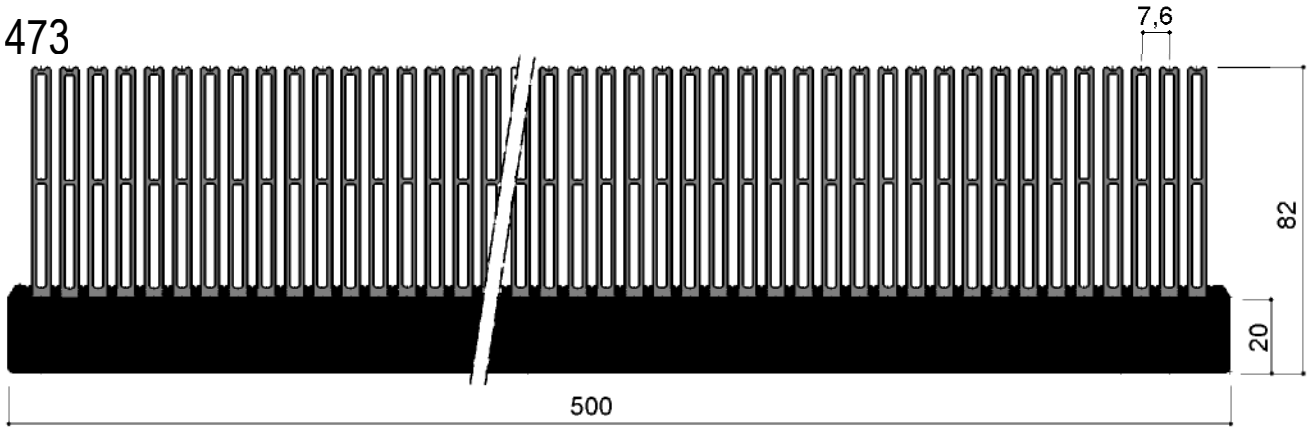


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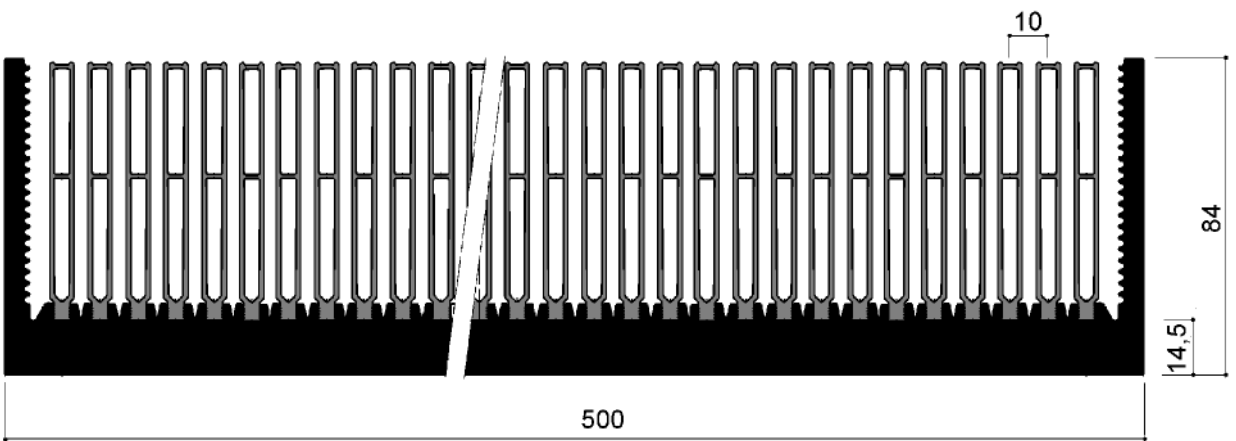
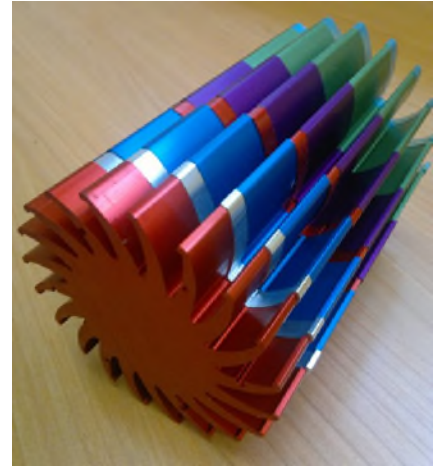
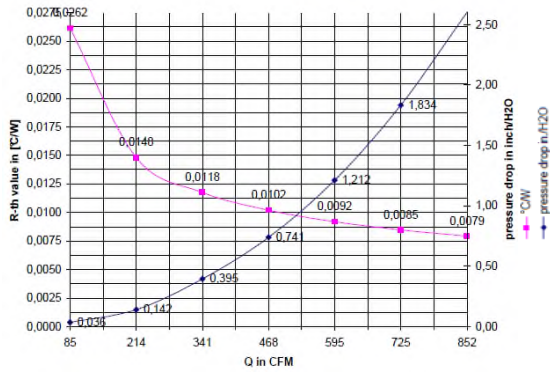
473



Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400	500
R <sub>th</sub> a 5m/s	0,0 129	0,0 102	0,0 087	0,0077

length 11.81 in. [300mm]

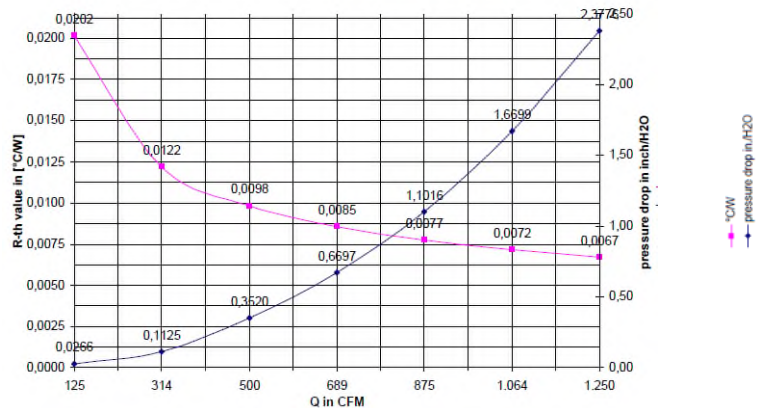


461

length 15.74 in. [400mm]

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300	400	500
R <sub>th</sub> a 5m/s	0,0324	0,0215	0,0171	0,0147	0,0131



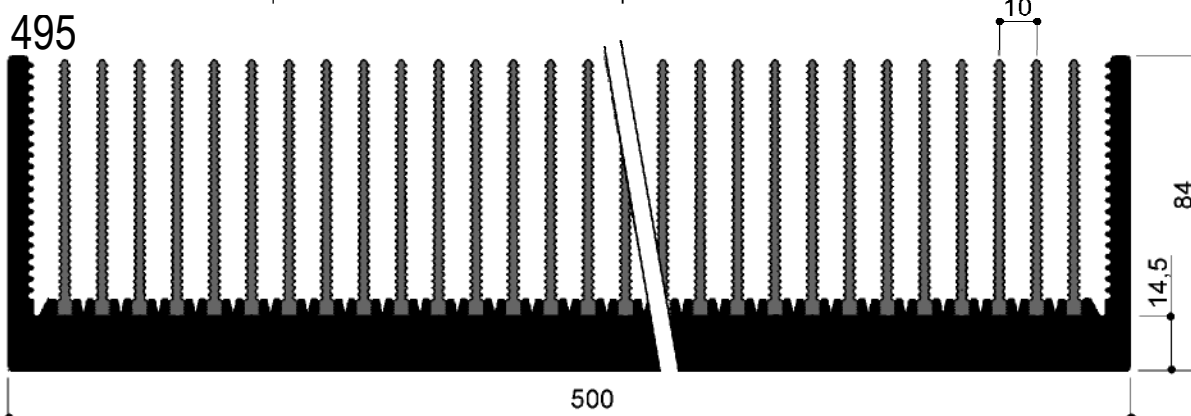
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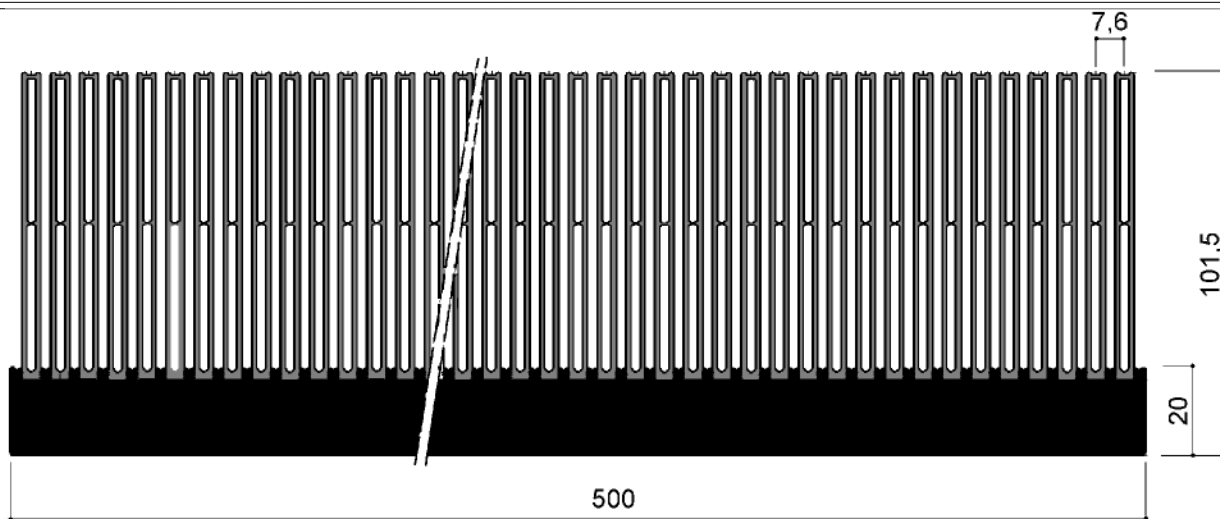
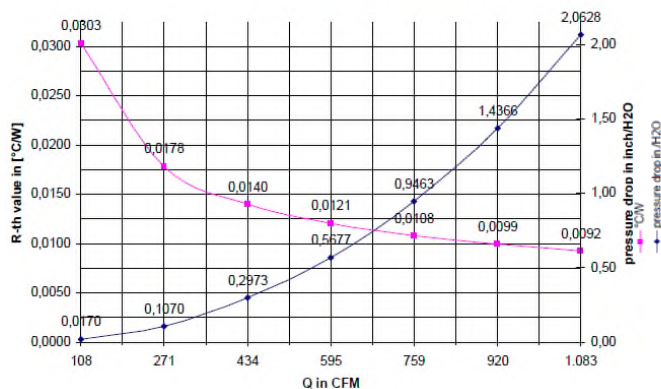
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Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300	400	500
R <sub>th</sub> 5 m/s	0,0473	0,0317	0,0270	0,0215	0,0178

length 19.68 in. [500mm]

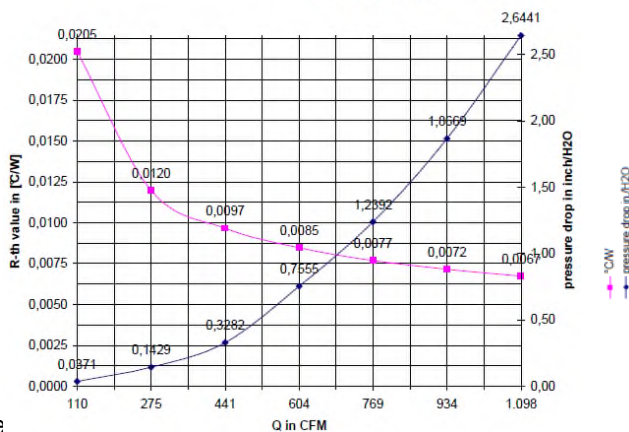


478

length 11.81 in. [300mm]

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400	500
R <sub>th</sub> a 11 m/s	0,0109	0,0085	0,0072	0,0063



Les valeurs exprimées par les courbes sont purement indicative

MISE À JOUR CONTINUE - ED. DATÉ 09-2024 -REPRODUCTION INTERDITE-

# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE

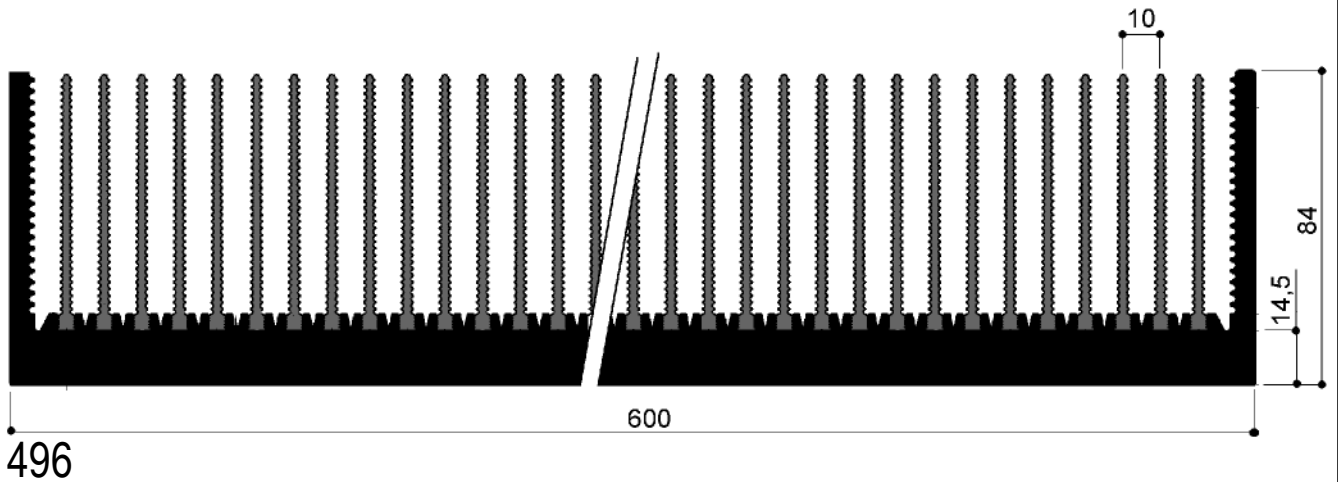
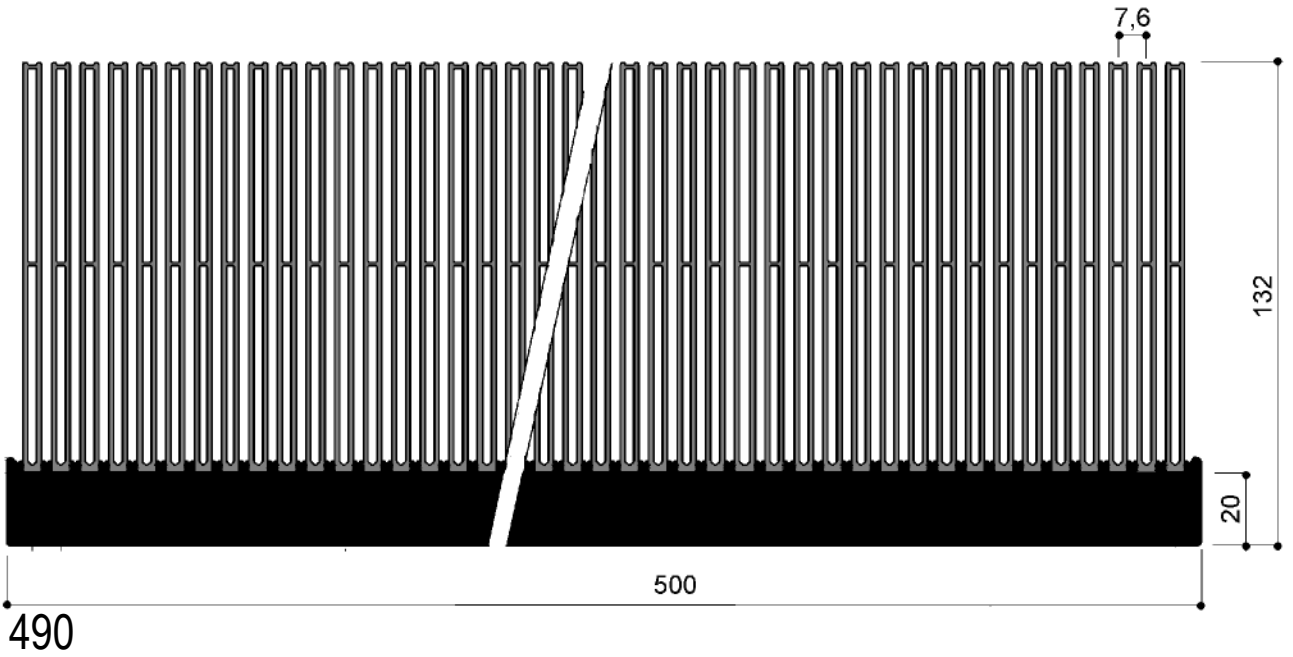


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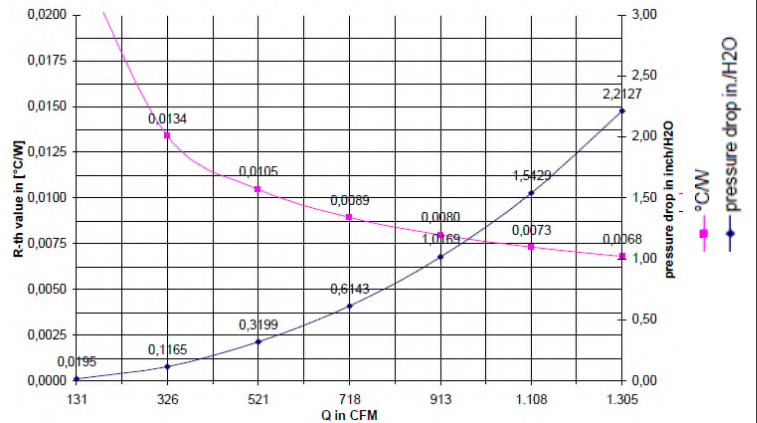
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Résistance thermique (K/W) en ventilation forcée

lg (mm)	100	200	300	400	500	600
Rh5 m/s	0,034	0,0263	0,0211	0,0182	0,0152	0,0134

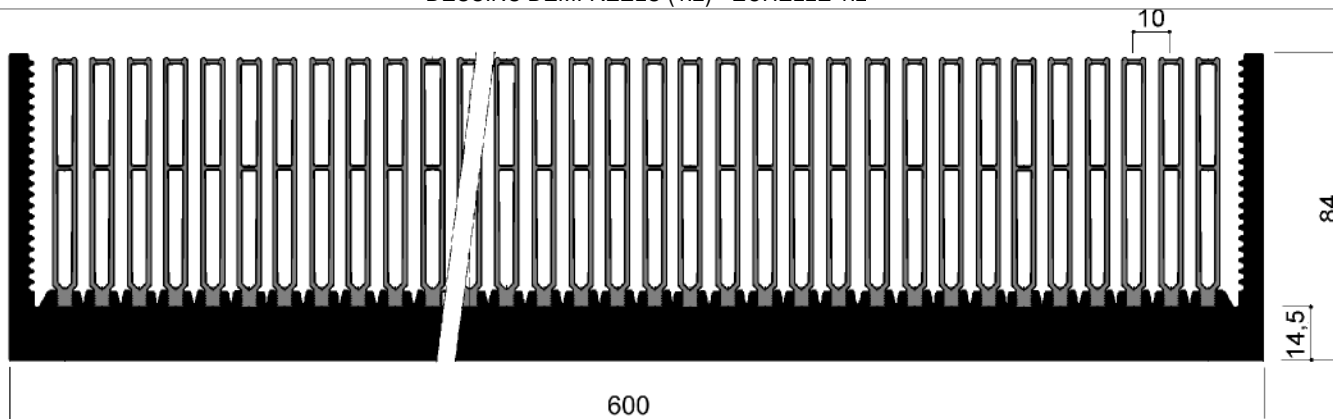




# DISSIPATEURS DE CHALEUR HAUTE PERFORMANCE



DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2

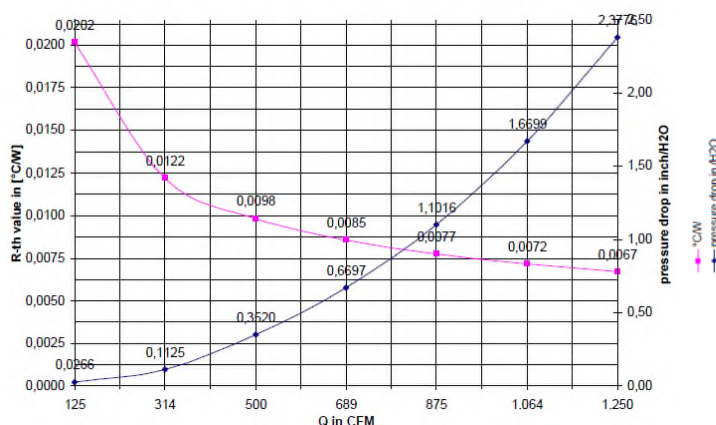


468

length 15.74 in. [400mm]

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	100	200	300	400	500	600
R <sub>th</sub> a 11 m/s	0,0269	0,0178	0,0142	0,0122	0,0109	0,0100



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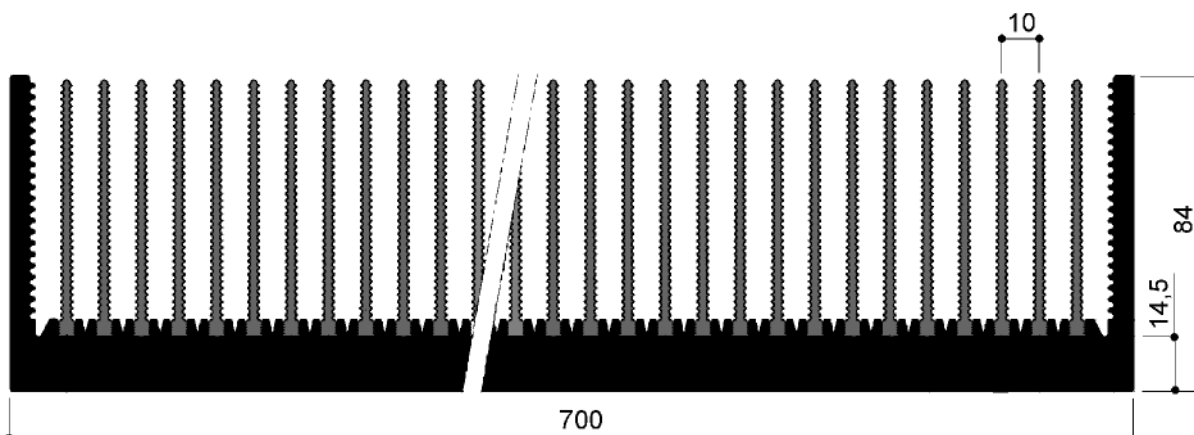
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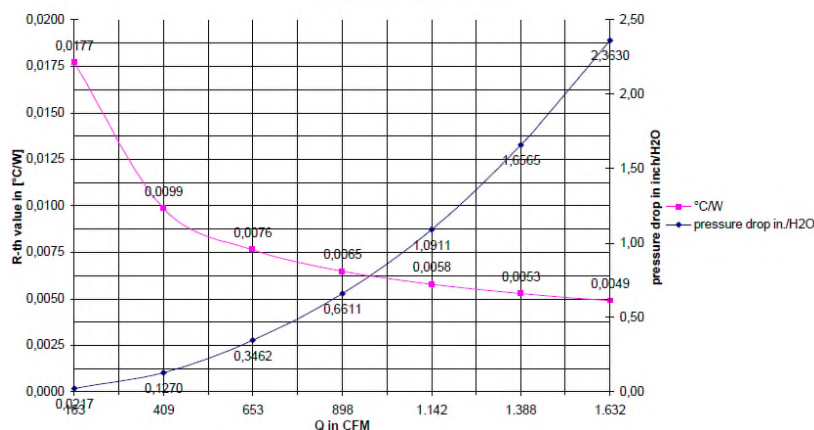


497

length 27.55 in. [700mm]

Résistance thermique (K/W) en ventilation forcée

Lg. (mm)	200	300	400	500	600	700
R <sub>th</sub>	0,0210	0,0168	0,0143	0,0121	0,0107	0,0099



Les valeurs exprimées par les courbes sont purement indicatives

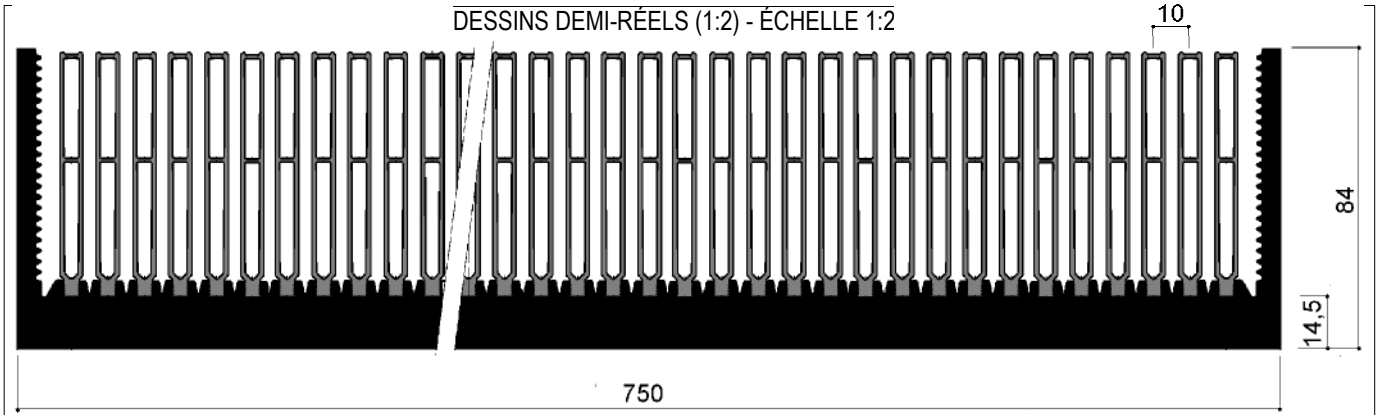


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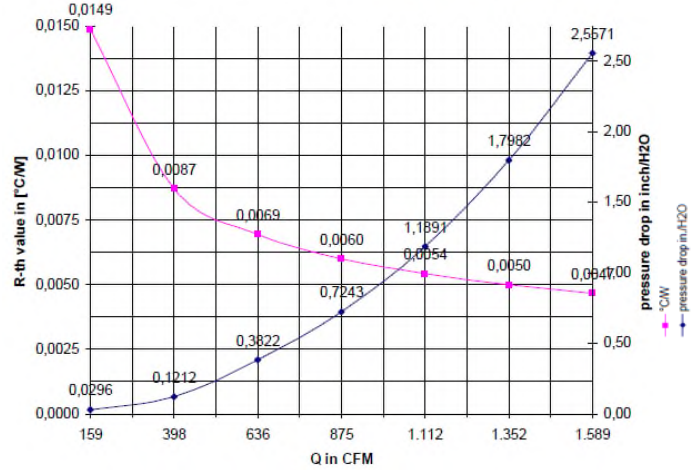


469

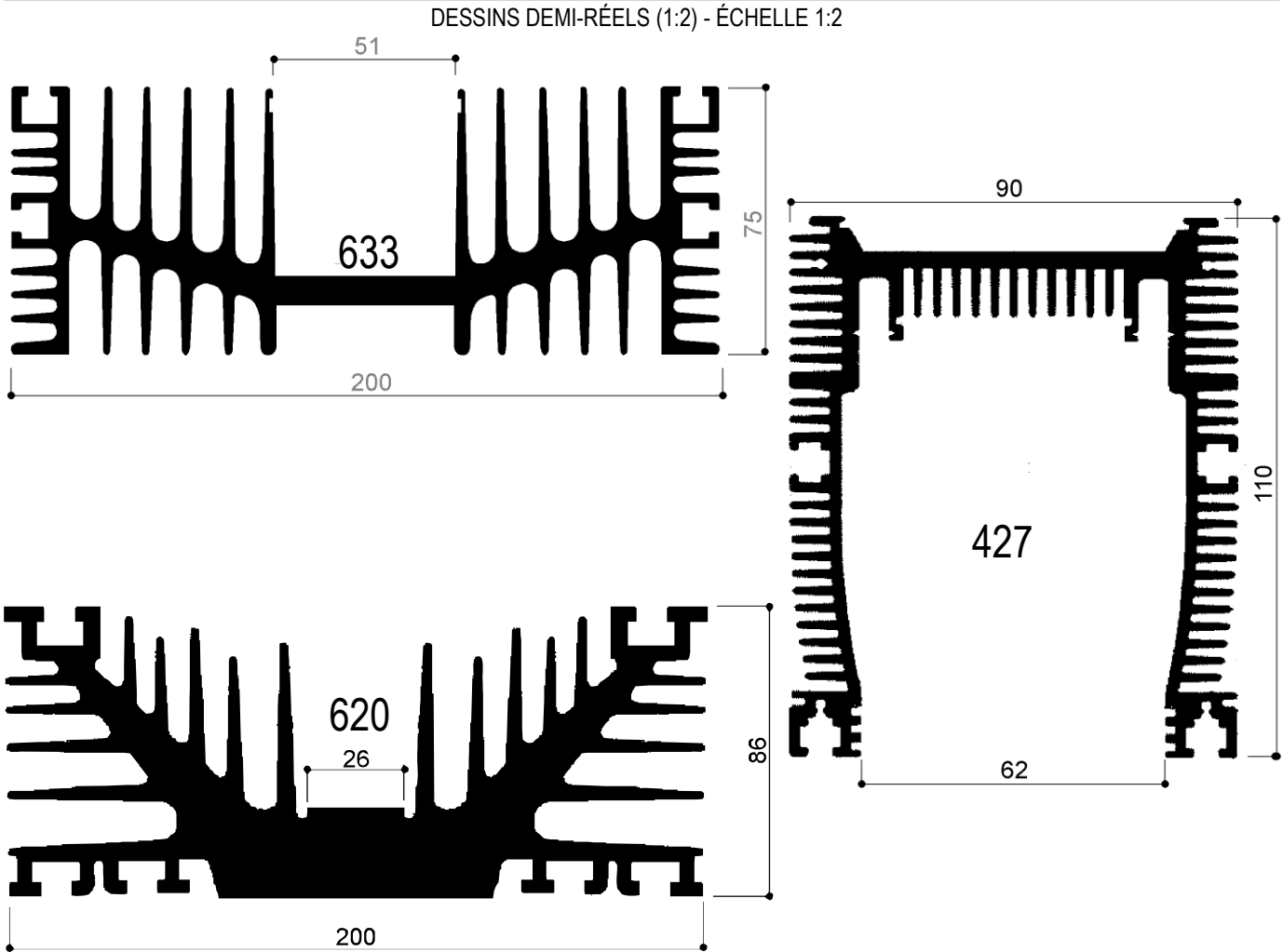
length 19.68 in. [500mm]

Résistance thermique (K/W) en ventilation forcée

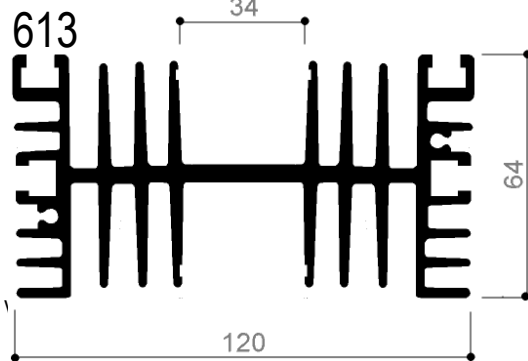
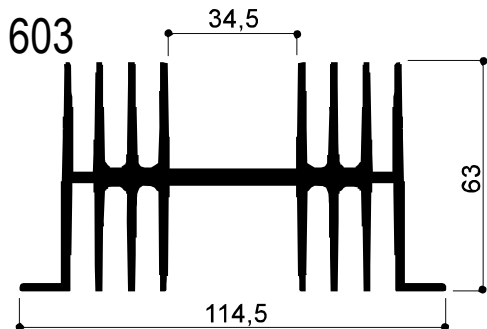
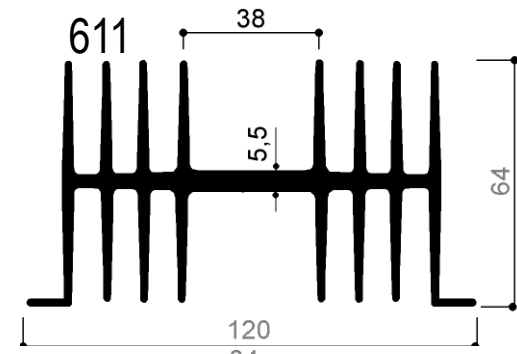
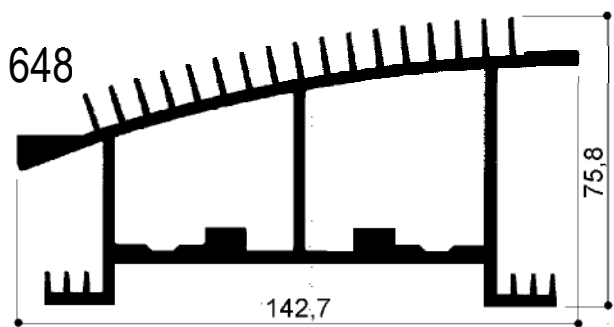
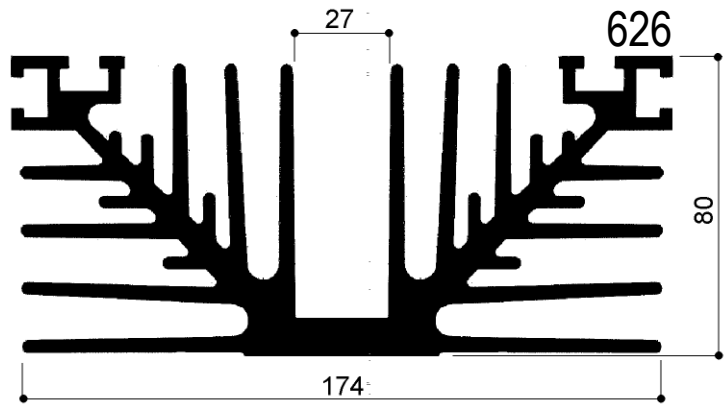
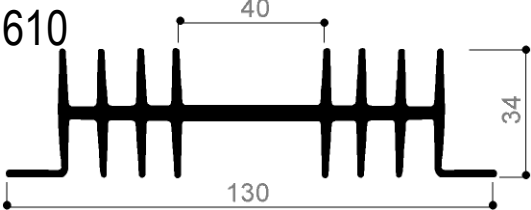
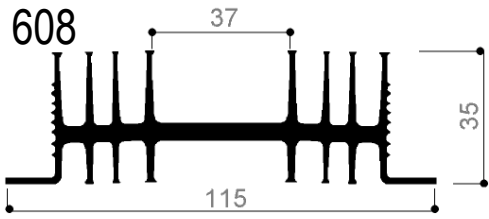
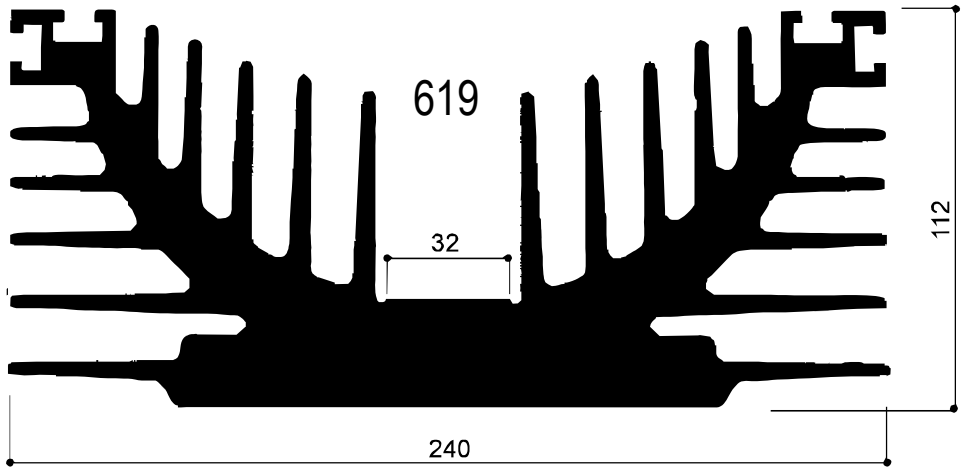
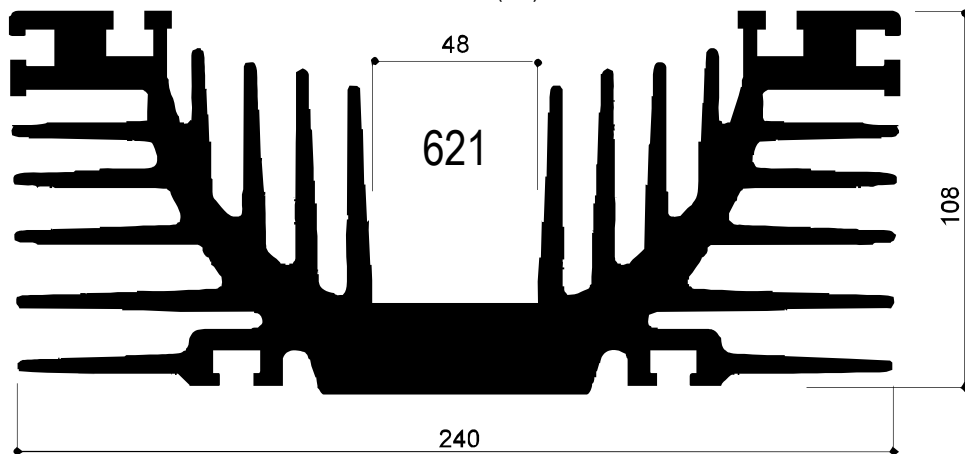
Lg. (mm)	200	300	400	500	600	700
R <sub>th</sub> a 5m/s	0,0142	0,0113	0,0097	0,0087	0,008	0,0074



Les valeurs exprimées par les courbes sont purement indicatives







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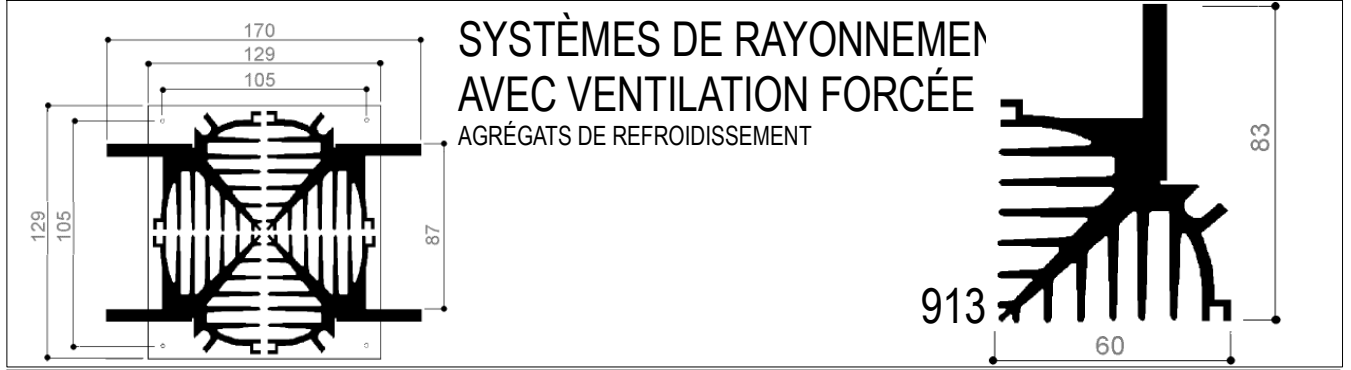
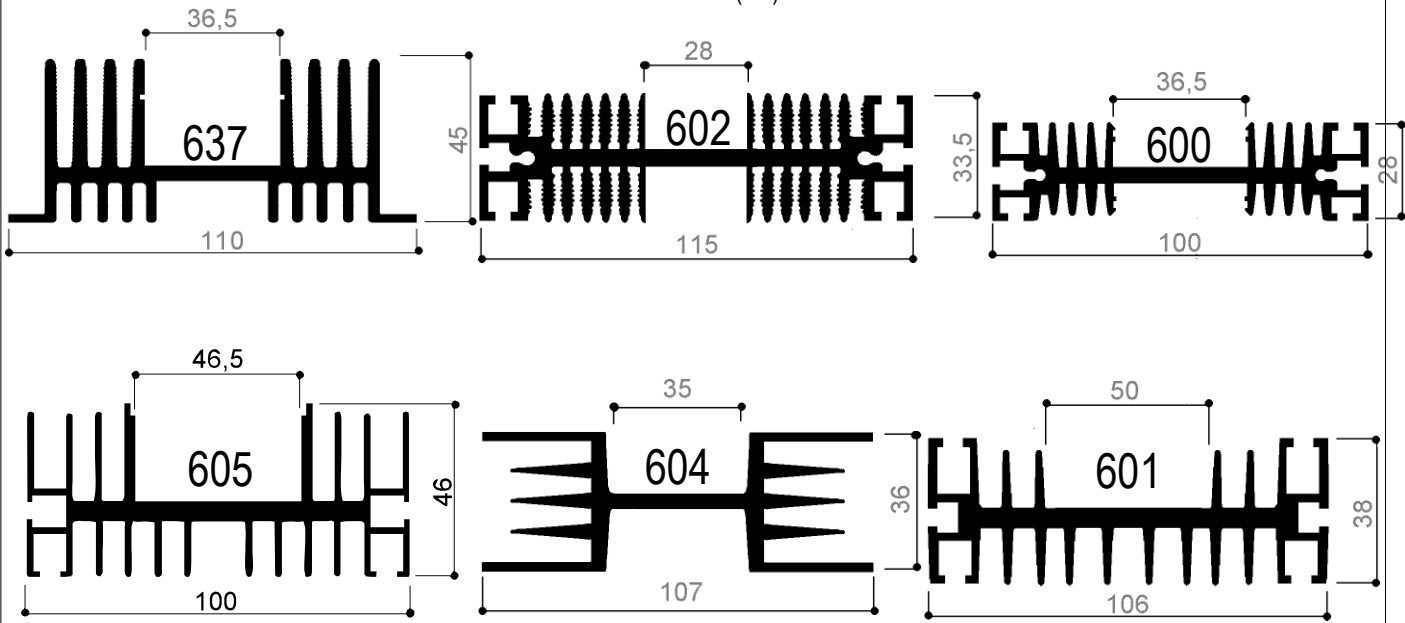
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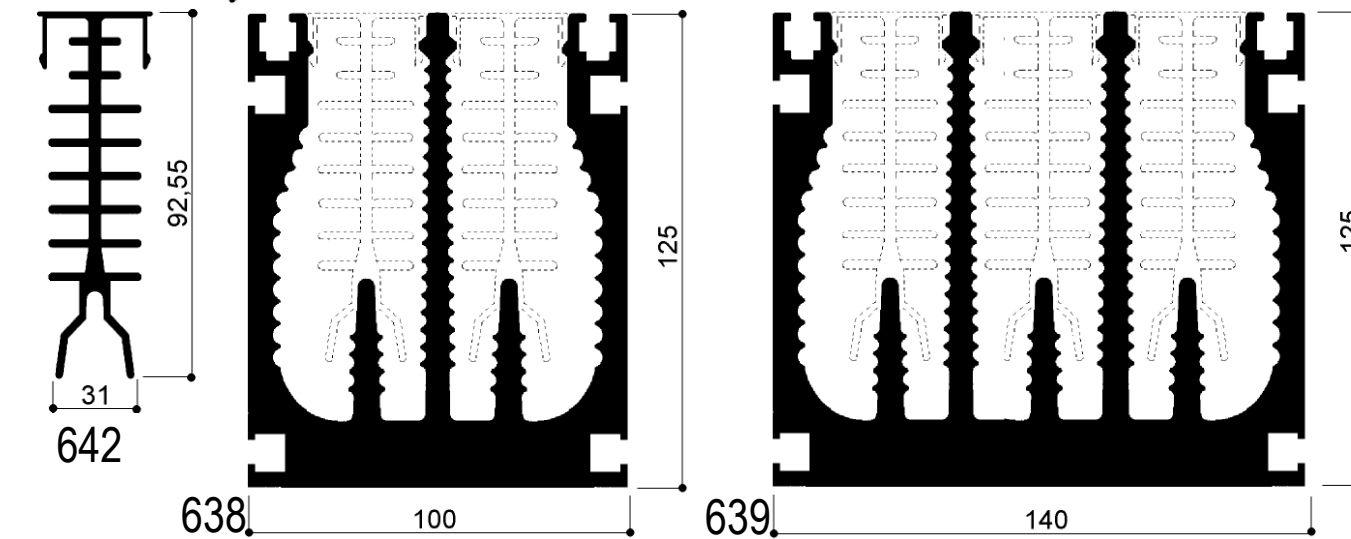
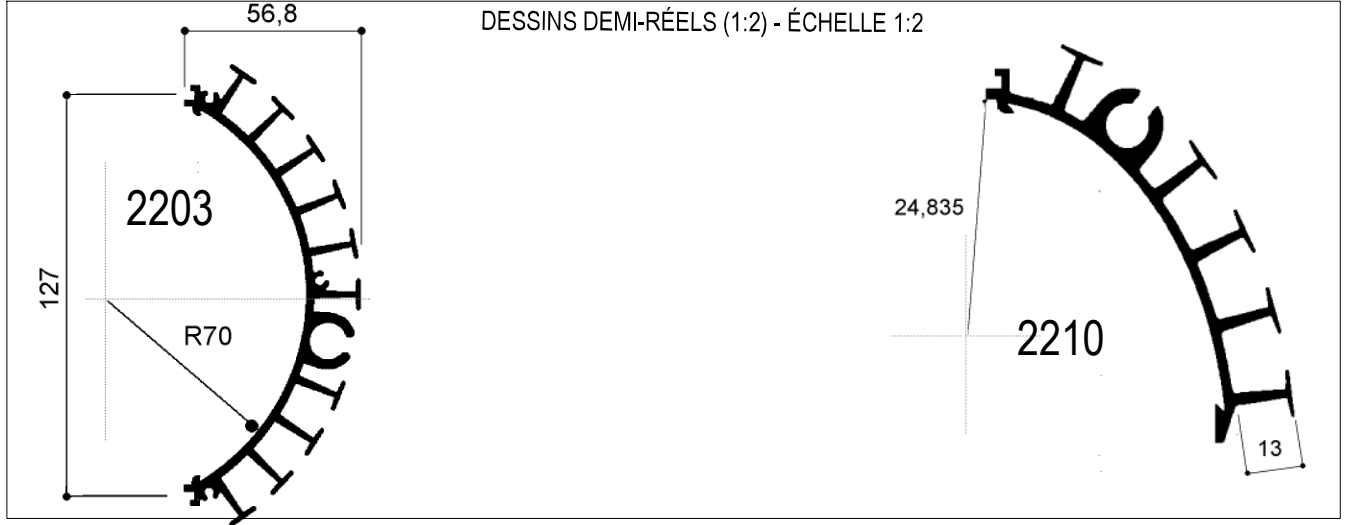
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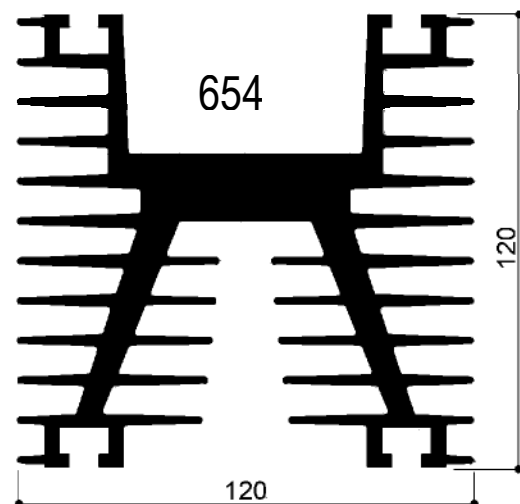
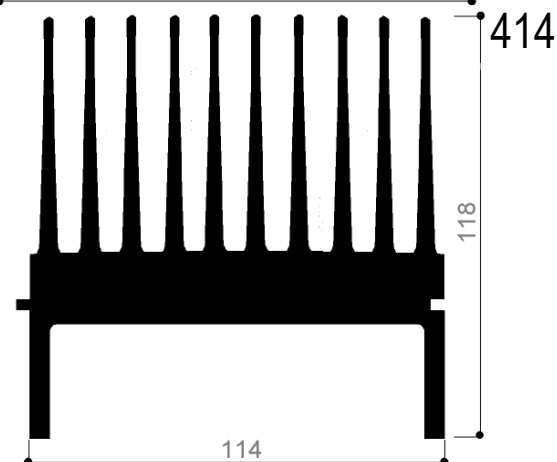
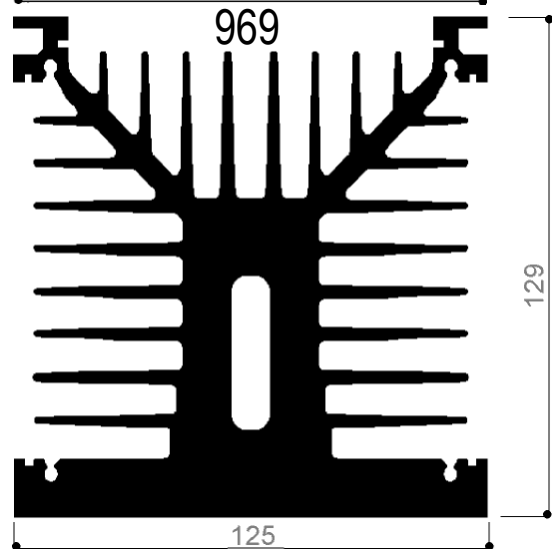
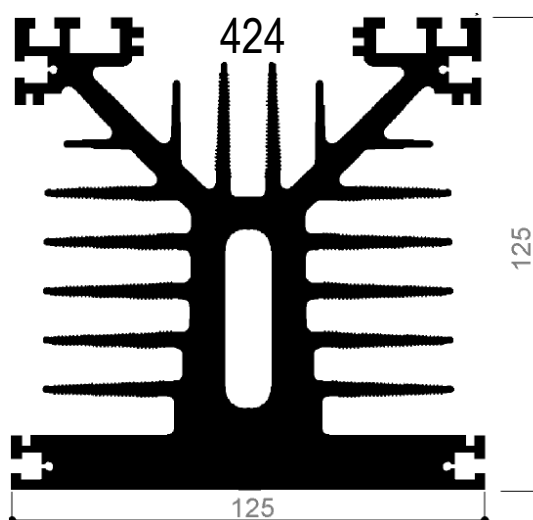
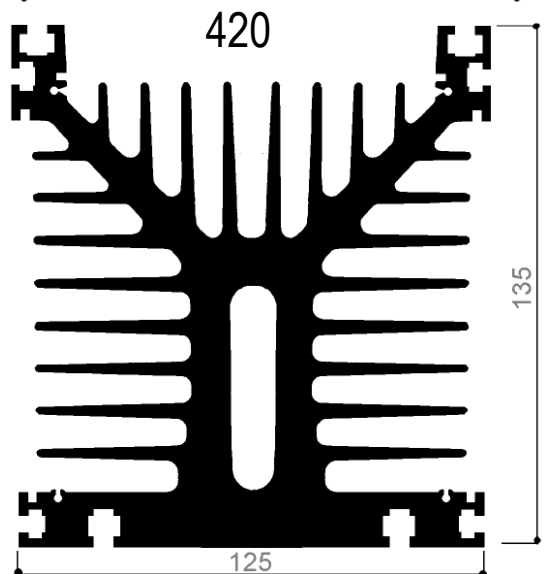
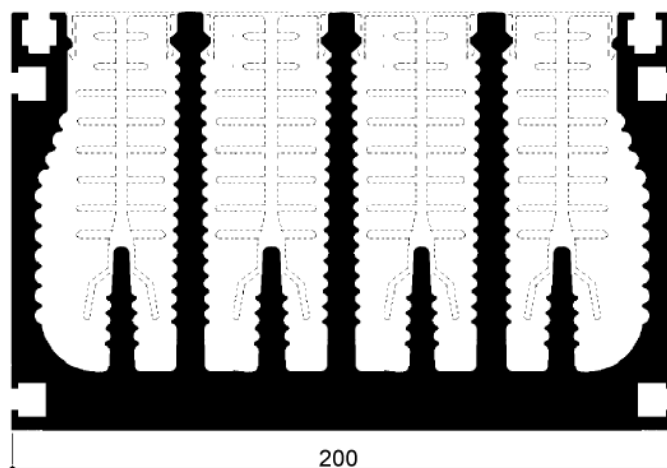
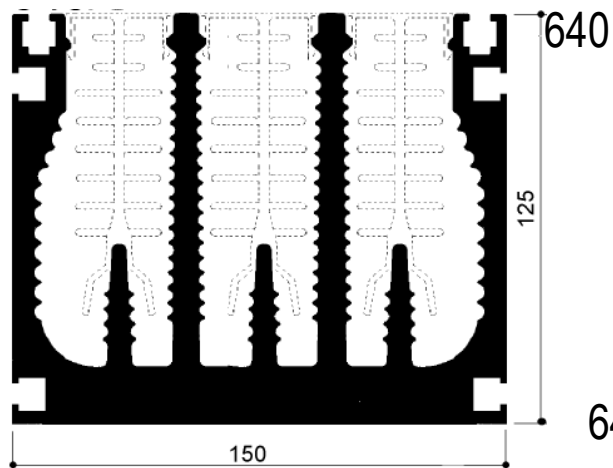


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DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2





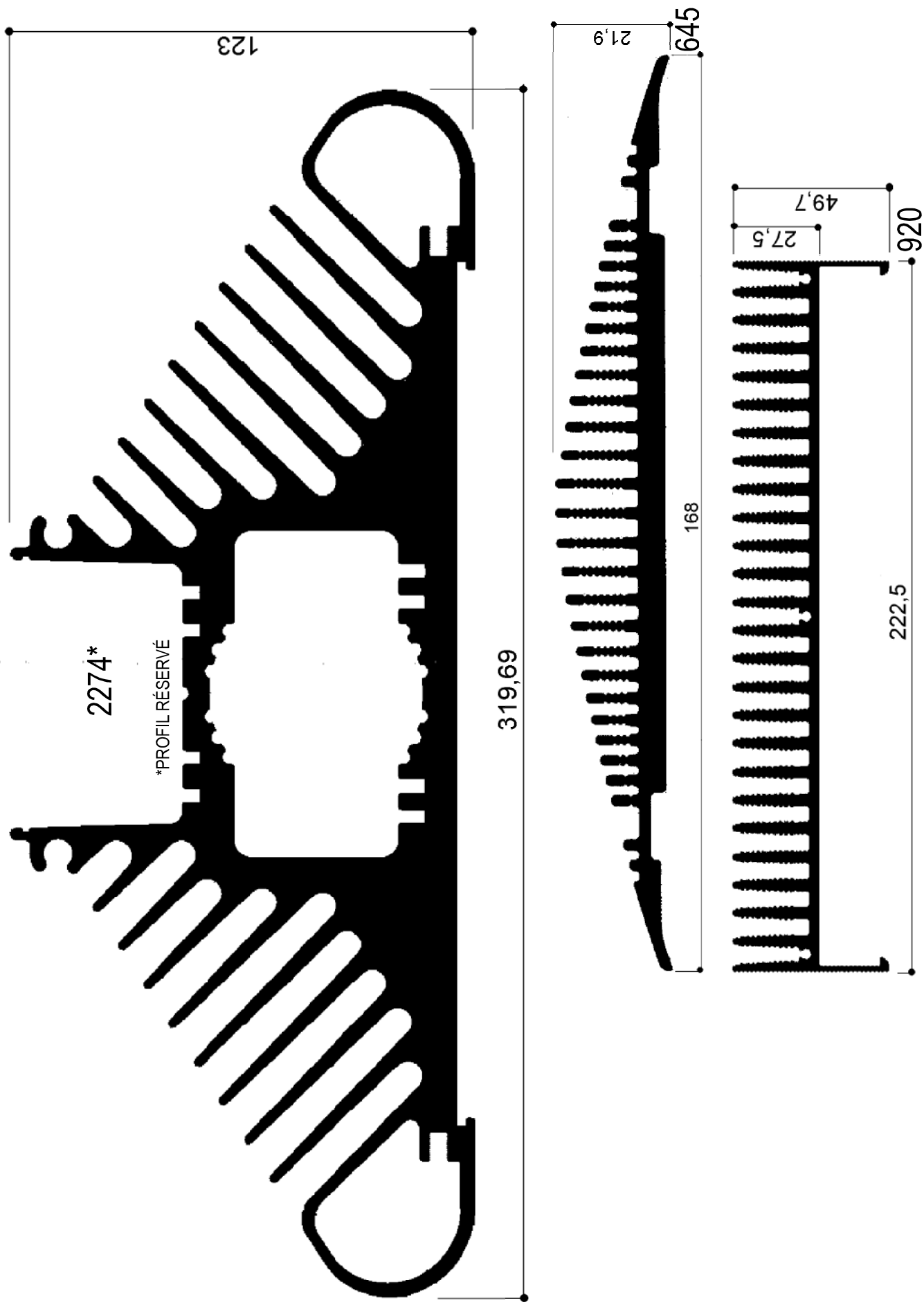
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# Dissipateurs thermiques en aluminium pour Éclairage LED

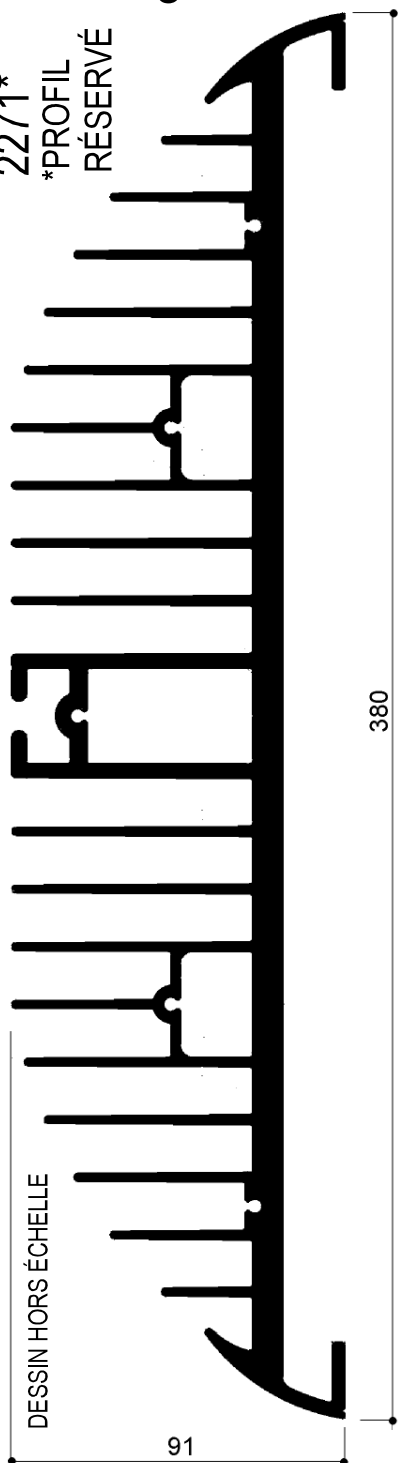




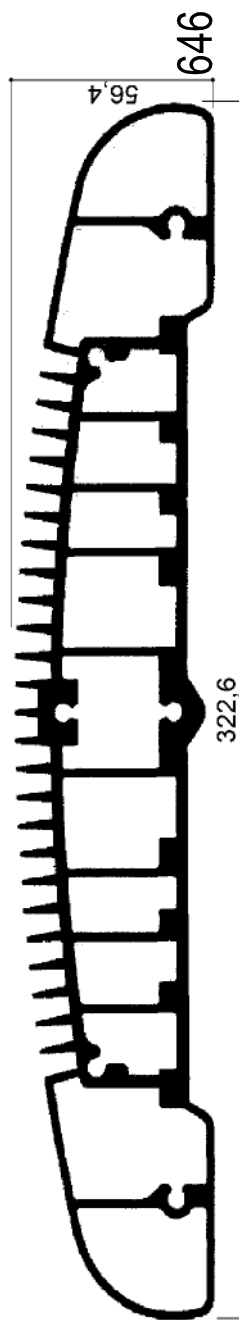
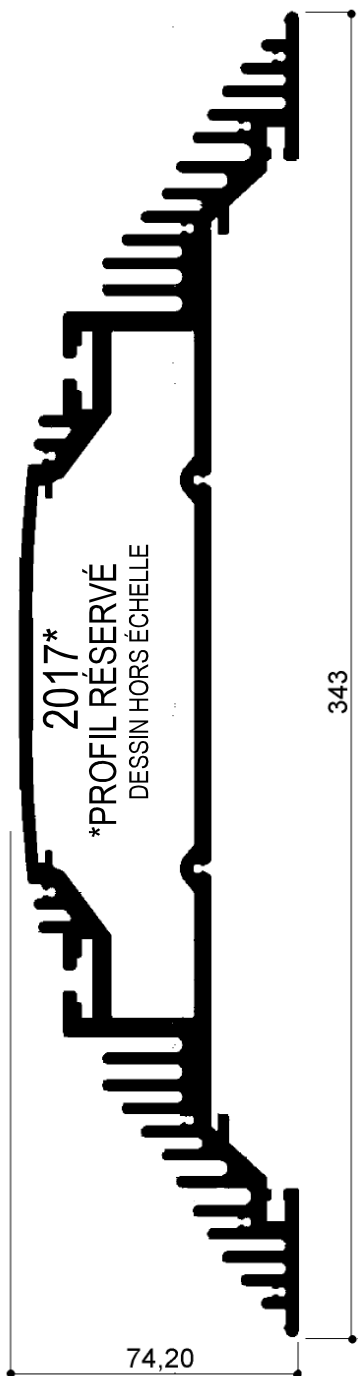
# Dissipateurs thermiques en aluminium pour Éclairage LED



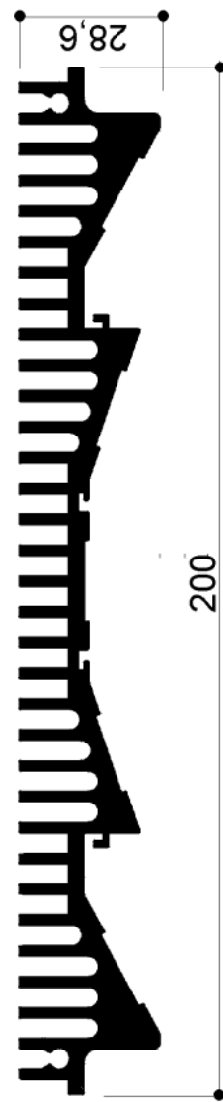
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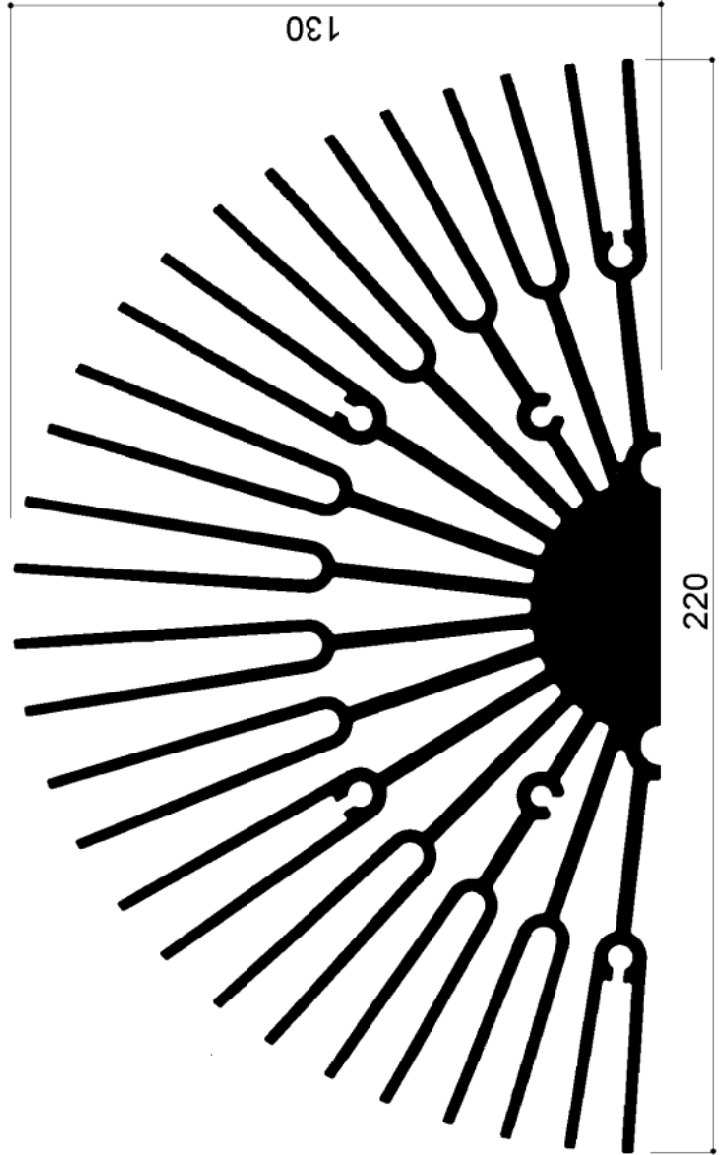
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# Dissipateurs thermiques en aluminium pour Éclairage LED



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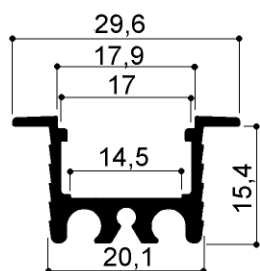
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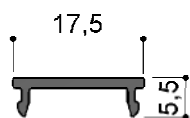
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DESSINS VRAIS À L'ÉCHELLE 1:1

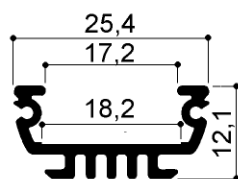


526

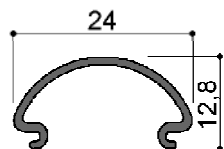


COV526

EXEMPLES DE PROFILS COVER ASSEMBLÉ

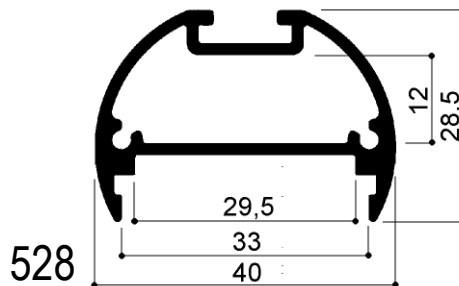
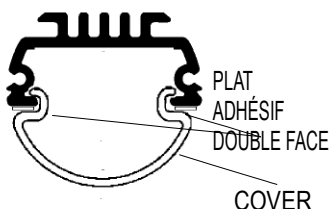


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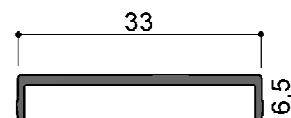


COV527

EXEMPLES DE PROFILS ASSEMBLÉ

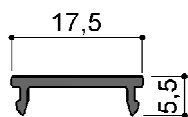
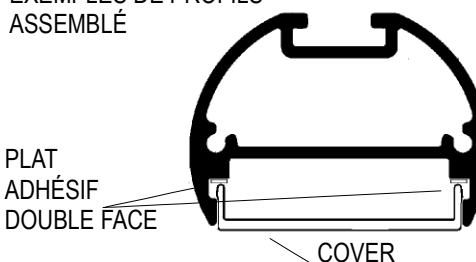


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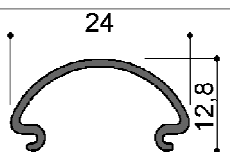
COV528

EXEMPLES DE PROFILS ASSEMBLÉ



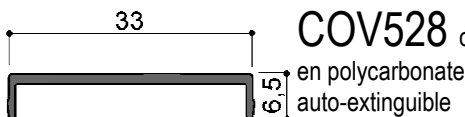
COV526 couvercle en polycarbonate auto-extinguible

- COV526-PT : couvercle transparent
- COV526-PO : couvercle opale
- COV526-PST : couverture satinée transparente
- COV526-PSO : couvercle satiné opale



COV527 couvercle en polycarbonate auto-extinguible

- COV527-PT : couvercle transparent
- COV527-PO : couvercle opale
- COV527-PST : couverture satinée transparente
- COV527-PSO : couvercle satiné opale

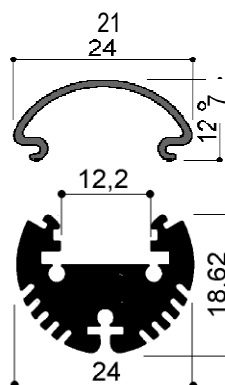


COV528 couvercle en polycarbonate auto-extinguible

- COV528-PT : couvercle transparent
- COV528-PO : couvercle opale
- COV528-PST : couverture satinée transparente
- COV528-PSO : couvercle satiné opale
- COV528-PTMIC : microprismatique transparent



COV533 couvercle en polycarbonate auto-extinguible

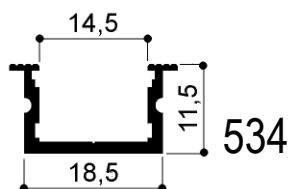


533

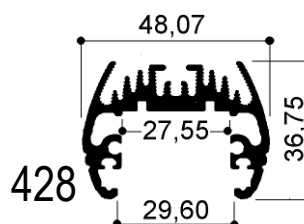


CAPUCHON AVEC TROUS CÂBLE EN ALUMINIUM ANODISÉ POUR ART.533 CODE D'ART.:L-0016

CAPUCHON AVEC TROUS CÂBLE EN ALUMINIUM ANODISÉ POUR ART.533 CODE D'ART.:L-0015



534



428

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# Profilés en aluminium pour BANDES LED



BOUCHON FERMÉ EN ABS COULEUR ARGENT POUR ART.526 ART: L-0001



CAPUCHON AVEC TROUS CÂBLE EN ABS COULEUR ARGENT POUR ART.526 COD.ART.L-0002



RESSORT POUR FIXATION DE PLAQUES DE PLÂTRE POUR ART. FM526 CODE D'ART.: L-0017



BOUCHON FERMÉ EN ABS COULEUR ARGENT POUR ART.527 ART.



CAPUCHON AVEC TROUS CÂBLE EN ABS COULEUR ARGENT POUR ART.527 ART.



SUPPORT DE FIXATION EN ABS COULEUR ARGENT ART.527 ART.



SUPPORT DE FIXATION ROTATIVE RÉGLABLE EN ABS COULEUR ARGENT ART.527 ART.CODE: L-0014



BOUCHON FERMÉ EN ABS COULEUR ARGENT POUR ART.528 ART.CODE:L-0010



CAPUCHON AVEC TROUS CÂBLE EN ABS COULEUR ARGENT POUR ART.528 CODE: L-0011



KIT DE SUPPORTS POUR FIXATION/SUSPENSION MURALE COULEUR NOIR POUR ART.528 CODE: L-0013



OEILLET DE CÂBLE CODE ART.: L-0012



VIS AUTOTARAUDEUSES 2,9X9,5 POUR LA FIXATION DU CAPUCHON AUX PROFILÉS FM526 ET FM528 PACK DE 100 PCS ART. CODE: L-0005 - VIS AUTOTARAUDEUSES 2x6 POUR FIXER LE CAPUCHON AU PROFIL FM527 PACKS DE 100 PIÈCES CODE D'ART.: L-0009



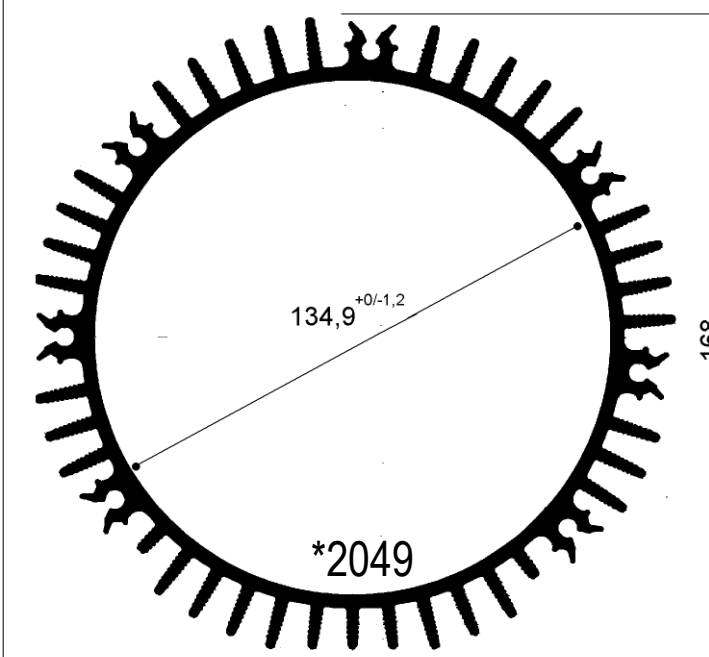
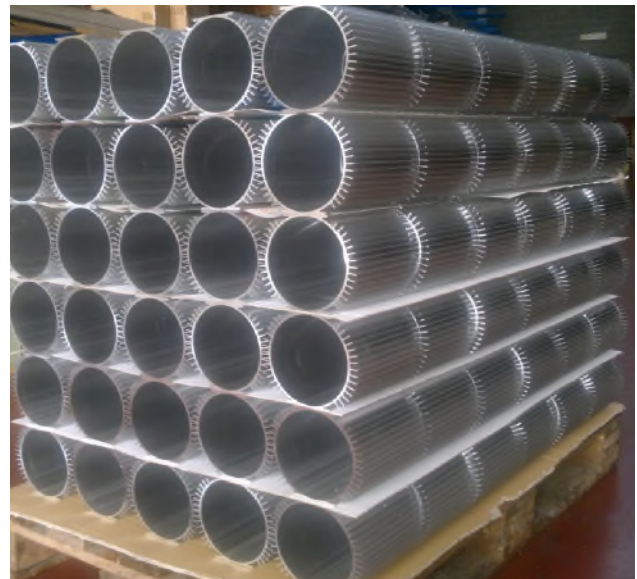
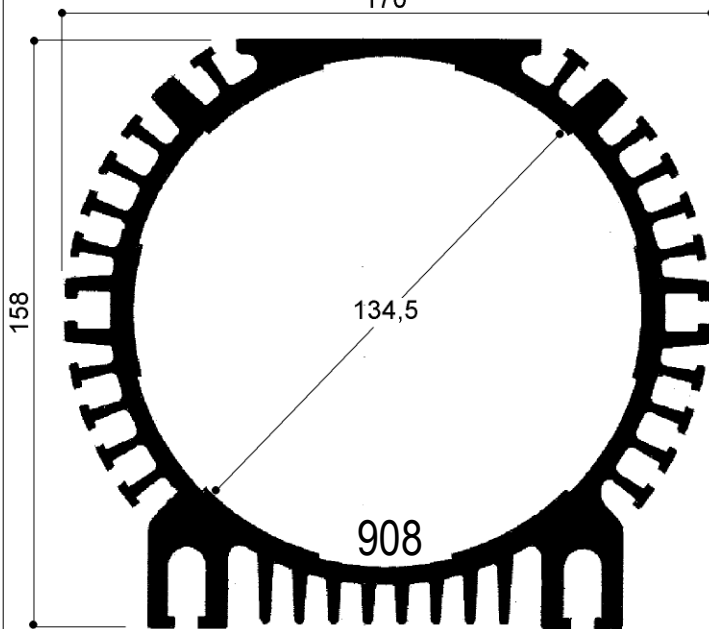
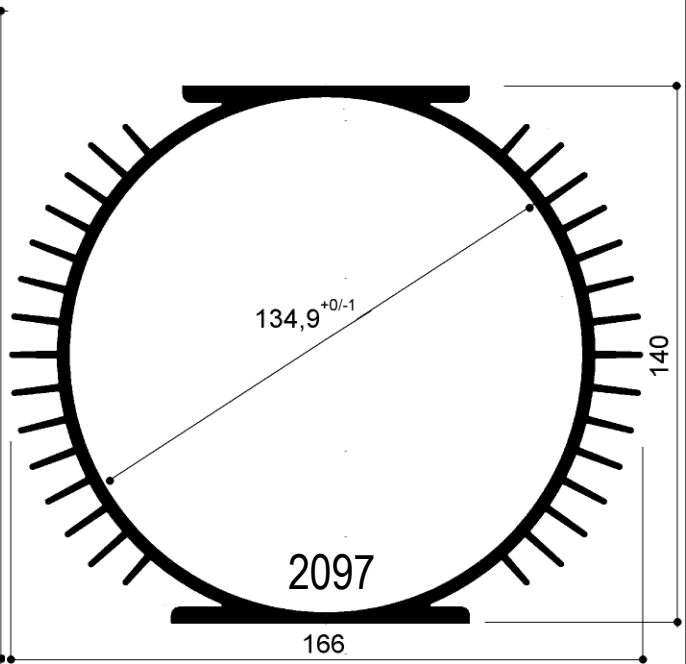
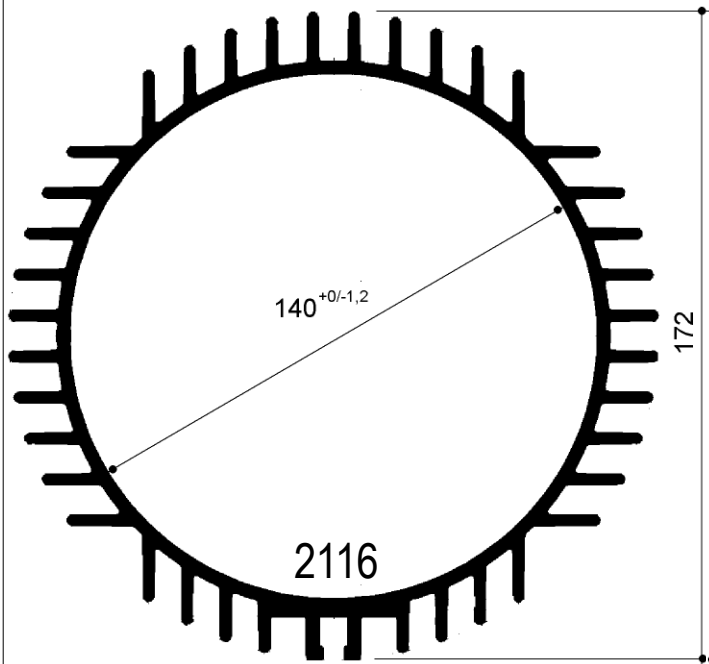
BOUCHON FERMÉ EN ALUMINIUM ANODISÉ ARGENT POUR ART.533 ART.CODE:L-0015



CAPUCHON AVEC TROUS CÂBLE EN ALUMINIUM ANODISÉ ARGENT POUR ART.528 ART.







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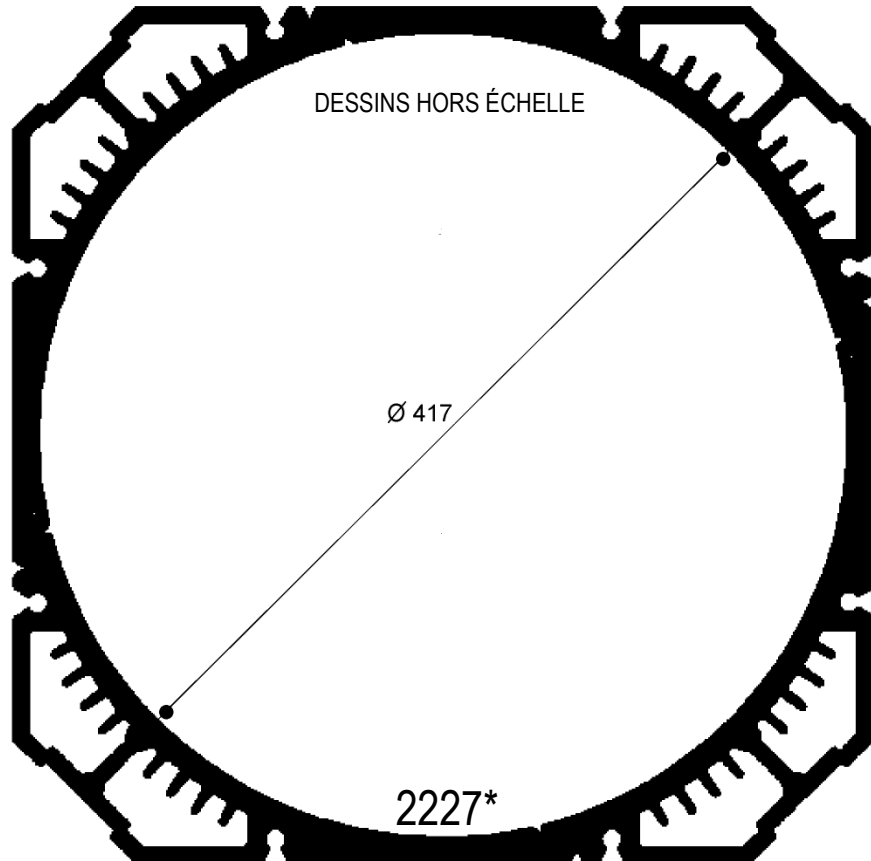
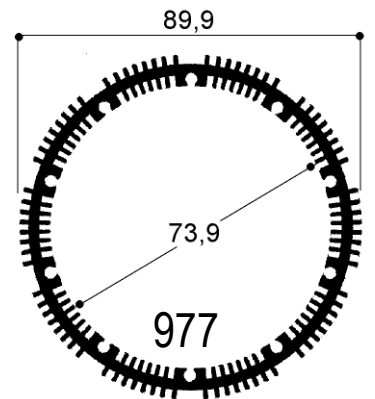
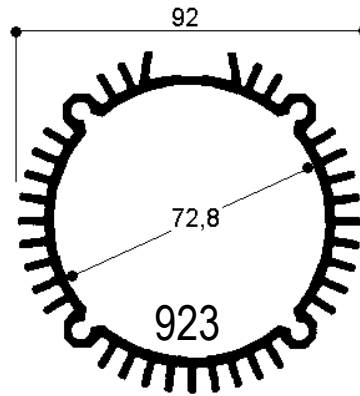
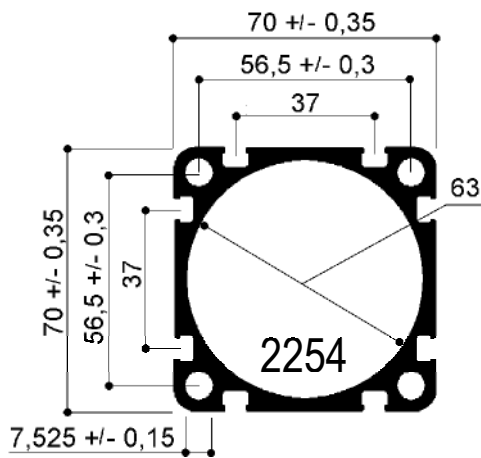
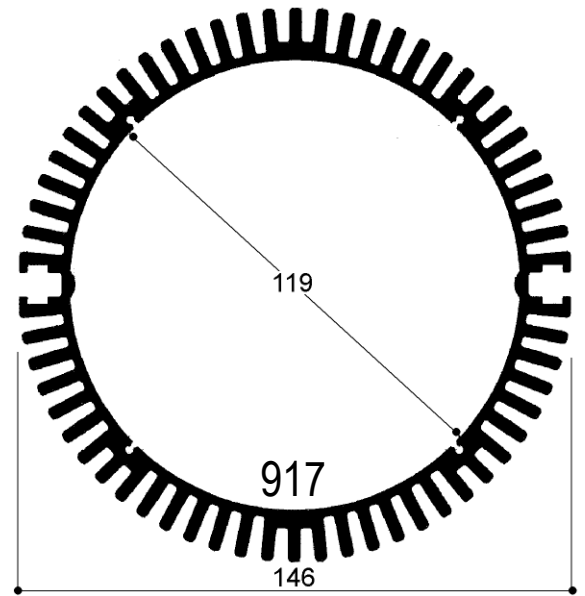
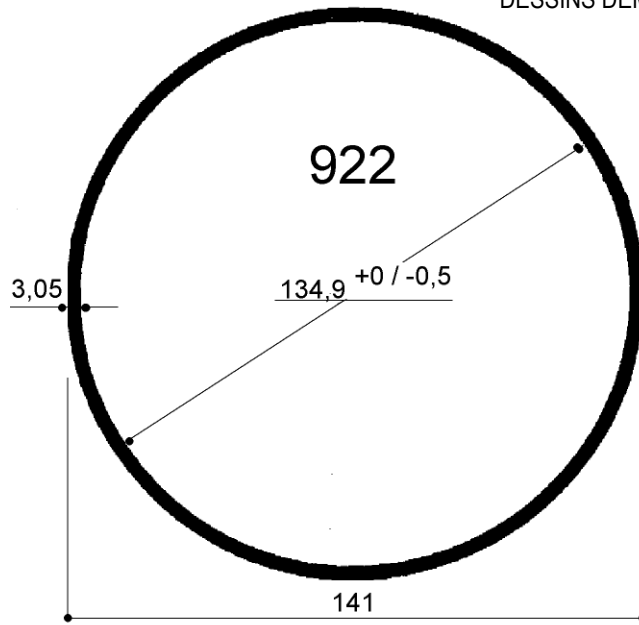
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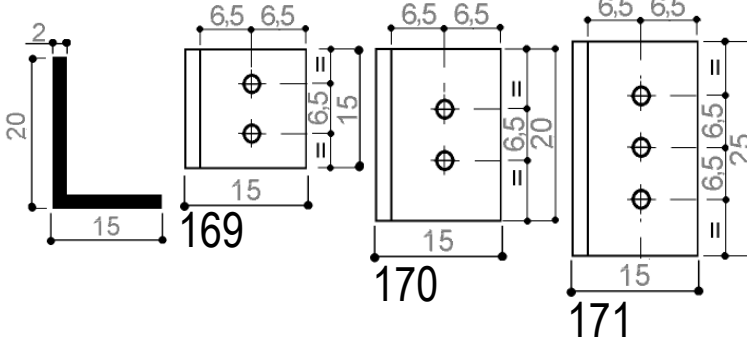
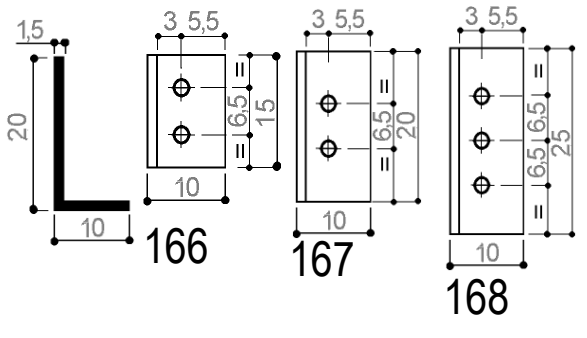
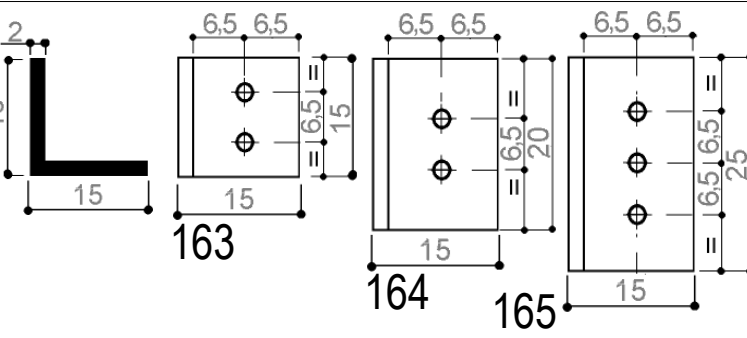
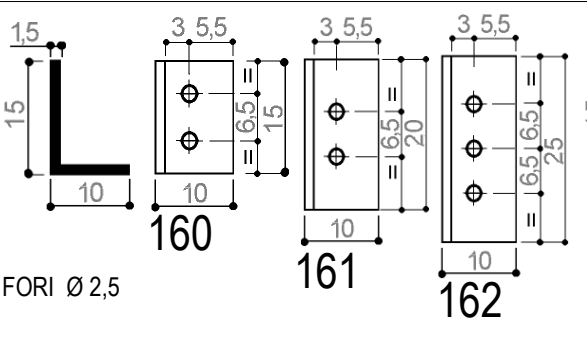
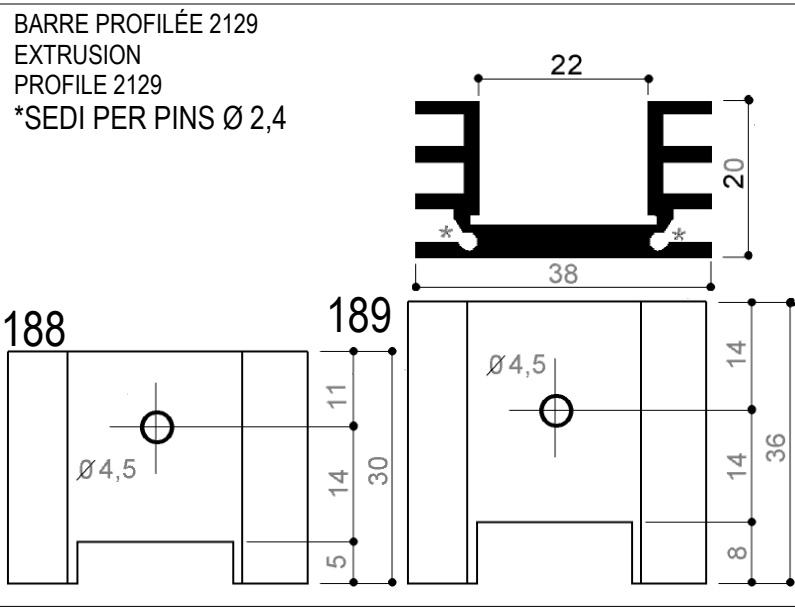
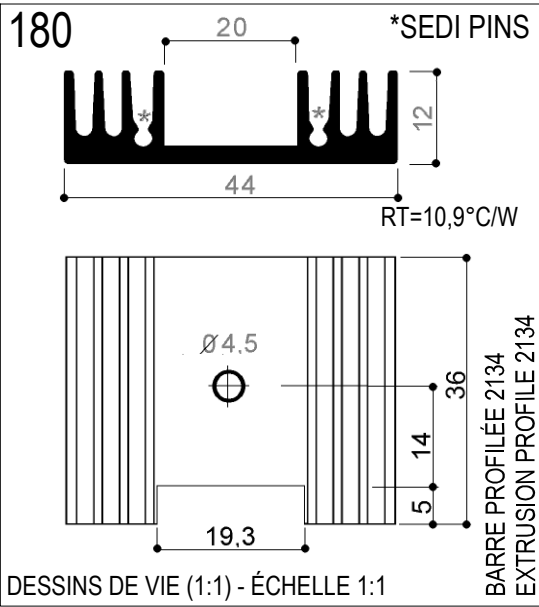
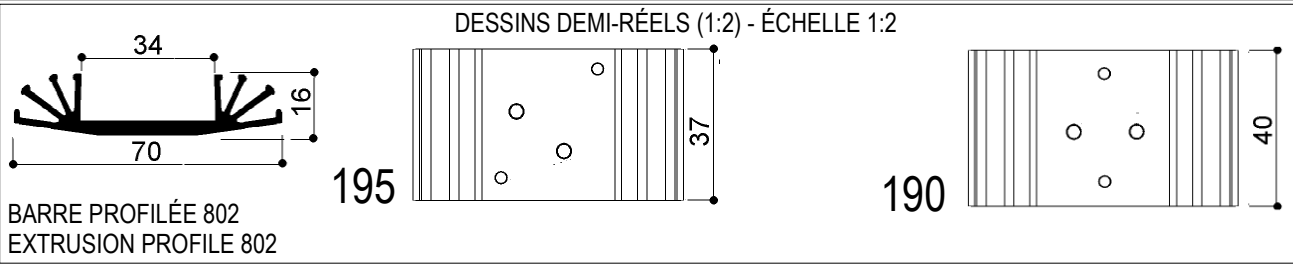
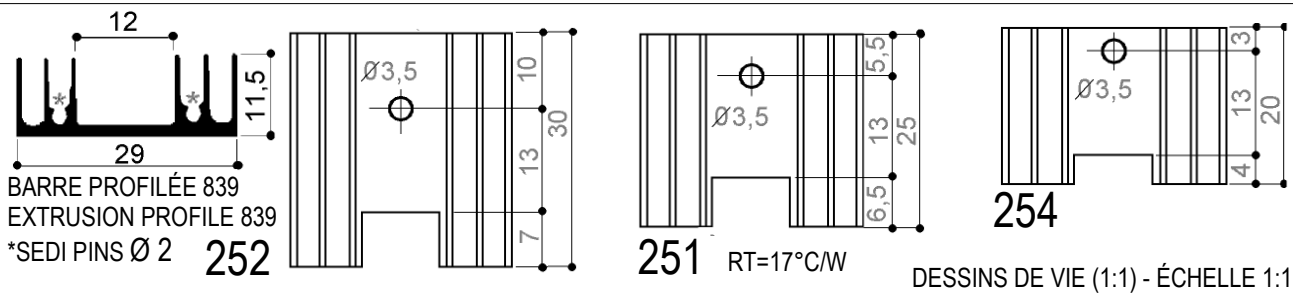
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DESSINS DEMI-RÉELS (1:2) - ÉCHELLE 1:2



\* PROFIL RÉSERVÉ



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<p>103</p>	<p>104</p>	<p>101</p> <p>* RT=20°C/W</p>	<p>100</p>	
<p>108</p>	<p>109</p>	<p>106</p> <p>* RT=25°C/W</p>	<p>105</p>	
<p>117</p> <p>RT=20°C/W</p>	<p>113</p>	<p>112</p> <p>RT=18,2°C/W</p>	<p>110</p> <p>RT=18°C/W</p>	<p>111</p>
<p>149</p>	<p>147</p>	<p>146</p>	<p>144</p>	
<p>123</p> <p>RT=21°C/W</p>	<p>122</p>	<p>124</p>	<p>121</p>	
<p>130</p> <p>* RT=20°C/W</p>	<p>134</p>	<p>135</p>		

2101

Poignées en aluminium pour étagères

Vis autotaraudeuses spéciales avec tête de diamètre réduit e coupe croisée. Convient pour fixation verticale de dissipateurs thermiques Art.2129,2134,809 447

Cod. VTTS+2,9X13  
Cod. VTTS+2,9X10

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20016 Pero (Milano - Italy)  
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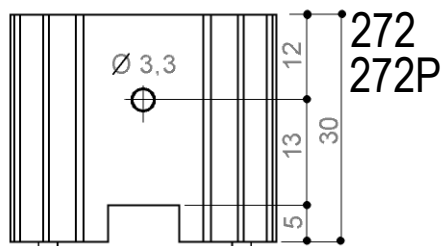
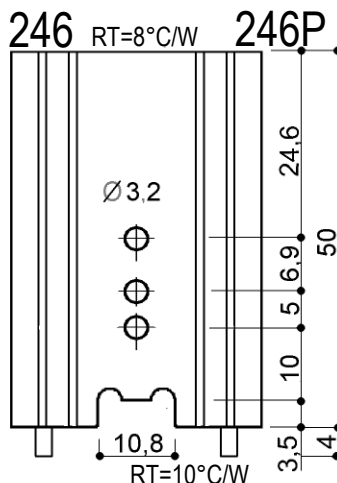
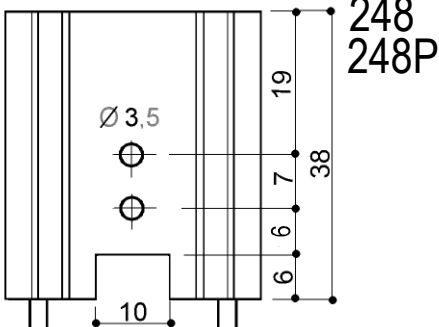
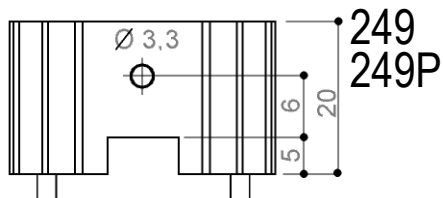
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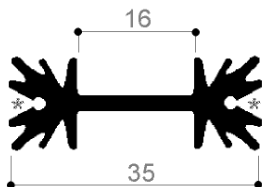
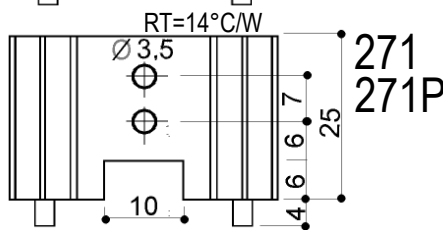
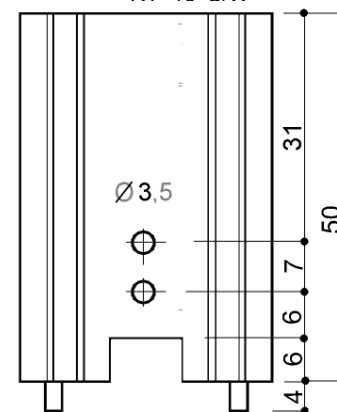
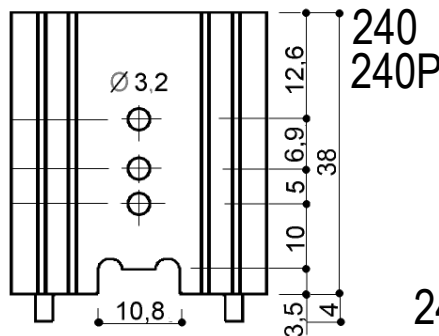


CODE ARTICLE AVEC P=FOURNI AVEC BROCHES Ø 2,3

RT=12°C/W

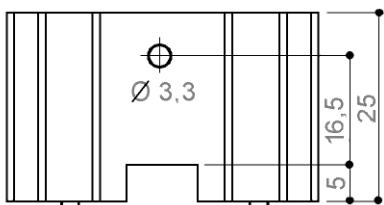


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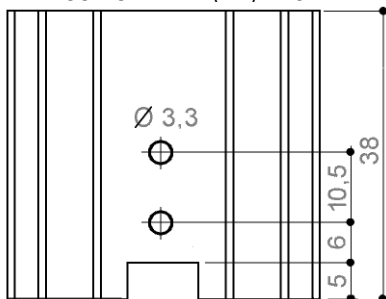


BARRE PROFILÉE 404  
EXTRUSION PROFILE 404  
\*SEDI PINS Ø 2,3

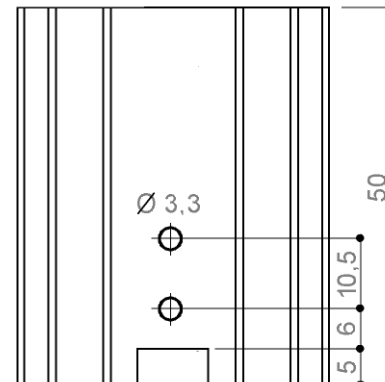
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244 244P

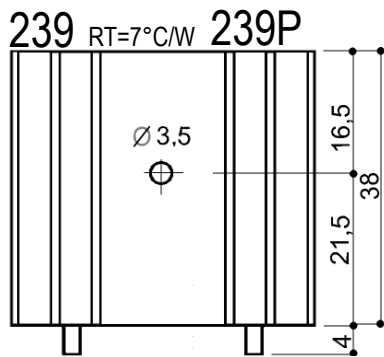


243 243P

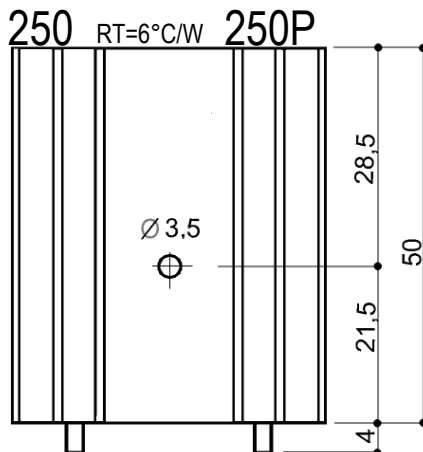


241 241P

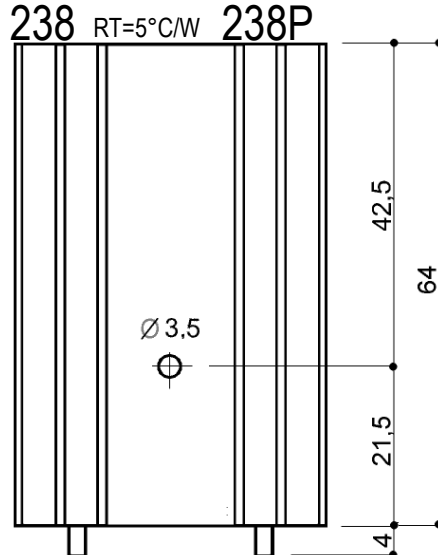
OBTENU À PARTIR DU PROFIL 447



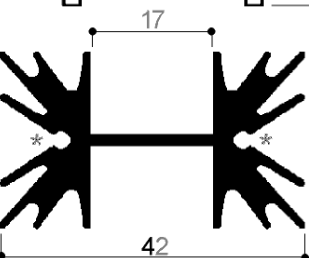
239 RT=7°C/W 239P



250 RT=6°C/W 250P



238 RT=5°C/W 238P



\*SEDI PINS Ø 2,3  
CODE ARTICLE  
AVEC P=FOURNI  
AVEC GOUPILLES Ø 2,3

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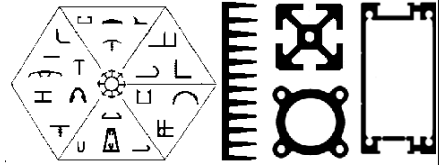
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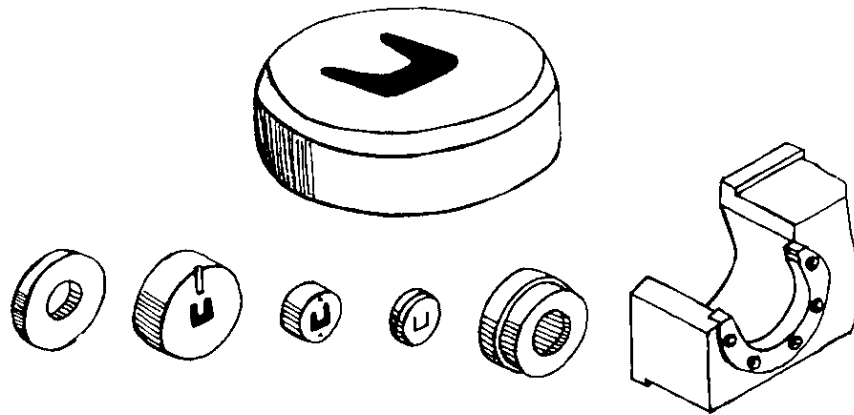


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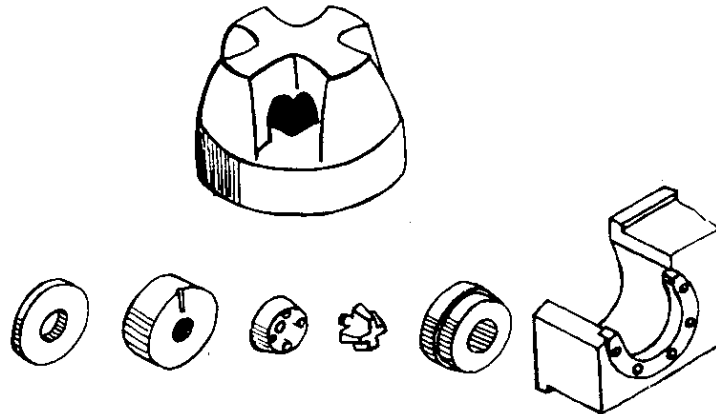
Extrusion tools



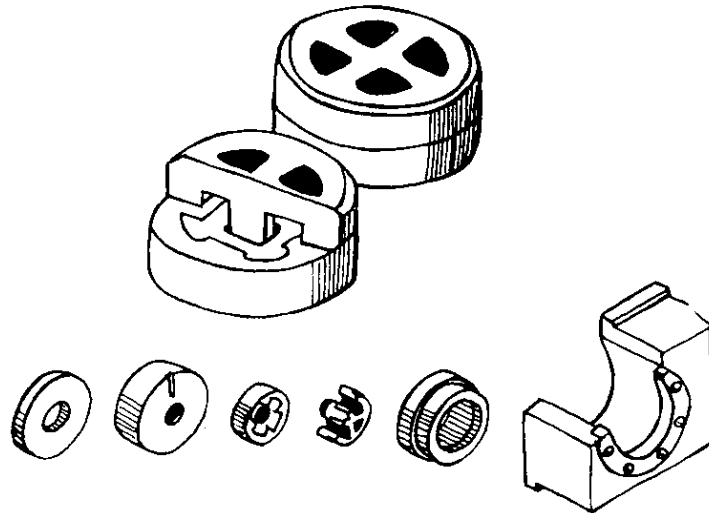
A) matrice plate pour profil ouvert



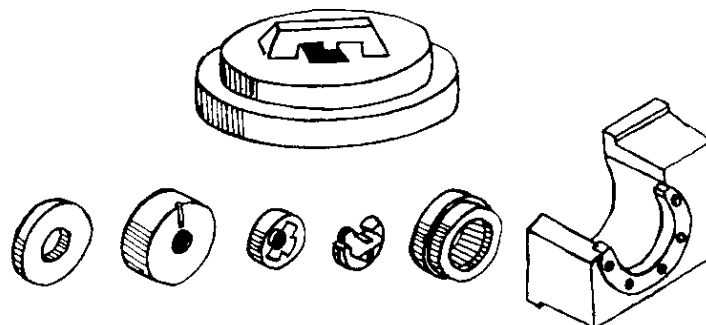
B) Matrice Spyder pour profil creux



C) Réseau de hublots pour profil creux



D) matrice de pont similaire vers Hublot pour profil creux



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SCALA 1:3

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R145

R90

PRESSA 3200 TON

PRESSA 6050 TON

450

630

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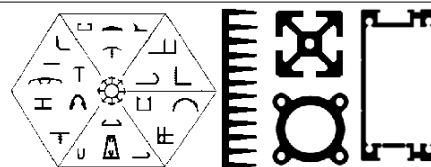
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# Principaux alliages d'extrusion

Propriétés de l'alliage d'aluminium extrudé



## LEGA DI ALLUMINIO DA ESTRUSIONE EN AW-6060

La lega EN AW 6060 è lega da estrusione più diffusa sul mercato europeo, per le sue doti di alta velocità di deformazione a caldo.

Essa consente la realizzazione di profilati con sezione anche complessa, comprendente cavità e scanalature, per avvicinare quanto più possibile il disegno dell'estruso a quello del manufatto finito, e ridurre al minimo le lavorazioni intermedie.

Essa inoltre presenta ottima resistenza alla corrosione ambientale, anche in atmosfera industriale e marina.

### Caratteristiche fisiche

Massa volumica	2,70	Gr/cm3	Conducibilità termica a 20°C	Nello stato 0: 2,09 W/cm °Kelvin Nello stato T6: 1,75 W/cm °Kelvin
Punto di fusione inferiore	605	C	Coeff. Di dilatazione termica lineare	Tra 20° e 100°C: 23,0 -10-6 1°/Kelvin Tra 20° e 200°C: 24,0 -10-6 1°/Kelvin Tra 20° e 300°C: 25,0 -10-6 1°/Kelvin
Calore specifico tra 0° e 100°C	890	Joule/Kg °Kelvin	Resistività elettrica a 20°C	Nello stato 0: 3,14 microOhm *cm Nello stato T6: 3,25 microOhm *cm
Modulo di elasticità lineare E	69000	Newton/mm2		
Modulo di elasticità tangenziale G	26000	Newton/mm2		

Tipo profilo	(1) stato fisico di fornitura	Diametro D		Carico	Di rottura a	Carico di	Rottura a	Allungamento			
		o spess. S	[mm] per tonde,					Trazione	Rm [Mpa]	A %	A50 mm%
		o spess. Di parete	[mm] per barre,					min	max	min	max
tondi e barre piane	T4 (*)	D ≤150	S ≤150	120	-	60	-	16	14		
	T5	D ≤150	S ≤150	160	-	120	-	8	6		
	T6 (*)	D ≤150	S ≤150	190	-	150	-	8	6		
	T64 (*)	D ≤50	S ≤50	180	-	120	-	12	10		
	T66 (*)	D ≤150	S ≤150	215	-	160	-	8	6		
tubi	T4(*)	e ≤15		120	-	60	-	16	14		
	T5	e ≤15		160	-	120	-	8	6		
	T6(*)	e ≤15		190	-	150	-	8	6		
	T64(*)	e ≤15		180	-	120	-	12	10		
	T66(*)	e ≤15		215	-	160	-	8	6		
Profili aperti e cavi	T4 (*)	e ≤25		120	-	60	-	16	14		
	T5	e ≤5		160	-	120	-	8	6		
		5 < e ≤ 25		140	-	100	-	8	6		
	T6 (*)	e ≤3		190	-	150	-	8	6		
		3 < e ≤ 25		170	-	140	-	8	6		
	T64 (*)	e ≤15		180	-	120	-	12	10		
	T66 (*)	e ≤3		215	-	160	-	8	6		
3 < e ≤ 25			195	-	150	-	8	6			

LEGA	Stato fisico	Deformabilità plastica		Lavorabilità su macchina utensile	Saldabilità	Lucidabilità	Ossidazione	anodica		Resistenza alla corrosione		
		a freddo	a caldo					protettiva	decorativa	urbana	industriale	marina
		EN AW-3103	F,H 112					2	1	5	3	4
	O,H 111	2	1	5	3	4	3	3	1	1	2	
EN AW-6060	O	2	1	5	2	4	1	2	1	2	2	
	T1,T4	3	2	4	2	3	1	1	1	2	2	
	T5,T6	4	X	3	2	2	1	1	1	2	2	
EN AW-6063	O,H 111	2	1	5	2	4	1	2	2	2	3	
	T4	3	2	4	2	3	1	1	2	2	3	
	T5,T6	4	X	3	2	2	1	1	2	2	3	
EN AW-6005A	O	2	1	4	2	3	2	4	2	3	3	
	T4	3	2	3	2	2	2	3	2	3	3	
	T5,T6	4	X	2	2	1	2	3	2	3	3	
EN AW-6082	O,H 111	2	1	4	2	3	2	3	3	3	3	
	T4	3	2	3	2	2	2	2	3	3	3	
	T5,T6	4	X	2	2	1	2	2	3	3	3	

INDICE D'ÉVALUATION : 1=EXCELLENT 2=BON 3=SUFFISANT 4=MÉDIOCRE 5=MAUVAIS  
ÉTATS T5 ET T6

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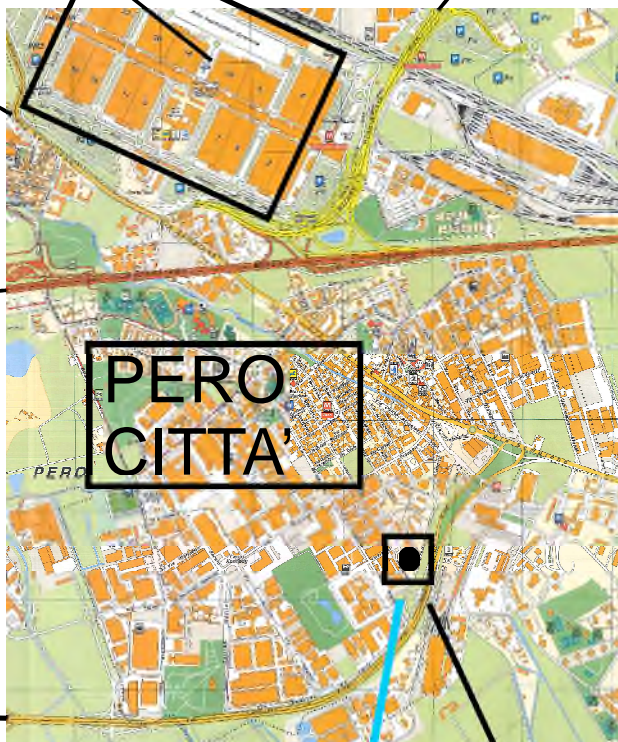
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